



SHING LING®
星菱牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

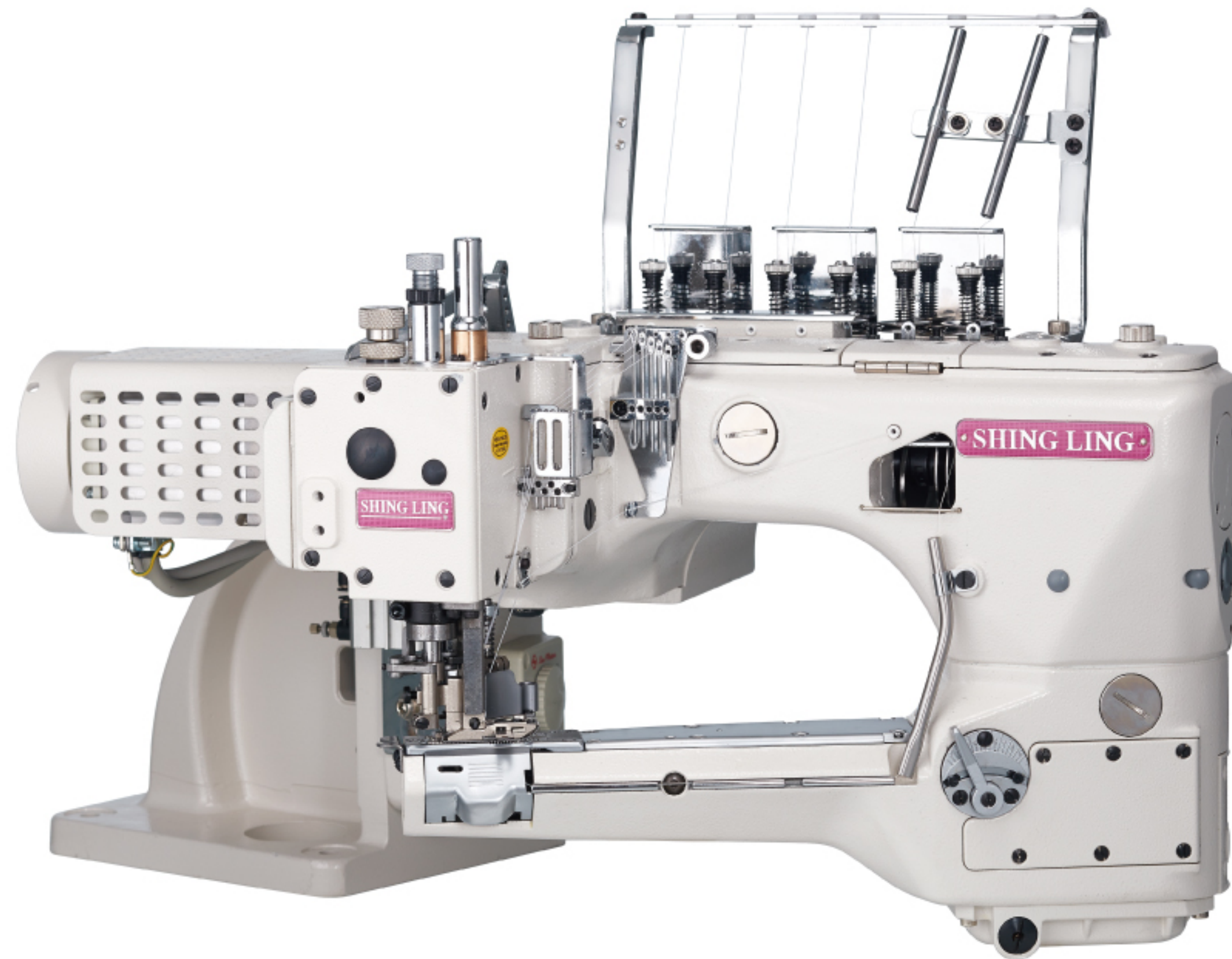


TAIWAN
EXCELLENCE 2012



SL-700P Series

手臂型四針六線併縫機全密封設計、雙差動及昇降底座
4-needle Feed-off-the-arm Flatseaming Machine Fully oil-sealed design、
Dual differential feed ratio with adjustable mounting base

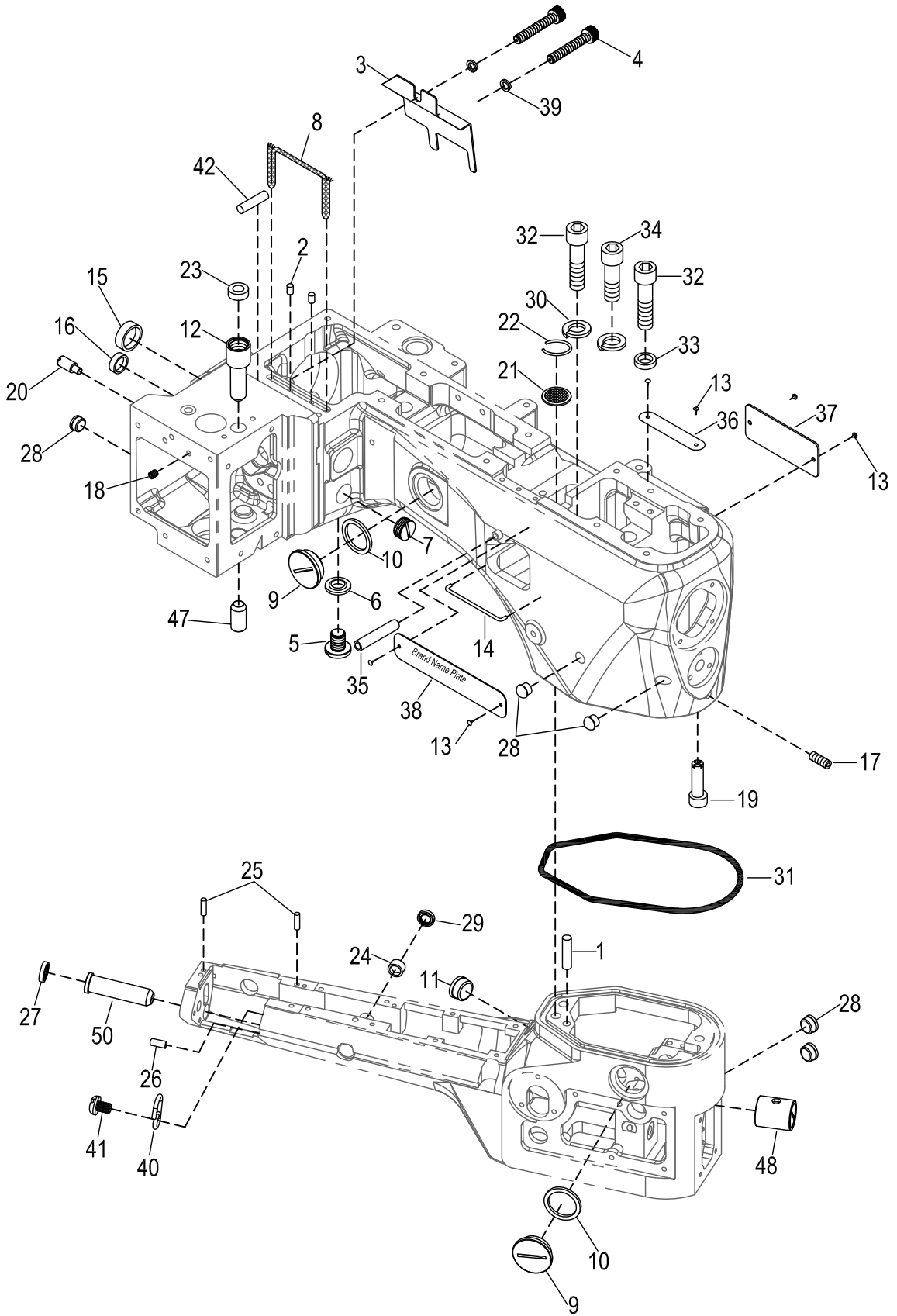


零件手冊
Spare Parts Book
ISO 9001/CNS 12681



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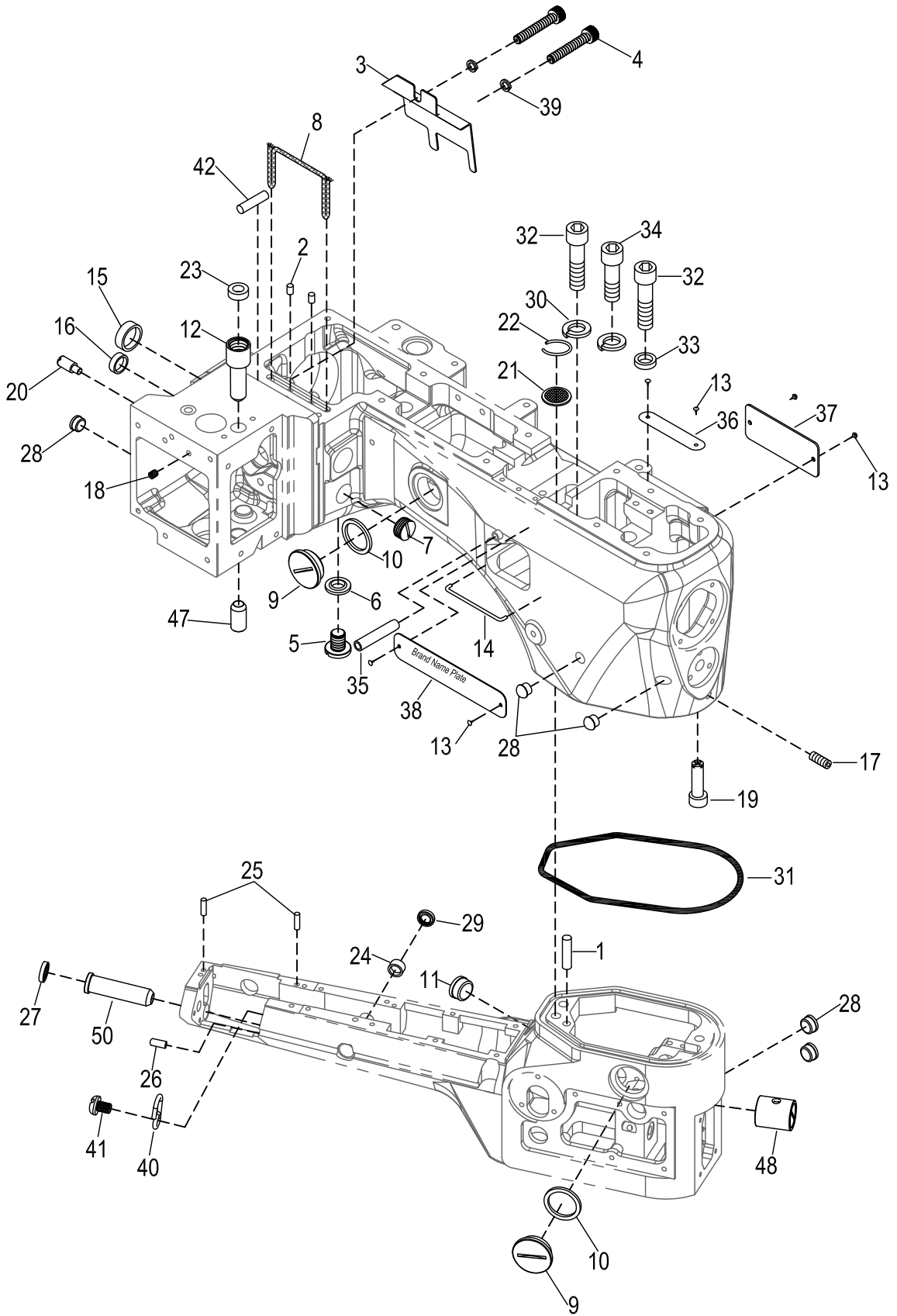
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Machine Bed Frame**機體結合機構**

Ref. No.	Parts No.	Description	產品名稱	1 Amt . Req .
1	J0201-1	Pin	插銷	1
2	J0209	Oil String	油蕊	1
3	JJ0210	Oil Guard	導油片	1
4	J0204	Screw (M6-1.0 × 35)	螺絲	2
5	J0218	Screw (SM 3/8-28 × 12)	螺絲	1
6	J0219-1	Oil Seal	方徑油環	1
7	J0220	Screw (M14-1.5 × 7)	螺絲	1
8	J0208	Oil String	油蕊	1
9	J0228-1	Screw (M22-1.5 × 4.8)	螺絲	2
10	J0229	Gasket	止油墊圈	2
11	RF12-1	Seal Plug	膠塞	1
12	J0212	Needle Bar Bushing (Upper)	針柱套管(上)	1
13	J0234	Rivet	鉚釘	6
14	J0222	Thread Guide	導線架	1
15	JJ0115	O Ring	油封	1
16	JJ0116	O Ring	油封	1
17	JR1410-1	Screw (SM 11/64-40 × 12)	螺絲	1
18	J0207	Screw (SM11/64-40 × 5)	螺絲	1
19	J0206	Pin	定位銷	1
20	JJ0120	Screw (SM11/64-40 × 6)	螺絲	1
21	JJ0121	Filter	濾網	1
22	JJ0122	Retaining Ring	扣環	1
23	J0251	Oil Felt	O型吸油氈	1
24	J0224	Bushing	套管	1
25	J0225-1	Pin	插銷	2
26	J0226	Pin	插銷	1
27	J0227	Oil Seal	油封	1
28	RF08	Seal Plug	膠塞	5
29	JJ0108	Oil Seal	油封	1
30	SW08	Spring Washer	彈簧華司	2
31	J0231	O Ring	上下結合止油環	1
32	J0232	Screw (SM 5/16-24 × 24)	螺絲	2
33	J0233	Washer	華司	1
34	JJ0128	Screw (SM 5/16-24 × 18)	螺絲	1
35	J0221	Thread Guide	導線管	1
36	J204	Brand Name Plate	名牌	1
37	J203	Brand Name Plate	名牌	1
38	J0238-4	Brand Name Plate	名牌	1
39	15-39	Spring Washer	彈簧華司	2
40	J0257-2	Support Wire	G型鐵線	1

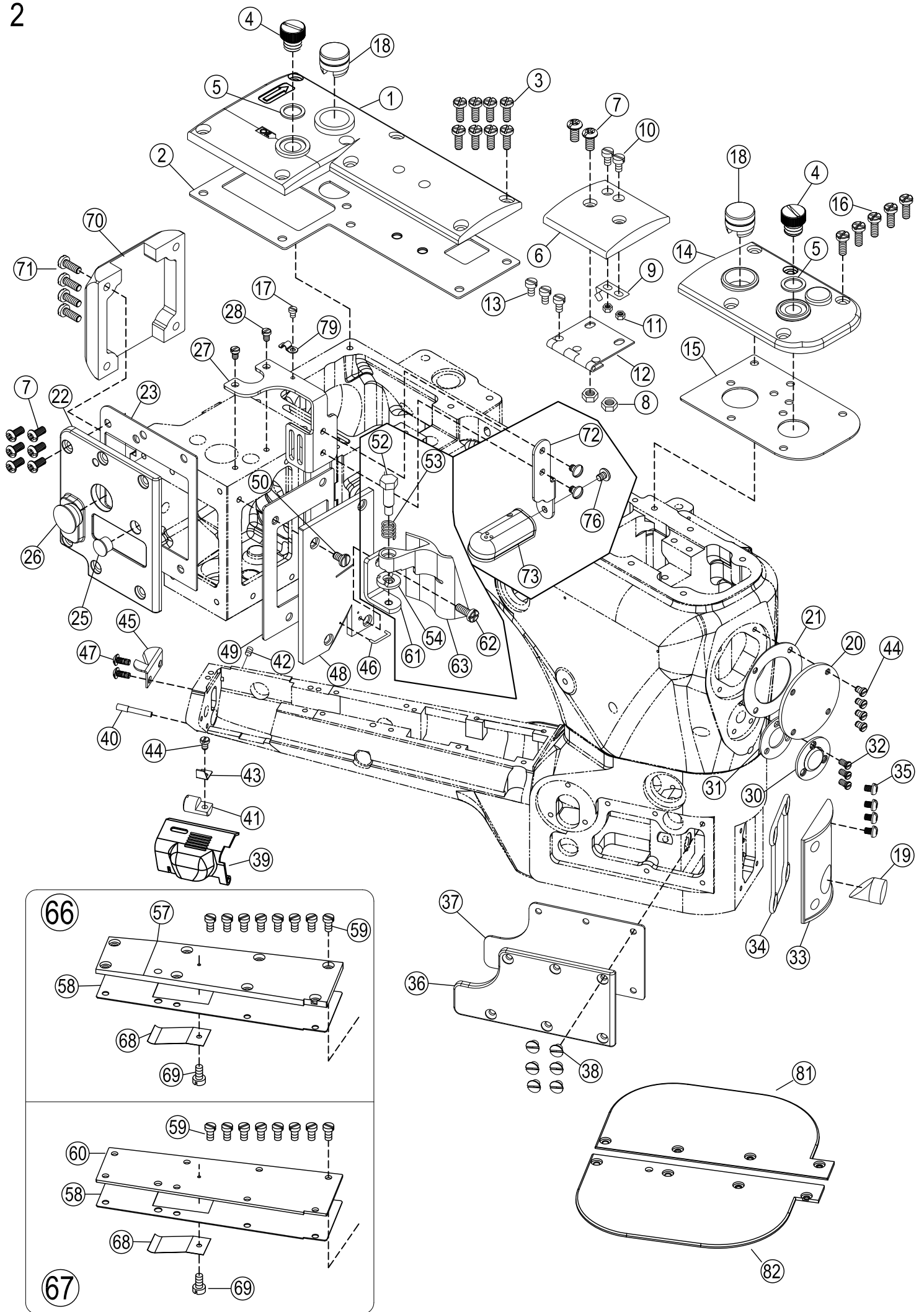
* Ref. No. 41 to 50 See the following page



Machine Bed Frame**機體結合機構**

Ref. No.	Parts No.	Description	產品名稱	1 Amt . Req .
41	J0259	Screw (SM 9/64-40 × 9)	螺絲	1
42	J0274	Pin	喇叭銷	1
43				
44				
45				
46				
47	J0247-1	Needle Bar Bushing (Lower)	針柱套管(下)	1
48	J0248	Bushing	下部銅套	1
49				
50	J0250-2	Bushing	下部銅套	1

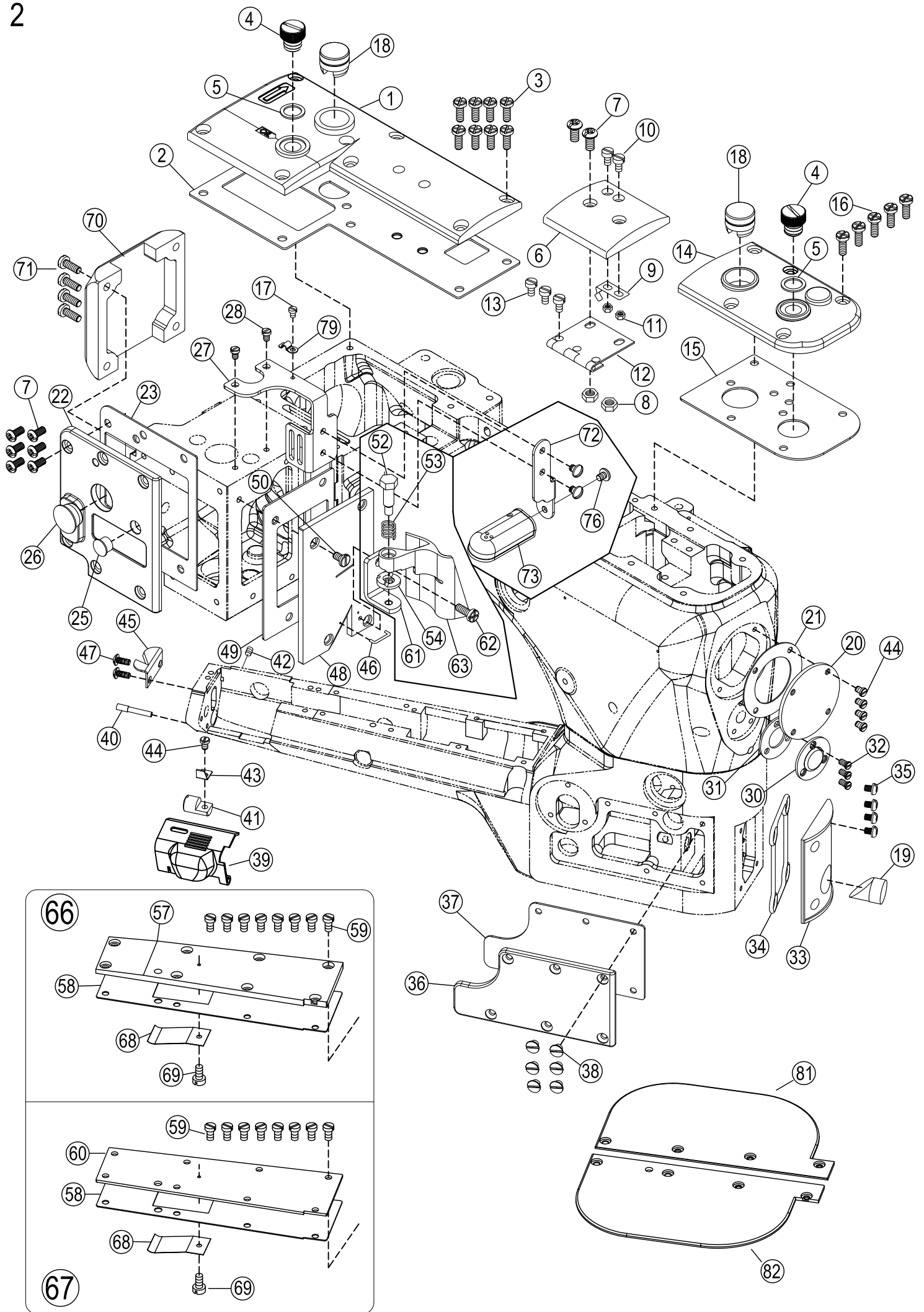
*Ref . No . 1 to 40 See the preceding page.



Cover and Safety Guide Devic**機體外蓋與保護裝置****2**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	JJ0201	Top Cover (Left)	上蓋(左)	1
2	JJ0202-1	Gasket	止油墊圈	1
3	J0403	Screw (SM 11/64-40 × 12)	螺絲	8
4	J0405	Screw (SM 7/16-28)	注油螺絲	2
5	J0406	Gasket	止油墊圈	2
6	J0407	Top Cover (Center)	上蓋中間	1
7	J0408	Screw (SM 9/64-40 × 8)	螺絲	8
8	NF12	Nut (SM 11/64-40)	螺母	2
9	J0410	Spring	定位扣簧	1
10	J0411	Screw (SM 9/64-40 × 7)	螺絲	2
11	J0412	Nut (SM 9/64-40)	螺母	2
12	J0413	Hinge	樞紐組	1
13	J0414	Screw (SM 9/64-40 × 6)	螺絲	3
14	J0415-1	Top Cover (Right)	上蓋(右)	1
15	J0416-4	O Ring	止油環	1
16	J0403	Screw (SM 11/64-40 × 12)	螺絲	5
17	N1220	Screw (M3 - 0.5 × 2.6)	螺絲	1
18	J0418	Oil Sigh Window	外視油鏡	2
19	J0419	Oil Sight Gauge	外視油量計	1
20	J0420-1	Front Cover	前蓋	1
21	J0421-1	Gasket	止油墊圈	1
22	JJ0222	Bed Cover (Left)	名牌前蓋(左)	1
23	JJ0223	Gasket	止油墊圈	1
24				
25	JJ0115	PLUG	栓蓋	1
26	JJ0116	PLUG	栓蓋	1
27	J0467-1	Thread Take-Up Cover	提線蓋	1
28	J0429	Screw (SM 9/64-40 × 5)	螺絲	2
30	J1253	Bracket	防塵蓋	1
31	J1254	Washer	墊片	1
32	J1255	Screw (SM 9/64-40 × 6)	螺絲	6
33	J0430	Oil Indicator Cover (Front)	油量計蓋	1
34	J0431	O Ring	止油環	1
35	J0432	Screw (SM 9/64-40 × 6.3)	螺絲	4
36	J0433-1	Cylinder Side Cover	調節側蓋	1
37	J0434	O Ring	止油環	1
38	J0435	Screw (SM 9/64-40 × 9)	螺絲	4
39	J0436-1	Looper Cover	下勾針蓋	1
40	J0437	Screw (SM 9/64-40)	樞紐定位螺絲	1

* Ref. No. 41 to 82 See the following page



Cover and Safety Guide Devic

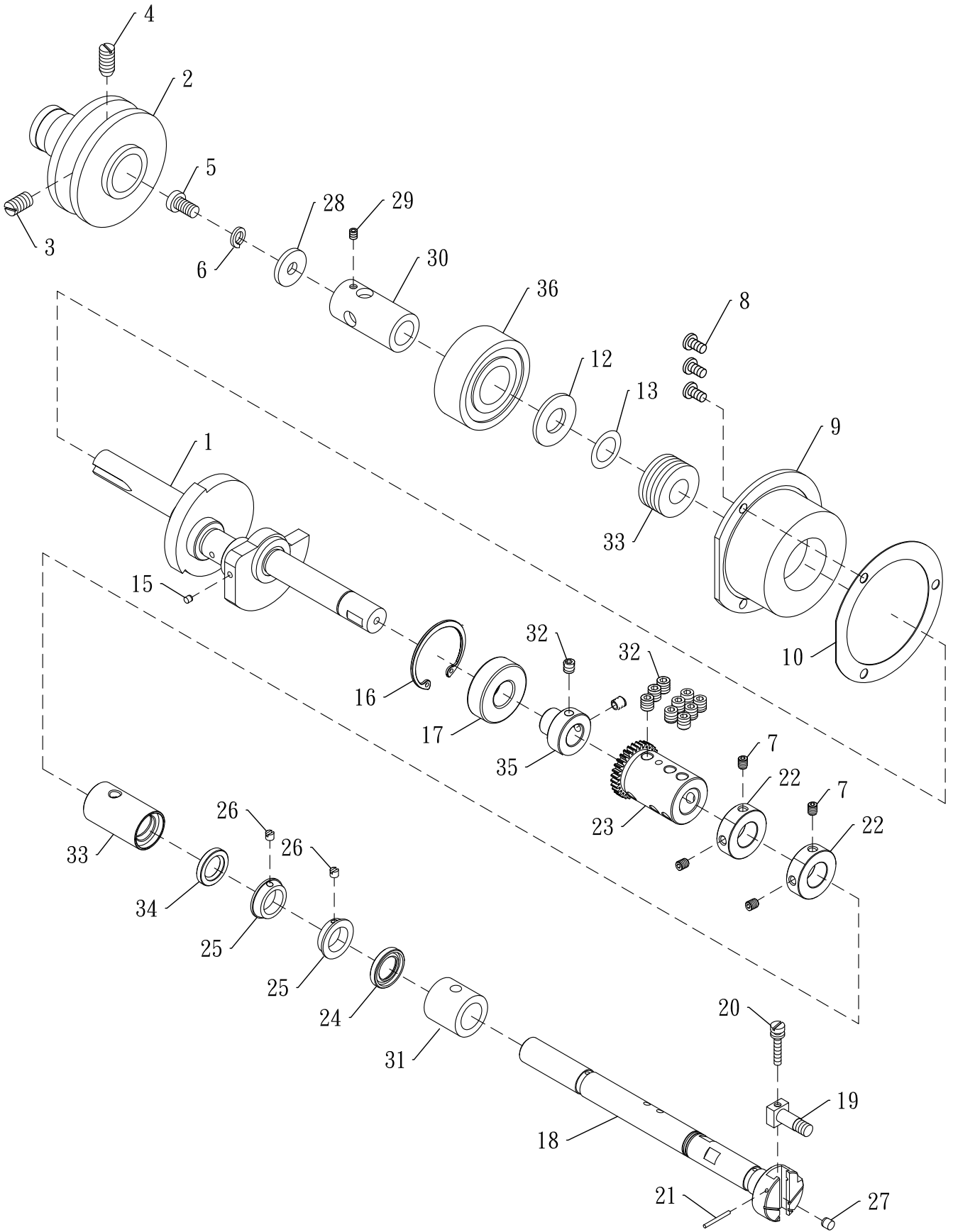
機體外蓋與保護裝置

2

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
41	J0438	Bracket	托架	1
42	J0207	Screw (SM 11/64-40 × 5)	螺絲	1
43	J0440	Flat Spring	彈簧片	1
44	J1255	Screw (SM 9/64-40 × 6)	螺絲	5
45	J0442-1	Chain Cutter	手割刀	1
46	J0448	Needle Thread Guide	針錐導線	1
47	J0444	Screw (SM 9/64-40 × 8)	螺絲	2
48	JJ0248	Bed Cover (Front)	揚線器蓋	1
49	JJ0249	Gasket	止油墊圈	1
50	J0424	Screw (SM 11/64-40 × 7.5)	螺絲	4
52	J0450	Screw (SM 3/16-32 × 20)(Optional)	螺絲(選購)	1
53	J0451	Spring(Optional)	彈簧(選購)	1
54	J0452	Location Ring(Optional)	定位環(選購)	1
57	J0453-2SUS	Single Trimming Bed	單切平台	1
58	J0454-3	Gasket	止油墊片	1
59	J0455	Screw (SM 9/64-40 × 8.5)	螺絲	8
60	J0459-1	Lower Base Cover	下座上蓋	1
61	J0461	Bracket(Optional)	托架(選購)	1
62	J0403	Screw (SM11/64-40×12)(Optional)	螺絲(選購)	1
63	J0463	Finger Safety Guide (Optional)	護指保護蓋(選購)	1
66	J0465	Single Trimming Bed Assy	單切平台整組	1
67	J0462	Trimming Lower Base Cover Assy	雙切下座上蓋組	1
68	J0456	Spring	彈簧片	1
69	J0457	Screw (SM 3/32-56 × 1.7)	螺絲	1
70	JJ0477	Cover	蓋	1
71	J0403	Screw (SM 11/64-40 × 12)	螺絲	4
72	J0472	Lamp Holder	燈架	1
73	LED-700	LED	LED燈	1
76	GW19	Screw (M4-0.7 × 8)	螺絲	3
79	J0479	Fixed Button	固定扣	1
80				
81	J179	Widen Plate(Right)(Optional)	加寬滑座固定板(右)(選購)	1
82	J180	Widen Plate(Left)(Optional)	加寬滑座固定板(左)(選購)	1

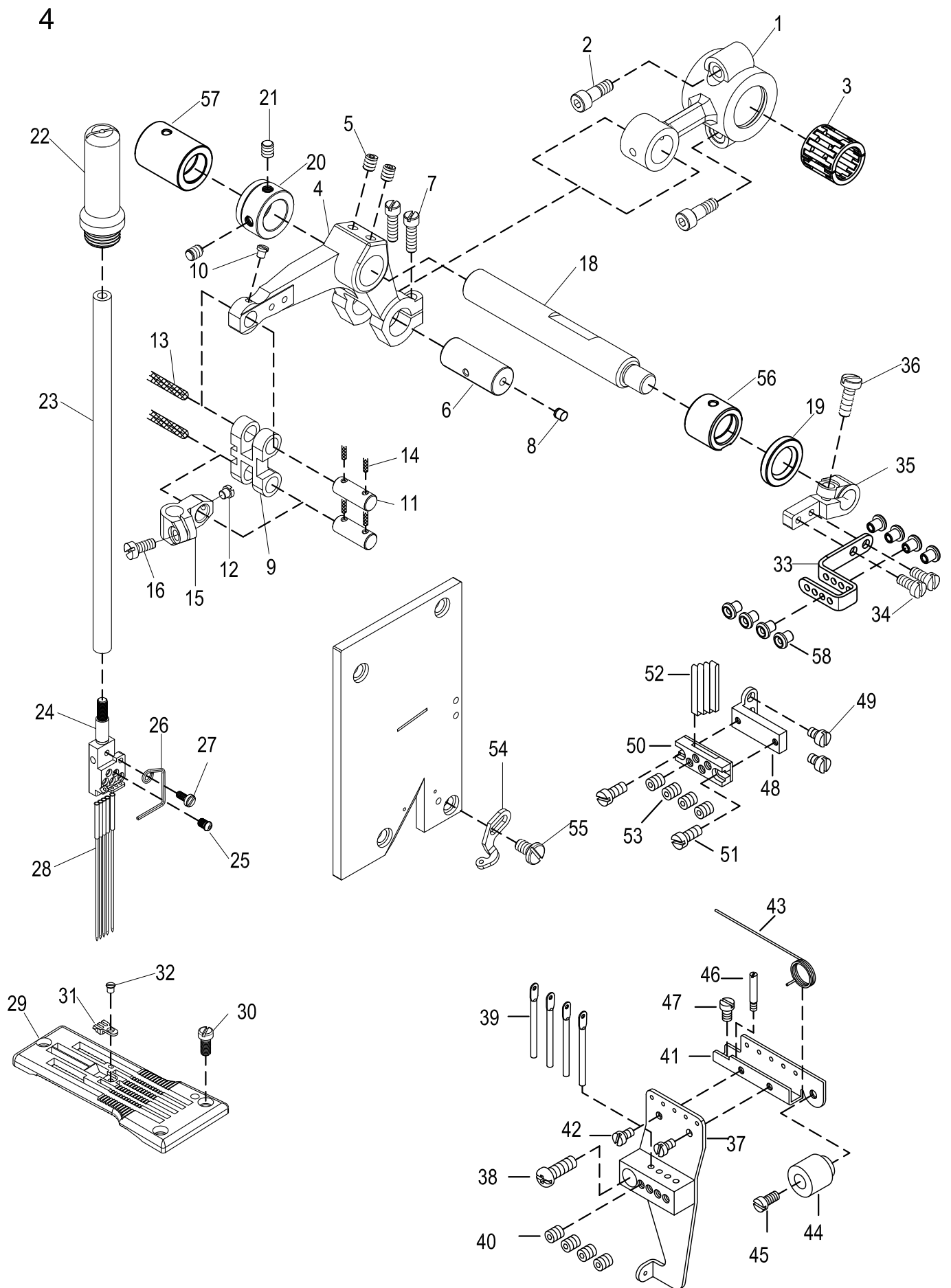
*Ref. No. 1 to 40 See the preceding page.

3



Crankshaft Mechanism**傳動曲軸機構****3**

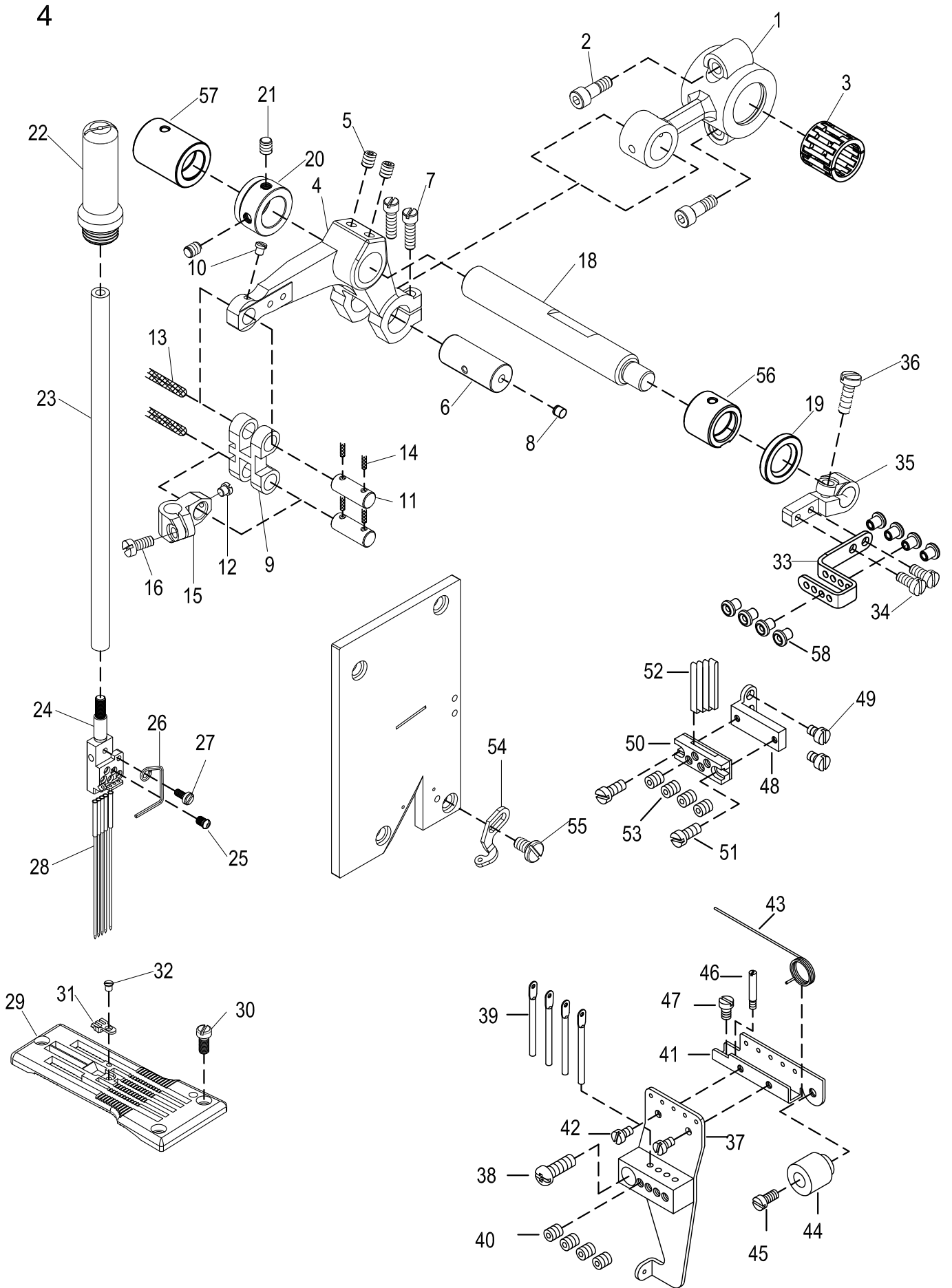
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J0611	Crankshaft	曲軸	1
2	J0603	Machine Pulley	手推皮帶輪	1
3	J0604	Screw (SM 9/32-28 × 15)	螺絲(尖)	1
4	J0605	Screw (SM 9/32-28 × 13)	螺絲	1
5	J0606	Screw (SM 15/64-28 × 11)	螺絲	1
6	15-39	Spring Washer	彈簧華司	1
7	J0207	Screw (SM 11/64-40 × 5)	螺絲	4
8	J0408	Screw (SM 11/64-40 × 8)	螺絲	3
9	JJ0309-1	Connecting Rod	培林殼	1
10	JJ0310-2	Gasket	止油墊圈	1
11				
12	J0612	Washer	墊片	1
13	J0613	O Ring	止油O型環	1
14	J0614	Oil Seal	回油輪	1
15	VE19	Seal Plug	止油封塞	1
16	N0650	Retaining Ring	扣環	1
17	VF19	Ball Bearing	滾珠培林	1
18	J0618-4	Arm Shaft	調節擺動軸	1
19	J0619	Screw (M6-1.0)	方形固定螺絲(左)	1
20	J0620	Screw (SM 1/8-44 × 16.4)	調節螺絲	1
21	J0621	Spring Pin	彈簧插銷	1
22	J0629	Collar	定位環	2
23	J0623	Gear (Large)	齒輪	1
24	JJ0324	Oil Seal Ø12.7×Ø20×4	油封	1
25	JJ0325	Collar	定位環	2
26	JJ0326	Screw (M2.5- 0.45 x 2.5)	螺絲	2
27	VA20	Seal Plug	止油封塞	1
28	J0608	Washer	墊片	1
29	J0610	Screw (SM 9/64-40 × 4)	螺絲	1
30	J0609	Collar	定位軸套	1
31	J0244-1	Bushing (Rear)	上部銅套(後段)	1
32	SF240	Screw (M6-1.0 × 6)	螺絲	11
33	J0276	Bushing (Front)	上部銅套(前段)	1
34	J2829	O Ring Ø12.7×Ø18×3	油封	1
35	J0635	Collar	軸套	1
36	J0641LLU	Ball Bearing	滾珠培林	1



Needle Drive Mechanism & Spreader Thread Handling(1)**針柱驅動機構及上飾線(1)****4**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	JJ0401-1	Rod	針棒連桿	1
2	J0802	Screw (SM 11/64-40 × 6.3)	螺絲	2
3	JJ0403	Pin	針狀培林	2
4	J0805-1	Lever	連動槓桿	1
5	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
6	JJ0407	Pin	連動銷	1
7	J0808	Screw (SM 9/64-40 × 12)	螺絲	2
8	VE19	Seal Plug	止油封塞	1
9	J0810	Link	連接器	1
10	SF107	Screw (SM 1/8-44 × 5)	螺絲	1
11	J0811-1	Pin	連接銷	2
12	SV210	M3X0.5-4	螺絲	1
13	J0813	Oil String	油蕊	2
14	J0814	Oil String	油蕊	4
15	JJ0415	Needle Bar Clamp	針柱夾塊	1
16	SV310	M3.5X0.6-8	螺絲	1
17				
18	JJ0418	Crankshaft	連動槓桿軸	1
19	J0819-1	Oil Seal	油封	1
20	J0820	Collar	定位環	1
21	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
22	J0822	Needle Bar Cap	針棒護套	1
23	J0823	Needle	針棒	1
	J0824-356	Needle Holder 356(Optional)	針鋸 356(選購)	
	J0824-364	Needle Holder 364(Optional)	針鋸 364(選購)	
	J0824-4802	Needle Holder 448(Optional)	針鋸 448(選購)	
	J0824-4525	Needle Holder 452(Optional)	針鋸 452(選購)	
	J0824-4605	Needle Holder 460(Optional)	針鋸 460(選購)	
24	J0824-464	Needle Holder 464(Optional)	針鋸 464(選購)	1
	J0824-4692	Needle Holder 469(Optional)	針鋸 469(選購)	
	J0824-4802	Needle Holder 480(Optional)	針鋸 480(選購)	
	J0824-552	Needle Holder 552(Optional)	針鋸 552(選購)	
	J0824-560	Needle Holder 560(Optional)	針鋸 560(選購)	
	J0824-570	Needle Holder 570(Optional)	針鋸 570(選購)	
25	J0825	Screw (SM 3/32-56 × 2.6)	螺絲	5
26	J0826-1	Thread Guide	針線固定線	1
27	SV104	Screw (SM 3/32-56 × 5)	螺絲	1
28	FL118GCS 75/11-1	Needle	針 · UY118 GKS-75	4
	J0829S4524	Needle Plate- S452(Optional)	針板 (短)452(選購)	
	J0829S4605	Needle Plate- S460(Optional)	針板 (短)460(選購)	
	J0829S4641	Needle Plate- S464(Optional)	針板 (短)464(選購)	
	J0829L4521	Needle Plate- L452(Optional)	針板 (長)452(選購)	
	J0829L4601	Needle Plate- L460(Optional)	針板 (長)460(選購)	
29	J0829A1452	Stepped Needle Plate-A1(452)(Optional)	針板 (短)段差1mm(452)(選購)	1
	J0829A14601	Stepped Needle Plate-A1(460)(Optional)	針板 (短)段差1mm(460)(選購)	
	J0829B1.5452	Stepped Needle Plate-B1.5(452)(Optional)	針板 (短)段差1.5mm(452)(選購)	
	J0829B1.5460	Stepped Needle Plate-B1.5(460)(Optional)	針板 (短)段差1.5mm(460)(選購)	
	J0829L469	Needle Plate- 469(Optional)	針板 (469)(選購)	
	J0829L480	Needle Plate- 480(Optional)	針板 (480)(選購)	
30	J0830	Screw (SM 9/64-40 × 7.5)	螺絲	3

* Ref. No. 31 to 58 See the following page



Needle Drive Mechanism & Spreader Thread Handling(1)

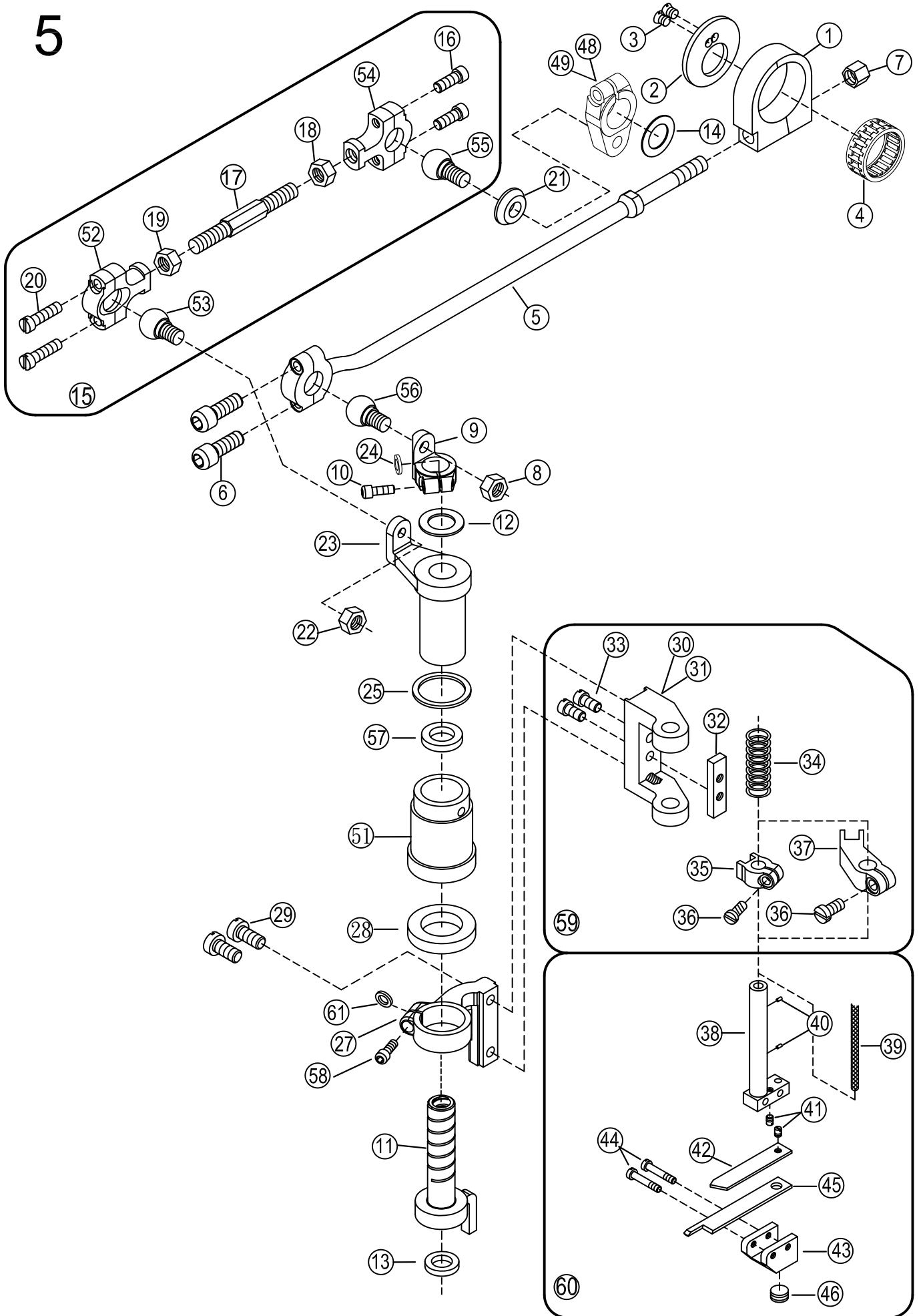
針柱驅動機構及上飾線(1)

4

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
31	J0831-356	Needle Plate Finger-356(Optional)	針板舌 356(選購)	1
	J0831-364	Needle Plate Finger-364(Optional)	針板舌 364(選購)	
	J0831-4521	Needle Plate Finger-452(Optional)	針板舌 452(選購)	
	J0831-4605	Needle Plate Finger-460(Optional)	針板舌 460(選購)	
	J0831-464-1	Needle Plate Finger-464(Optional)	針板舌 464(選購)	
	J0831-469	Needle Plate Finger-469(Optional)	針板舌 469(選購)	
	J0831L480	Needle Plate Finger-480(Optional)	針板舌 480(選購)	
32	J0832-1	Screw (SM 3/32-56 × 2.7)	螺絲	1
33	JJ0433-1	Thread Take-up Unit	揚線器	1
34	MDA060	Screw (M3-0.5 × 6)	螺絲	2
35	JJ0435	Lever	連動槓桿	1
36	SV222	Screw (M4-0.7 × 2.8)	螺絲	1
37	J0841-1	Thread Guide Base	導線棒固定座	1
38	J0802	Screw (SM 11/64-40 × 6.3)	螺絲	1
39	FK30	Thread Guide	導線棒	4
40	SF106	Screw (SM 1/8-44 × 2.8)	螺絲	4
41	J0862	Bracket	導線托架	1
42	SF205	Screw (M2.6-0.45 × 5)	螺絲	2
43	J0846-1	Spring	鬆線彈簧	1
44	FK32	Spring	鬆線彈簧固定鈕	1
45	SF108	Screw (SM 1/8-44 × 6.5)	螺絲	1
46	SF201	Screw (M2.3-0.4 × 3.5)	螺絲	1
47	SF107	Screw (SM 1/8-44 × 5)	螺絲	1
48	J0851-1	Bracket	托架	1
49	J0839	Screw (SM 1/8-44 × 4.5)	螺絲	2
50	J0853-2	Bracket	鬆線棒固定座	1
51	J0627	Screw (SM 3/32-56 × 6)	螺絲	2
52	J0855-1	Thread Guide	鬆線棒	5
53	SF106	Screw (SM 1/8-44 × 2.8)	螺絲	4
54	J0857	Spring Washer	過線板	1
55	J0839	Screw (SM 1/8-44 × 4.5)	螺絲	3
56	JJ0456	Bushing	襯套	1
57	JJ0457-1	Bushing	襯套	1
58	J0865-2	Ceramic	陶瓷	8

*Ref. No. 1 to 30 See the preceding page.

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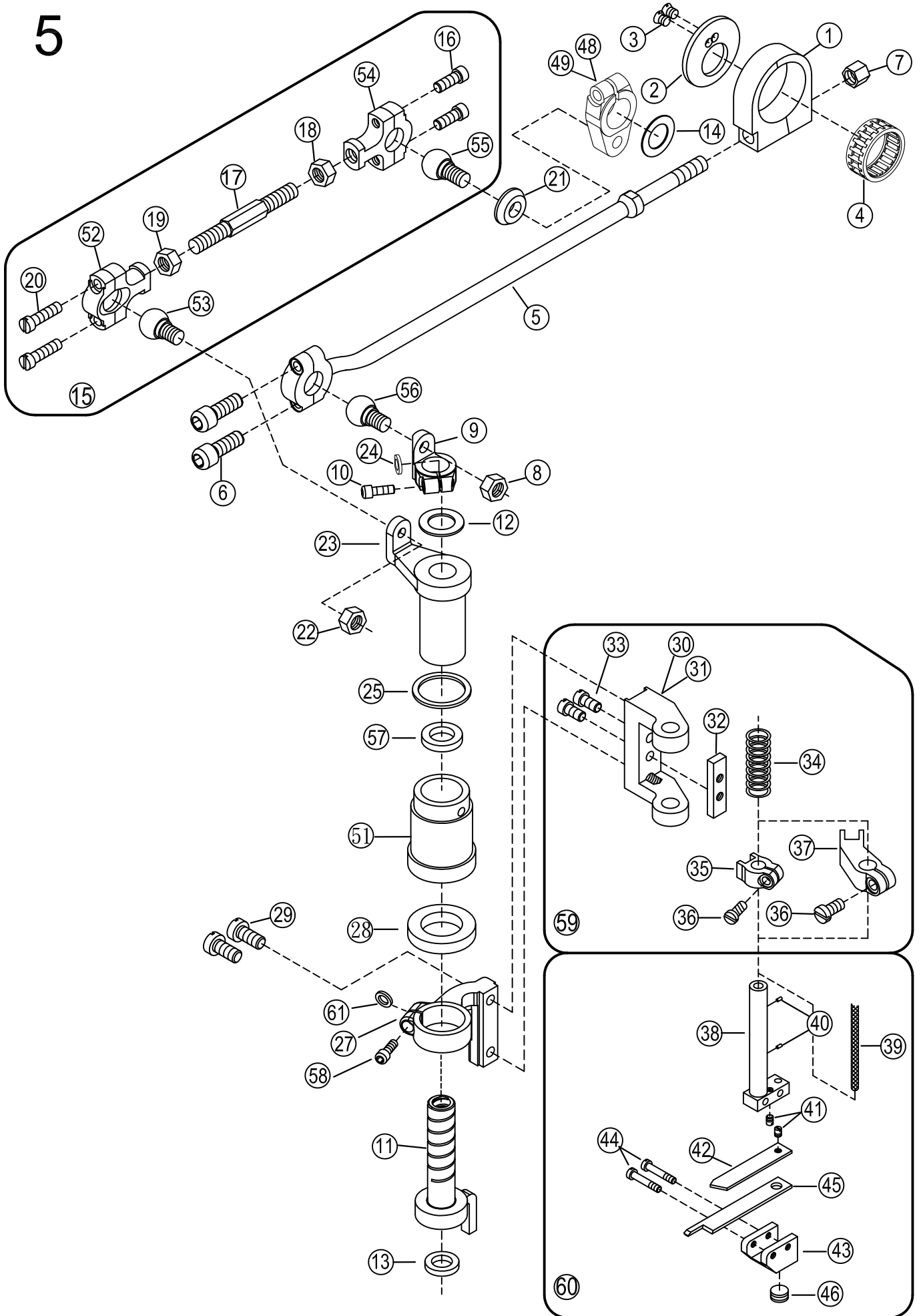


Spreader & Knife Drive Mechanism(Fully Oil-Sealed)**上飾驅動及切刀驅動機構(全密封型)****5**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	JJ0501-1	Rod	培林殼	1
2	JJ0502	Washer	培林蓋	1
3	JJ0503	Screw (SM 9/64-40× 5.5)	螺絲	2
4	JJ0504	Bearing	滾針培林	1
5	J1005-2	Connection Rod	連結桿	1
6	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
7	J1007	Nut (SM 7/32-32)	螺母	1
8	J1008	Nut (SM 7/32-32)	螺母	1
9	J1057	Lever	擺桿	1
10	SV222	Screw (M4-0.7 × 12)	螺絲	1
11	J1050-2	Crankshaft	揚飾線曲軸	1
12	J1067	Washer	墊片	1
13	D1724	Oil Seal	油封	1
14	JJ0514	Thrust Washer	止推墊片	1
15	J1012	Connection Bar Assy	萬向連桿組	1
16	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
17	J1014	Rod	左右牙連接桿	1
18	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
19	J1221	Nut (SM 7/32-32)	螺母	1
20	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
21	J1018	Guide	平行塊	1
22	J1008	Nut (SM 7/32-32)	螺母	1
23	J1051-1	Upper Knife Lever	修刀驅動桿(上)	1
24	VJ05	Washer	墊片	1
25	J1068	Washer	墊片	1
26				
27	J1053	Upper Knife Lever	修刀驅動桿(下)	1
28	J1060	O Ring	油封	1
29	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
30	J1021	Bracket (Long)	修刀固定托架(長)	1
31	J1022-1	Bracket (Standard)	修刀固定托架(短)(標準型)	
	J1022W	Bracket (Widen Type)(Optional)	修刀固定托架(短)(加寬型)(選購)	
32	J1024	Guide Plate (Knife Lever)	固定片	1
33	J1025	Screw (SM 1/8-44 × 7)	螺絲	2
34	J1026SR	Spring	彈簧	1
35	J1027	Upper Knife Guide (Short)	修刀固定臂(短)	1
36	J0816	Screw (SM 3/32-56 × 3.5)(Widen Type)(Optional)	螺絲	1
37	J1029	Upper Knife Guide (Long)	修刀固定臂(長)	1
38-1	J1030	Crankshaft (Standard)	修刀固定軸(標準型)	1
38-2	J1030-8	Crankshaft (Widen Type)(Optional)	修刀固定軸(加寬)(選購)	
39	J1031	Oil String	油蕊	1
40	J1032	Oil String	油蕊	2

* Ref. No. 41 to 61 See the following page

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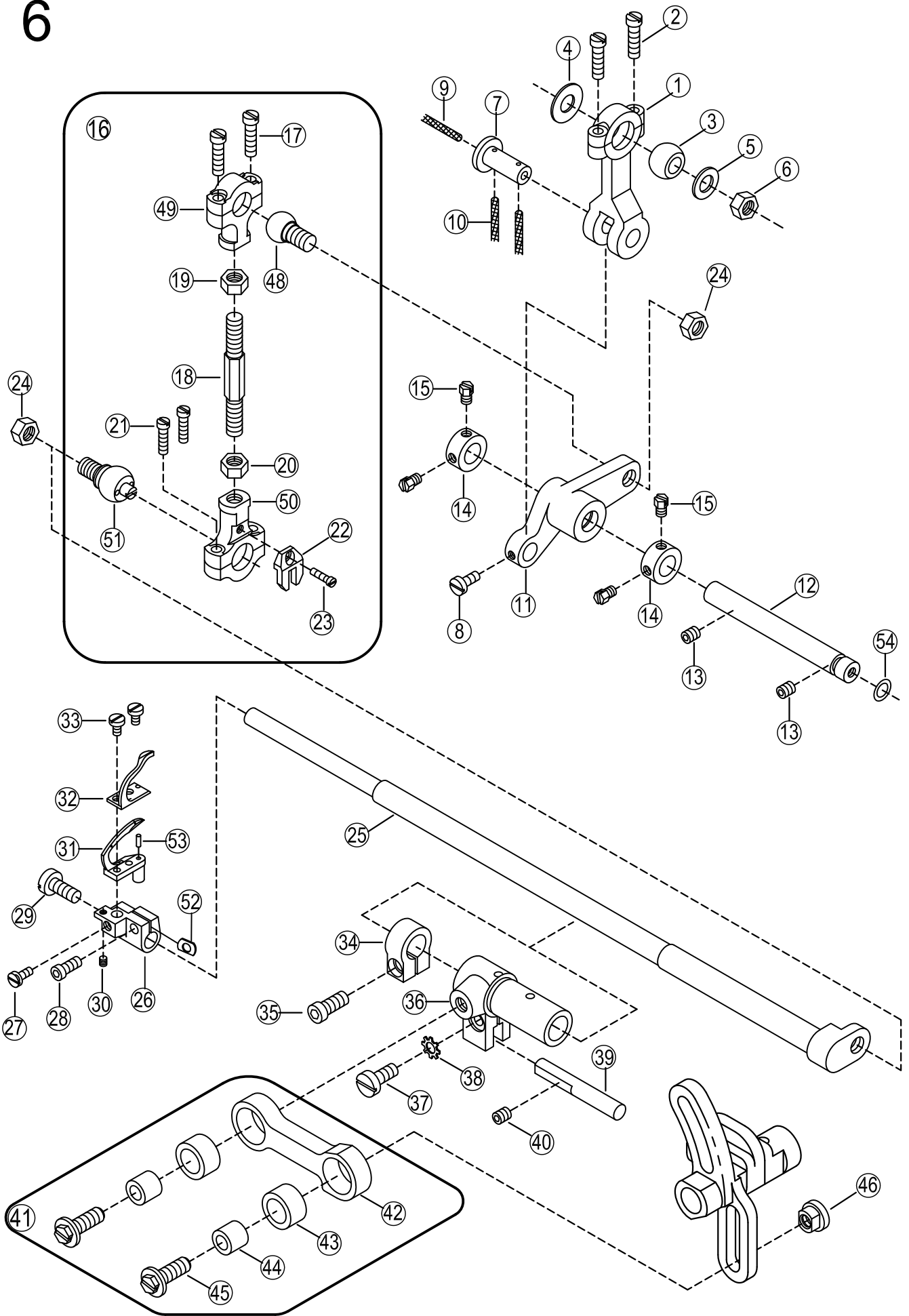


Spreader & Knife Drive Mechanism(Fully Oil-Sealed)**上飾驅動及切刀驅動機構(全密封型)****5**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
41	J1033-1	Screw (SM 3/32-56 × 4.2)	螺絲	2
42-1	J1034-3	Upper Knife Auxiliary Plate (Standard)	修刀輔助板(標準型)	1
42-2	J1034-8	Upper Knife Auxiliary Plate (Widen Type)(Optional)	修刀輔助板(加寬型)(選購)	
43-1	J1035-1	Upper Knife Clamp (Standard)	修刀夾塊(標準型)	1
43-2	J1035-8	Upper Knife Clamp (Widen Type)(Optional)	修刀夾塊(加寬型)(選購)	
44	J1036-8	Screw (SM 3/32-56 × 3.5)(Widen Type)(Optional)	螺絲(加寬型)(選購)	2
45-1	J1037-R2	Upper Knife (Standard)	上修刀(標準型)	1
45-2	J1048R	Upper Knife (Widen Type)(Optional)	上修刀(加寬型)(選購)	
46	J1038	Screw (SM 1/4-40 × 4.5)	螺絲	1
47				
48	JJ0548	Crank (Short)	修刀擺動臂(短)	1
49	JJ0549	Crank (Long)	修刀擺動臂(長)	
50				
51	J1066	Bushing	銅套	1
52	J1017	Ball Lever Housing	珠殼	1
53	J1042-1	Knife Driving Lever	修刀驅動珠軸	1
54	J1043	Connecting Rod (Left)	珠殼(左)	1
55	J1013	Crankshaft Driving Lever	曲軸傳動珠軸	1
56	J1039	Loopre Driving Lever	勾針珠球	1
57	J1059	O Ring	油封	1
58	J1070	Screw (M5-0.8 × 14)	螺絲	1
59	J1019	Upper Knife Bracket Assy	修刀驅動桿固定座整組	1
60	J1010	Upper Knife Assy	修刀固定組	1
61	J1061	Washer	墊片	1

*Ref. No. 1 to 40 See the preceding page.

6



Looper Drive Mechanism

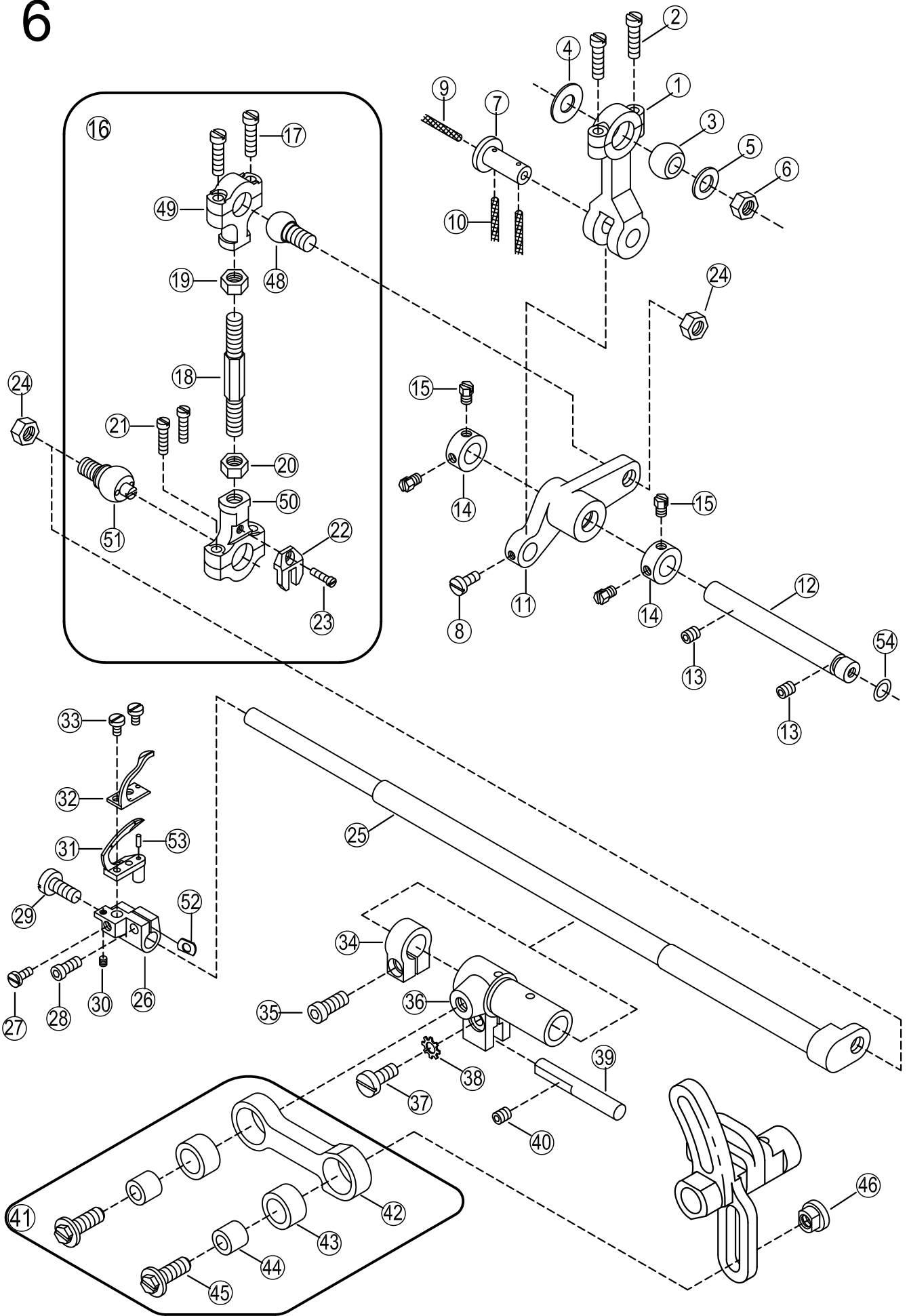
下勾針驅動機構

6

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J1201	Looper Connection Rod	下勾針連桿	1
2	SV312	Screw (M3.5-0.6 × 10)	螺絲	2
3	J1203	Driving Lever	萬向珠軸	1
4	J1204	Washer	墊片	1
5	J1205-2	Washer	華司	1
6	J1206	Nut (M6-1.0)(Left)	螺母(左)	1
7	J1207	Pin	插銷	1
8	J0812	Screw (SM 1/8-44 × 4)	螺絲	1
9	J1209	Oil String	油蕊	1
10	J1210	Oil String	油蕊	2
11	J1211-1	Looper Lever	下勾針槓桿	1
12	J1212-1	Shaft	心軸	1
13	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
14	J1215	Collar	固定環	2
15	J1216	Screw (SM 9/64-40 × 4)	螺絲	4
16	J1217	Looper Connection Rod Assy	下勾針連桿組	1
17	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
18	J1014	Rod	左右牙連接桿	1
19	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
20	J1221	Nut (SM 7/32-32)	螺母	1
21	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
22	J1223	Guide	叉型導片	1
23	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
24	J1225	Nut (SM 1/4-40)	螺母	2
25	J1226	Looper Shaft	下勾針主軸	1
26	J1227-4	Looper Holder	下勾針固定座	1
27	J1228	Screw (SM 9/64-40 × 5)	螺絲	1
28	J1229	Screw (SM 9/64-40 × 8)	螺絲	1
29	J1230	Screw (SM 9/64-40 × 8)	前後調節螺絲	1
30	J1033	Screw (SM 3/32-56 × 3)	高低調節螺絲	1
31	J1232-4	Looper	下勾針	1
32	J1233-5	Looper Guard	下勾針輔助器	1
33	J1420NI	Screw (SM 3/32-56 × 3.3)	螺絲	2
34	J1235-1	Collar	限位環	1
35	J1236-1	Screw (SM 11/64-40 × 12)	螺絲	1
36	J1237	Sleeve	定位套管	1
37	J0808	Screw (SM 9/64-40 × 12)	螺絲	1
38	J1239	Washer	止鬆華司	1
39	J1240-1	Pin	方向插銷	1
40	J0207	Screw (SM 11/64-40 × 5)	螺絲	1

* Ref. No. 41 to 54 See the following page

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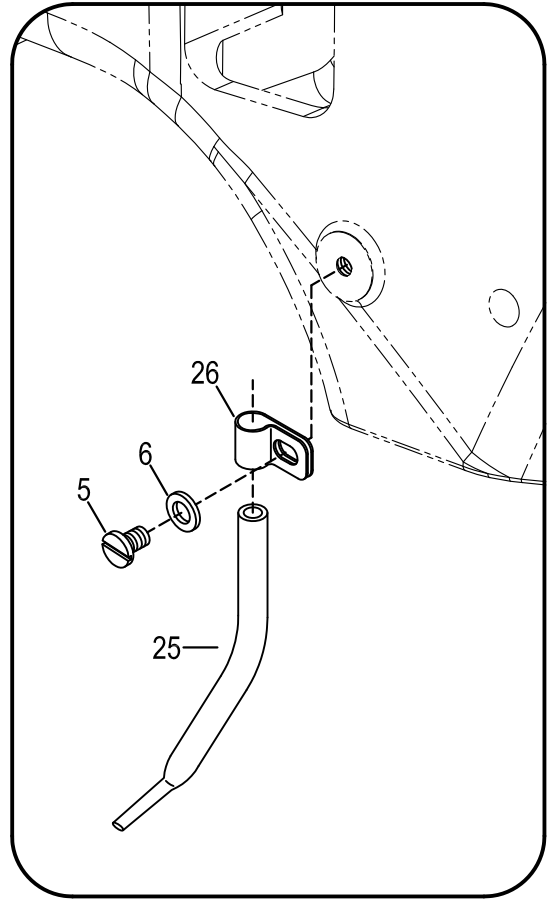
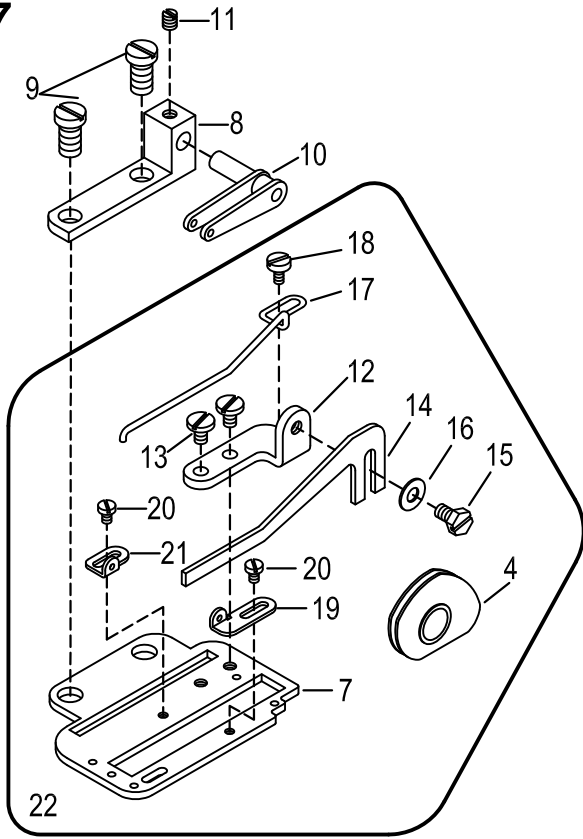


Looper Drive Mechanism**下勾針驅動機構****6**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
41	J1242	Link Assy	連桿(組)	1
42	J1243-1	Link	連接器	1
43	J1244	Needle Bearing	滾針培林	2
44	J1245-1	Bushing	襯套	2
45	J1246	Screw (SM 7/32-32 × 15)	止住螺絲	2
46	J1247	Nut (SM 7/32-32)	調節螺母	1
47				
48	J1248	Driving Lever	珠軸	1
49	J1043	Connecting Rod (Left)	珠殼(左)	1
50	J1250-1	Connecting Rod	珠殼	1
51	J1222	Driving Lever	萬向珠軸	1
52	J1252	Washer	墊片	1
53	J1251	Pin	空心門	1
54	J1214	O Ring	O型環	1

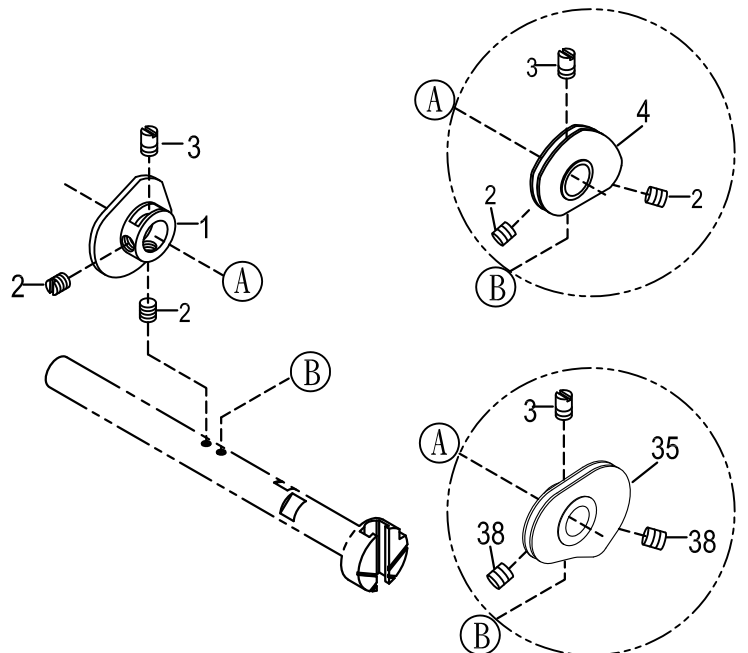
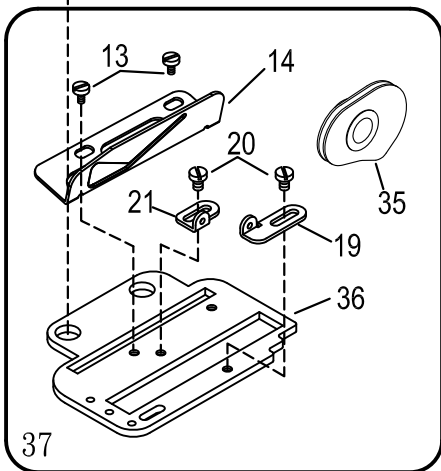
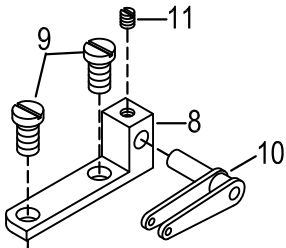
*Ref. No. 1 to 40 See the preceding page.

7



張力線緊(選購)

For Tighten Thread(Optional)



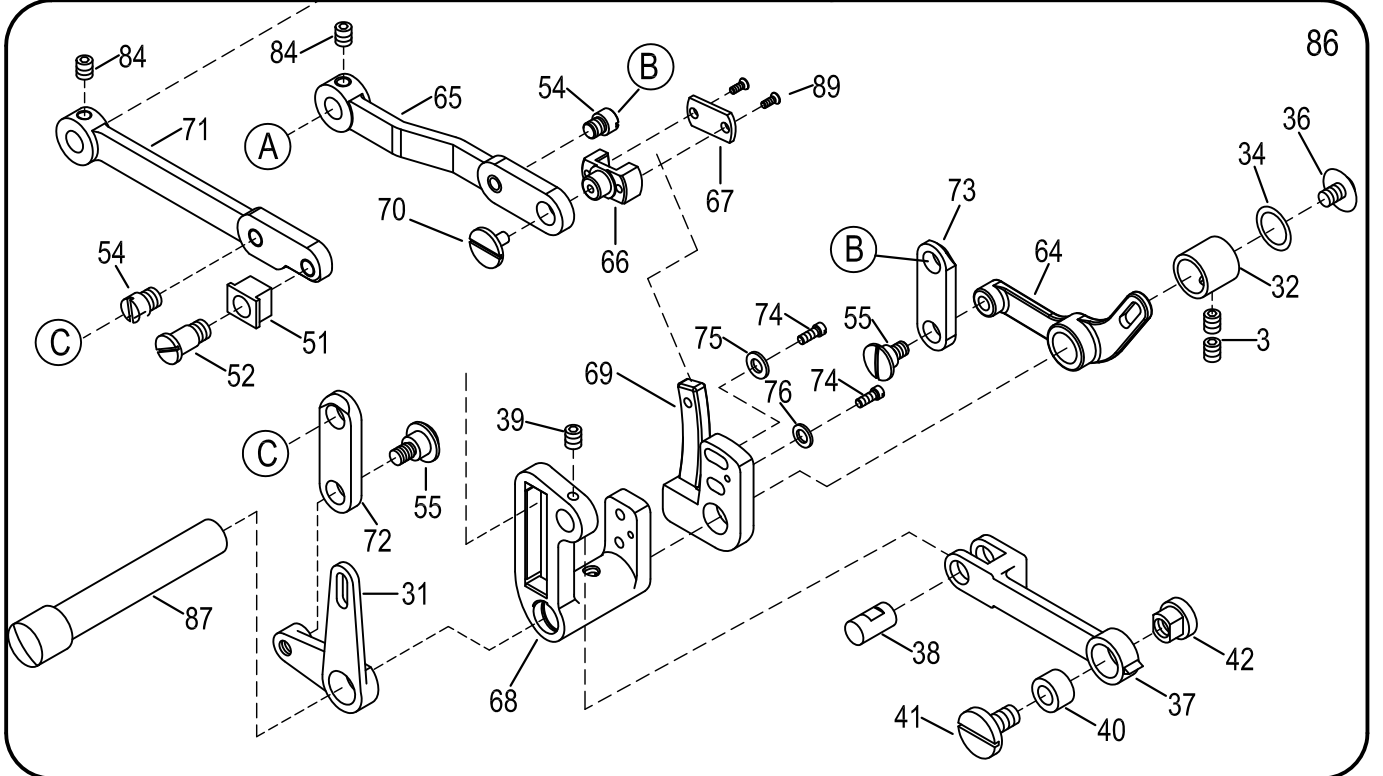
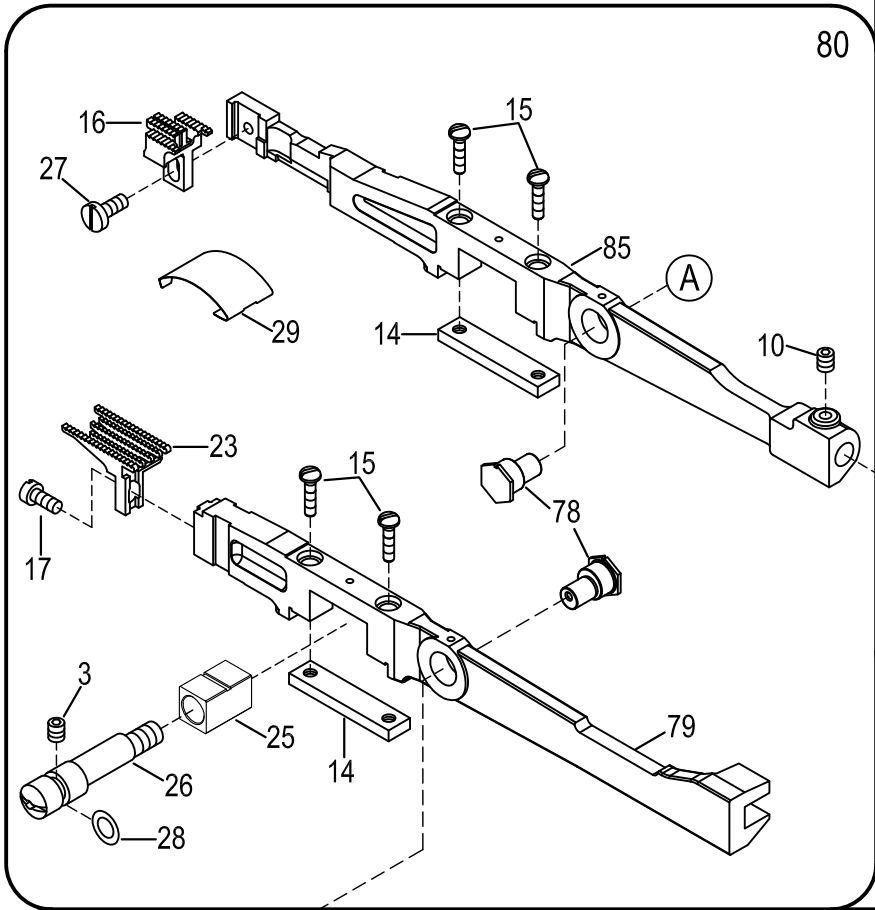
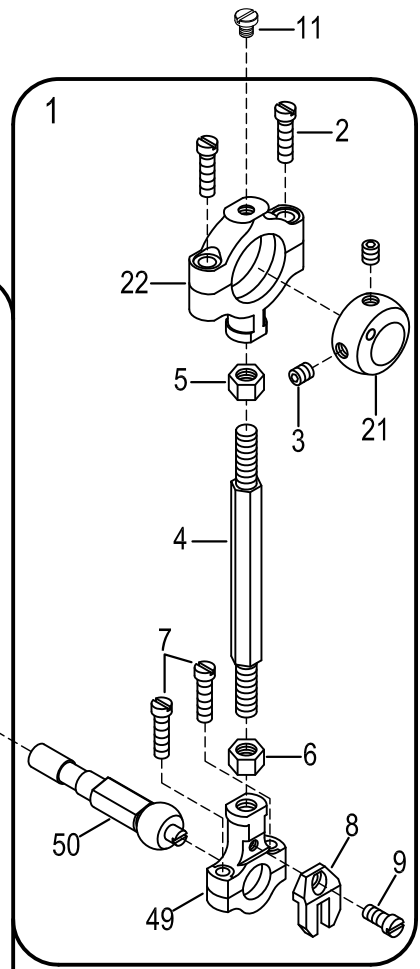
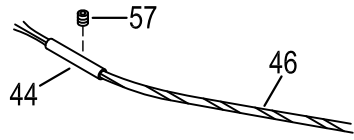
張力線鬆(選購)

For Loosen Thread(Optional)

Top Cover & Looper Thread Handling (Optional)**上飾與下勾針線機構(選購)****7**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J1401	Top Cover Thread Take-Up	上飾線針提線器	1
2	J1402	Screw (SM 11/64-40 × 4)	螺絲	4
3	J1403	Screw (SM 1/8-44)	限位螺絲	2
4	J1404	Looper Thread Take-Up	下勾針提線器	1
5	J2619	Screw (SM 11/64-40 × 6)	螺絲	1
6	WF04	Washer	墊片	1
7	J1407-2	Bracket	提線盤	1
8	J1408	Bracket	固定座	1
9	J1409	Screw (SM 7/32-32 × 10)	螺絲	2
10	J1410	Thread Take-Up Guide	上飾提線調節器	1
11	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
12	J1412	Bracket	固定座	1
13	J1413	Screw (SM 1/8-44 × 5)	螺絲	2
14	J1435	Looper Thread Guide	下勾線調節板	1
15	J1415	Screw (SM 9/64-40 × 6)	螺絲	1
16	J1416	Washer	墊片	1
17	J1417	Thread Support	導線彈簧	1
18	J1418	Screw (SM 3/32-56 × 5)	螺絲	1
19	J1419	Thread Guide	導線板(大)	1
20	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	2
21	J1421	Thread Guide	導線板(小)	1
22	J1422	Looper Thread Guide Assy	提線盤整組(張力線緊)	
23	J1423-1	Bracket	托架	1
24	J0408	Screw (SM 9/64-40 × 8)	螺絲	1
25	J1425-2	Pipe	導線管	1
26	J1426	Bracket	固鈕	1
33	J1433	Pipe Thread Guide Assy	導線管整組	1
34				
35	J1404YA-1	Looper Thread Take-Up	下勾針提線器	1
36	J1407-3	Bracket	提線盤	1
37	J1422ST	Looper Thread Guide Assy	提線盤整組(張力線鬆)	
38	SF142	Screw (SM 7/32-32 × 5)	螺絲	2

8

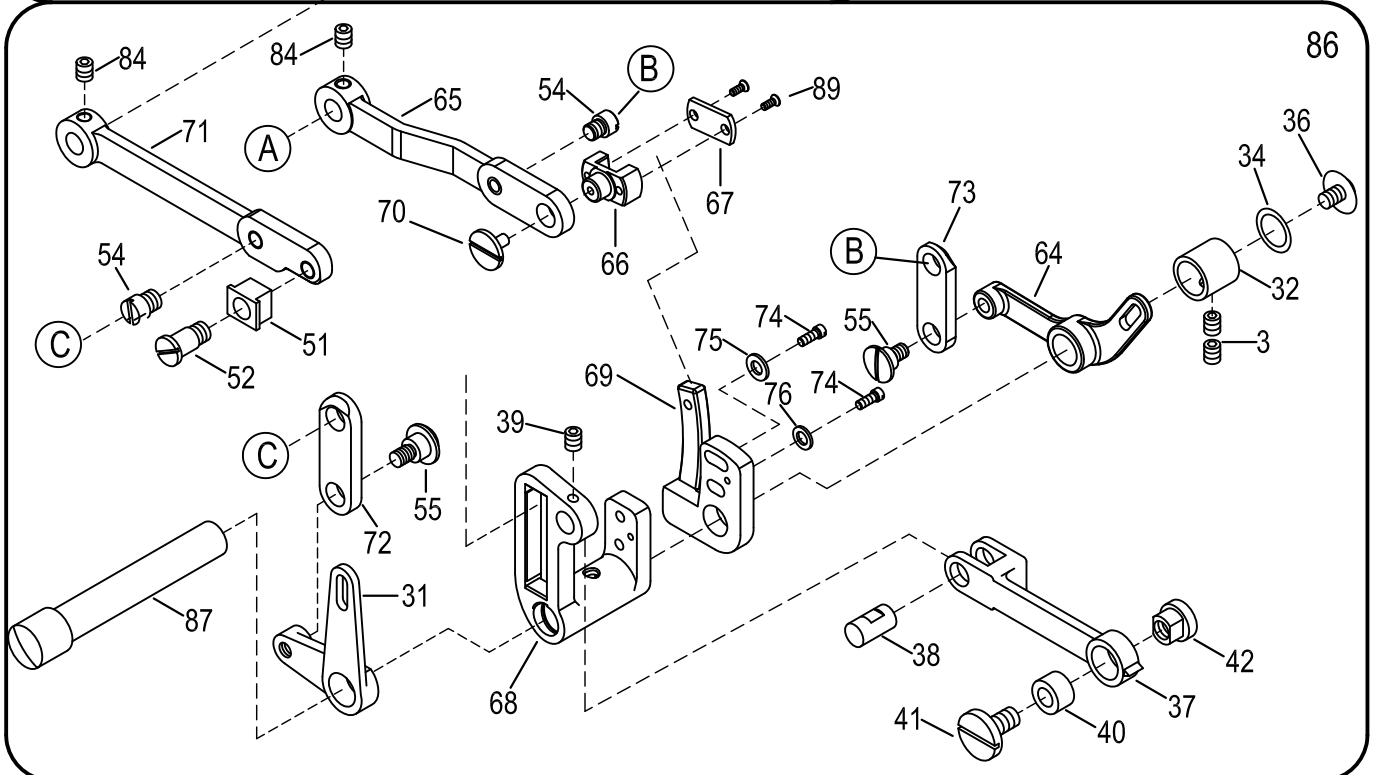
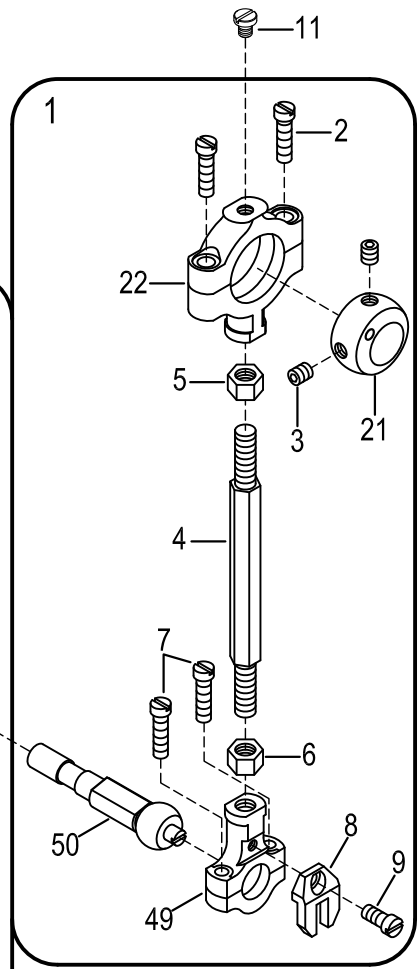
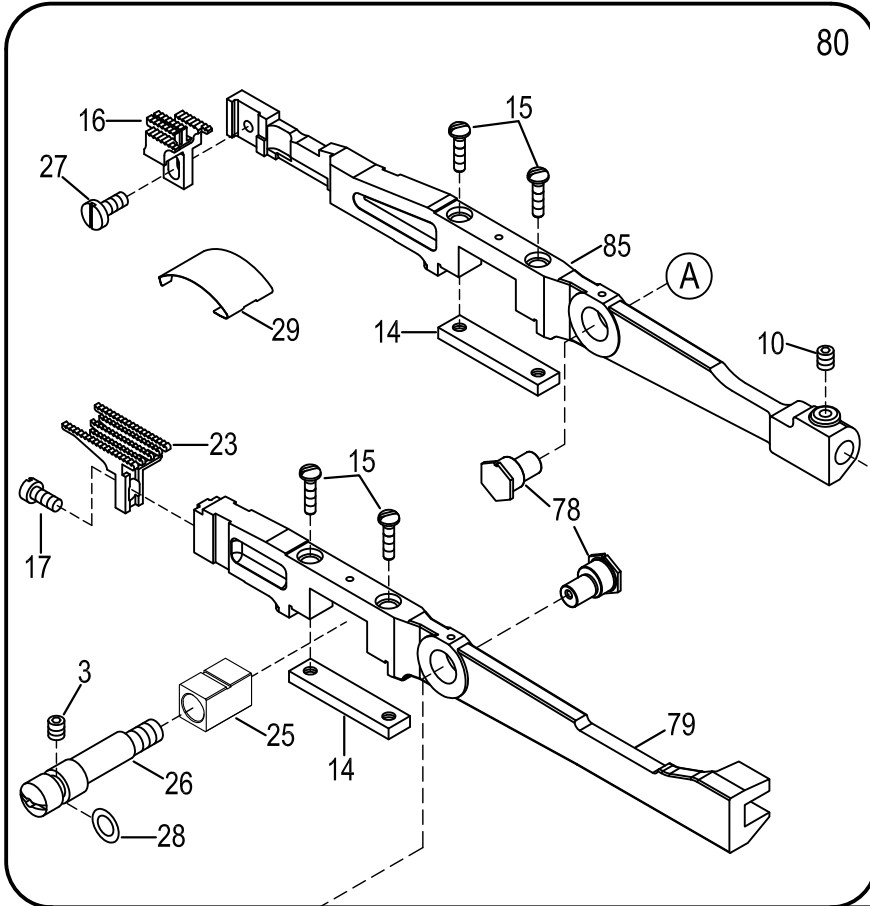
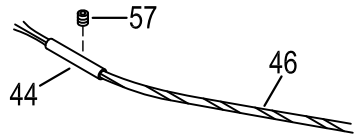


Feed Mechanism(Fully Oil-Sealed)**送料機構(全密封型)****8**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J1601	Connection Rod Assy	上下送料連桿(組)	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1223	Guide	又導導片	1
9	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
10	SV250	Screw (M5-0.7 × 8)	螺絲	1
11	J2619	Screw (SM 11/64-40-6)	螺絲	1
12				
13				
14	J1607	Auxiliary Plate	輔助板	2
15	SDE184	Screw (SM 11/64-40 × 18.4)	螺絲	4
16-1	J1616S3	Main Feed Dog-S	主齒 (短)(SL-801 & 803-GX)	
16-2	J1616L	Main Feed Dog-L	主齒 (長)(SL-813-GX)	
16-3	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm(SL-801 & 803-GX)	
16-4	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm(SL-801 & 803-GX)	
16-5	J1616SS1	Main Feed Dog-S (Fine Tooth)	主齒 (短)(細齒)(SL-801 & 803-GX)	1
16-6	J1616L8-1	Main Feed Dog (Widen Type)	主齒 (加寬)(長)(SL-813-GX)	
16-7	J1616TK	Main Feed Dog (Coarse Teeth)	主齒 (粗齒)(短)(SL-801 & 803-GX)	
16-8	J1616RU	Main Feed Dog (Rubber Type)	主齒 (橡膠)(短)(SL-801 & 803-GX)	
17	J1617	Screw (SM 3/16-32 × 10)	螺絲	1
18				
19				
20				
21	J1621-1	Driving Lever	珠球	1
22	JJ1622	Connecting Rod (Large)	珠殼 (大左牙)	1
23-1	J1623S	Differential Feed Dog-S	差動齒 (短)(SL-801 & 803-GX)	
23-2	J1623L-2	Differential Feed Dog-L	差動齒 (長)(SL-813-GX)	
23-3	J1623A1-1	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm(SL-801 & 803-GX)	
23-4	J1623B1.5	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm(SL-801 & 803-GX)	
23-5	J1623SS-1	Differential Feed Dog-S (Fine Tooth)	差動齒 (短)(細齒)(SL-801 & 803-GX)	
23-6	J1623L8-1	Differential Feed Dog (Widen Type)	差動齒 (加寬)(長)(SL-813-GX)	1
23-7	J1623TK-1	Differential Feed Dog (Coarse teeth)	差動齒 (粗齒)(SL-801 & 803-GX)	
23-8	J1623RU-1	Differential Feed Dog (Rubber Type)	差動齒 (橡膠)(SL-801 & 803-GX)	
24				
25	J1608	Block (Feed Bar Lift)	送料提升塊	1
26	J1626-1	Eccentric Pin	調節偏心軸	1
27	J1627	Screw (SM 3/16-32 × 10)	螺絲	1
28	GK31	O Ring	O型環	1
29	J1629-3	Flat Spring	彈簧片	1
30				

* Ref. No. 31 to 75 See the following page

8



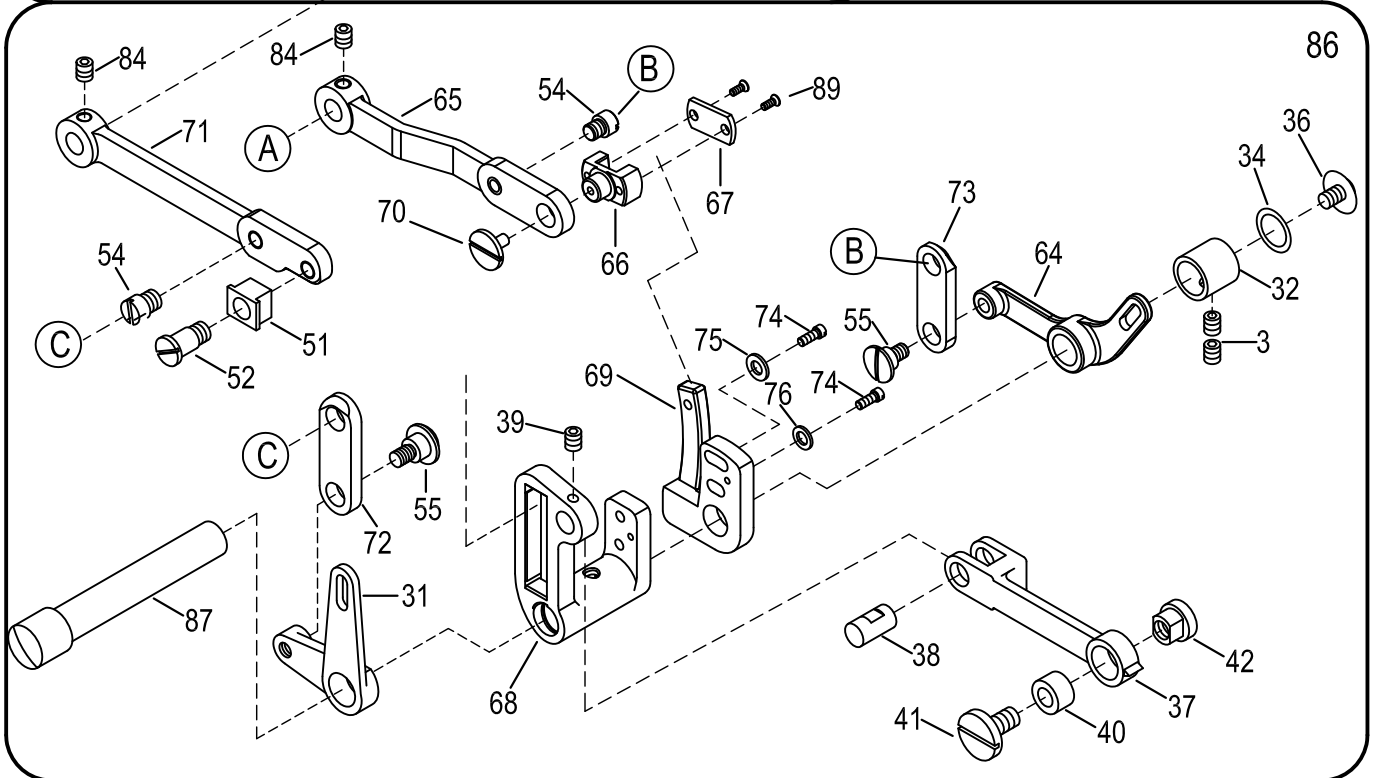
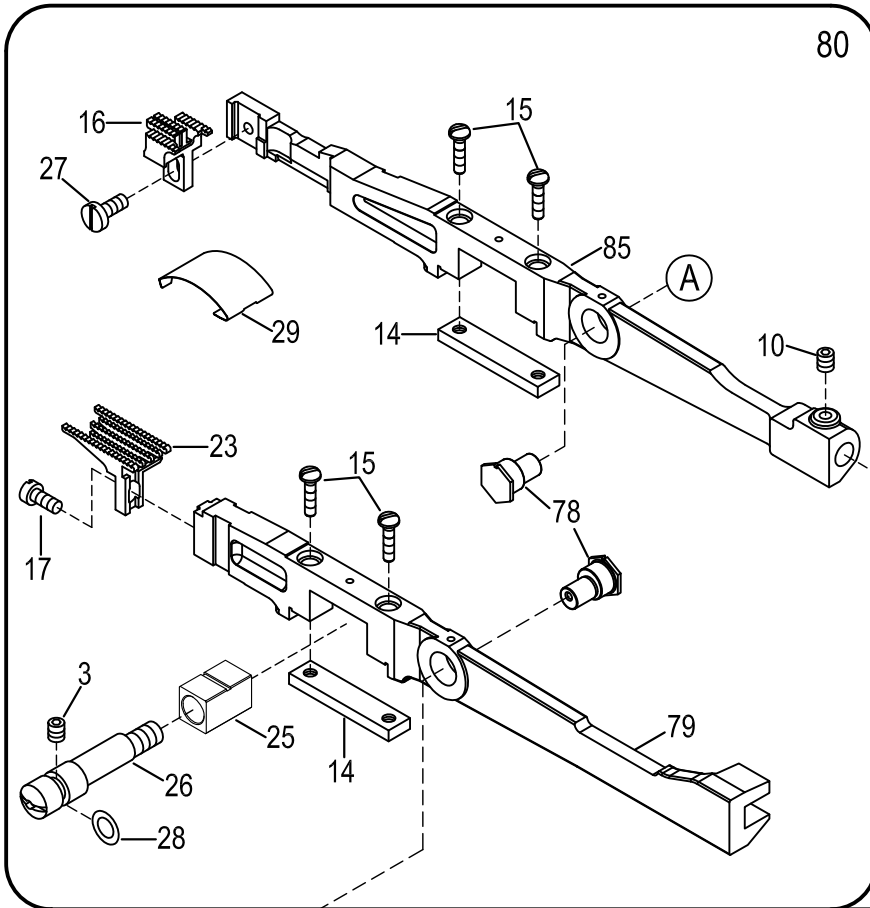
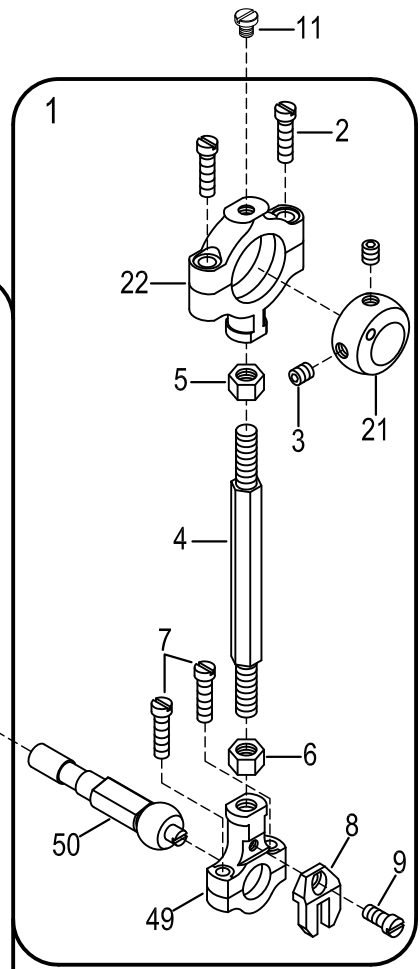
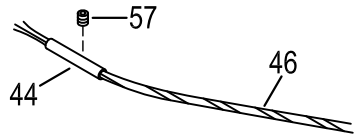
Feed Mechanism(Fully Oil-Sealed)**送料機構(全密封型)****8**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
31	J1631	Differential Lever	差動調節桿(後)	1
32	J1632R-1	Bushing	襯套(雙差動用)	1
33				
34	J1634	O Ring	O型環	1
35				
36	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1
37	J1637	Link	粗細針連接臂	1
38	J1638	Pin	插銷	1
39	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
40	J1640-4	Bushing	襯套	1
41	J1641	Screw (SM 7/32-32 × 11)	止注螺絲	1
42	J1642-1	Nut (SM 7/32-32)	調節螺母	1
43				
44	J1644	Pipe	固定管	1
45				
46	J1646	Oil Wick	油蕊	1
47				
48				
49	J1250-1	Connecting Rod (Small)	珠殼(小)	1
50	J1650-2	Driving Lever	珠軸	1
51	J1651	Slide	滑塊	1
52	J1652	Screw (SM 7/32-32 × 3.7)	螺絲	1
53				
54	J1654	Screw (SM 7/32-32 × 4.1)	螺絲	2
55	J1655	Screw (SM 11/64-40 × 4.95)	螺絲	2
56				
57	J1657	Screw (SM 1/8 - 44 × 4)	螺絲	1
64	J1664	Differential Lever	差動調整桿(前)(雙差動用)	1
65	J1665-1	Link	連接臂(右)(雙差動用)	1
66	J1666-4	Differential Feed Adjusting Block	差動調整滑塊(雙差動用)	1
67	J1667-2	Washer	墊片(雙差動用)	1
68	J1668-3	Crank	驅動器(雙差動用)	1
69	J1669-2	Differential Feed Rocker	差動弧臂(雙差動用)	1
70	J1670	Screw (M3.5-0.6 × 7)	螺絲(雙差動用)	1
71	J1671	Link	差動送料連接臂(左)(雙差動用)	1
72	J1672	Link (Main Feed)	連接柄(23)(雙差動用)	1
73	J1673	Link (Main Feed)	連接柄(14.5)(雙差動用)	1
74	SF226	Screw (M4-0.7 × 12)	螺絲	2
75	WF04	Washer	華司	1

* Ref. No. 1 to 30 See the preceding page.

* Ref. No. 76 to 89 See the following page.

8

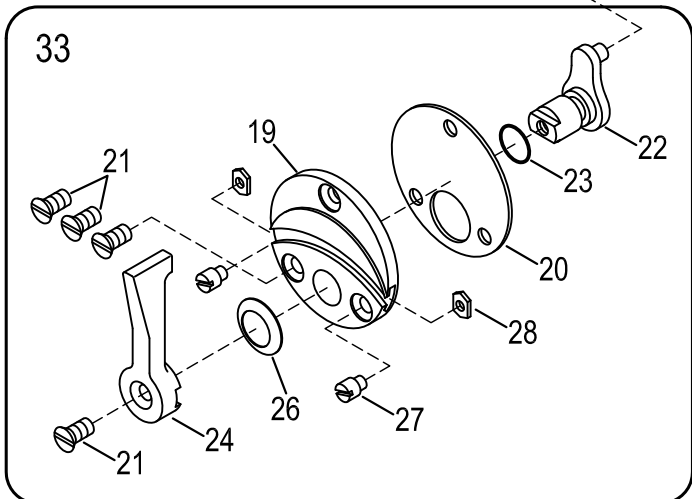
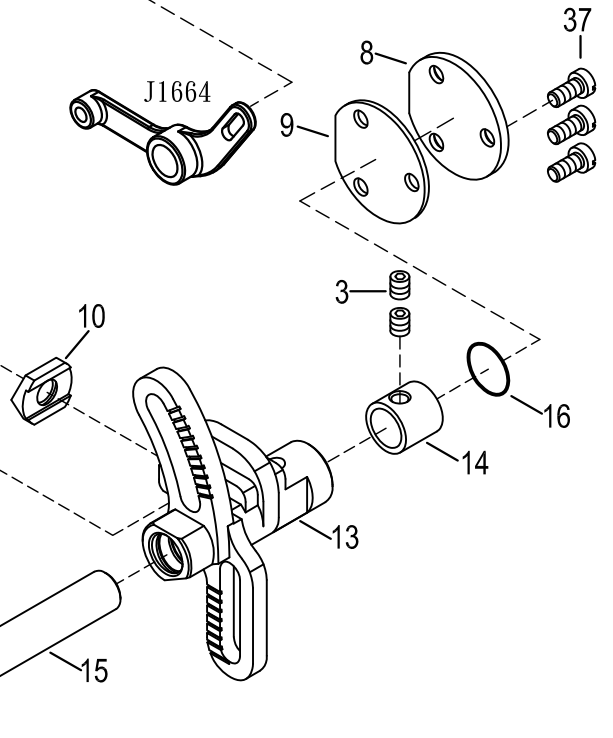
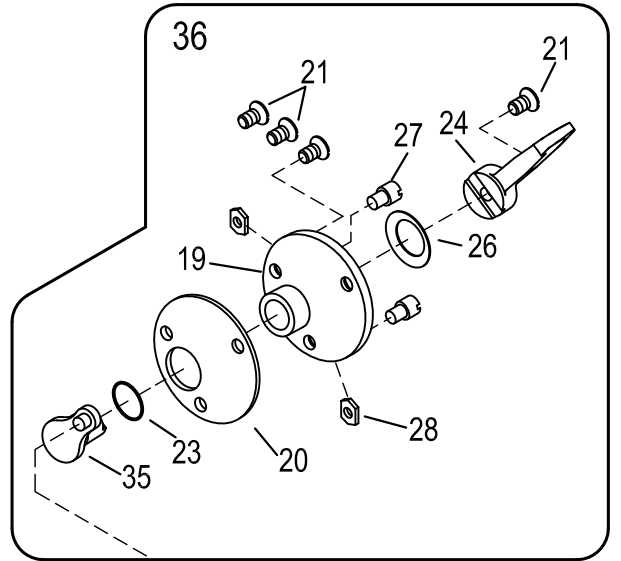
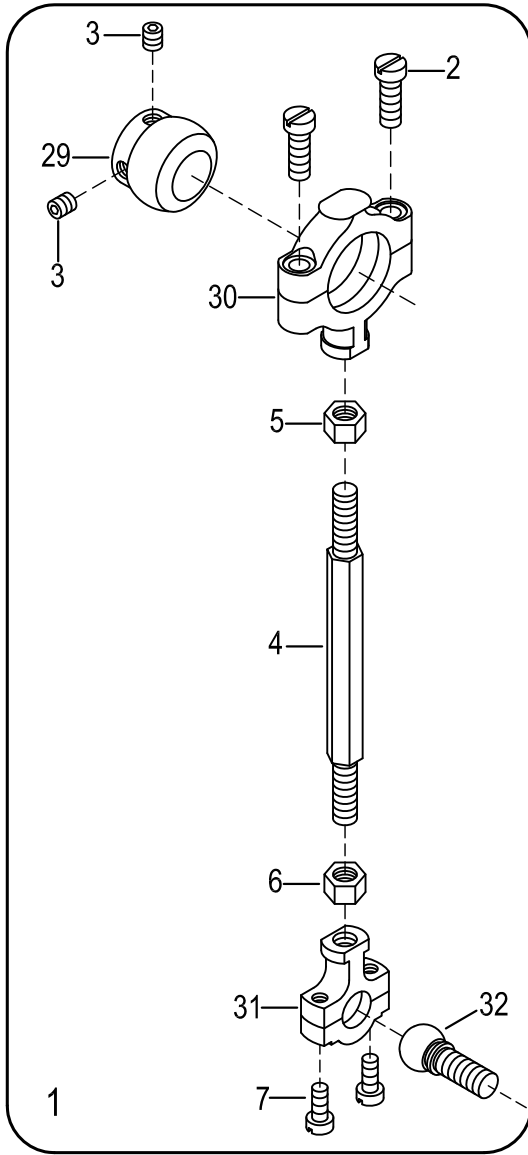


Feed Mechanism(Fully Oil-Sealed)**送料機構(全密封型)****8**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
76	WF03	Washer	華司	1
77				
78	J1678	Eccentric Unit	偏心軸	2
79	J1606-1	Differential Feed Bar	差動送料具驅動座 (雙差動用)	1
80	J1605GX-A	Feeding Device Assy	送料座整組(雙差動用)	1
81				
82				
83				
84	GJ27	Screw (SM 11/64-40 × 4)	螺絲	2
85	J1605-1GX	Differential Feed Bar	主送料具座 (雙差動用)	1
86	J1686	Feed Driving Unit Assy	送料具驅動組 (雙差動用)	1
87	JJ0915-1	Shaft	軸心 (雙差動用)	1
88				
89	L1111	Screw (M3-0.5 × 10)	螺絲	2

* Ref . No . 31 to 80 See the preceding page.

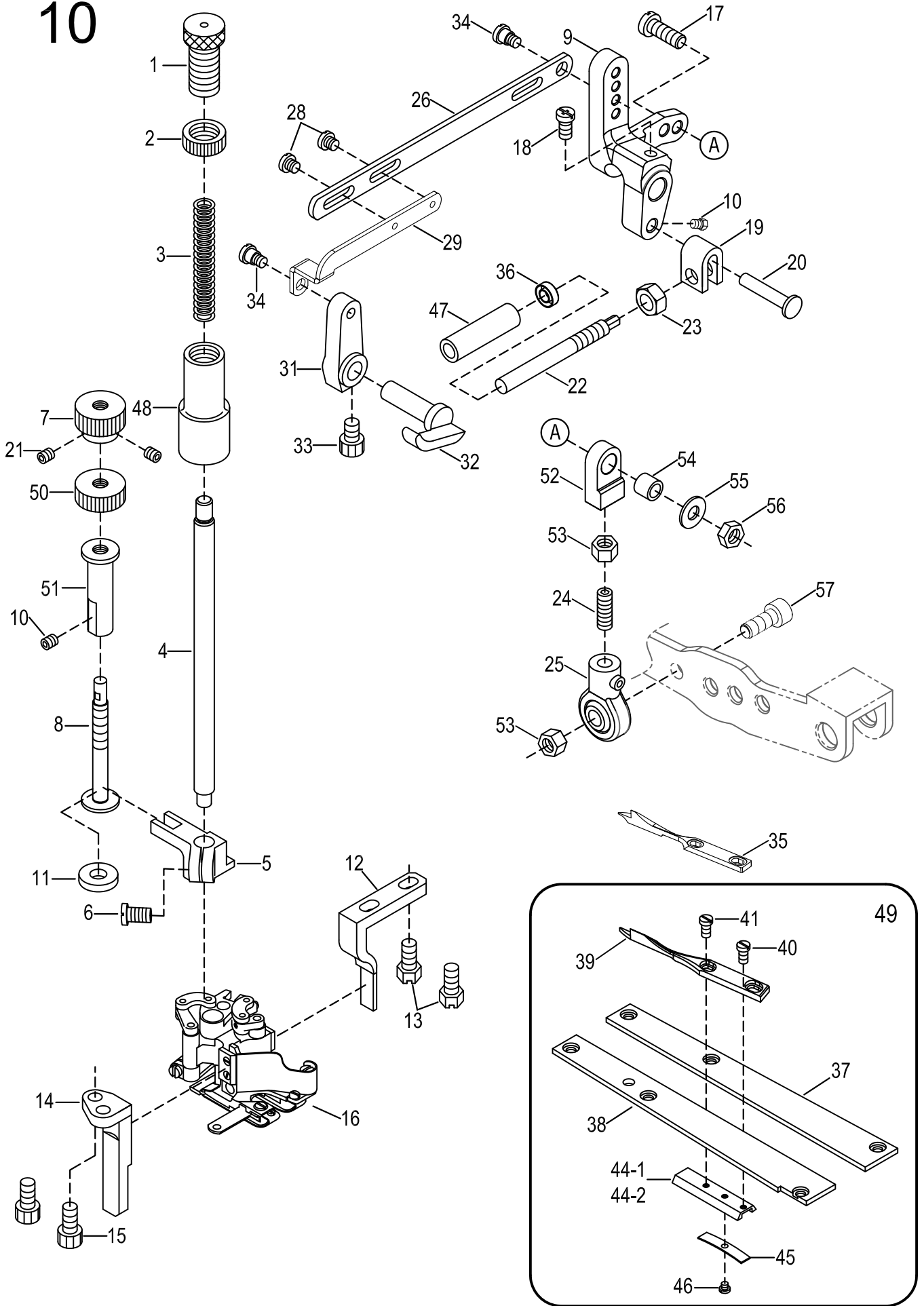
9



Feed Mechanism (Dual Differential Feed Ratio)**差動調節送料機構(雙差動)****9**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J1801	Connecting Rod Assy	連桿組	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	4
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1682-1	Bracket	防塵蓋	1
9	J1683	Gasket	止油墊片	1
10	J1810	Guide	固定塊	1
11	J1205-2	Washer	華司	1
12	J1812	Nut (SM 1/4-40)	螺母	1
13	J1813-2	Main Feed Crank	主送料調節曲柄	1
14	J1632	Bushing	襯套	1
15	JJ0834	Shaft	軸心	1
16	J1634	O Ring	O型環	1
18				
19	J1819	Indication Plate	差動刻度板	2
20	J1820-1	Gasket	止油墊圈	2
21	J0435	Screw (SM 9/64-40 × 9)	螺絲	8
22	J1822	Lever	槓桿 (Ø 9)	1
23	J1823	O Ring	O型環	2
24	J1824	Lever	調節桿	2
26	J1826	Spring Washer	錐形彈簧墊片	2
27	J1827-1	Screw (SM 1/8-44 × 3)	定位螺絲	4
28	J1828	Nut (SM 1/4-40)	螺母	4
29	J1829-1	Ball Lever	珠球	1
30	J1622-2	Connecting Rod (Large)	珠殼(大左牙)	1
31	J1831-1	Connecting Rod (Small)	珠殼(小)	1
32	J1832	Driving Lever	珠軸	1
33	J1833	(Rear) Differential Feeding Indicator Assy	(前)差動刻度對照調節組	1
34				
35	J1835-1	Lever	槓桿 (Ø 9)	1
36	J1836	(Front) Differential Feeding Indicator Assy	(後)差動刻度對照調節組	1
37	J1255	Screw (SM 9/64-40 × 6)	螺絲	3

10

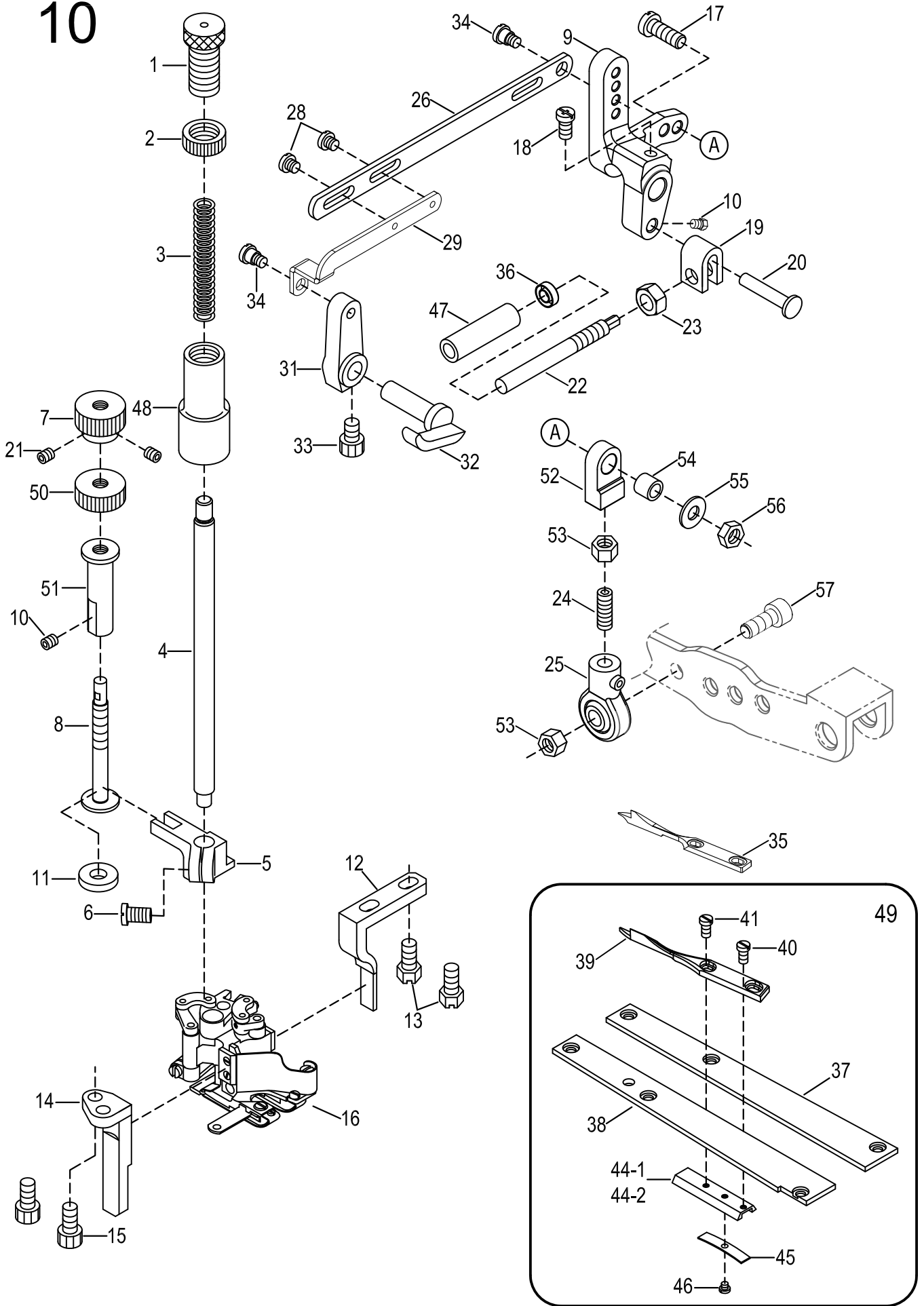


Presser Foot Driving Mechanism(1) (Standard) 壓腳驅動機構(1) (標準型) 10

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2001-2	Screw (M12-1.0 × 25)	壓力調節樁	1
2	J2002	Nut (M12-1.0)	螺帽	1
3	J2003-1	Spring	壓力彈簧	1
4	J2004-2	Presser Bar	押腳棒	1
5	J2005-1	Guide Block	押腳固定臂	1
6	SV122	Screw (SM 11/64-40 × 9)	螺絲	1
7	J2007-3	Adjusting Nut	調節螺母	1
8	J2008-3	Pin	調節銷	1
9	J2009	Lever	抬押腳揚升器	1
10	GJ25	Screw (SM 11/64-40 × 6)	螺絲	1
11	J2011-2	Cushion Rubber	防震橡膠	1
12	J2012	Presser Foot Guide (R)	押腳固定擋邊(右)	1
13	J2013-1	Screw (SM 3/16-32 × 12)	螺絲	2
14	J2014FS-1	Presser Foot Guide (L)	押腳固定擋邊(左)	1
15	SF225	Screw (M4-0.7 x 10)	螺絲	2
16		Presser Foot	押腳組	
17	J2604	Screw (SM 7/32-32 × 16)	螺絲	1
18	J1409	Screw (SM 7/32-32 × 10)	螺絲	1
19	J2019	Latch	轉向器	1
20	J2020-2	Pin	插銷	1
21	SV227	Screw (M4-0.7 × 5)	螺絲	2
22	J2022	Screw (SM 1/4-40)	定位螺桿	1
23	J1225	Nut (SM 1/4-40)	螺母	1
24	MHQ160	Screw (M5-0.8 × 16)	螺絲	1
25	J2025	Plunger Connecting Rod	魚眼軸承	1
26	J2026	Link (Long)	連接柄(長)	1
27				
28	18-21	Screw (M4-0.7 × 5)	螺絲	2
29	JJ1028-1	Link (Short)	連接柄(短)	1
30				
31	JJ1030-1	Tension Release Bar	拉力釋放桿	1
32	JJ1031	Lever	押腳提升器	1
33	J2033	Screw	螺絲	1
34	JJ1034	Screw (SM 11/64-40 × 3.8)	螺絲	2
35	J2035	Fabric Guide	導布器(萊克布用)	1
36	JJ1024	O Ring	油封	1
37	J2037-2SUS	Guide Plate (Right)	滑座固定板(右)	1
38	J2038--2SUS	Guide Plate (Left)	滑座固定板(左)	1
39	J2035E	Fabric Guide	導布器	1
40	J1420NI	Screw (SM 3/32-56 × 3.3)	螺絲	1

* Ref. No. 41 to 57 See the following page

10



Presser Foot Driving Mechanism(1) (Standard) 壓腳驅動機構(1) (標準型)**10
Amt .
Req .**

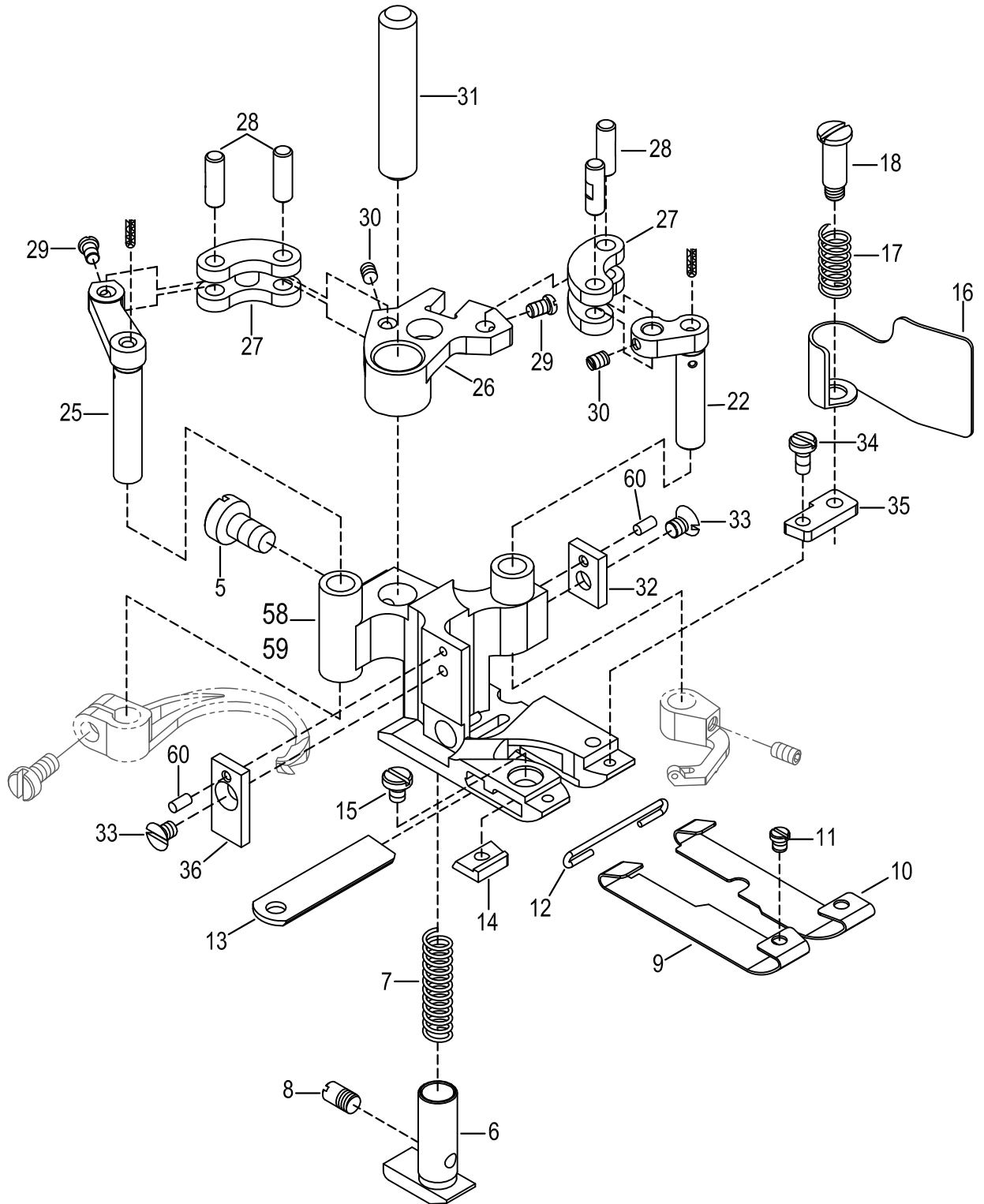
Ref. No.	Parts No.	Description	產品名稱	
41	J2055NI	Screw (SM 3/32-56 × 3.3)	螺絲	1
42				
43	GJ25	Screw (SM 11/64-40 × 5.5)	螺絲	1
44-1	J2044-S3	Bracket-S	滑座 (短)	1
44-2	J2044-L3	Bracket-L	滑座 (長)	
45	J2045	Flat Spring	彈簧片	1
46	J2046	Screw (SM 3/32-56 × 2.6)	螺絲	1
47	JJ2047	Bushing	套筒	1
48	J2048-1	Foot Sleeve	押腳套管	1
49	J2049	Slide Fabric Guide Assy	導布器滑座整組	1
50	J2050	Adjusting Nut (M6-1.0)	調節螺帽	1
51	J2051	Adjusting Bushing	調節套筒	1
52	J2323	Lever Link	揚升器連接塊	1
53	NV12	Nut (M5-0.8)	螺帽	2
54	P1329	UTT Cam Roller	襯套	1
55	FE03	Washer	墊片	1
56	J1008	Nut (SM 7/32-32)	螺母	1
57	SV253	Screw (M5-0.8 × 16)	螺絲	1

* Ref. No. 1 to 40 See the preceding page.

11-1

① SL-701-G0

② SL-701-G1



SL-701-G0: Single Edge Trimming Presser Foot (without Groove)單切無溝押腳

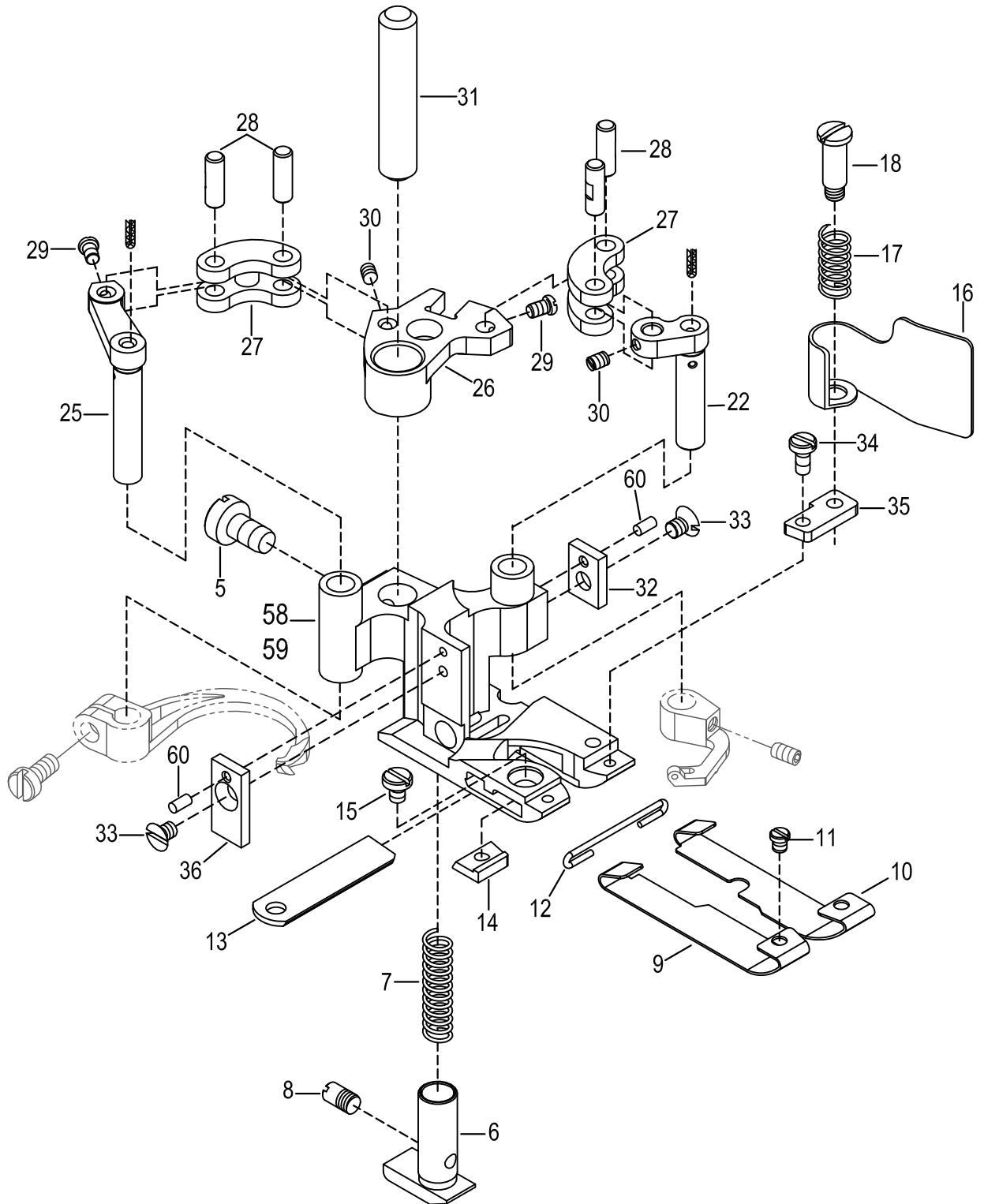
SL-701-G1: Single Edge Trimming Presser Foot (with Groove)單切有溝押腳

11-1

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2201	Presser Foot Assy.	押腳(組)單切無溝	
2	J2203	Presser Foot Assy.	押腳(組)單切有溝	
3				
4				
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
6	J2206-21	Fabric Presser	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
9	J2209-1	Presser Foot Shoe (L)	押腳滑板(左)	1
10	J2210-1	Presser Foot Shoe (R)	押腳滑板(右)	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-6	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32				
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
41	J2241	Presser Guide (R)	押腳導片(右)	1
58	J2258-2	Main Presser Foot (without Groove)	G0押腳主體 (無溝)2.35mm	1
59	J2259-3	Main Presser Foot (with Groove)	G1押腳主體 (有溝)2.35mm	
60	J0633	Pin	插銷	2

11-2

① SL-701-G0W



SL-701-G0W: Single Edge Trimming(單切)Presser Foot (without Groove)無溝押腳

11-2

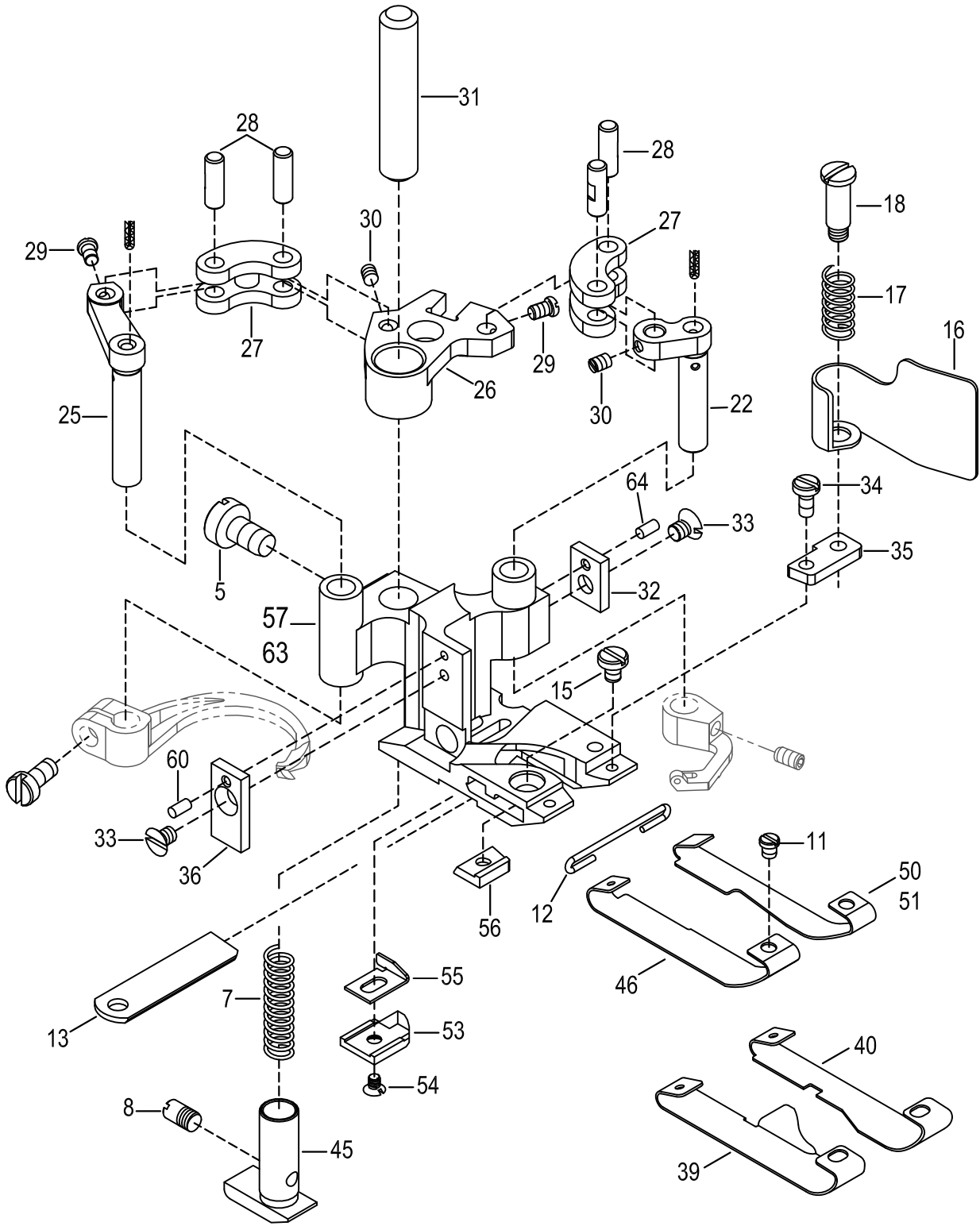
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2242	Presser Foot Assy.	押腳(組)單切無溝	
2				
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
6	J2206-21	Fabric Presser	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
9	J2209-1	Presser Foot Shoe (L)	押腳滑板(左)	1
10	J2210-1	Presser Foot Shoe (R)	押腳滑板(右)	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-6	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
58	J2258W	Main Presser Foot (without Groove)	G0W押腳主體 (無溝)2.35mm	1
60	J0633	Pin	插銷	2

11-3

P_J21-2

③⑦ SL-703-G3

④⑦ SL-703-G4



SL-703-G3: Double Edge Trimming Presser Foot, 4mm (雙切4mm押腳)
SL-703-G4: Double Edge Trimming Presser Foot, 4.7mm (雙切4.7mm押腳)

11-3

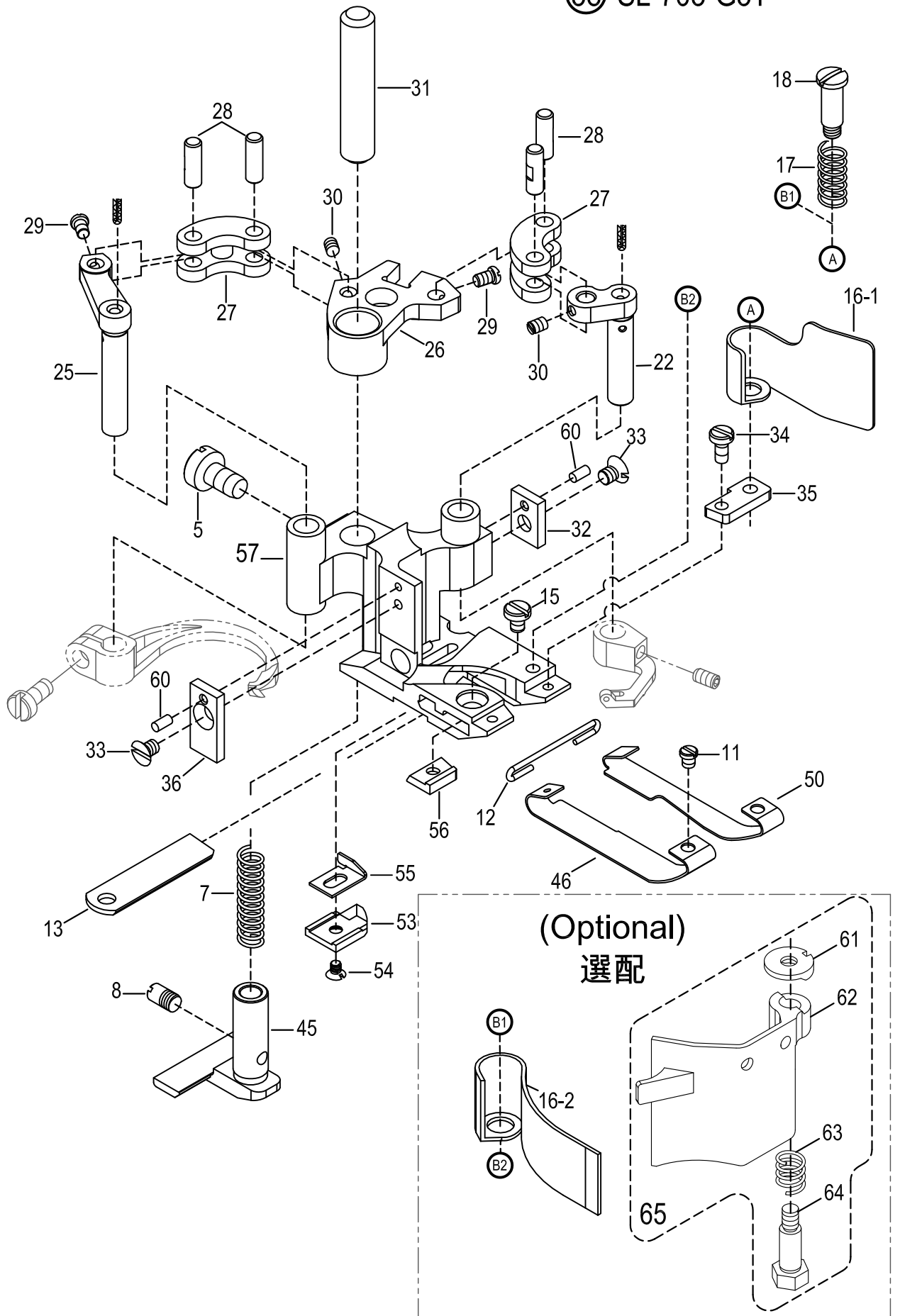
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32-56 × 6)	螺絲	1
35	J2244	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
37	J2237	Presser Foot Assy.	厚押腳(組)雙切 4mm	1
38				
39	J4236	Presser Foot Shoe (L) (G3)	押腳滑板(左) (G3)	1
40	J4230	Presser Foot Shoe (R) (G3)	押腳滑板(右) (G3)	1
45	J2245-23	Fabric Presser	壓布器	1
46	J2246	Presser Foot Shoe (L) (G4)	押腳滑板(左)	1
47	J2247	Presser Foot Assy.	厚押腳(組)雙切 4.7mm	1
48				
50	J2251-1	Presser Foot Shoe (R) (G4)	押腳滑板(右) 4.7mm	1
51	J2282	Presser Foot Shoe (R) (G4)	押腳滑板(右) 4.0mm	
53	J2253	Fabric Guide	導布器	1
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-4	Lower Knife Clamp	下修刀固定片	1
57	J2257-5	Main Presser Foot (Thick)	G3,G3T押腳主體(厚) 4.0mm	1
63	J2263-1	Main Presser Foot (Thick)	G4押腳主體(厚) 4.7mm	
64	J0633	Pin	插銷	2

11-4

P_J21-2T

車縫布料 Material
中厚至厚 Medium to Heavy

③⑧ SL-703-G3T



SL-703-G3T: Double Edge Trimming Presser Foot, 4mm (雙切4mm押腳)

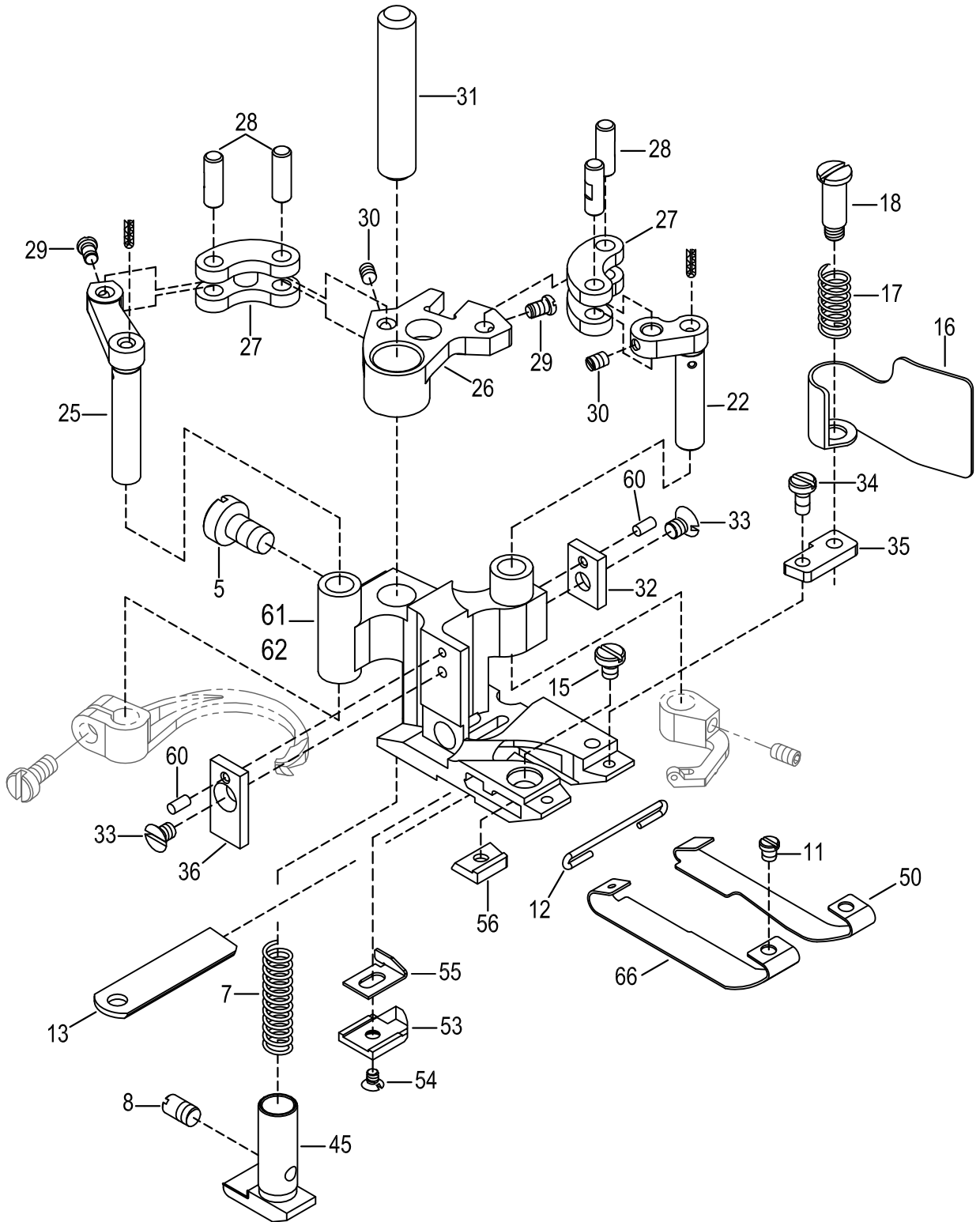
11-4

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16-1	J4216-7	Chip Guard (Standard)	修刀護罩(標準型)	1
16-2	J2216	Chip Guard (Optional)	修刀護罩(選配)	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32-56 × 6)	螺絲	1
35	J2244	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
37				
38	J2238	Presser Foot Assy.	厚押腳 (組)雙切 4mm	1
39				
45	J4204-23	Fabric Presser	壓布器	1
46	J4236	Presser Foot Shoe (L)	押腳滑板(左)4mm	1
50	J4230	Presser Foot Shoe (R)	押腳滑板(右)4mm	1
53	J2253	Fabric Guide	導布器	1
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-4	Lower Knife Clamp	下修刀固定片	1
57	J2257-4	Main Presser Foot (Thick)	G3,G3T押腳主體(厚) 4.0mm	1
60	J0633	Pin	插銷	2
61	J0452	Location Ring (Optional)	定位環(選配)	1
62	J0449-1	Finger Guide (Optional)	護指保護蓋(選配)	1
63	J0451	Spring (Optional)	彈簧(選配)	1
64	J0450	Screw (SM 3/16-32 × 21) (Optional)	螺絲(選配)	1
65	J0458	Safety Cover Assy (Short) (Optional)	保護蓋整組(短)(選配)	1

11-5

P_J21-3

- ③⑨ SL-703-G4A
- ⑥④ SL-703-G4B

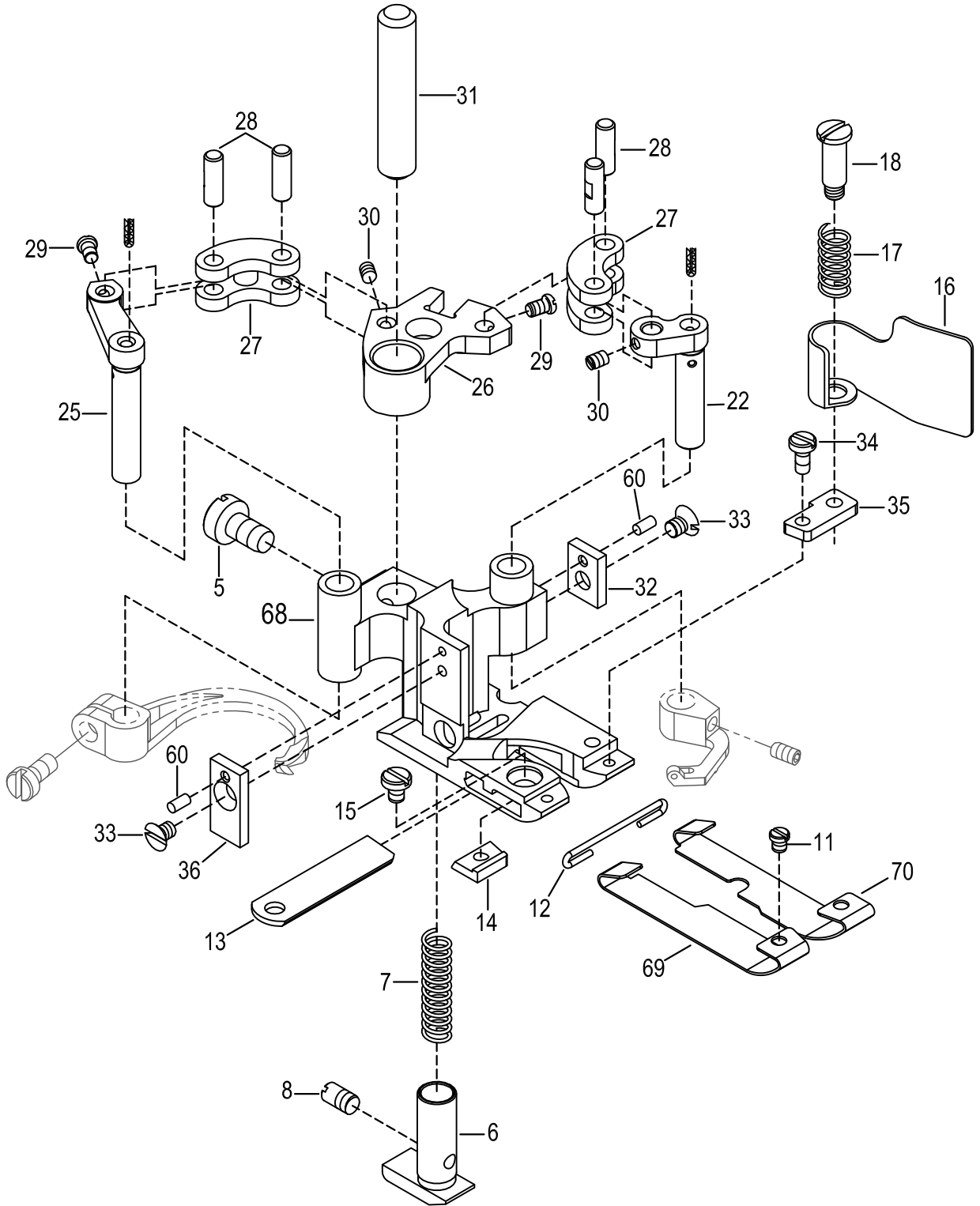


SL-703-G4A: Double Edge Trimming 1.0mm Stepped Presser Foot(雙切段差1.0mm押腳)
SL-703-G4B: Double Edge Trimming 1.5mm Stepped Presser Foot(雙切段差1.5mm押腳)

11-5

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32 - 56 × 6)	螺絲	1
35	J2244	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
39	J2239	1.0mm Stepped Presser Foot Assy.	1.0mm段差押腳 (組)雙切	1
40				
45	J2245-21	Fabric Presser	壓布器	1
46				
50	J2251-1	Presser Foot Shoe (R)	1.0mm段差滑板(右)	1
53	J2253	Fabric Guide	導布器	1
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-4	Lower Knife Clamp	下修刀固定片	1
60	J0633	Pin	插銷	2
61	J2261-1	Stepped Presser Foot (Thick) 1.0mm	G4A押腳主體 (段差1.0mm)	1
62	J2262-1	Stepped Presser Foot (Thick) 1.5mm	G4B押腳主體 (段差1.5mm)	1
64	J2264	1.5mm Stepped Presser Foot Assy.	1.5mm段差押腳 (組)	1
65				
66	J2266	Presser Foot Shoe (L)	1.5mm段差滑板(左)	1

71 SL-703-U

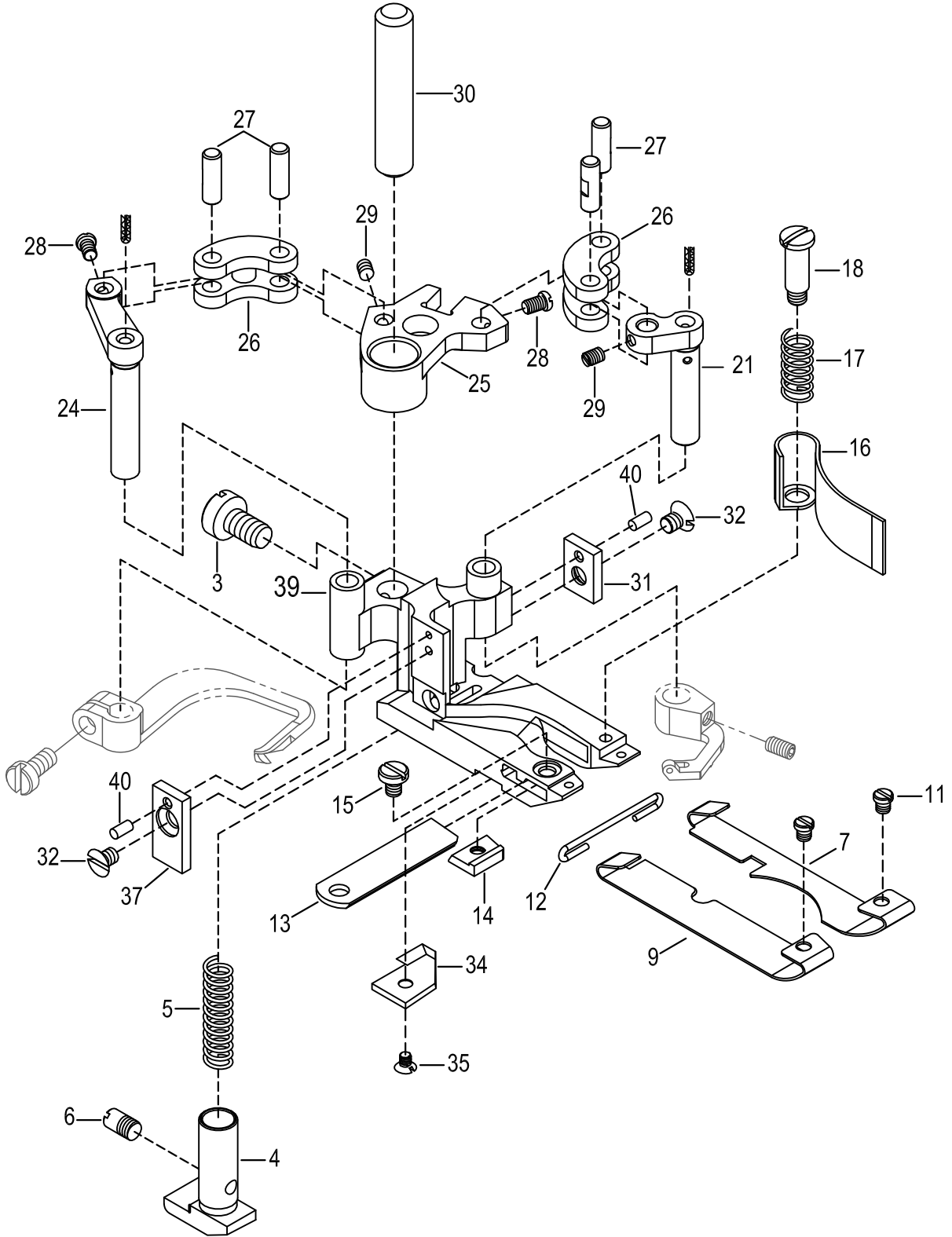


SL-703-U: Butt Seams (Double Edge Trimming Presser Foot)(without Groove)雙切(平接)無溝押腳

11-6

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
6	J2206-31	Fabric Presser	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21				
22	J2222	Crankshaft	L型曲軸(短)	1
23				
24				
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277NI	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236-1	Presser Guide (L)	押腳導片(左)	1
60	J0633	Pin	插銷	2
68	J2268-4	Main Presser Foot (without Groove)	703U押腳主體 (無溝接縫)1.6	1
69	J2269	Presser Foot Shoe (L)	押腳滑板(左)	1
70	J2270	Presser Foot Shoe (R)	押腳滑板(右)	1
71	J2271	Presser Foot Assy.	押腳 (組)單切無溝	
72				

① SL-713-G0

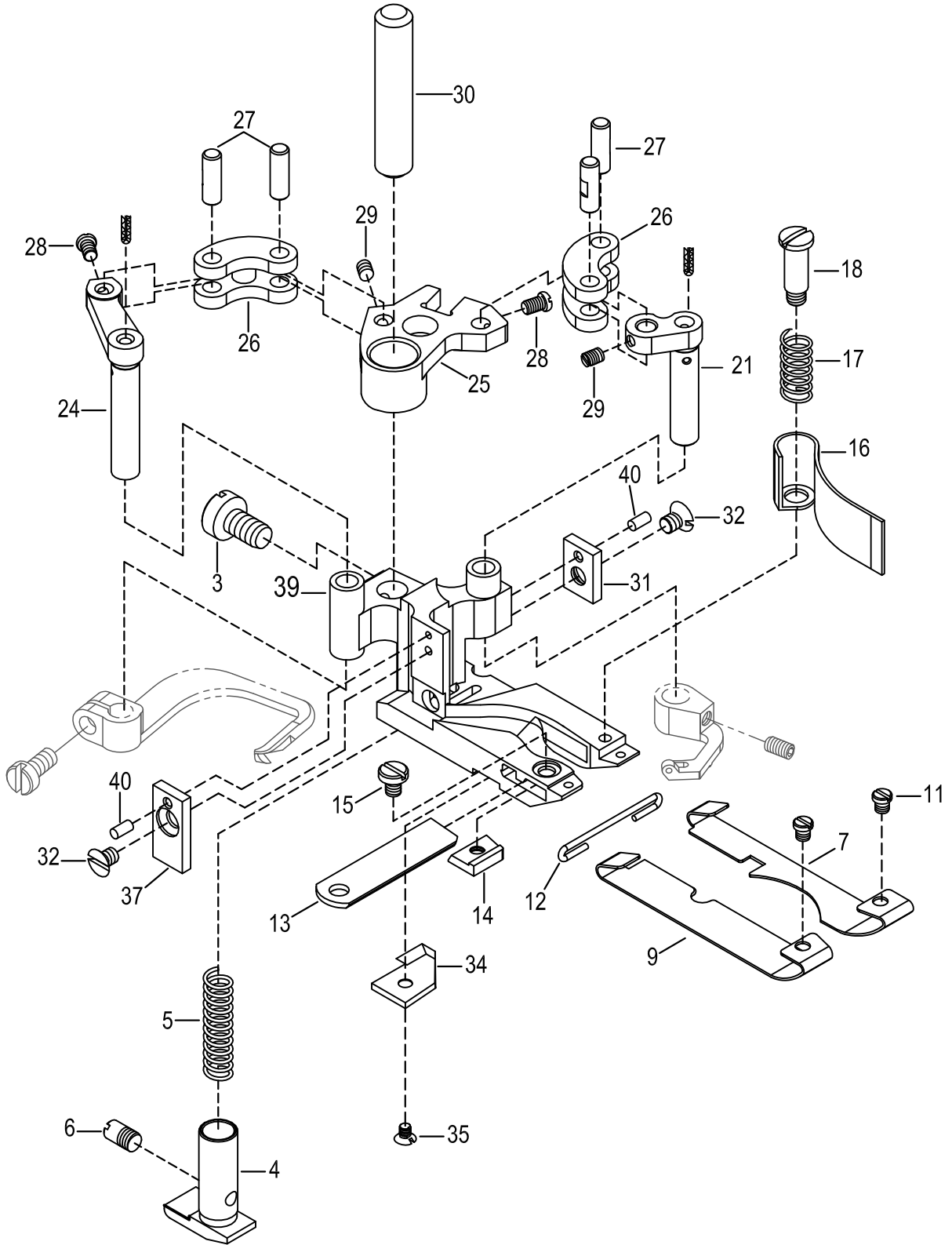


SL-713-G0: Double Edge Trimming雙切 Presser Foot (Long)長押腳

11-7

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2401	Presser Foot Assy.	押腳(組)雙切	
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8				
9	J2409-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Fabric Guide	導布器	1
35	J2254	Screw (SM 3/32- 56 × 3.5)	螺絲	1
36				
37	J2236-1	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2439-1	Main Presser Foot (Long)	G0押腳主體(長) 4.2mm	1
40	J0633	Pin	插銷	2

⑧ SL-713-G1



SL-713-G1: 8mm Double Edge Trimming(雙切 8mm) Presser Foot(Long)(長押腳)

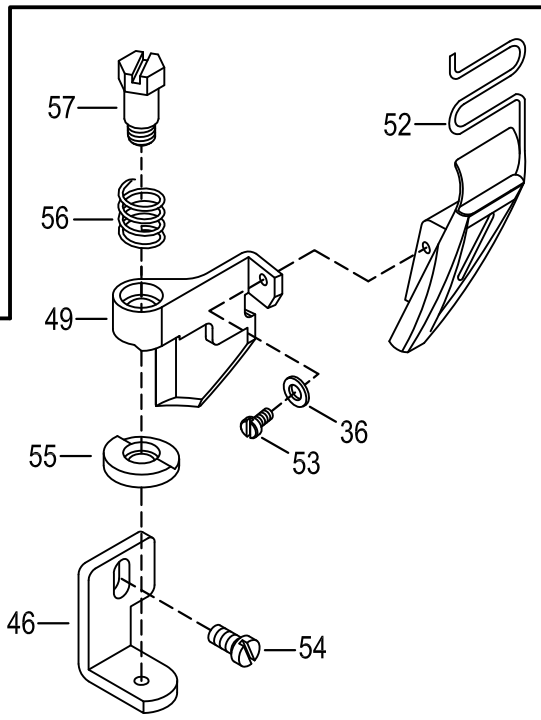
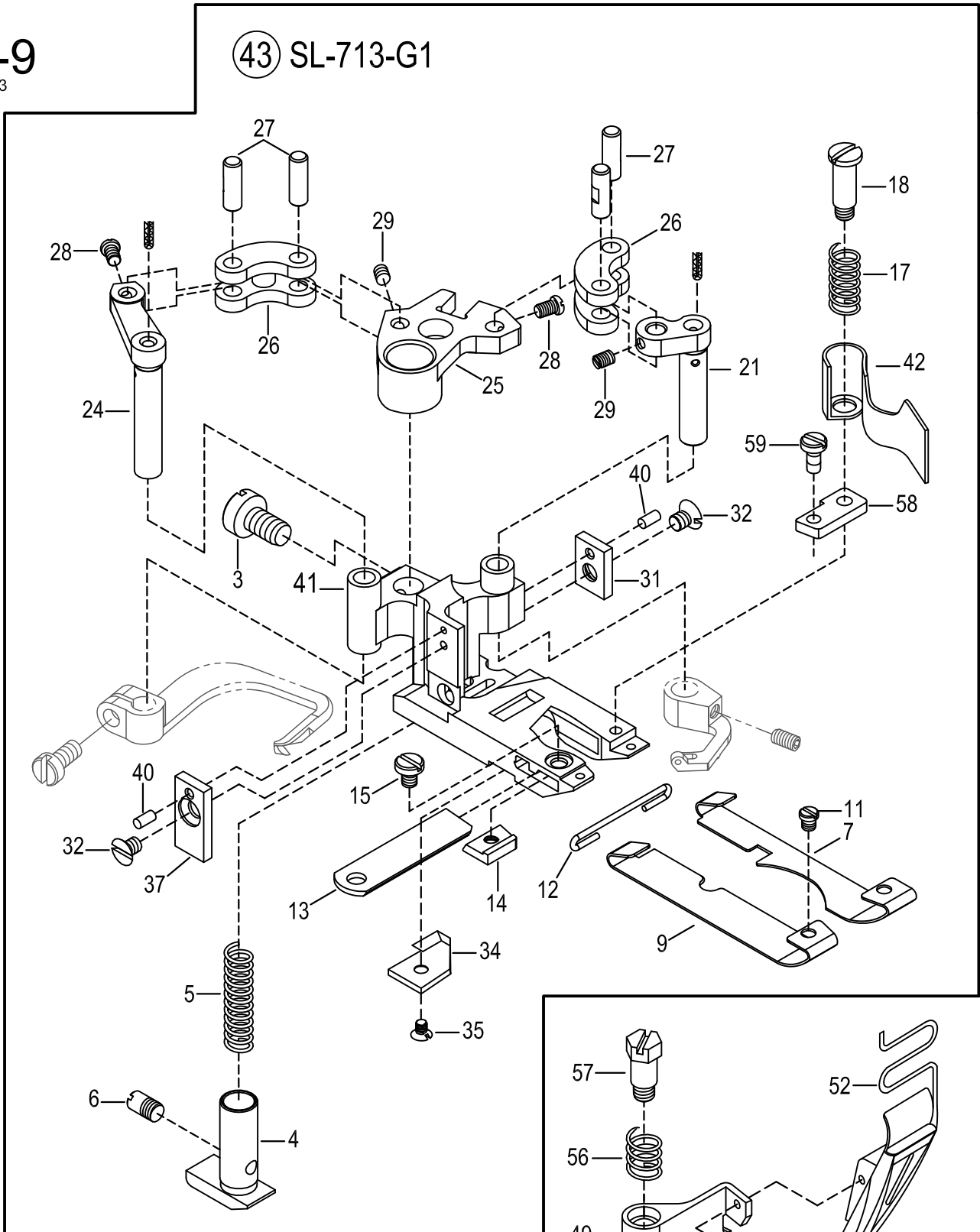
11-8

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1				
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8	J2408	Presser Foot Assy.	押腳(組)雙切	
9	J2409-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2424	Crankshaft (Long)	L型曲軸 (長) 480	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Fabric Guide	導布器	1
35	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
36				
37	J2236-1	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2439-9	Main Presser Foot (Long)	G1押腳主體(長)	1
40	J0633	Pin	插銷	2

11-9

P_J23-3

43 SL-713-G1



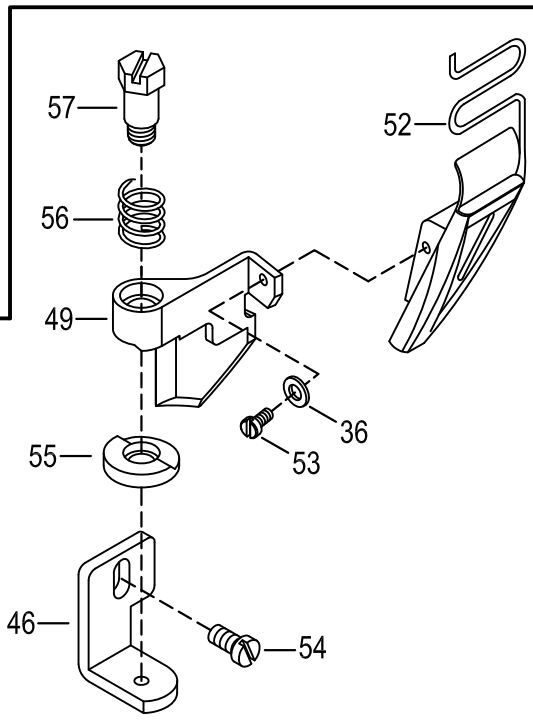
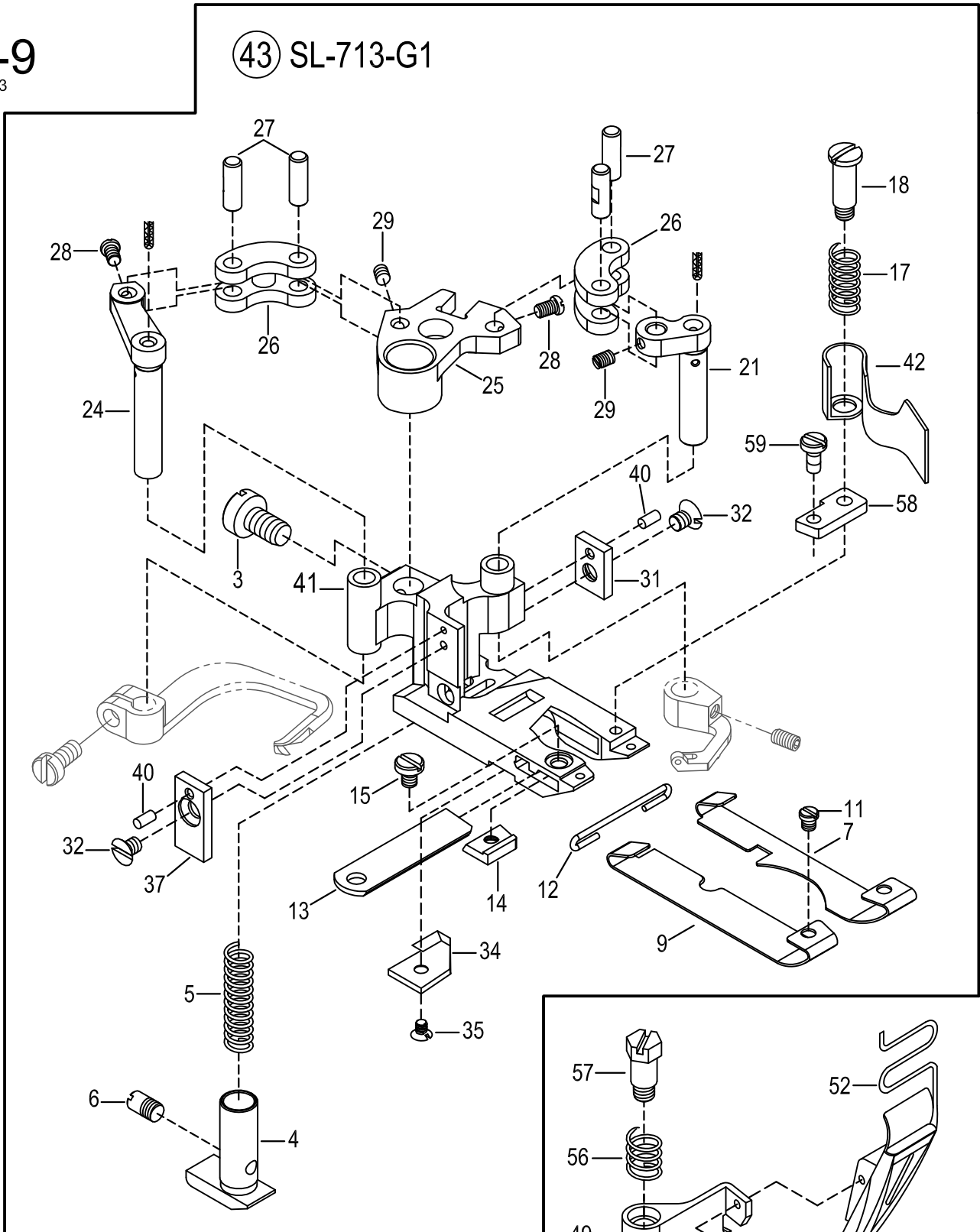
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1				
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8				
9	J2409-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Fabric Guide	導布器	1
35	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
36	GE57	Washer	華司	1
37	J2236-1	Presser Guide (Left)	押腳導片 (左)	1
40	J0633	Pin	插銷	2

* Ref. No. 41 to 59 See the following page.

11-9

P_J23-3

43 SL-713-G1



SL-713-G1-SL: Double Edge Trimming(雙切) Presser Foot (Long) 長押腳 (Tape Attaching)(貼條喇叭) 11-9

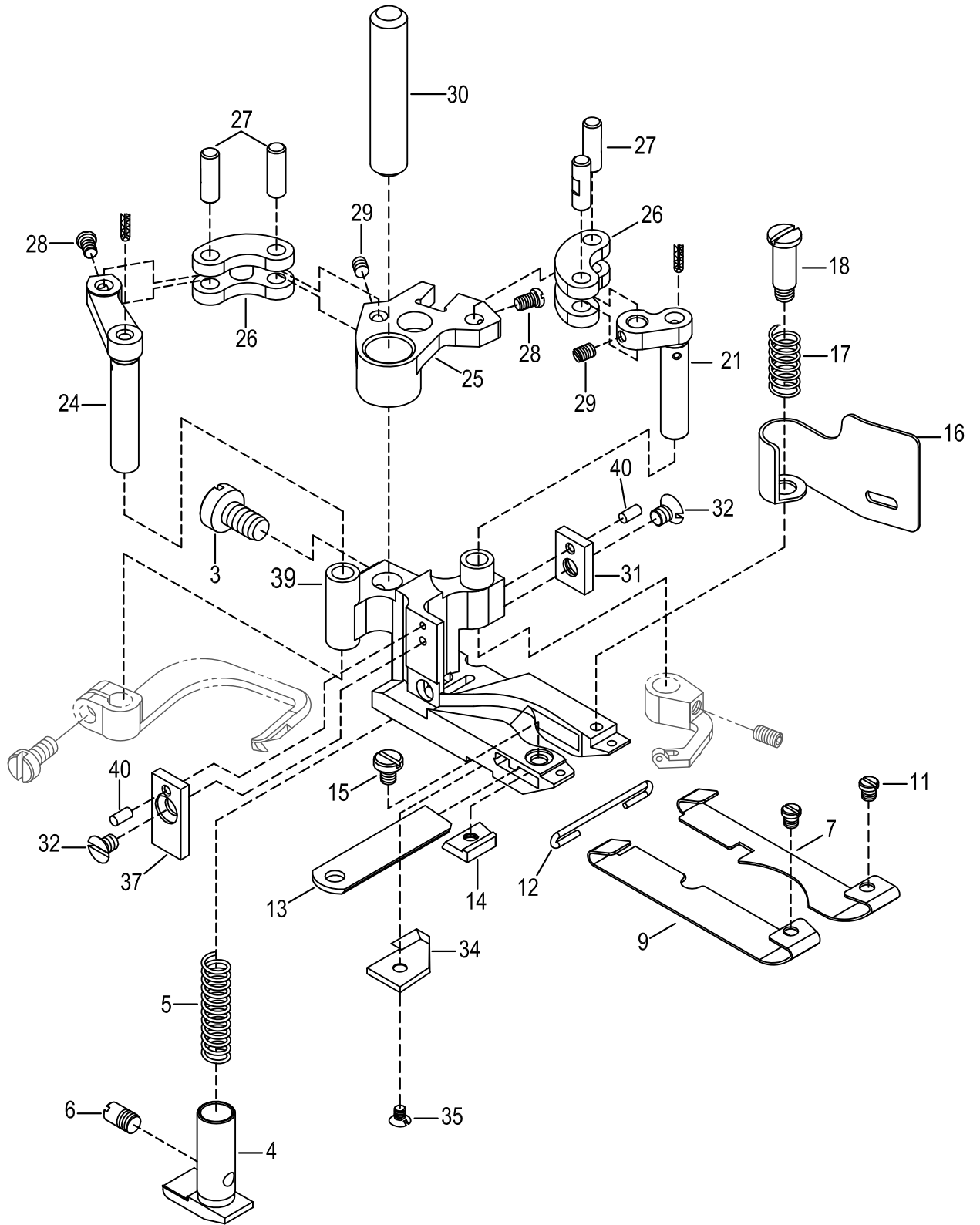
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
41	J2441-1	Main Presser Foot (Long)	G1貼條押腳主體(SL)(喇叭)	1
42	J2442	Chip Guard	修刀護罩 (喇叭)	1
43	J2443	Presser Foot Assy.	押腳 (組)雙切	
44				
46	J2446	Binding Supporter	固定座	1
49	J2449	Finger Safety Guide	護指保護蓋	1
52	J2452	Folder (for Type P)	滾邊器 3/8	1
53	GE55	Screw (SM9 / 64 - 40 × 5.5)	螺絲	1
54	J0403	Screw (SM 11/64-40 × 12)	螺絲	1
55	J0452	Location Ring	定位環	1
56	J0451	Spring	彈簧	1
57	J0450	Screw (SM 3/16-32 × 21)	螺椿	1
58	J4240-1	Extension Plate	延伸板	1
59	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1

* Ref. No. 1 to 40 See the preceding page.

11-10

上下貼條

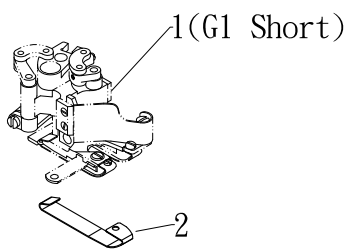
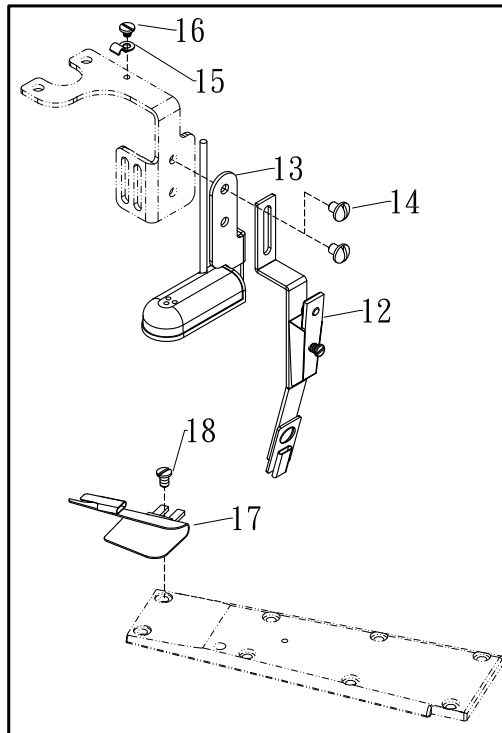
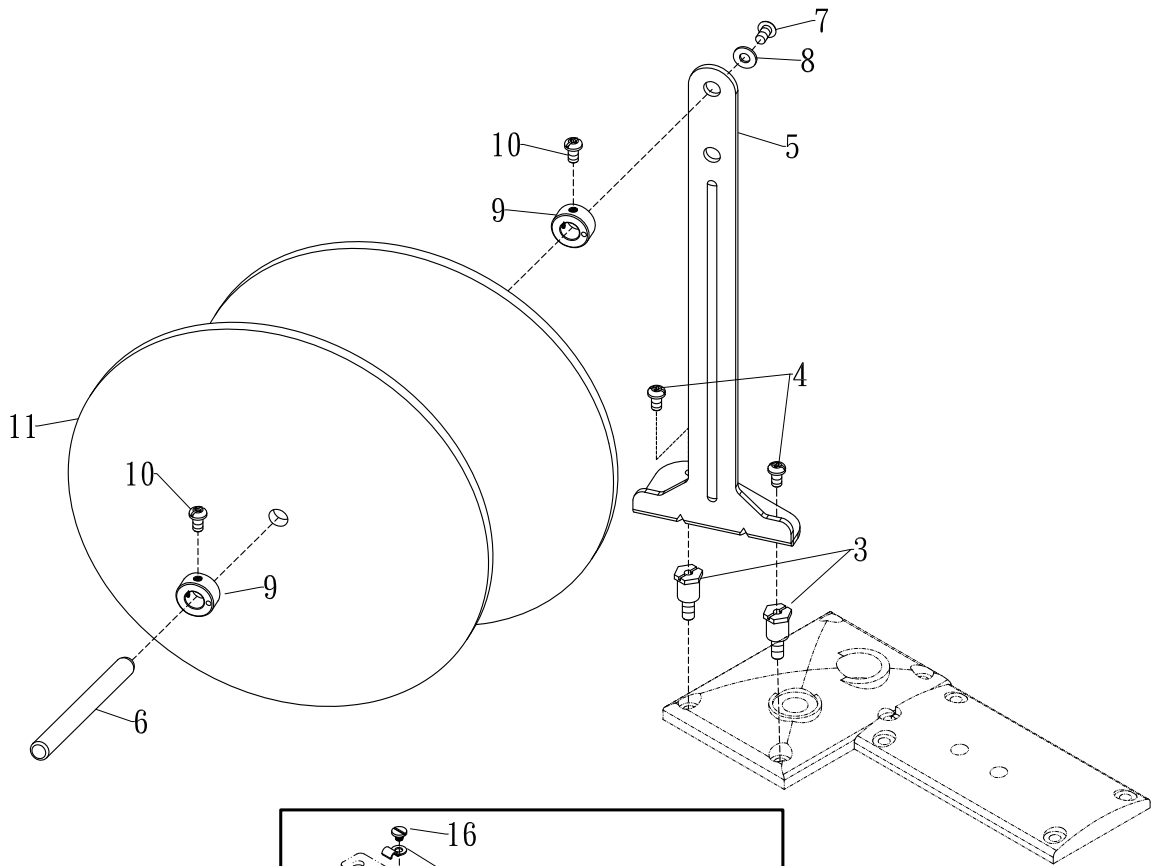
8. 整組: J2408SLA



SL-713-G1-SLA: Double Edge Trimming(雙切) Presser Foot (Tape Attaching)(上下貼條押腳) 11-10

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1				
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8	J2408SLA	Presser Foot Assy. #480	押腳(組)雙切	
9	J2409-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-4	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2424	Crankshaft (Long)	L型曲軸 (長) 480	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Fabric Guide	導布器	1
35	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
36				
37	J2236-1	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2455-1	Main Presser Foot (Long)	G1上下貼條押腳主體(SL)	1
40	J0633	Pin	插銷	2

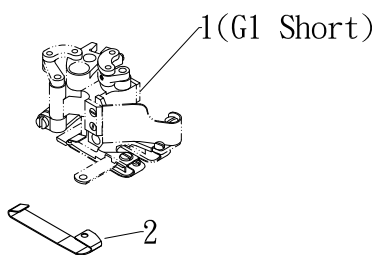
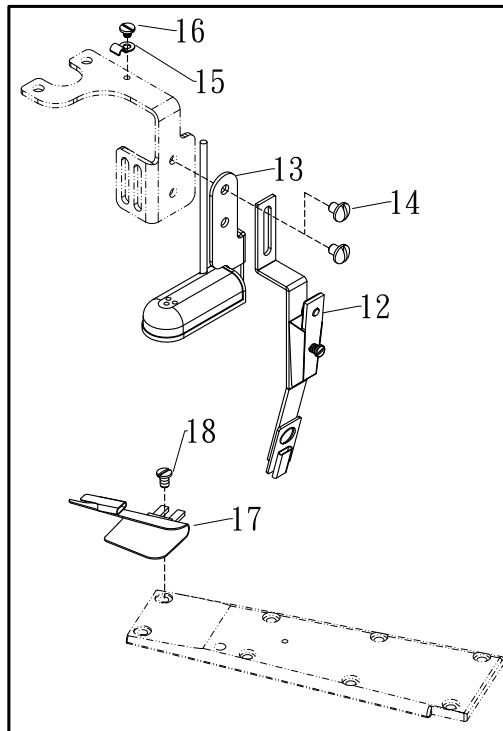
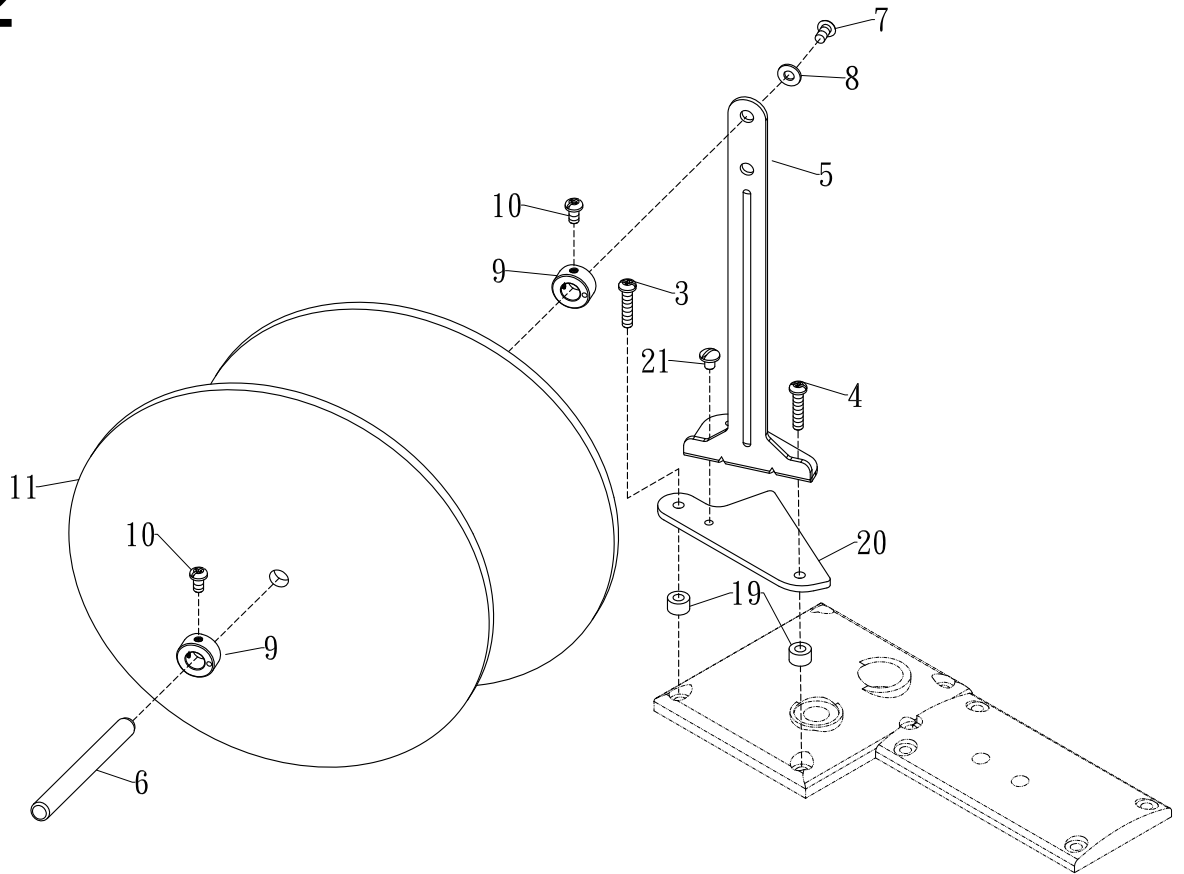
11-11



SL-701-G1-IPIP: Single Edge Trimming(單切) Presser Foot(Short)(短押腳) IPIP排併喇叭 11-11

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2203	Presser Foot Assy.#452	押腳 (組)單切有溝	1
	J2204	Presser Foot Assy.#460	押腳 (組)單切有溝	
2	J2403-1	Presser Foot Shoe (L)	押腳滑板 (左) 排併專用	1
3	J169	Screw (In:M4-0.7x8) (Out:SM 3/16-32)	螺椿螺絲	2
4	SV229	Screw (M4-0.7x7)	螺絲	2
5	J168	Bracket	滾盤托架	1
6	TL2450-1	Axis	軸	1
7	SV235	Screw (M4-0.7x8)	螺絲	1
8	WF04-1	Washer	華司	1
9	L2456	Collor (8.02mm×16mm×8mm)	定位環	2
10	SV229	Screw (M4-0.7 × 7)	螺絲	2
11	J171	Turntable	布條轉盤	2
12	J194	Folder	排併喇叭支撐架	1
13	J0472	Lamp Holder(Optional)	燈架(選購)	1
14	GW15	Screw (M4-0.7x5)	螺絲	1
15	J0479	Fixed Buckle	固定扣	1
16	N0451	Screw (M3 - 0.5 × 3)	螺絲	1
17	J195	Single Edge Trimming Folder	單切排併喇叭	4
18	J0455	Screw (SM 9/64-40 × 8.5)	螺絲	1

11-12



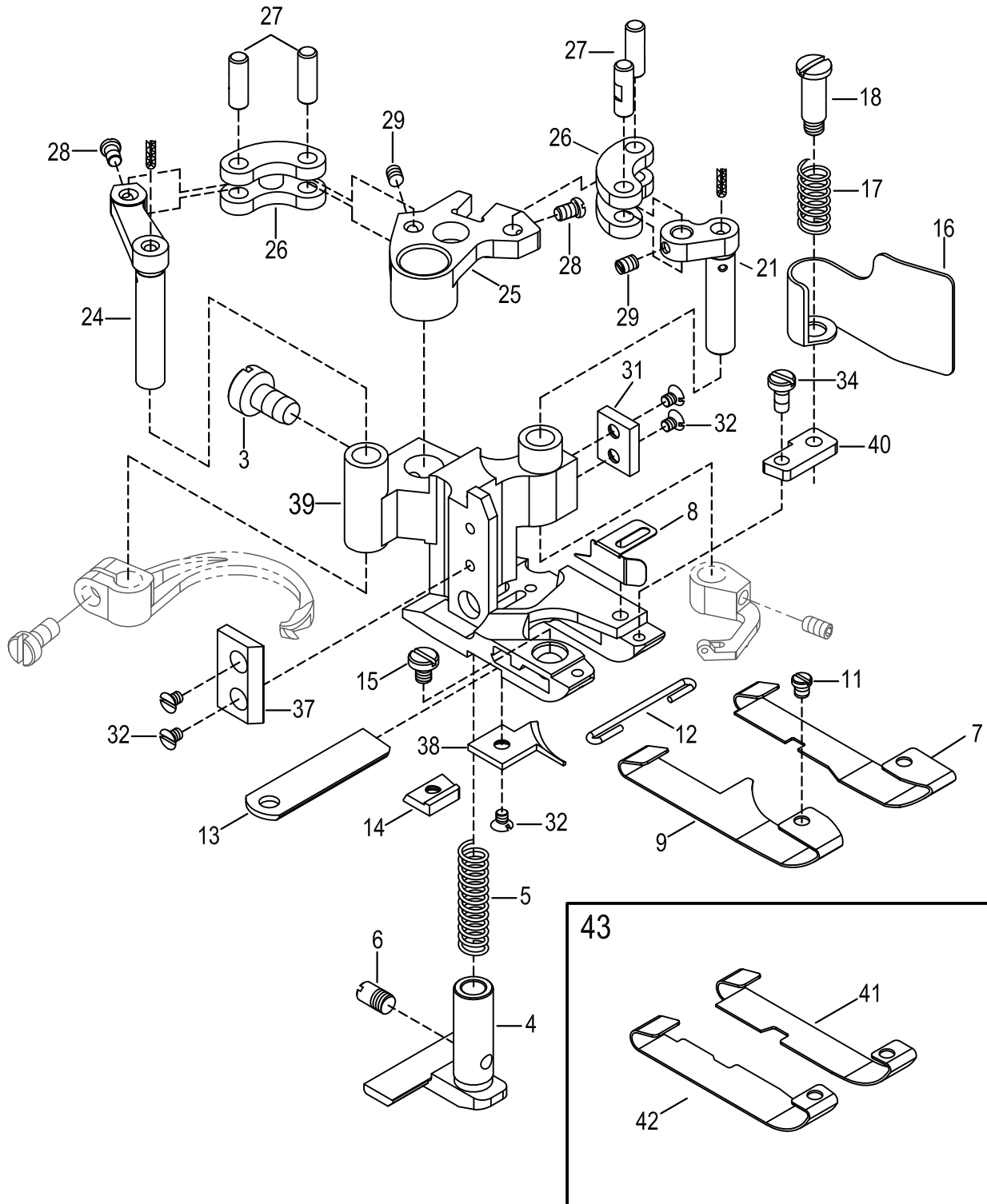
SL-801-G1-IPIP: Single Edge Trimming(單切) Presser Foot(Short)(短押腳) IPIP排併喇叭 11-12

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2203	Presser Foot Assy.#452	押腳 (組)單切有溝	1
	J2204	Presser Foot Assy.#460	押腳 (組)單切有溝	
2	J2403-1	Presser Foot Shoe (L)	押腳滑板 (左) 排併專用	1
3	JR0404	Screw (SM 11/64-40 × 19)	螺絲	1
4	SJA220	Screw (SM 11/64-40 × 22)	螺絲	1
5	J168	Bracket	滾盤托架	1
6	TL2450-1	Axis	軸	1
7	SV235	Screw (M4-0.7x8)	螺絲	1
8	WF04-1	Washer	華司	1
9	L2456	Collor (8.02mm×16mm×8mm)	定位環	2
10	SV229	Screw (M4-0.7 × 7)	螺絲	2
11	J171	Turntable	布條轉盤	1
12	J194	Folder	排併喇叭支撐架	1
13	J0472	Lamp Holder(Optional)	燈架(選購)	1
14	GW15	Screw (M4-0.7x5)	螺絲	1
15	J0479	Fixed Buckle	固定扣	1
16	N0451	Screw (M3 - 0.5 × 3)	螺絲	1
17	J195	Single Edge Trimming Folder	單切排併喇叭	4
18	J0455	Screw (SM 9/64-40 × 8.5)	螺絲	1
19	JJ009	Bracket Bushing	滾盤托架襯套	2
20	JJ008	Bracket Plate	滾盤托架底板	1
21	GW15	Screw (M4-0.7x5)	螺絲	2

11-13

P_J41-1

① SL-703G2



SL-703-G2: Double Edge Trimming 雙切 Presser Foot 押腳

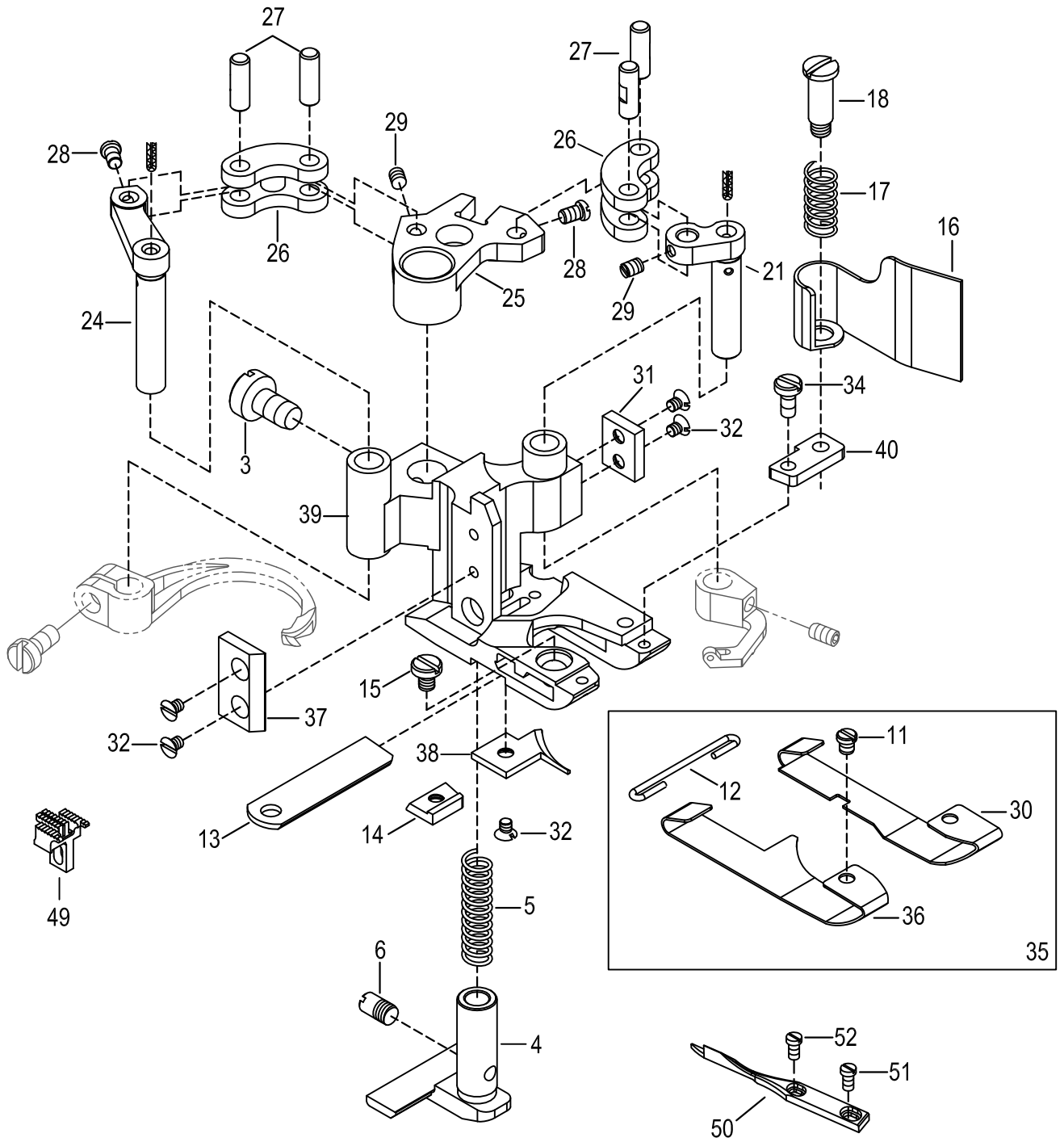
11-13

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J4201G2	Presser Foot Assy.	押腳(組)雙切	
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R2	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J4207-1	Presser Foot Shoe (R)	押腳滑板 (右) 軟布專用	1
8	J4208-2	Fabric Edge Guide	擋邊(選購)	1
9	J4209	Presser Foot Shoe (L)	押腳滑板 (左) 軟布專用	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231-1	Bracket (R)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
35				
37	J4237-2	Presser Guide (Left)	押腳導片 (左) 厚	1
38	J4238-2	Fabric Guide	導布器	1
39	J4239	Main Presser Foot	G2押腳主體	1
40	J4240-1	Extension Plate	延伸板	1
41	J4241	Presser Foot Shoe (R)	押腳滑板 (右)	1
42	J4242	Presser Foot Shoe (L)	押腳滑板 (左)	1
43	J4243	Presser Foot Shoe Assy(Optional)	押腳滑板組(選購)	1

11-14

P_J41-1-1

① SL-703-G2N



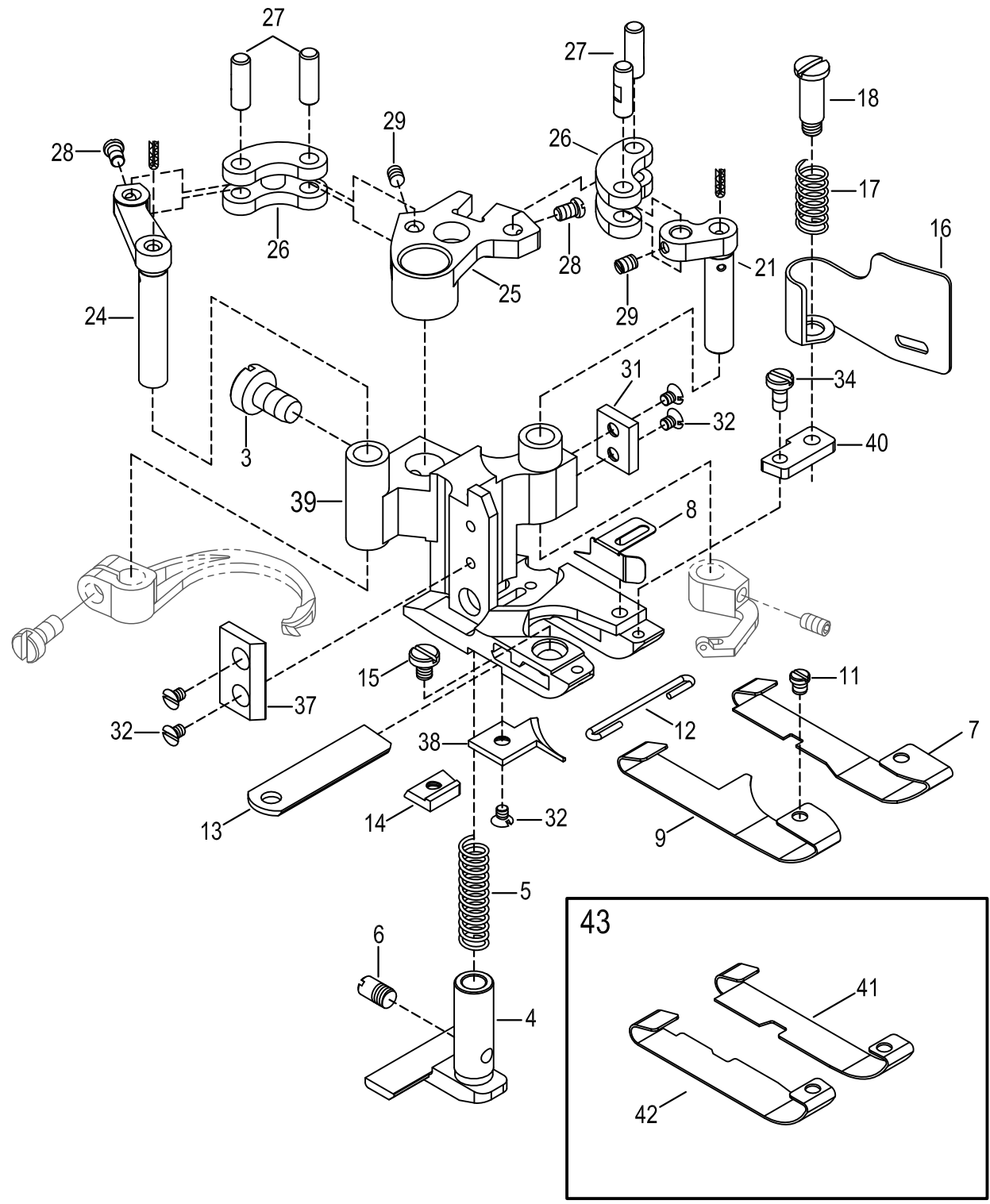
SL-703-G2N: Double Edge Trimming(雙切) Presser Foot(押腳)

11-14

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J4201G2N	Presser Foot Assy.	押腳(組)雙切	
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R2	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
9				
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J4230R	Presser Foot Shoe (R)	押腳滑板 (右)	1
31	J4231-1	Bracket (R)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
35	J4235G2N	Presser Foot Shoe Assy	押腳滑板組	1
36	J4236R	Presser Foot Shoe (L)	押腳滑板 (左)	1
37	J4237-2	Presser Guide (Left)	押腳導片 (左) 厚	1
38	J4238-2	Fabric Guide	導布器	1
39	J4239-6	Main Presser Foot	G2N押腳主體	1
40	J4240-2	Extension Plate	延伸板	1
48				
49	J1616S-HSU	Main Feed Dog-S	主齒 (短)	
50	J2043	Fabric Guide	導布器	1
51	J1420NI	Screw (SM 3/32-56 × 3.3)	螺絲	1
52	J2041NI	Screw (SM 3/32-56 × 3.5)	螺絲	1

11-15

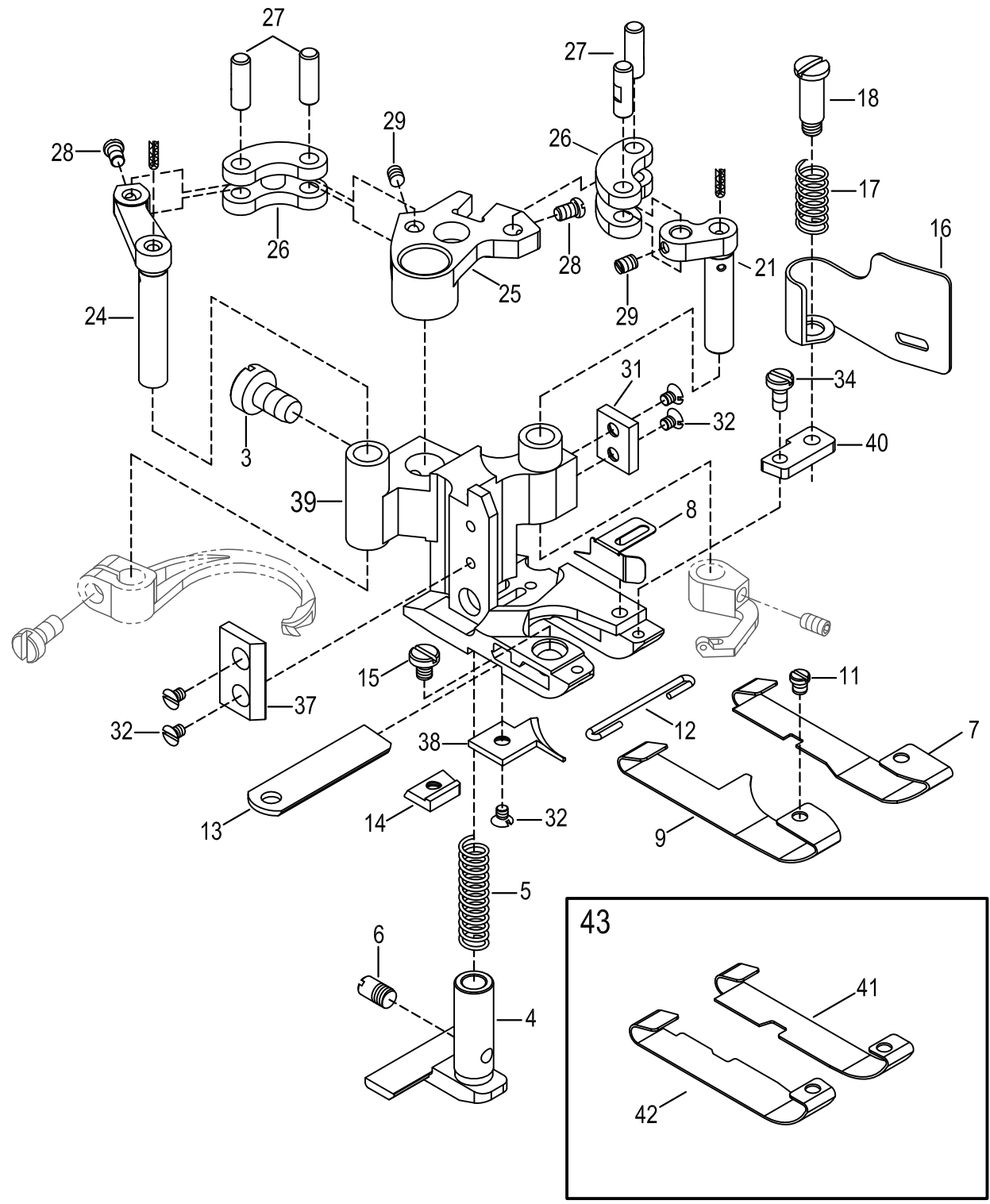
Main Presser Foot 4mm
織帶押腳 4mm
整組 J2201SLS



SL-703-G2-SLS(4mm): Double Edge Trimming 雙切 4mm織帶 Presser Foot 押腳				11-15
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2201SLS	Presser Foot Assy.	押腳(組)雙切 4mm	
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R2	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J4207-1	Presser Foot Shoe (R)	押腳滑板 (右) 軟布專用	1
8	J4208-2	Fabric Edge Guide	擋邊(選購)	1
9	J4209	Presser Foot Shoe (L)	押腳滑板 (左) 軟布專用	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-4	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231-1	Bracket (R)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
35				
37	J4237-2	Presser Guide (Left)	押腳導片 (左) 厚	1
38	J4238-2	Fabric Guide	導布器	1
39	J2275	Main Presser Foot	4mm織帶押腳主體	1
40	J4240-1	Extension Plate	延伸板	1
41	J4241	Presser Foot Shoe (R)	押腳滑板 (右)	1
42	J4242	Presser Foot Shoe (L)	押腳滑板 (左)	1
43	J4243	Presser Foot Shoe Assy(Optional)	押腳滑板組(選購)	1

11-16

Main Presser Foot 4.4mm
織帶押腳 4.4mm
整組 J2201SLB



SL-703-G2-SLB(4.4mm) : Double Edge Trimming 雙切 4.4mm織帶 Presser Foot 押腳				11-16
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2201SLB	Presser Foot Assy. #452	押腳(組)雙切 4.4mm	
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R2	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J4207-1	Presser Foot Shoe (R)	押腳滑板 (右) 軟布專用	1
8	J4208-2	Fabric Edge Guide	擋邊(選購)	1
9	J4209	Presser Foot Shoe (L)	押腳滑板 (左) 軟布專用	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-4	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-4	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231-1	Bracket (R)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
35				
37	J4237-2	Presser Guide (Left)	押腳導片 (左) 厚	1
38	J4238-2	Fabric Guide	導布器	1
39	J4255-2	Presser Foot	4.4mm織帶押腳主體	1
40	J4240-1	Extension Plate	延伸板	1
41	J4241	Presser Foot Shoe (R)	押腳滑板 (右)	1
42	J4242	Presser Foot Shoe (L)	押腳滑板 (左)	1
43	J4243	Presser Foot Shoe Assy(Optional)	押腳滑板組(選購)	1

SL-703-G2H1: Double Edge Trimming雙切 Presser Foot (H)押腳(加寬)

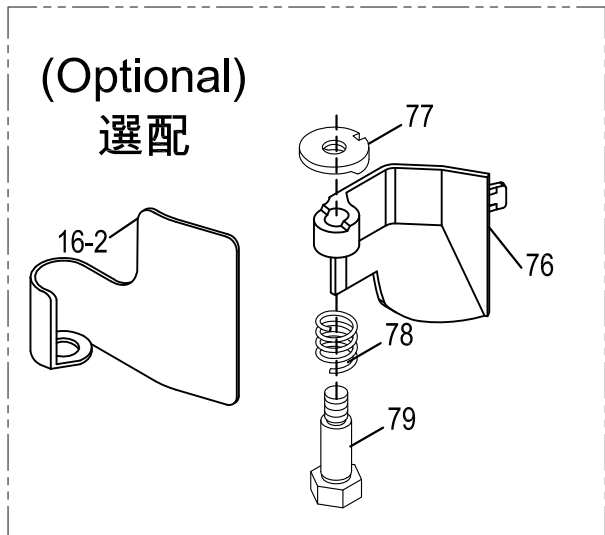
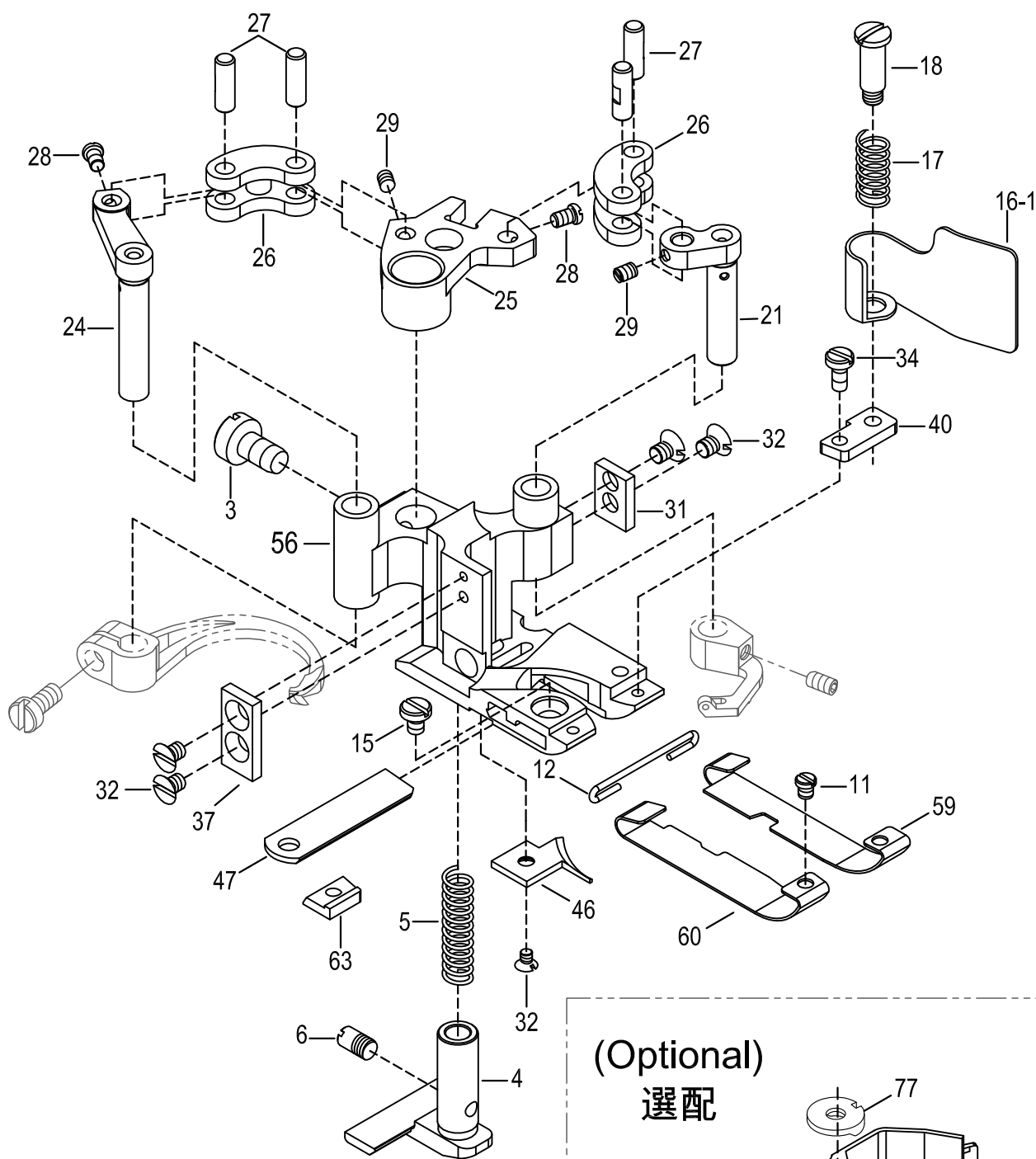
11-17

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-22	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
9				
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-7	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	SBZ021	Screw (SM 1/8-44 × 2.1)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231-1	Bracket (R)(Heavy)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
37	J4237-2	Presser Guide (Left)(Heavy)	押腳導片 (左) 厚	1
40	J4240-1	Extension Plate	延伸板	1
44				
45	J4245E-1	Main Presser Foot	G2H1押腳主體	1
46	J4238-2	Fabric Guide	導布器	1
47	J4247R	Lower Knife	下修刀	1
48	J2214-4	Lower Knife Clamp	下修刀固定片	1
49	J4249-1	Presser Foot Shoe (R)	押腳滑板 (右)	1
50	J4250-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
51	J4288	Presser Foot Assy.	G2H1寬刀押腳 (組)雙切	
52				

11-18

P_J41-3

57 SL-703-G0H



SL-703-G0H: Double Edge Trimming雙切 Presser Foot(H)加寬押腳, 車保暖衣

11-18

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204W2	Fabric Presser	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1
10				
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16-1	J4216-7	Chip Guard (Standard)	修刀護罩 (標準型)	1
16-2	J4216-6	Chip Guard (Optional)	修刀護罩 (選配)	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20				
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22				
23				
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J4231-1	Bracket (R)(Heavy)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277NI	Screw (SM 3/32-56 × 5)	螺絲	1
37	J4237-2	Presser Guide (Left)(Heavy)	押腳導片 (左) 厚	1
40	J4240-1	Extension Plate	延伸板	1
46	J4238-2	Fabric Guide	導布器	1
47	J2213-4	Lower Knife	下修刀	1
56	J4256-1	Main Presser Foot	G0H押腳主體	1
57	J4257	Presser Foot Assy.	押腳 (組)雙切	1
59	J4207-1	Presser Foot Shoe (R)	押腳滑板 (右)	1
60	J4254	Presser Foot Shoe (L)	押腳滑板 (左)	1
63	J2214-4	Lower Knife Clamp	下修刀固定片	1
76	J4276-1	Finger Safety Guide(Optional)	護指保護蓋 (選配)	1
77	J0452	Location Ring (Optional)	定位環(選配)	1
78	J0451	Spring (Optional)	彈簧(選配)	1
79	J0450	Screw (SM 3/16-32 × 21) (Optional)	螺絲(選配)	1

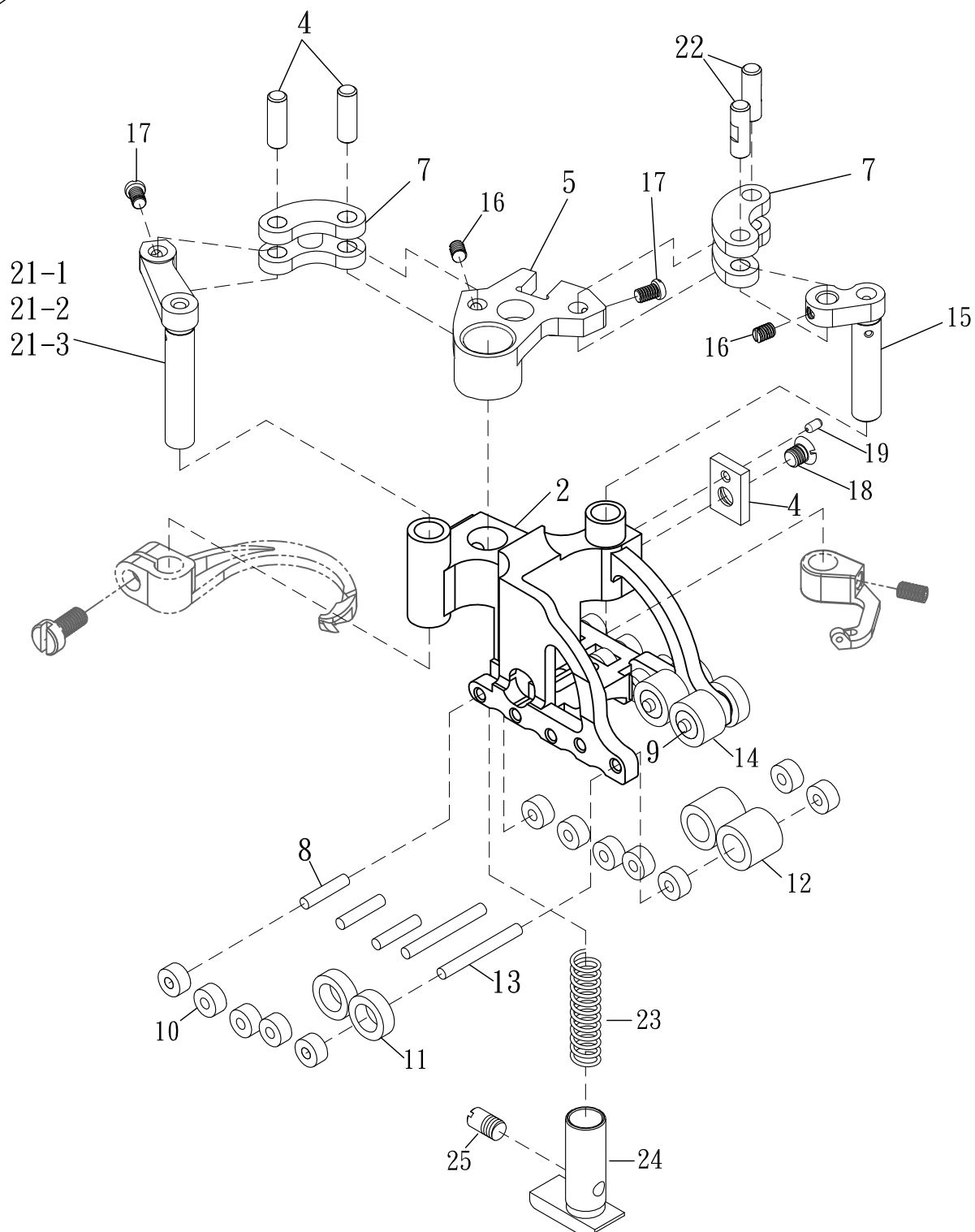
11-19

P_J41-4

1-1 SL-701-G5x460

1-2 SL-701-G5x469

1-3 SL-701-G5x480



SL-701-G5x460: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣
 SL-701-G5x469: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣
 SL-701-G5x480: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣

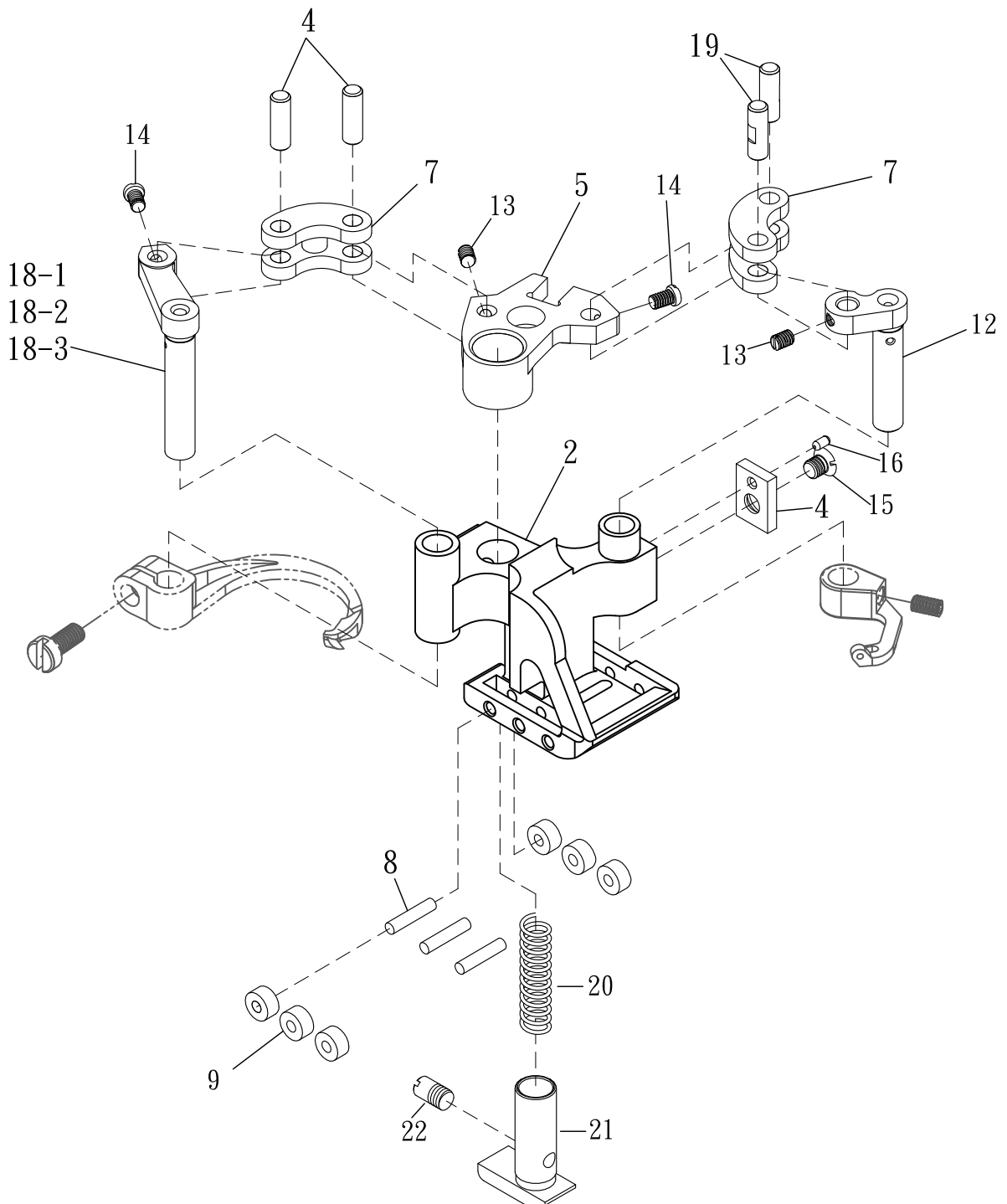
11-19

Ref. No.	Parts No.	Description	產品名稱	(P_J42-4) Amt. Req.
1-1	J4277	Presser Foot Assy. #460	押腳(組)單切	
1-2	J4282	Presser Foot Assy. #469	押腳(組)單切	
1-3	J4284	Presser Foot Assy. #480	押腳(組)單切	
2	J4278-1	Main Presser Foot	G5押腳主體	1
3				
4	J2232-1	Presser Guide (R)	壓腳導片(右)	1
5	J2226	Segment	押腳曲柄	2
6				
7	J2227-1	Link	連接器	2
8	J4281	Pin	針狀培林	6
9	J4286	Pin	針狀培林	2
10	J4273	Ball Bearing	滾珠培林	24
11	J4274	Wheel	輪	4
12	J4212	Wheel	輪	2
13	J4213	Pin	針狀培林	2
14	J4287	Wheel	輪	2
15				
16	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
17	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
18	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	1
19	J0633	Pin	插銷	1
20				
21-1	J2225-1	Crankshaft (Long)	L型曲軸 (460長)	1
21-2	J2424	Crankshaft (Long)	L型曲軸 (469長)	
21-3	J2249	Crankshaft (Long)	L型曲軸 (480長)	
22	J2228-1	Pin	插銷	4
23	J2207	Spring	彈簧	1
24	J2245-22	Fabric Presser	壓布器	1
25	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1

11-20

P_J41-5

- ① 1-1 SL-701-G6x460
- ① 1-2 SL-701-G6x469
- ① 1-3 SL-701-G6x480

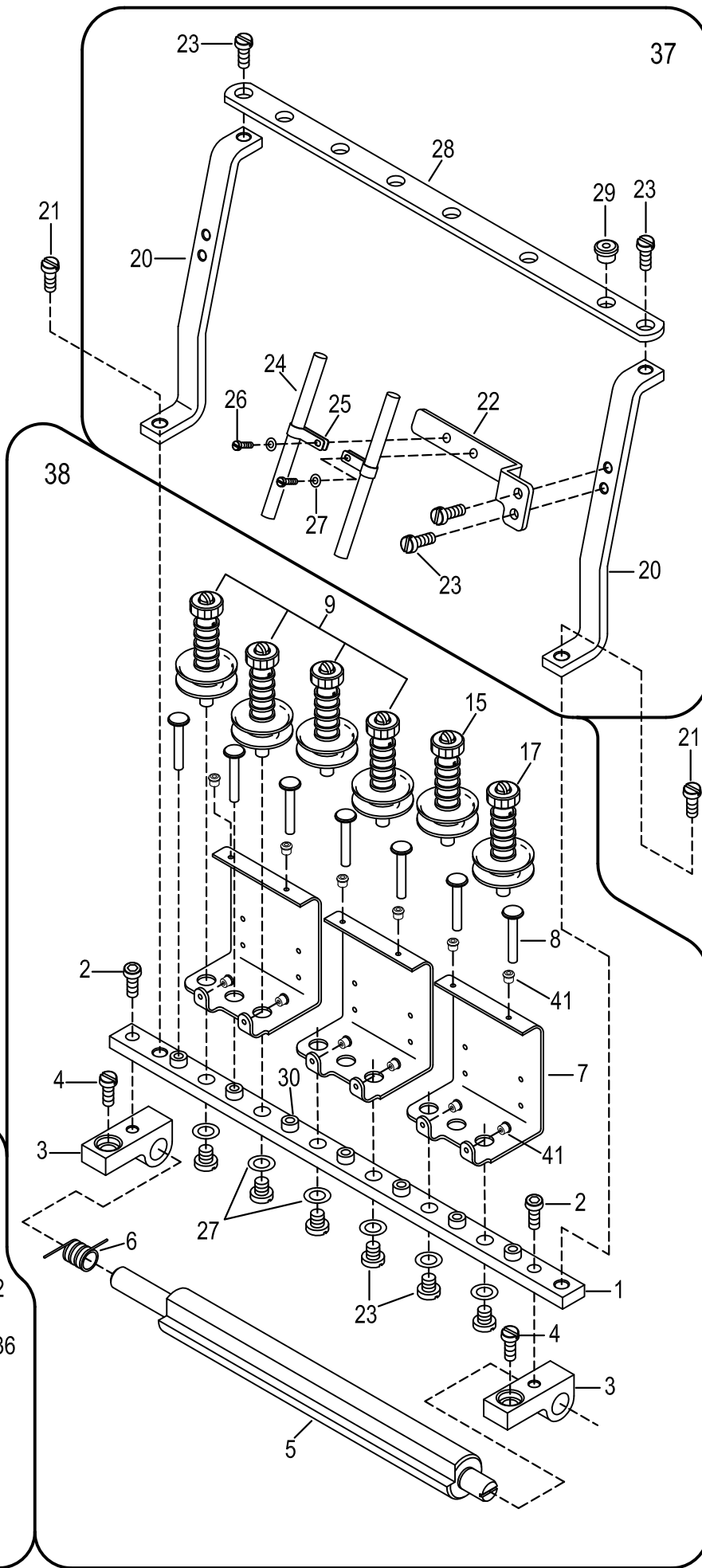
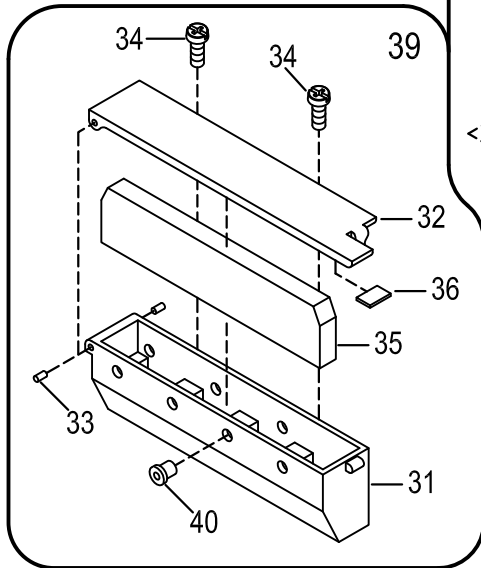
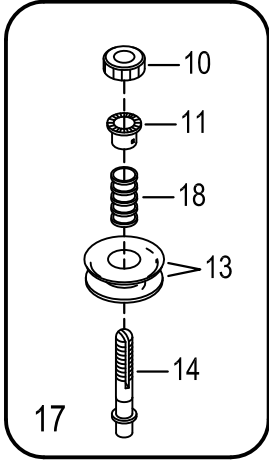
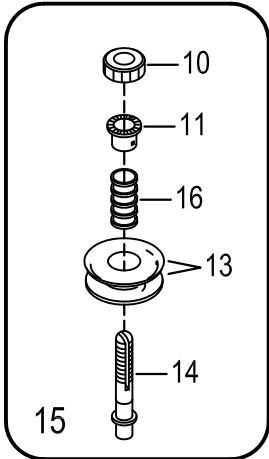
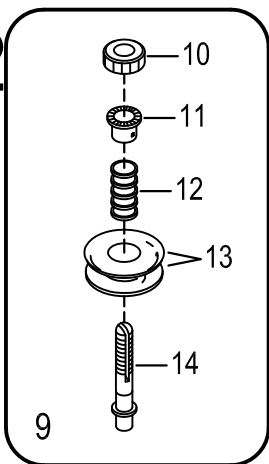


SL-701-G6x460: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣
 SL-701-G6x469: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣
 SL-701-G6x480: Single Edge Trimming(單切) Presser Foot(押腳), 車潛水衣

11-20

Ref. No.	Parts No.	Description	產品名稱	(P_J42-5) Amt. Req.
1-1	J4289	Presser Foot Assy. #460	押腳 (組)單切	
1-2	J4290	Presser Foot Assy. #469	押腳 (組)單切	
1-3	J4285	Presser Foot Assy. #480	押腳 (組)單切	
2	J4279-2	Main Presser Foot	G6押腳主體	1
3				
4	J2232-1	Presser Guide (R)	壓腳導片(右)	1
5	J2226	Segment	押腳曲柄	2
6				
7	J2227-1	Link	連接器	2
8	J4281	Pin	針狀培林	6
9	J4273	Ball Bearing	滾珠培林	12
10				
11				
12	J2222	Crankshaft	L型曲軸(短)	1
13	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
14	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
15	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J0633	Pin	插銷	1
17				
18-1	J2225-1	Crankshaft (Long)	L型曲軸 (460長)	1
18-2	J2424	Crankshaft (Long)	L型曲軸 (469長)	
18-3	J2249	Crankshaft (Long)	L型曲軸 (480長)	
19	J2228-1	Pin	插銷	4
20	J2207	Spring	彈簧	1
21	J2245-22	Fabric Presser	壓布器	1
22	J2208-1	Screw (SM 1/8-44 × 2.5)	螺絲	1

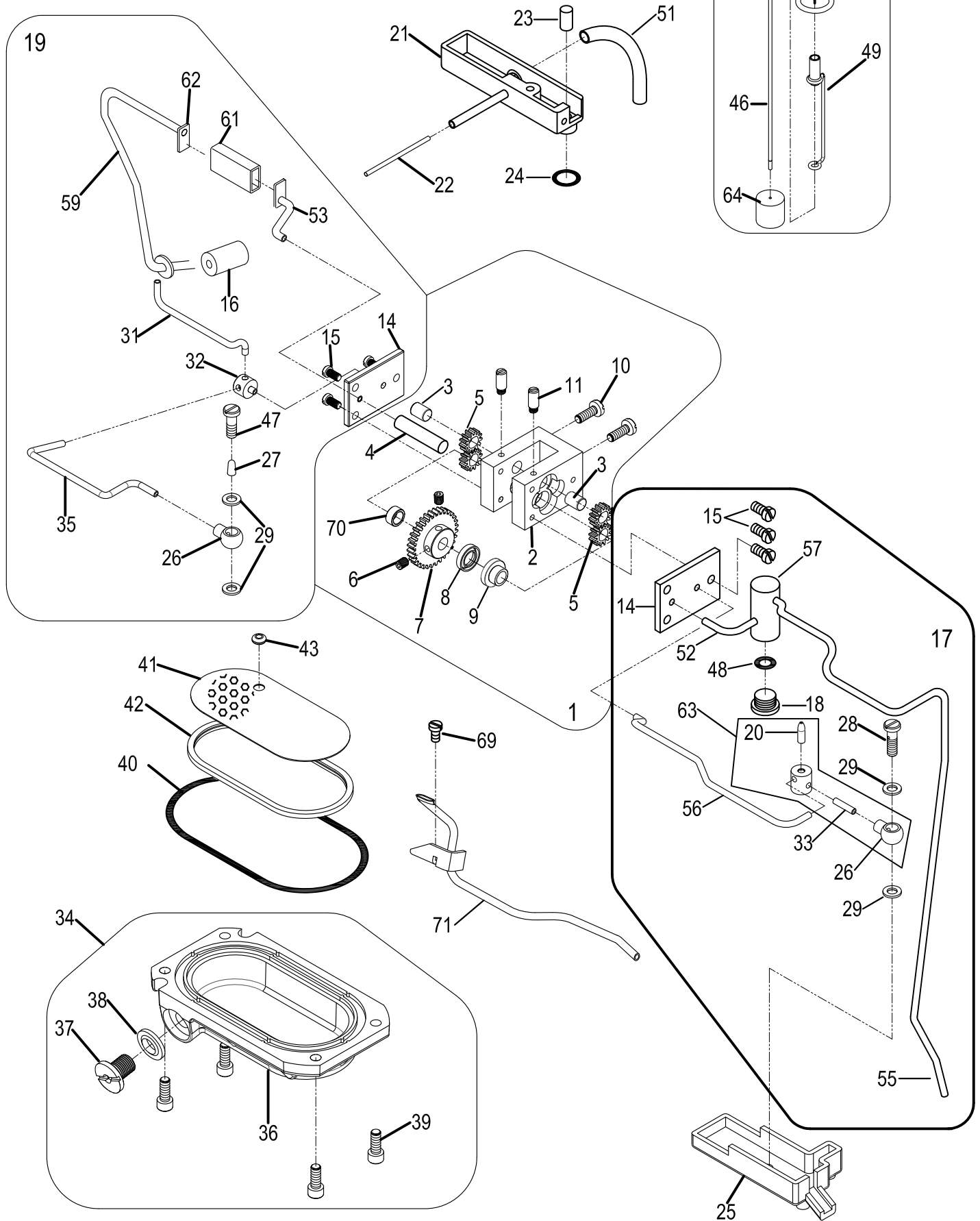
12



Thread Tension Mechanism**鬆線機構****12**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1-1	J2601	Thread Guide Bracket	導線座(6線)	1
1-2	J2601-5	Thread Guide Bracket	導線座(7線)	
2	J2602	Screw (SM 3/16-32 × 13)	螺絲	2
3-1	J2603	Bracket	托架(6線)	2
3-2	J2603-5	Bracket	托架(7線)	
4	J2604	Screw (SM 7/32-32 × 16)	螺絲	2
5-1	J2605	Shaft (Thread Tension Release)	鬆線桿(6線)	1
5-2	J2605-5	Shaft (Thread Tension Release)	鬆線桿(7線)	
6	J2606	Spring	扭簧	1
7-1	J2607-1	Thread Guide	導線架(6線)	3
7-2	J2607N-6	Thread Guide (Optional)	導線架(7線)(選購)	1
8	J2608	Thread Releaser Pin	鬆線頂銷	7
9	J2609	Tension Spring Assy	張力彈簧組(強)	4
10	J2610	Nut (SM 1/4-40)	張力調鈕	6
11	J2611	Tension Spring Bushing	張力調整定位套	6
12	J2612-1	Spring (Heavy)	彈簧(強)	4
13	FK14	Tension Disc	張力過線盤	12
14	J2614	Thread Guide Bar	張力導桿	6
15	J2615	Tension Spring Assy	張力彈簧組	1
16	J2616	Spring (Light)	彈簧(弱)	1
17	J2617	Tension Spring Assy	張力彈簧組	1
18	J2618	Spring (Medium)	彈簧(中)	1
19				
20	J2620	Bracket	托架	2
21	J2621	Screw (SM 15/64-28 × 15)	螺絲	2
22	J2622	Bracket	固定板	1
23	J0408	Screw (SM 9/64-40 × 8)	螺絲	10
24	J2624	Pipe	導線管	2
25	J1426	Bracket	固鈕	2
26	J0217	Screw (SM 11/64-40 × 5.5)	螺絲	2
27	WF04	Washer	華司	8
28-1	J2628	Thread Guide Plate	過線片(6線)	1
28-2	J2628-5	Thread Guide Plate	過線片(7線)	
29	J2629	Thread Guide	塑鋼線圈	6
30	J2630	Location Pipe	套筒	7
31-1	J2631	Silicone Oil Reservoir	矽油槽(6線)	1
31-2	J2631-5	Silicone Oil Reservoir	矽油槽(7線)	
32	J2632	Top Cover	上蓋	1
33	PF10	Spring Pin	插銷	2
34	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
35	J2635-1	Oil Felt	吸油氈(長方型)	1
36	VB42-2	Cushion Felt	防震氈	1
37-1	J2637	Thread Eyelet Assy	過線組(6線)	1
37-2	J2637A	Thread Eyelet Assy	過線組(7線)	
38-1	J2638	Thread Tension Assy	鬆線組(6線)	1
38-2	J2638A	Thread Tension Assy	鬆線組(7線)	
39	J2639	Silicone Oil Reservoir Assy.	矽油組	1
40	FA20	Ceramic	陶瓷	8
41	J2641	Bushing	陶瓷線眼(6線)	12
	J2641	Bushing	陶瓷線眼(7線)	14

13

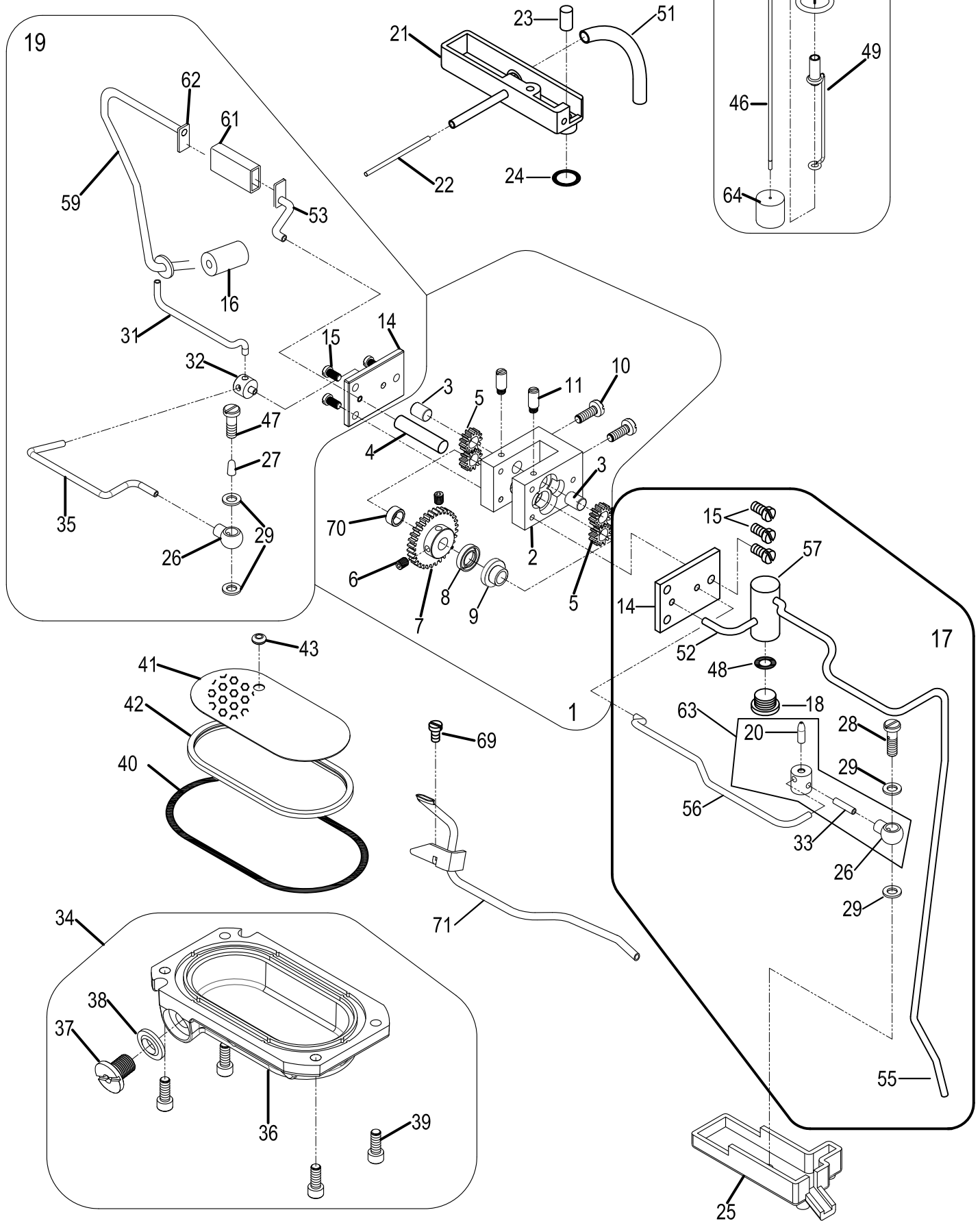


Lubricating Mechanism**給油機構****13**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J2801	Oil Pump Assy	油泵組	1
2	J2802-2	Pump Base	油泵座	1
3	J2803	Pin	心軸(短)	2
4	J2804-3	Pin	心軸(長)	2
5	J2805	Gear (Small)	齒輪(小)	4
6	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
7	J2806-3	Gear (Large)	齒輪(大)	1
8	J2108-1	Oil Seal	油封	1
9	J2868-2	Gasket	銅套	1
10	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
11	J2811	Screw (SM 9/64-40)	關節螺絲	2
12				
13				
14	J2814-1	Oil Guide Cover	導油蓋	2
15	J0411	Screw (SM 9/64-40 × 7)	螺絲	6
16	J2116	Filter	銅濾網	1
17	J2817	Rear Oil Pipe Assy	下座吸油組	1
18	J0230	Screw (SM 3/8-28 × 4)	螺絲	1
19	JJ2819	Front Oil Pipe Assy	上座吸油組(強制)	1
20	JJ2820	Oil Pipe	銅管	1
21	JJ1339-5	Oil Cup Assy	承油槽(前)強制給油	1
22	J2822	Oil String	油蕊	1
23	J2823	Oil Felt	油氈	1
24	J2824	O Ring	防震O型環	1
25	JJ1325-4	Oil Cup (Front)	承油槽(後)	1
26	JJ2826	Socket	接頭	2
27	JJ1248	Oil String	油蕊	1
28	JJ2828	Screw (SM 3/16-32 × 16)	螺絲	1
29	FL14	Gasket	墊片	4
30				
31	JJ2870	Oil Pipe	油管	1
32	JJ2871	Oil Pipe	油管頭	1
33	JJ2824	Oil Pipe	銅管	1
34	J2834	Oil Reservoir Assy	油槽組	1
35	JJ2872	Oil Pipe	油管	1
36	J2836	Oil Reservoir	油槽	1
37	J0218	Screw (SM 3/8-28 × 10.5)	螺絲	1
38	J0219-1	Oil Seal	方徑油環	1
39	J2015	Screw (SM 3/16-32 × 12)	螺絲	4
40	J2840	O Ring	油槽止油環	1

* Ref. No. 41 to 71 See the following page.

13

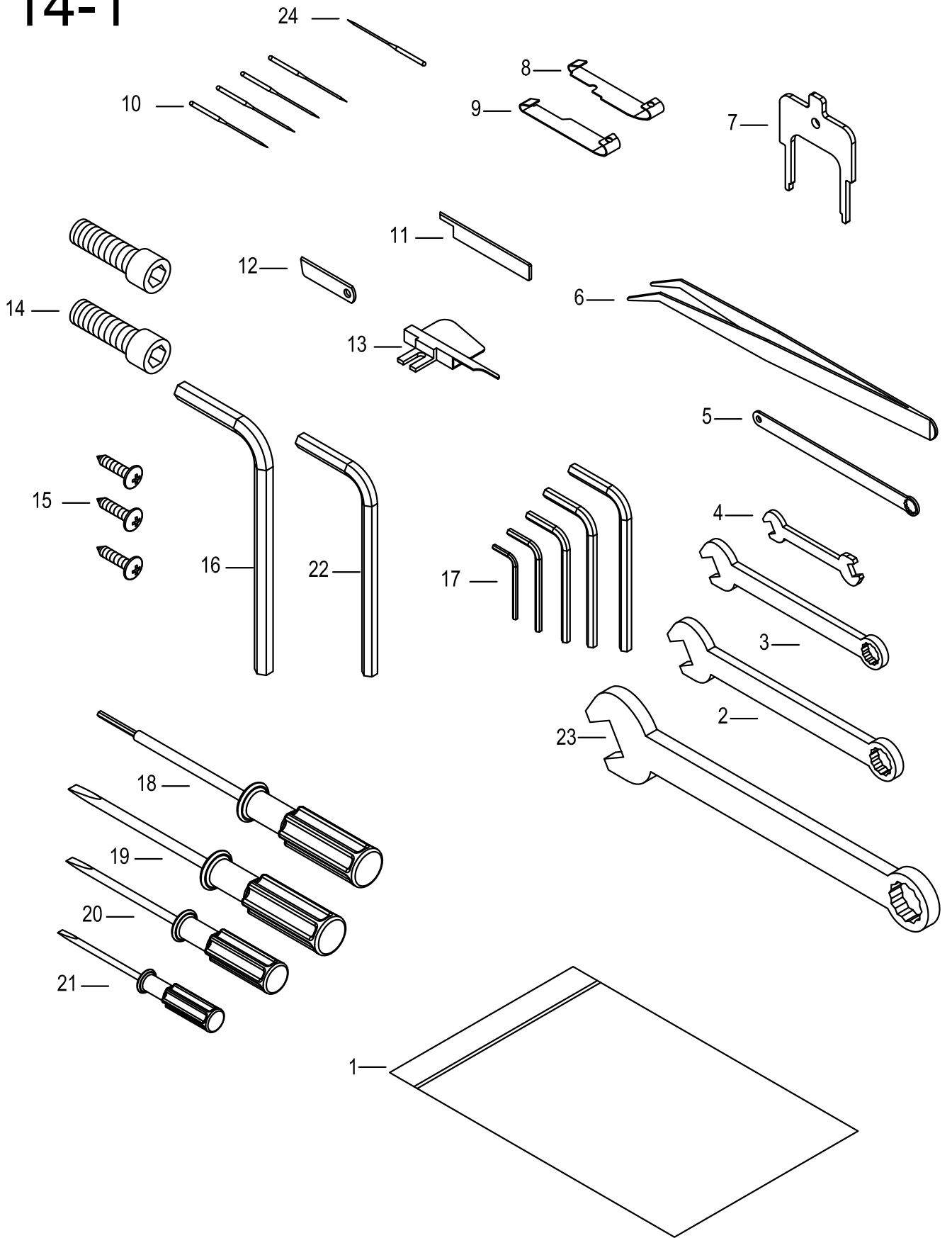


Lubricating Mechanism**給油機構****13**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
41	J2841	Filter	濾油網	1
42	J2842	Filter Support	濾油網固定環	1
43	J2843	Pipe Guide	油管導圈	1
44	J2844	Oil Sight Gauge	外視油量計	1
45	J2845	O Ring	O 型環	1
46	J2846	Float Bar Indicator	油量指針	1
47	JJ2874	Screw (SM 3/16-32)	螺絲	1
48	RF23	O Ring	O型環	1
49	J2849	Indicator Support Wire	指針固定鋼線	1
50				
51	J2851-1	Oil Pipe	C型銅管	1
52	J2852	Oil Pipe	L型銅管(下)	1
53	JJ2876	Oil Pipe	閃電型銅管(上)	1
54				
55	J2855	Oil Pipe	下座吸油管	1
56	J2856	Oil Pipe	菱型銅管(下)	1
57	J2857-1	Oil Filter (Upper)	集垢筒(下)	1
58				
59	J2859-3	Oil Pipe (Long & Upper)	銅管(長)(上)	1
60				
61	J2861	Oil Box	方型集油(上)	1
62	J2862	Seal	方型銅片(上)	2
63	JJ2827	Socket Assy	接頭組	1
64	J2864	Float Base	浮標	1
65	J2865	Oil Indicator Assy	外視油鏡組	1
66				
67				
68				
69	J0432	Screw (SM 9/64-40 × 6.3)	螺絲	1
70	J2872-2	Gasket	銅套	1
71	J2871	Oil Pipe	銅管	1

* Ref . No . 1 to 40 See the preceding page.

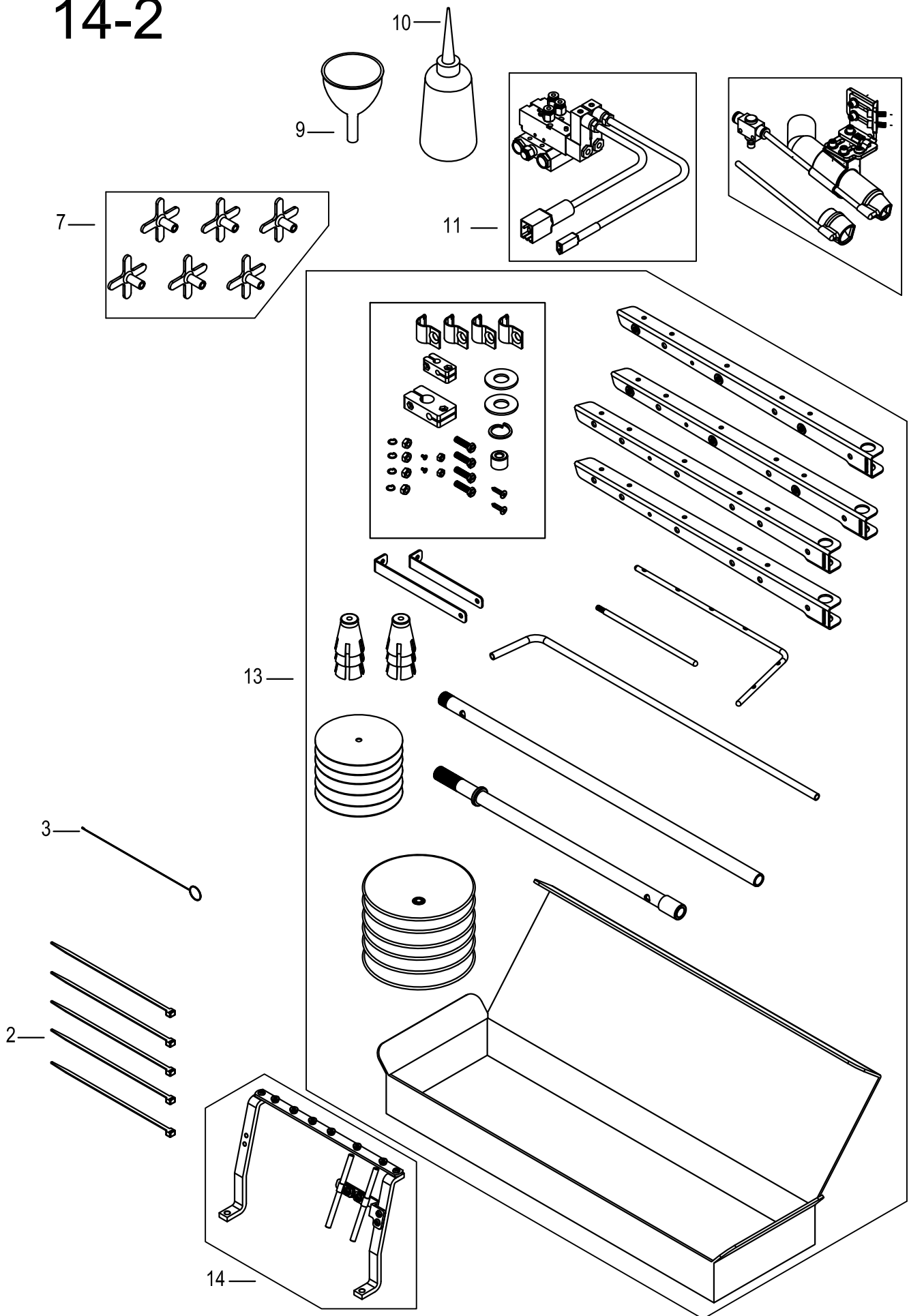
14-1



Attachment Box**附件盒****14-1**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	SD033	Zipper Bag	夾鏈袋	1
2	J017	Wrench	板手(10,11)	1
3	J016	Wrench	梅開板手(3/8")	1
4	J014	Wrench	板手(6,7)	1
5	J109	Wrench	5號梅花型板手	1
6	FM14	Pincer	穿線夾	1
7		Synchronizer Wrench	定位調整片	1
8	J2210-1	Foot Shoe (Right)	滑板右	1
9	J2209-1	Foot Shoe (Left)	滑板左	1
10	FL118GCS 75/11-1	Needle	針	4
11	J1037-R2	Upper Knife (Standard)	修刀(標準型)	1
12	J2213-4	Lower Knife	下修刀	1
13	J023	Folder	單切喇叭	1
14	J3003NI	Screw (W 3/8-16 × 32)	螺絲	2
15	15-24	Wood Screw	木螺絲	3
16	J021	Wrench	L型六角板手(8mm)	1
17	FM20-A	Wrench	L型六角板手組	1
18	FM18	Screw Driver	六角起子	1
19	FM09	Screw Driver	一字起子	1
20	FM19	Screw Driver	一字起子	1
21	FM23-1	Screw Driver	一字起子	1
22	1M105	Wrench	L型六角板手(6mm)	1
23	J147	Wrench	17號梅花型板手	1
24	FLG-3-9	Needle	針	1

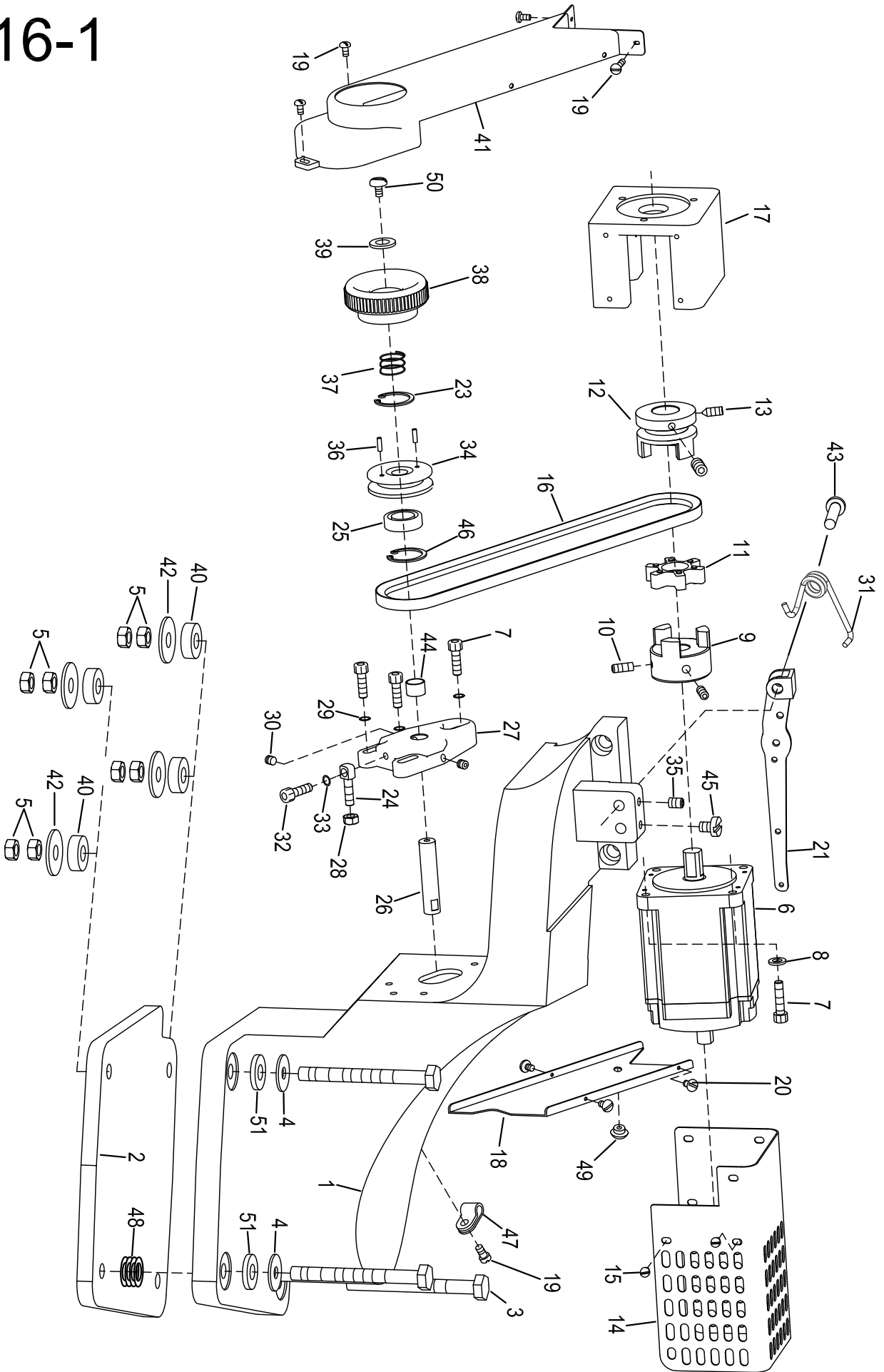
14-2



Accessories**附件箱****14-2**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1				
2		Wire Clamp	束線帶	5
3	J029	Threading Wire	線勾	1
4				
5				
6				
7	FM02	Retaining Fig	橡膠固定器	6
8				
9	FM12	Funnel	漏斗	1
10	FM13	Oiler	油壺	1
11	J3401-3	Air Solenoiol	電磁整組	1
12				
13	J028	Thread Guide	線架	1
14	J2637	Thread Eyelet Assy	過線組	1

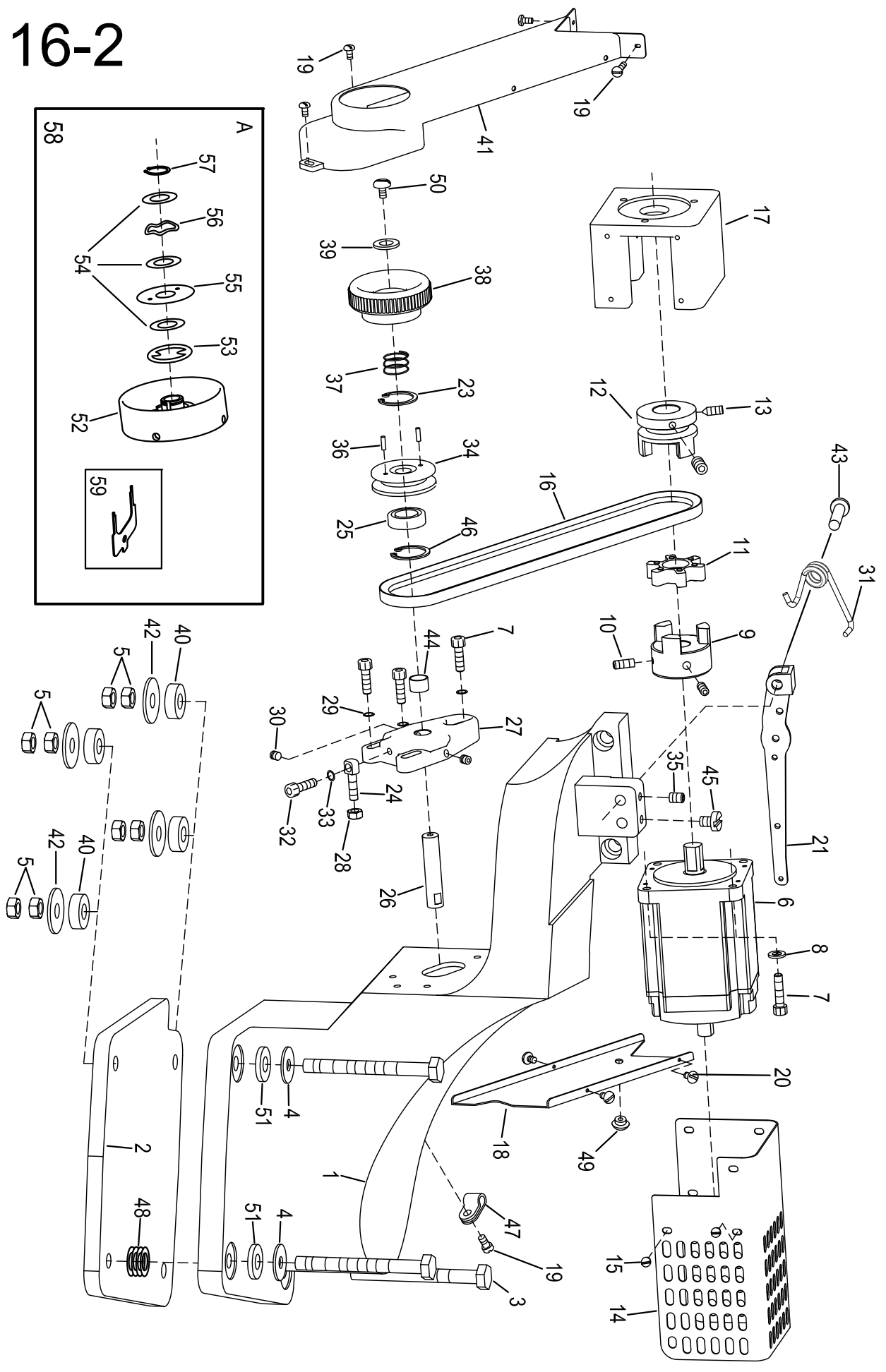
16-1



Mounting Assy & Clutch Motor(1)**固定座與傳動機構(1)****16-1**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603-3	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J2305	Nut (M10-1.5)	螺帽	8
6	J3201-1	AC Servo Motor HVP 70-SL	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	J3614	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	6
16	J3616-1	Belt	皮帶 (K25)	1
17	JJ1402-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw (M4-0.7 × 8)	螺絲	5
20	SV214	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-3	Lift Bar	押腳提升	1
22	J3826-1	Connecting Rod	連桿	1
23	J3623	Retainung Ring	扣環	1
24	J3624	Fixed Bolt (M6-1.0)	固定樁	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	NV13	Nut (M6-1.0)	螺母	1
29	WF06	Washer (M6)	墊片	3
30	GL37	Screw (M5-0.8 × 10)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	J3632	Screw (M5-0.8 × 25)	螺絲	1
33	SW06	Spring Washer (M5)	彈簧華司	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J0225-1	Location Pin	定位銷	2
37	J3637	Spring	彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cusion	橡膠	4
41	J3641-C	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw (M6-1.0 × 10)	螺絲	1
46	VE21	Retainung Ring	扣環	1
47	UC-5	Cord Clamp	配線固扭 UC-5	1
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw (M4-0.7 × 12)	螺絲	1
51	J3651	Rubber Cusion	橡膠	2
52	22-16	Screw (M5-0.8 × 21)	螺軸	2
53	NV12	Nut (M5-0.8)	螺帽	2

16-2



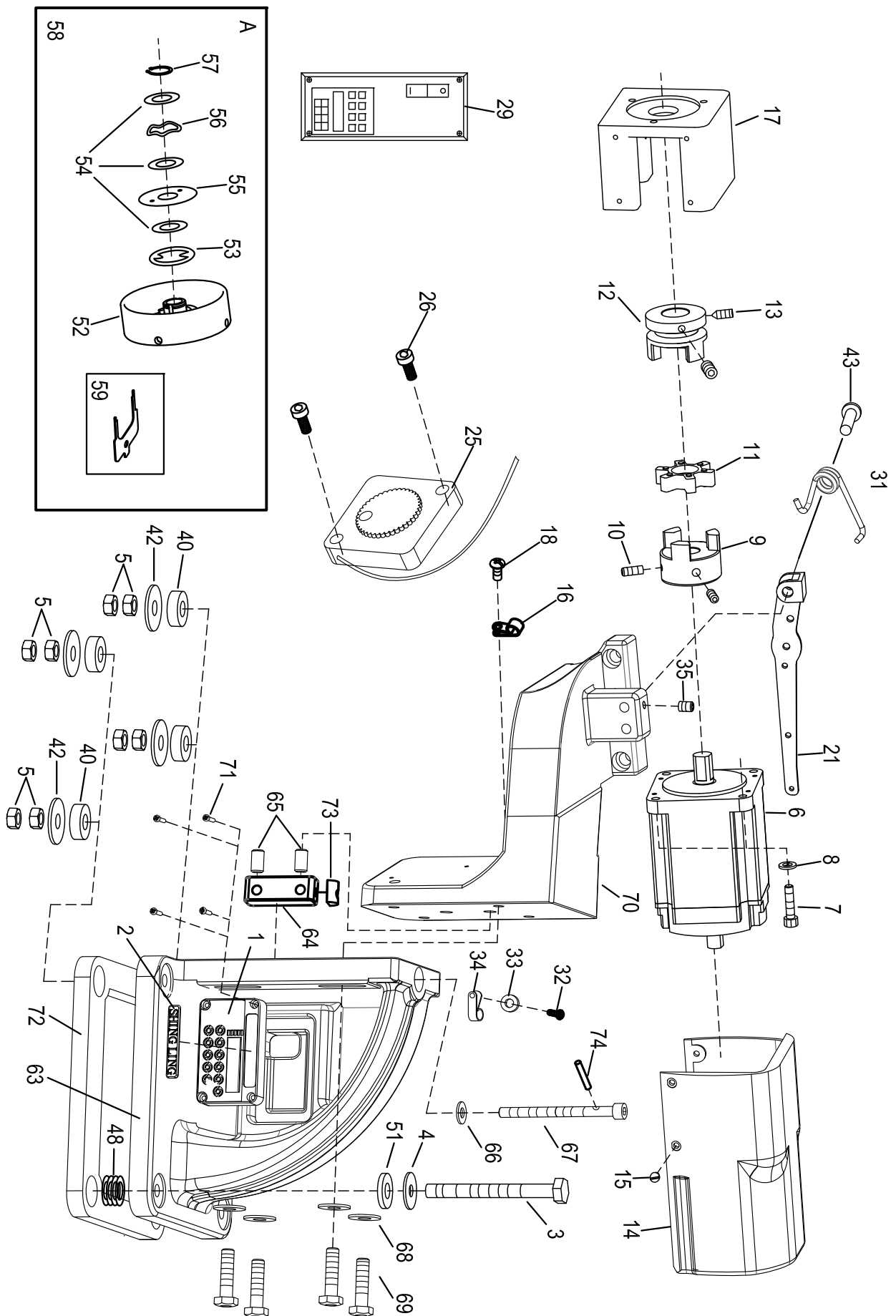
Mounting Assy & Clutch Motor(2)

固定座與傳動機構(2)

16-2

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3201-1	AC Servo Motor	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	J3614-1	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	6
16	J3616-1	Belt	皮帶 (K25)	1
17	JJ1402-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw (M4-0.7 × 8)	螺絲	6
20	SV210	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-1	Lift Bar	押腳提升	1
22				
23	J3623	Retainung Ring	扣環	1
24	J3624	Fixed Bolt (M6-1.0)	固定椿	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	J3628	Nut (M6-1.0)	螺母	1
29	WF06	Washer (M6)	墊片	3
30	GL37	Screw (M5-0.8 × 12)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	J3632	Screw (M5-0.8 × 25)	螺絲	1
33	SW06	Spring Washer (M5)	彈簧華司	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J0225-1	Location Pin	定位銷	2
37	J3637		彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cusion	橡膠	4
41	J3641	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw (M6-1.0 × 10)	螺絲	1
46	VE21	Retainung Ring	扣環	1
47	36-47	Cord Clamp	配線固扭 UC-4	2
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw (M4-0.7 × 12)	螺絲	1
51	J3651	Rubber Cushion	橡膠	1
52	J3211	Synchronizer Wheel	定位輪	1
53	J3653	Synchronizer Disk	定位片	1
54	J3654	Washer	墊片	3
55	J3655	Sensor Disk	感光片	1
56	J3656	Washer	波浪華司	1
57	J3657	Retainung Ring	扣環	1
58	J3217	Synchronizer Set	定位器組	1
59	J3659	Wrench	調位板手	1

16-3

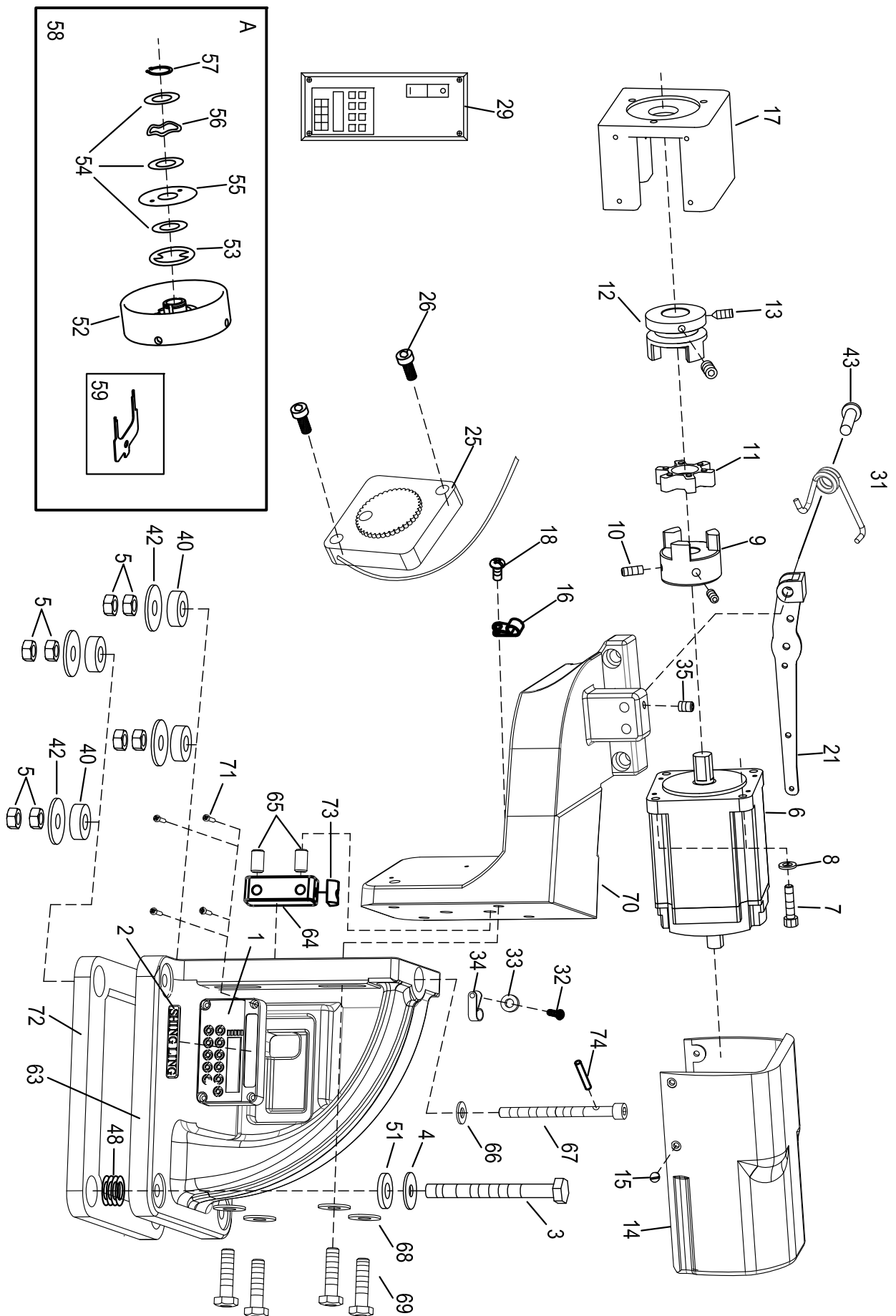


Mounting Assy & Clutch Motor(3)**固定座與傳動機構(3)****16-3**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J121		機板座	1
2	J122	Brand Name Plate	名牌	1
3	J3603-3	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3201-1	AC Servo Motor	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	JJ1614AS	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	4
16	FL23		電線固定扣	1
17	J3210-2	Mounting Base	馬達固定座	1
18	M0908	Screw (M4-0.7 × 5)	螺絲	1
19				
20	18-26	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-3	Lift Bar	押腳提升	1
22				
23				
24				
25	LL021		電子手輪	1
26	37 - 07	Screw (M3-0.5× 14)	電子手輪螺絲	2
27				
28				
29	J3629		控制箱	1
30	GL37	Screw (M5-0.8 × 12)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	SV232	Screw (M4-0.7 × 10)	螺絲	1
33	WF04	Washer	華司	1
34	FL13		電線固定扣	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36				
37				
38				
39				
40	J3009	Rubber Cusion	橡膠	4

* Ref. No. 41 to 74 See the following page.

16-3

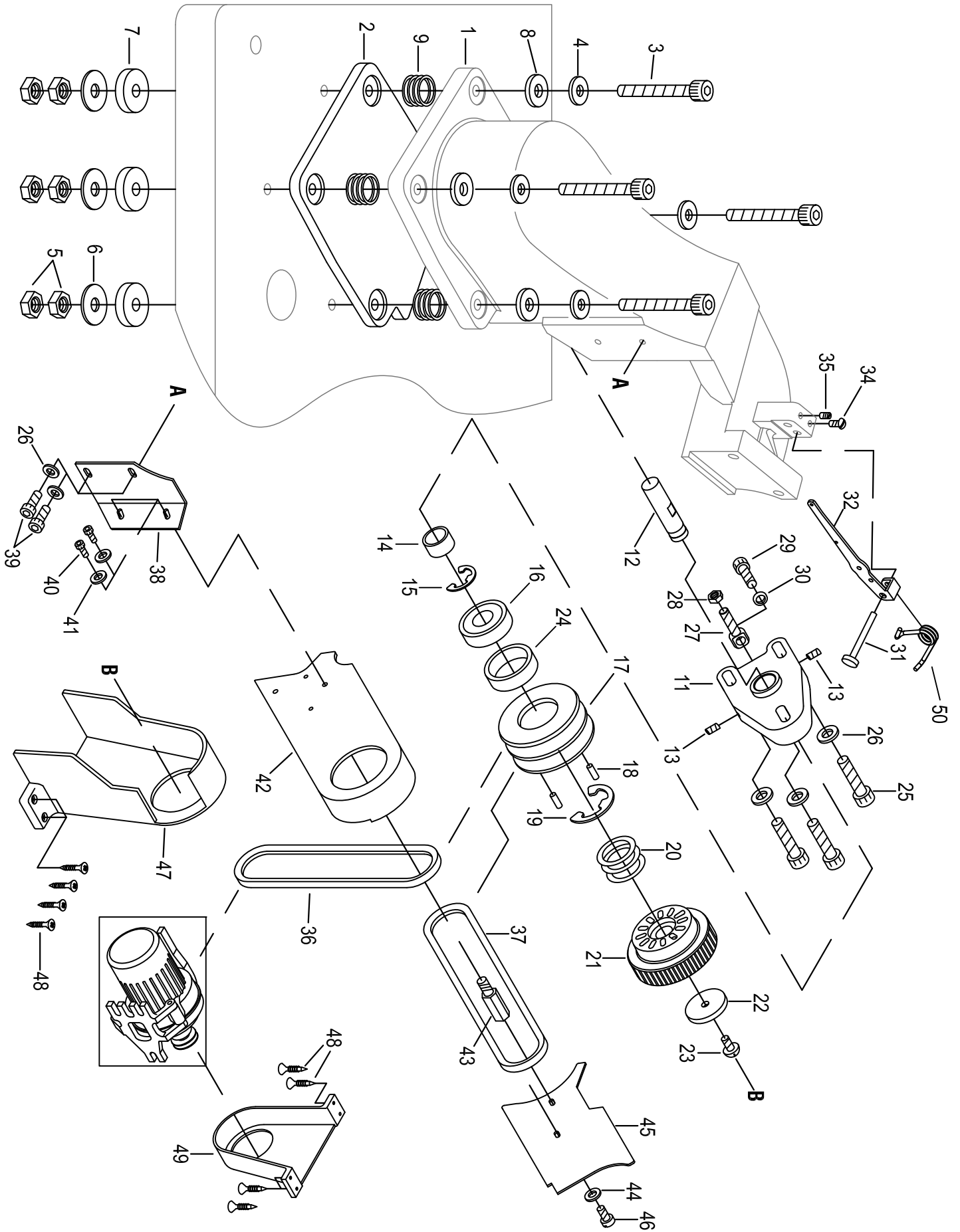


Mounting Assy & Clutch Motor(3)**固定座與傳動機構(3)****16-3**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
41				
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44				
45				
46				
47				
48	J3675	Spring	彈簧	4
49				
50				
51	J3651	Rubber Cushion	橡膠	1
52	J3211PINK	Synchronizer Wheel	定位輪	1
53	J3653	Synchronizer Disk	定位片	1
54	J3654	Washer	墊片	3
55	J3655	Sensor Disk	感光片	1
56	J3656	Washer	波浪華司	1
57	J3657	Retainung Ring	扣環	1
58	J3217	Synchronizer Set	定位器組	1
59	J3659	Wrench	調位板手	1
60				
61				
62				
63	J3663-1	Rest Bracket(R)	固定座(右)	1
64	J3664-2	Regulating Bracket	調整座	1
65	J3665	Slide	滑塊	2
66	J3666	Washer	墊片	1
67	J3667	Screw (M8-1.25 x 100)	螺絲	1
68	J3668	Washer	墊片	4
69	J3669	Screw (M10-1.5 x 40)	螺絲	4
70	J3670-1	Rest Bracket(L)	固定座(左)	1
71	J3671-1	Screw (M3-0.5 x 18)	螺絲	4
72	J3676	Gasket	固定座橡膠墊	1
73	J3673	Slide	滑塊	1
74	J0803	Location Pin	定位銷	1

* Ref. No. 1 to 40 See the preceding page.

16-4



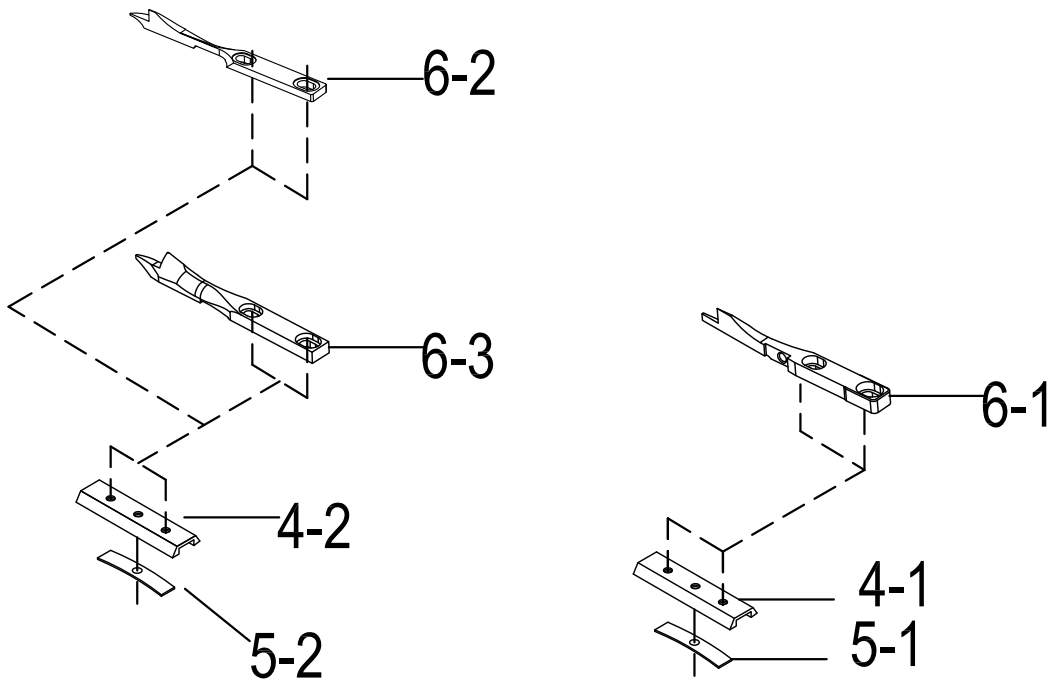
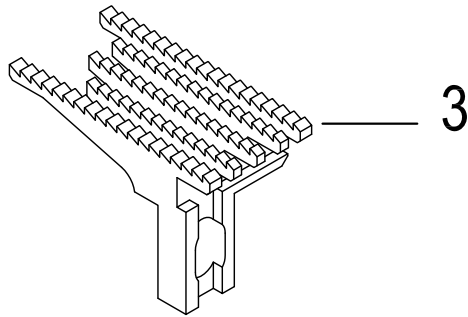
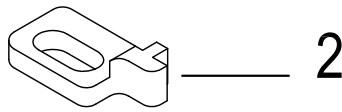
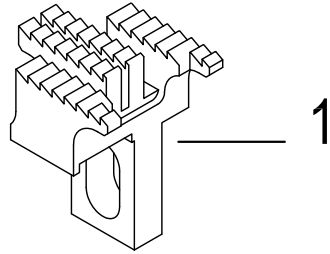
Mounting Assy & Clutch Motor(4)

固定座與傳動機構(4)

16-4
Amt.
Req.

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3642	Washer	墊片	4
7	J3009	Rubber Cushion	橡膠	4
8	J3651	Rubber Cushion	橡膠	4
9	J3648	Spring	彈簧	4
11	J3627	Bearing House	培林座	1
12	J4410	Shaft	軸心	1
13	GL37	Screw (M5-0.8 × 12)	螺絲	2
14	J3644	Washer	隔環	1
15	VE21	Retainung Ring	扣環	1
16	VE22	Bearing	培林	2
17	J4405	Inner Belt Wheel	被動輪	1
18	J0225-1	Location Pin	定位銷	2
19	J3623	Retainung Ring	扣環	1
20	J3637	Spring	彈簧	1
21	J3638	Pulley	手動輪	1
22	J3639	Washer	墊片	1
23	J3650	Screw (M4-0.7 × 12)	螺絲	1
24	J4424	Washer	大隔環	1
25	SF243	Screw (M6-1.0 × 25)	螺絲	3
26	WF06	Washer	墊片	5
27	J3624	Fixed Bolt	固定椿	1
28	J3628	Nut (M6-1.0)	螺母	1
29	J3632	Screw (M5-0.8 × 25)	螺絲	1
30	SW06	Spring Washer	彈簧華司	1
31	J3021	Pin	插銷	1
32	J3621-1	Lift Bar	押腳提升	1
34	SV262	Screw (M6-1.0 × 10)	螺絲	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J4436-1	Belt M33	皮帶 (馬達傳動)	1
37	J4437-2	Belt M27	皮帶 (機台傳動)	1
38	J4402	Link Bracket	連接固定架	1
39	SV266	Screw (M6-1.0 × 10)	螺絲	2
40	SV251	Screw (M5-0.8 × 8)	螺絲	2
41	VK48	Washer	墊片	2
42	J4401	Belt Cover	皮帶輪蓋 (被動)	1
43	J4443	Screw (M4-0.7)	螺絲	2
44	WF04	Washer	墊片	1
45	J4403	Safety Guard	安全蓋	1
46	SV221	Screw (M4-0.7 × 8)	螺絲	2
47	J4404	Belt Guard	安全輪蓋 (傳動)	1
48	J036	Wood Screw	木螺絲	8
49	J4415	Motor Cover	馬達蓋	1
50	J3023-1	Spring	扭簧	1

17-1



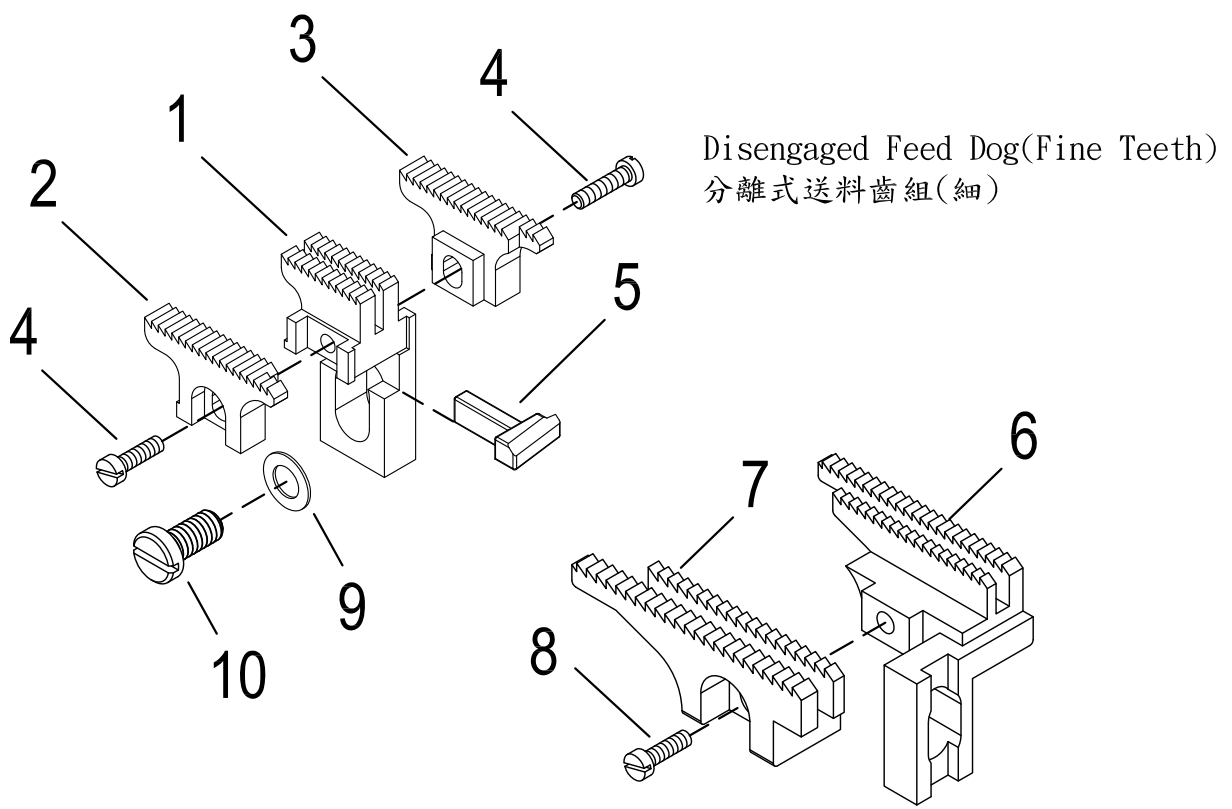
Main Feed Dog & Needle Guard & Differential Feed Dog & Bracket & Flat Spring & Fabric Guide

主齒,頂針片,差動齒,滑座,彈簧片,導布器

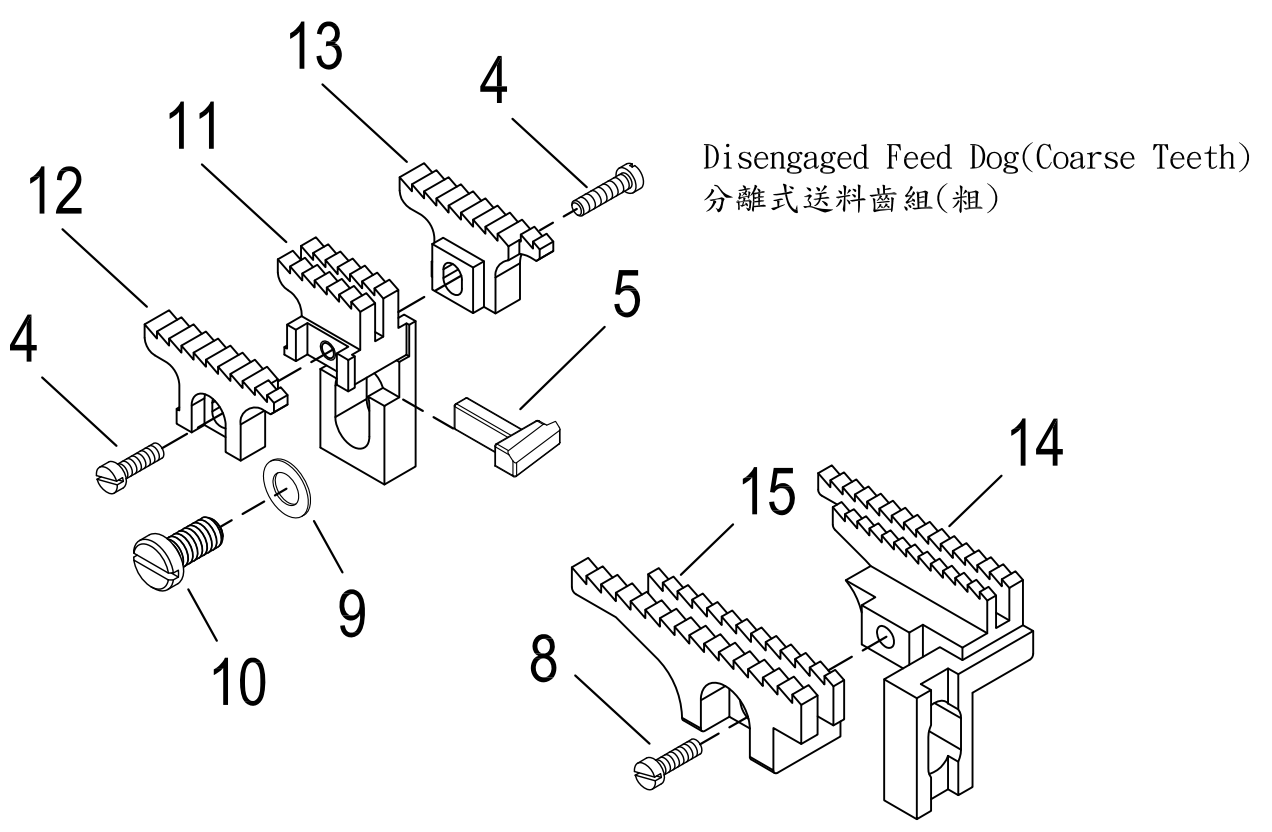
17-1

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J1616S3	Main Feed Dog-S(Standard)	主齒 (短)(標準型)(SL-801 & 803-GX)	
	J1616L	Main Feed Dog-L(Standard)	主齒 (長)(標準型)(SL-813-GX)	
	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm(SL-801 & 803-GX)	
	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm(SL-801 & 803-GX)	
	J1616SS1	Main Feed Dog-S (Fine Tooth)	主齒 (短)(細齒)(SL-801 & 803-GX)	1
	J1616L8-1	Main Feed Dog (Widen Type)	主齒 (長)(加寬)(SL-813-GX)	
	J1616TK	Main Feed Dog (Coarse teeth)	主齒 (短)(粗齒)(SL-801 & 803-GX)	
	J1616RU	Main Feed Dog (Rubber Type)	主齒 (短)(橡膠)(SL-801 & 803-GX)	
2	J1618H	Needle Guard (Rear)	頂針片 (後)(分離式九齒用)	
	J1618-N	Needle Guard (Standard)	頂針片 (標準型)	1
	J1618-8	Needle Guard (Rear)(for 480)	頂針片 (後)(for 480)	
3	J1623S-1	Differential Feed Dog-S(Standard)	差動齒 (短)(標準型)(SL-801 & 803-GX)	
	J1623L-2	Differential Feed Dog-L(Standard)	差動齒 (長)(標準型)(SL-813-GX)	
	J1623A1-1	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm(SL-801 & 803-GX)	
	J1623B1.5	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm(SL-801 & 803-GX)	
	J1623SS-1	Differential Feed Dog-S (Fine Tooth)	差動齒 (短)(細齒)(SL-801 & 803-GX)	1
	J1623L8-1	Differential Feed Dog (Widen Type)	差動齒 (長)(加寬)(SL-813-GX)	
	J1623TK-1	Differential Feed Dog (Coarse teeth)	差動齒 (短)(粗齒)(SL-801 & 803-GX)	
	J1623RU-1	Differential Feed Dog (Rubber Type)	差動齒 (短)(橡膠) (SL-801 & 803-GX)	
4-1	J2044-L3	Bracket (L)(Optional)	滑座 (長)(選購)	1
4-2	J2044-S3	Bracket (S)(Optional)	滑座 (短)(選購)	
5-1	J2045-1	Flat Spring(L)(Optional)	彈簧片 (長)(選購)	1
5-2	J2045-2	Flat Spring(S)(Optional)	彈簧片 (短)(選購)	
For Presser Foot Assy G3,G3T,U,G4A,G4B,713-G0,713-G1				
6-1	J2035E	Fabric Guide (L)(Optional)	導布器 (長)(選購)	
For Presser Foot Assy G2,G2H,G0H.				
6-2	J2035	Fabric Guide (S)(Optional)	導布器 (短)(選購)	1
For Presser Foot Assy G2N.				
6-3	J2043	Fabric Guide (S)(Optional)	導布器 (短)(選購)	

17-2



Disengaged Feed Dog(Fine Teeth)
分離式送料齒組(細)

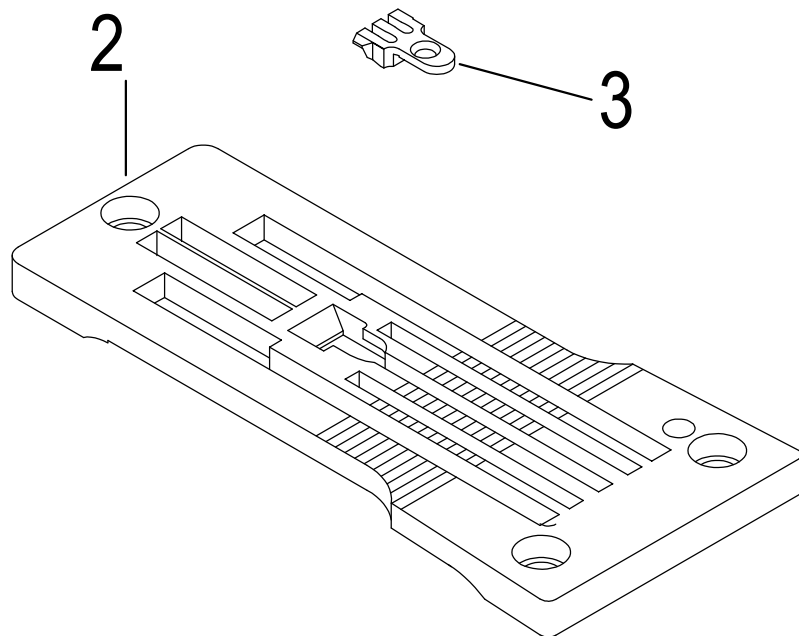
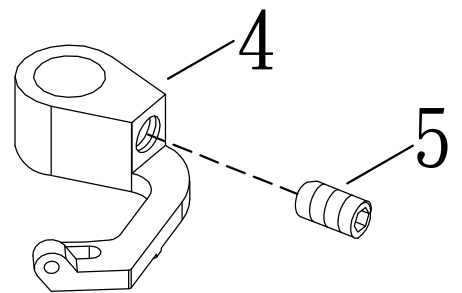
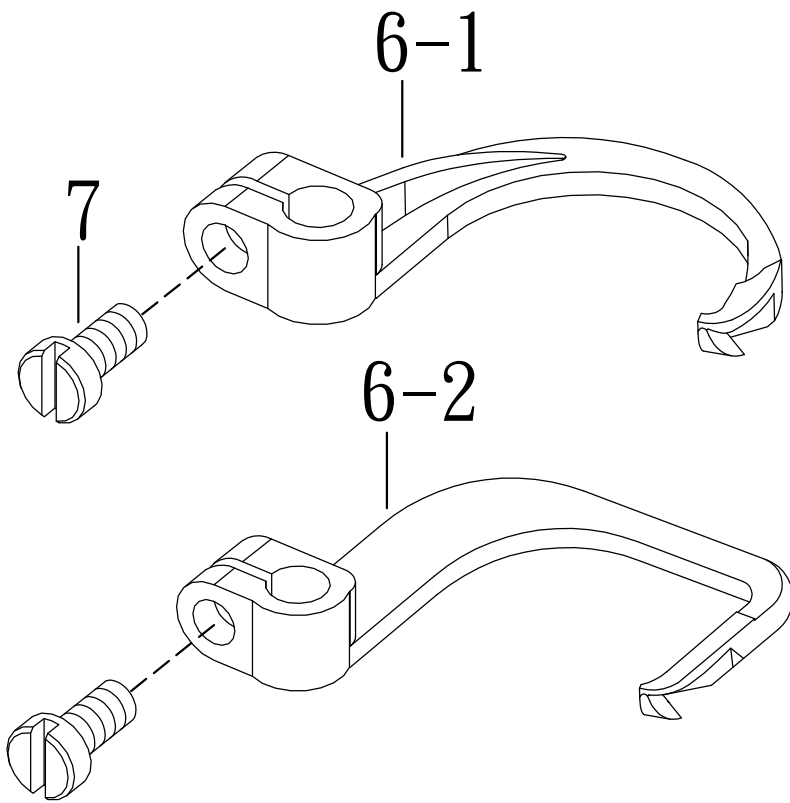
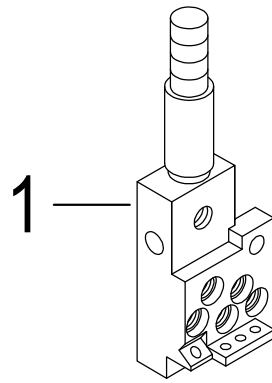


Disengaged Feed Dog(Coarse Teeth)
分離式送料齒組(粗)

Disengaged Feed Dog**分離式送料齒組****17-2**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J1616SS-SPMM	Disengaged Main Feed Dog-SS(M)	分離式主齒(中)(細)	1
2	J1616SS-SPML	Disengaged Main Feed Dog-SS(L)	分離式主齒(左)(細)	1
3	J1616SS-SPMR	Disengaged Main Feed Dog-SS(R)	分離式主齒(右)(細)	1
4	MGE058	Screw (M2.5-0.45 x 5.8)	螺絲	2
5	J1618H	Needle Guard	針檔	1
6	J1623SS-SPDR-1	Disengaged Diff Feed Dog-SS(R)	分離式差動齒(右)(細)	1
7	J1623SS-SPDL-1	Disengaged Diff Feed Dog-SS(L)	分離式差動齒(左)(細)	1
8	M1152	Screw (M2.5-0.45 x 8)	螺絲	1
9	WF05	Washer	墊片	1
10	J1627	Screw (SM 3/16-32 x 10)	螺絲	1
11	J1616-SPMM	Disengaged Main Feed Dog(M)	分離式主齒(中)(粗)	1
12	J1616-SPML	Disengaged Main Feed Dog(L)	分離式主齒(左)(粗)	1
13	J1616-SPMR	Disengaged Main Feed Dog(R)	分離式主齒(右)(粗)	1
14	J1623-SPDR-1	Disengaged Diff Feed Dog(R)	分離式差動齒(右)(粗)	1
15	J1623-SPDL-1	Disengaged Diff Feed Dog(L)	分離式差動齒(左)(粗)	1

18



Needle Holder & Needle Plate & Needle Plate Finger & Carrier & Hook(Optional)

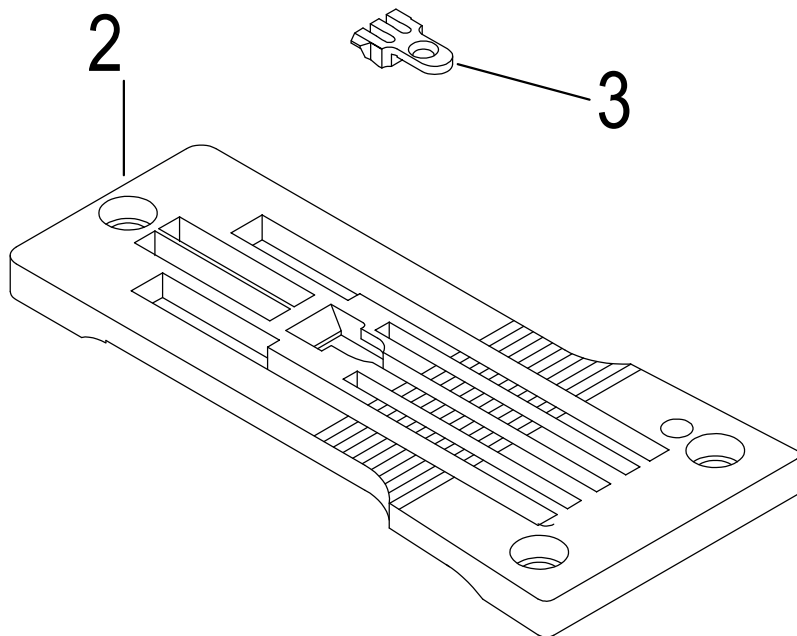
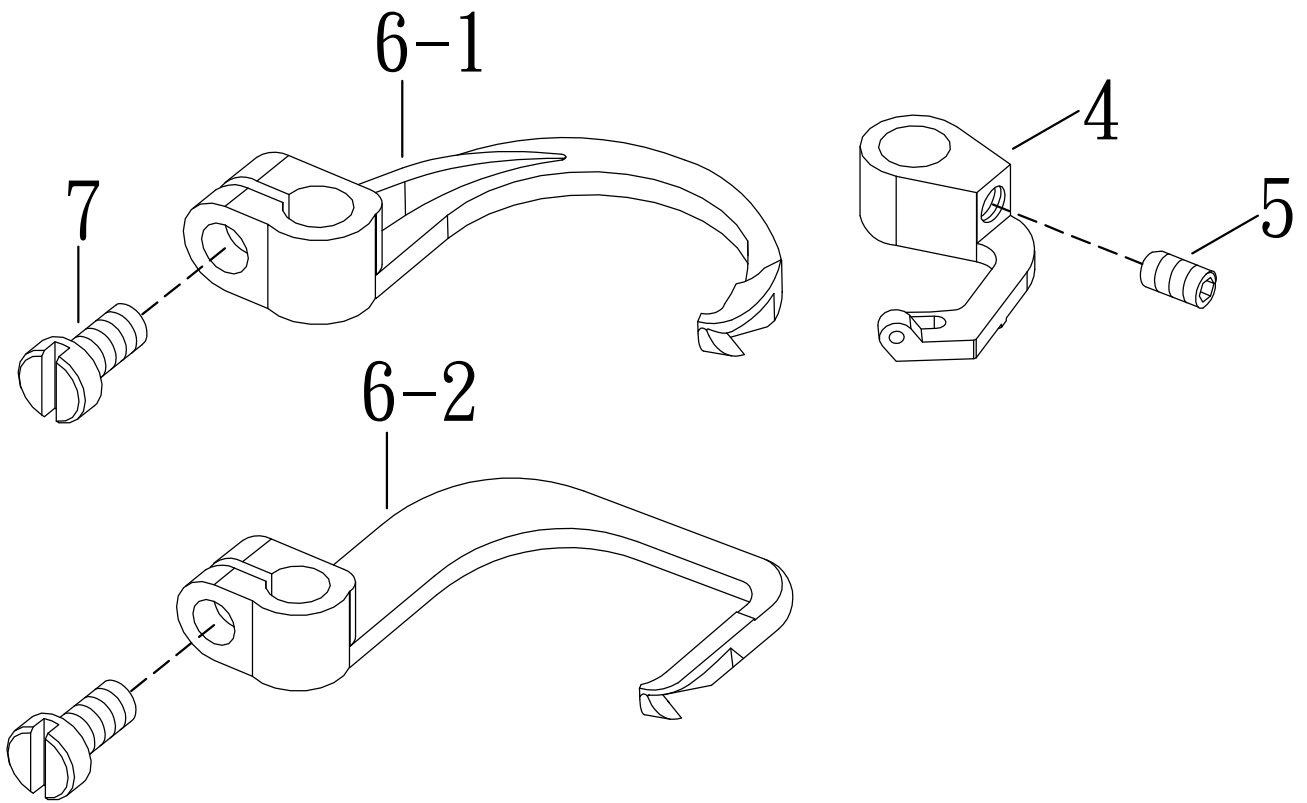
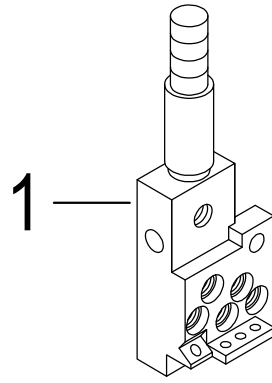
針錙,針板,針板舌,
上飾線帶線器,上飾線勾針

18

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J0824-335	Needle Holder 335(Optional)	針錙 335(選購)	1
	J0824-356	Needle Holder 356(Optional)	針錙 356(選購)	
	J0824-364	Needle Holder 364(Optional)	針錙 364(選購)	
	J0824-448	Needle Holder 448(Optional)	針錙 448(選購)	
	J0824-4525	Needle Holder 452(Optional)	針錙 452(選購)	
	J0824-4605	Needle Holder 460(Optional)	針錙 460(選購)	
	J0824-464	Needle Holder 464(Optional)	針錙 464(選購)	
	J0824-4692	Needle Holder 469(Optional)	針錙 469(選購)	
	J0824-4802	Needle Holder 480(Optional)	針錙 480(選購)	
	J0824-552	Needle Holder 552(Optional)	針錙 552(選購)	
	J0824-560	Needle Holder 560(Optional)	針錙 560(選購)	
	J0824-570	Needle Holder 570(Optional)	針錙 570(選購)	
2	J0829S335	Needle Plate- S335(Optional)	針板 (短)335(選購)	1
	J0829S4524	Needle Plate- S452(Optional)	針板 (短)452(選購)	
	J0829S4605	Needle Plate- S460(Optional)	針板 (短)460(選購)	
	J0829S4641	Needle Plate- S464(Optional)	針板 (短)464(選購)	
	J0829L4521	Needle Plate- L452(Optional)	針板 (長)452(選購)	
	J0829L4601	Needle Plate- L460(Optional)	針板 (長)460(選購)	
	J0829A1452	Stepped Needle Plate-A1(452)(Optional)	針板 (短)段差1mm(452)(選購)	
	J0829A14601	Stepped Needle Plate-A1(460)(Optional)	針板 (短)段差1mm(460)(選購)	
	J0829B1.5452	Stepped Needle Plate-B1.5(452)(Optional)	針板 (短)段差1.5mm(452)(選購)	
	J0829B1.5460	Stepped Needle Plate-B1.5(460)(Optional)	針板 (短)段差1.5mm(460)(選購)	
J0829L469	Needle Plate- 469(Optional)	針板 (469)(選購)		
J0829L480	Needle Plate- 480(Optional)	針板 (480)(選購)		
3	J0831-335	Needle Plate Finger-335(Optional)	針板舌 335(選購)	1
	J0831-356	Needle Plate Finger-356(Optional)	針板舌 356(選購)	
	J0831-364	Needle Plate Finger-364(Optional)	針板舌 364(選購)	
	J0831-448	Needle Plate Finger-448(Optional)	針板舌 356(選購)	
	J0831-4521	Needle Plate Finger-452(Optional)	針板舌 452(選購)	
	J0831-4605	Needle Plate Finger-460(Optional)	針板舌 460(選購)	
	J0831-464-1	Needle Plate Finger-464(Optional)	針板舌 464(選購)	
	J0831-469	Needle Plate Finger-469(Optional)	針板舌 469(選購)	
	J0831L480	Needle Plate Finger-480(Optional)	針板舌 480(選購)	
	J0831-552	Needle Plate Finger-552(Optional)	針板舌 552(選購)	
J0831-560	Needle Plate Finger-560(Optional)	針板舌 560(選購)		
J0831-570	Needle Plate Finger-570(Optional)	針板舌 570(選購)		
4	J2220-448-1	Carrier(Optional)	上飾線帶線器(短#448)(選購)	1
	J2220-452-1	Carrier(Optional)	上飾線帶線器(短#452)(選購)	
	J2220-460-1	Carrier(Optional)	上飾線帶線器(短#460)(選購)	
	J2278	Carrier(Optional)	上飾線帶線器(短#464)(選購)	
	J2453	Carrier(Optional)	上飾線帶線器(短#469)(選購)	
J2410	Carrier(Optional)	上飾線帶線器(短#480)(選購)		
5	J1657	Screw (SM 1/8-44 × 4)	螺絲	1

* Ref. No. 6-1 to 7 See the following page

18



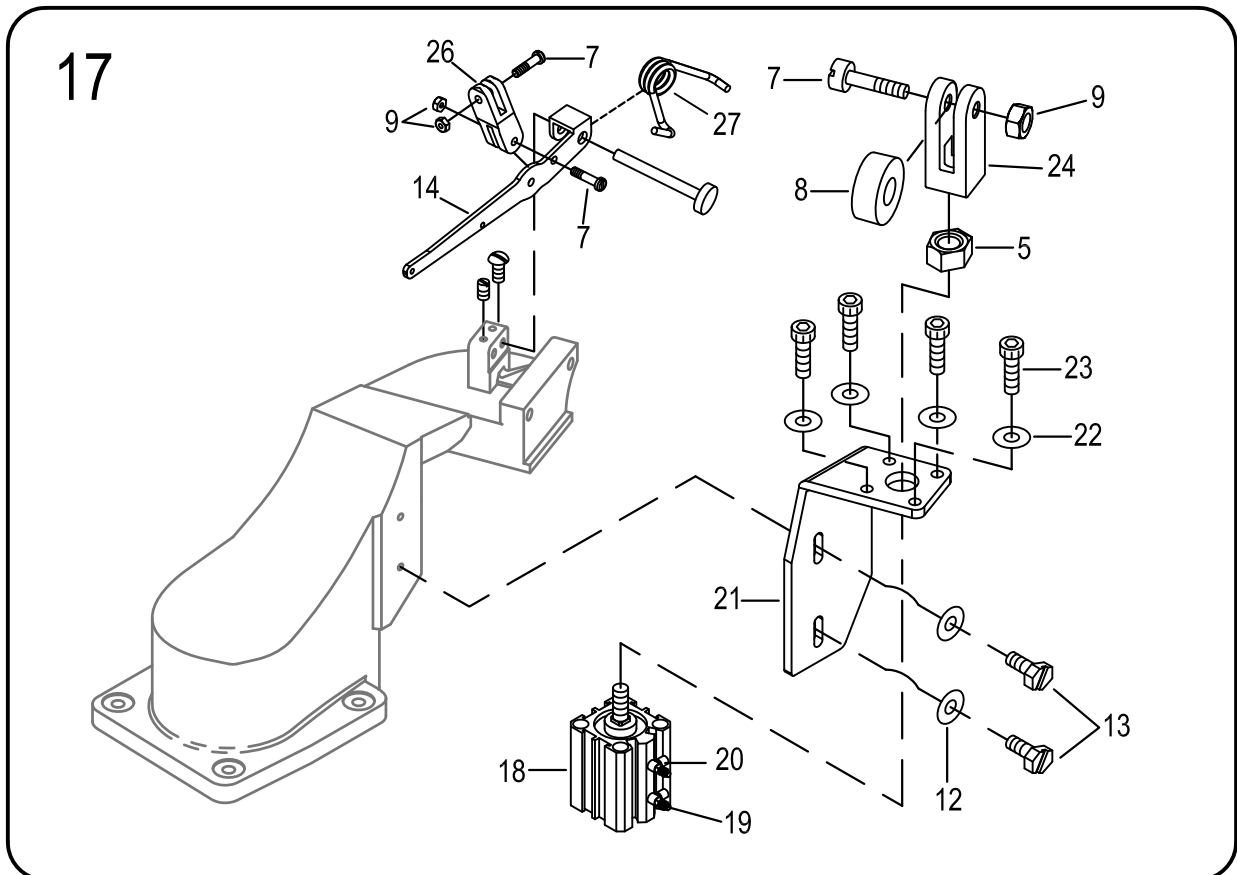
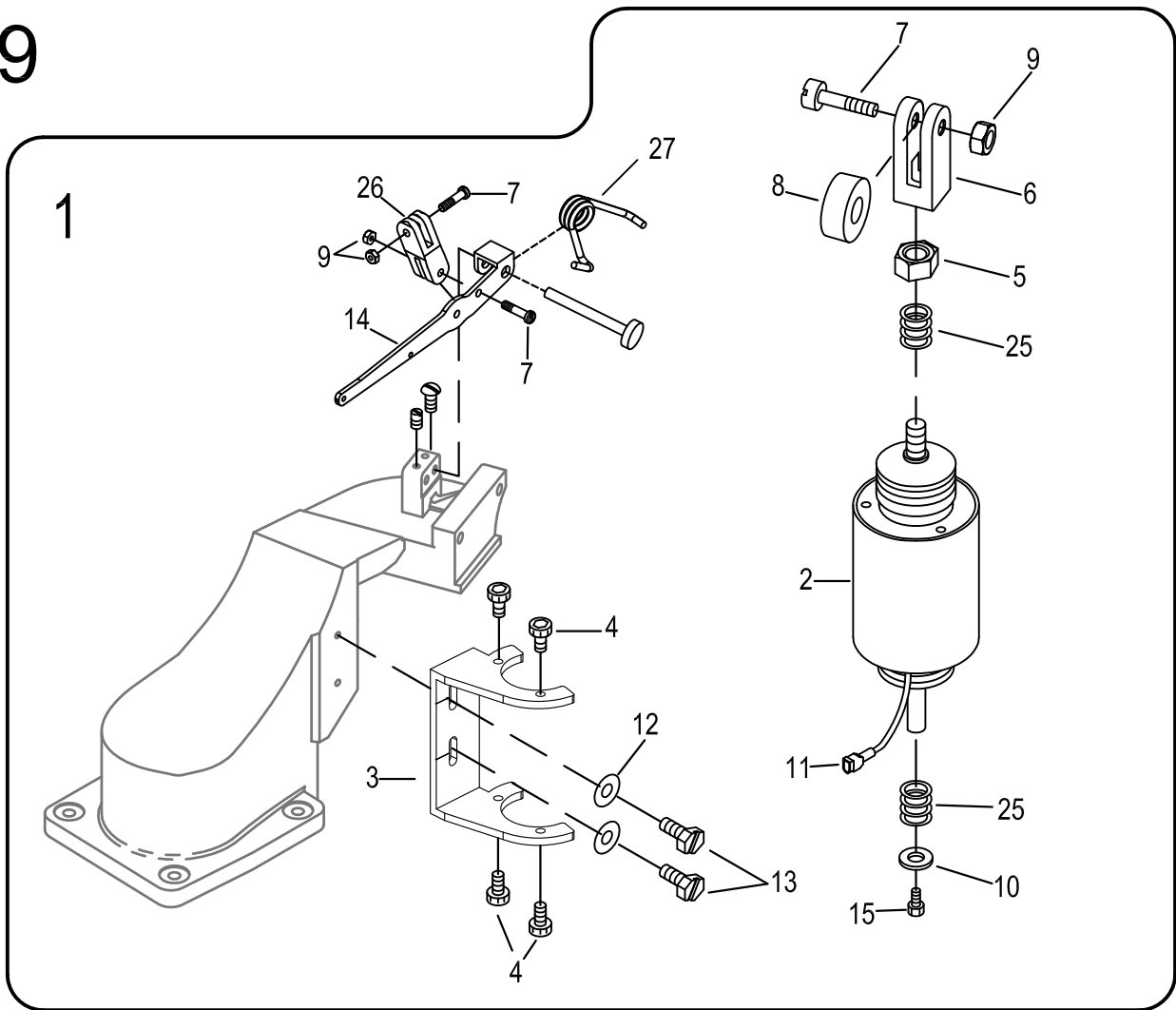
Needle Holder & Needle Plate & Needle Plate Finger & Carrier & Hook(Optional) 針鑷,針板,針板舌,
上飾線帶線器,上飾線勾針

18

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
6-1	J2223	Hook(Optional)	上飾線勾針 (短#452#460)(選購)	1
	J2223-480	Hook(Optional)	上飾線勾針 (短#469#480)(選購)	
6-2	J2422	Hook (Long)(Optional)	上飾線勾針(長#452#460#469)(選購)	1
	J2423	Hook (Long)(Optional)	上飾線勾針 (長) 480(選購)	
7	J2224	Screw (SM 1/8-44 × 7)	螺絲	1

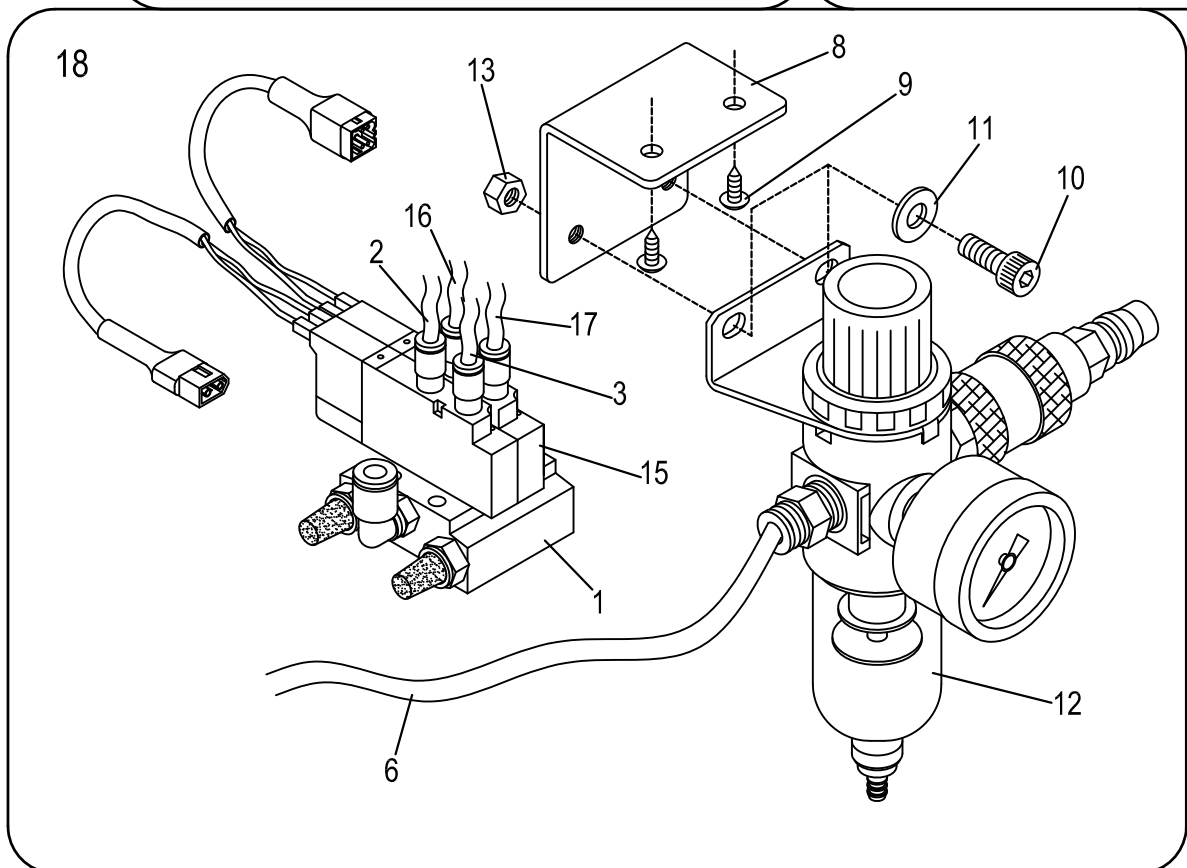
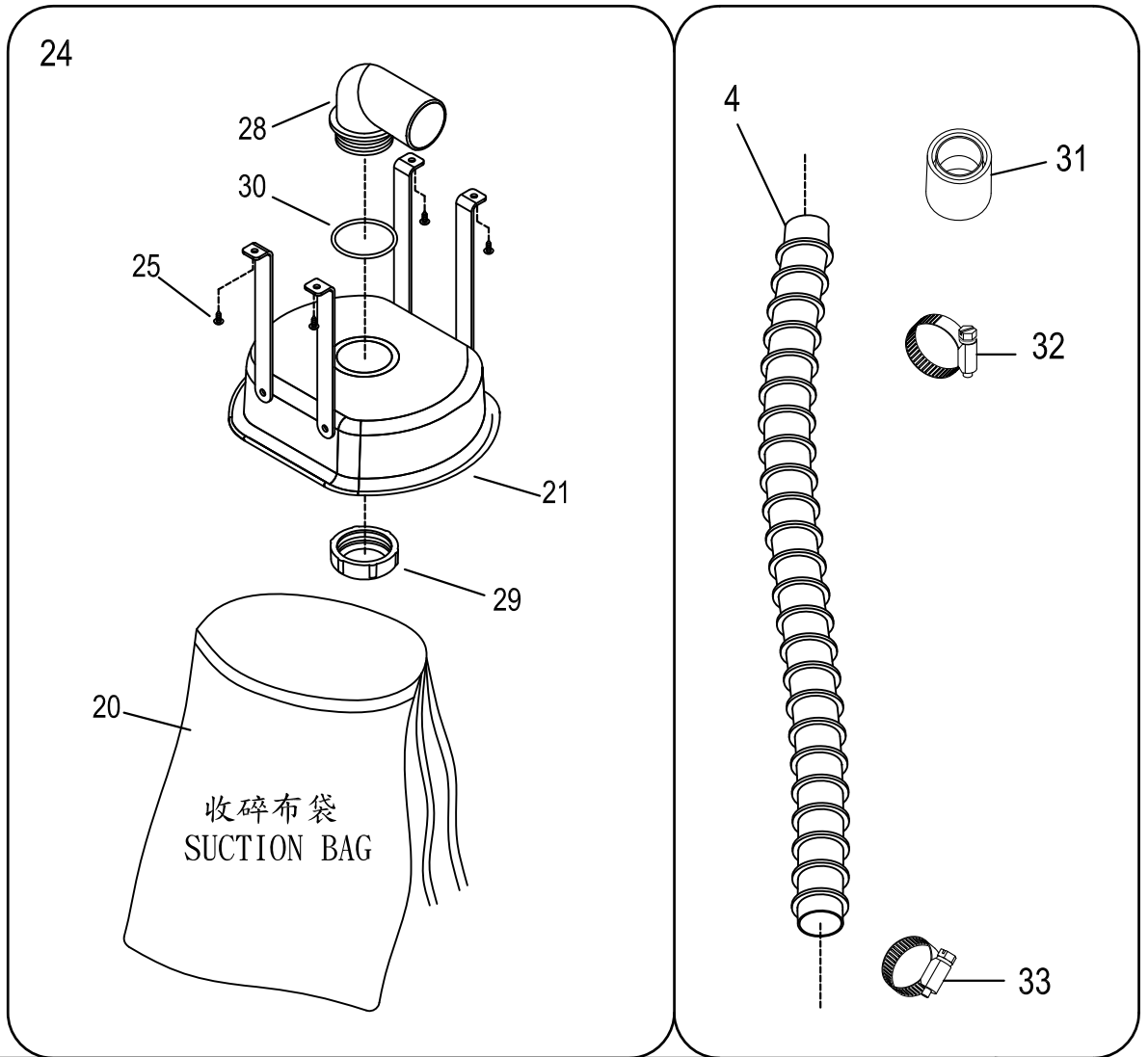
* Ref. No. 1 to 5 See the preceding page.

19



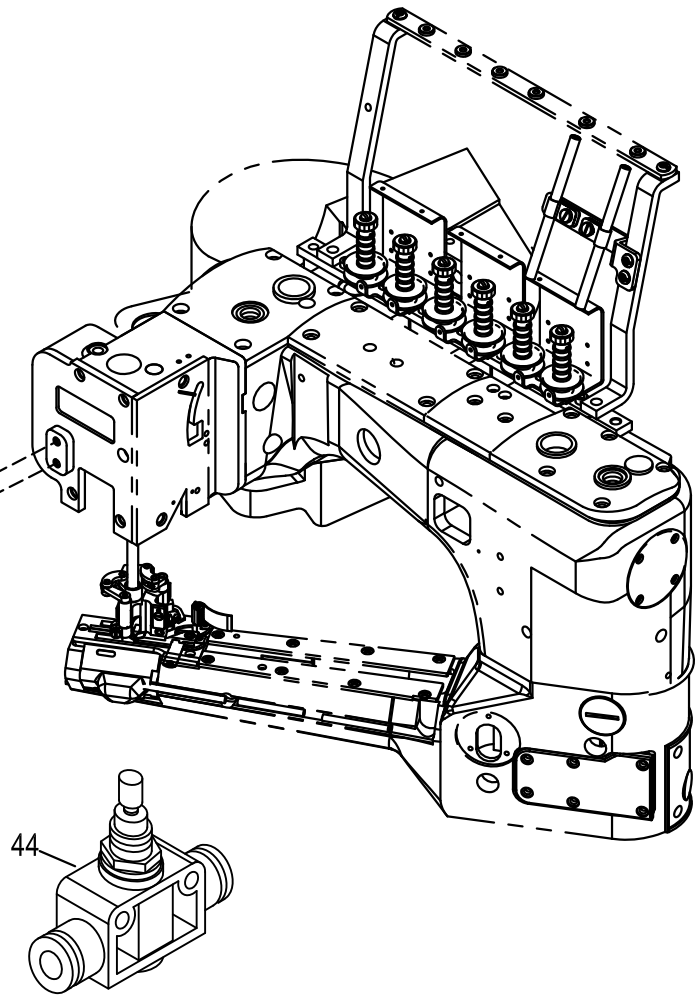
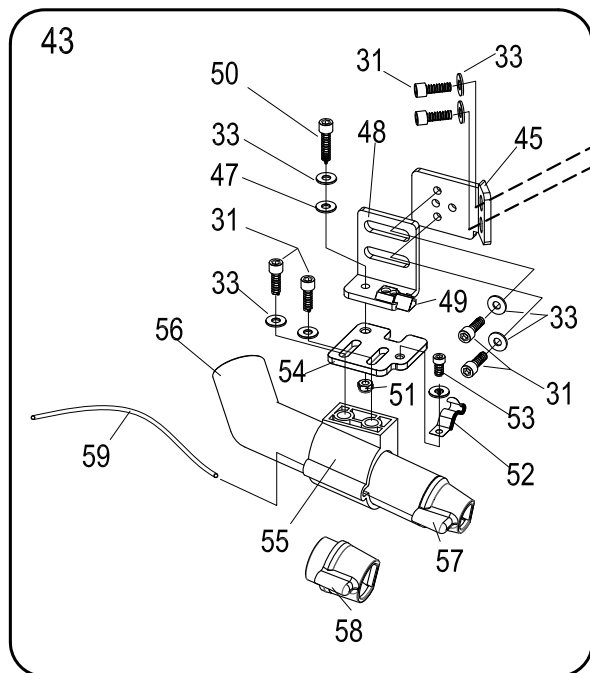
Presser Foot Driving Mechanism**抬押腳驅動機構****19**

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	J3801	Electric Auto Lift Solenoid Assy	電磁式抬押腳組	1
2	J3802	Auto Lifter Solenoid	抬押腳電磁閥	1
3	J3803-2	Solenoid Support Assy	電磁閥座	1
4	SV252	Screw (M5-0.8 × 10)	螺絲	4
5	NV14	Nut (M8-1.25)	螺帽	1
6	J3806	Wheel Base	滾輪座(短)	1
7	22-16	Screw (M5-0.8 × 21)	螺軸	2
8	J3808	Lifting Wheel Guide	滾輪	1
9	NV12	Nut (M5-0.8)	螺帽	3
10	VF29	Washer	墊片	1
11	22-12	Connector	電子閥連接頭	1
12	WF07	Washer	墊片 Ø 6.5 × Ø 16	2
13	J3813	Screw (M6-1.0 × 16)	螺絲	2
14	J3621-3	Lift Bar	押腳提升	1
15	SF224	Screw (M4-0.7 × 8)	螺絲	1
16				
17	J3817	Air Auto Lifter Assy	氣壓式抬押腳組	1
18	J3818	Square Cylinder	方型氣缸	1
19	J3819	Air Inlet	氣缸入壓口	1
20	J3820	Air Outlet	出風口	1
21	J3821-1	Cylinder Bracket	氣缸托架	1
22	WF06	Washer	墊片 Ø 6.5 × Ø 12.5	4
23	GA29	Screw (M6-1.0 × 20)	螺絲	4
24	22-14	Wheel Base	滾輪座(長)	1
25	J3825	Spring	彈簧	2
26	J3826-1	Connecting Rod	連桿	1
27	J3023-1	Spring	扭簧	1



Pneumatic Auto Lifter & Ventri Device**抬壓腳與收碎布機構****20**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J3401	Air Solenoid Base	電磁整組	1
2	J3402	Pipe	PU管 Ø4xØ6x1200mm	1
3	J3403	Pipe	PU管 Ø4xØ6x320mm	1
4	J3404	Plastic Tube	塑膠管	1
5				
6	J3406	Pipe	PU管 Ø2.5xØ4x80mm	1
7				
8	23-08	Regulator Support	壓力表支架	1
9	15-24	Wood Screw	木螺絲	2
10	SV266	Screw (M6-1.0 × 10)	螺絲	2
11	WF06	Spring Washer	彈簧墊片	2
12	23-12	Pressure Meter	壓力表	1
13	NF31	Nut (M6-1.0)	螺帽	2
14				1
15	J3415	Air Solenoid Base	電磁閥座	1
16	J3416	Pipe	PU管 Ø4xØ6x900mm	1
17	J3417	Pipe	PU管 Ø4xØ6x800mm	1
18	J3418	Air Solenoid, Complete Set	電磁閥與氣壓整組	1
19				
20	27-15	Suction Bag	收碎布袋	1
21	27-01-1	Suction Bag Holder	碎布袋固定座	1
22	27-02	Z-Type Bracket	Z型固定支架	1
23	27-03	Wood Screw	木螺絲	4
24	27-04	Suction Bag Assy	C-100廢布和線頭收集組	1
25	27-05	Wood Screw	木螺絲	4
26				
27				
28	27-09	Plastic Tube	塑膠彎管	1
29	27-10	Plastic Nut	塑膠螺帽	1
30	27-30	O Ring	O型環	1
31	27-25	Plastic Connector	塑膠接頭(25灰色)	1
32	27-12	Pipe Fastener	緊縮環	1
33	27-26	Pipe Fastener	緊縮環(大)	1



<u>Venturi Device</u>			<u>吸風機構</u>	21
Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1				
31	SV252	Screw (M5-0.8 × 10)	螺絲	6
33	VK48	Washer	華司	4
43	J3243-3	Suction Device Assy	吸風管整組	1
44	27-18	Suction Regulator	調節閥	1
45	J3245	Suction Bracket	吸風托架	1
47	J3247	Wave Washer	波浪華司	1
48	J3248	Link Bracket	連接座	1
49	J3249	Location Block	定位塊	1
50	SV253	Screw (M5-0.8 × 16)	螺絲	1
51	J3251	Nut (M5-0.8)	螺帽	1
52	J3252	S type Clamp	S型夾片	1
53	SF222	Screw (M4-0.7 × 6)	螺絲	4
54	J3254	Regulating Bracket	調整座	1
55	J3255	Pipe Bracket	壓克力固定座	1
56	J3256	Air Pipe	吸風管	1
57	J3257	Air Outlet (small)	吸風頭(小)	1
58	J3258	Air Outlet (large)	吸風頭(大)	1
59	J3259	Suction Pipe	風管 (100m/m長)	1



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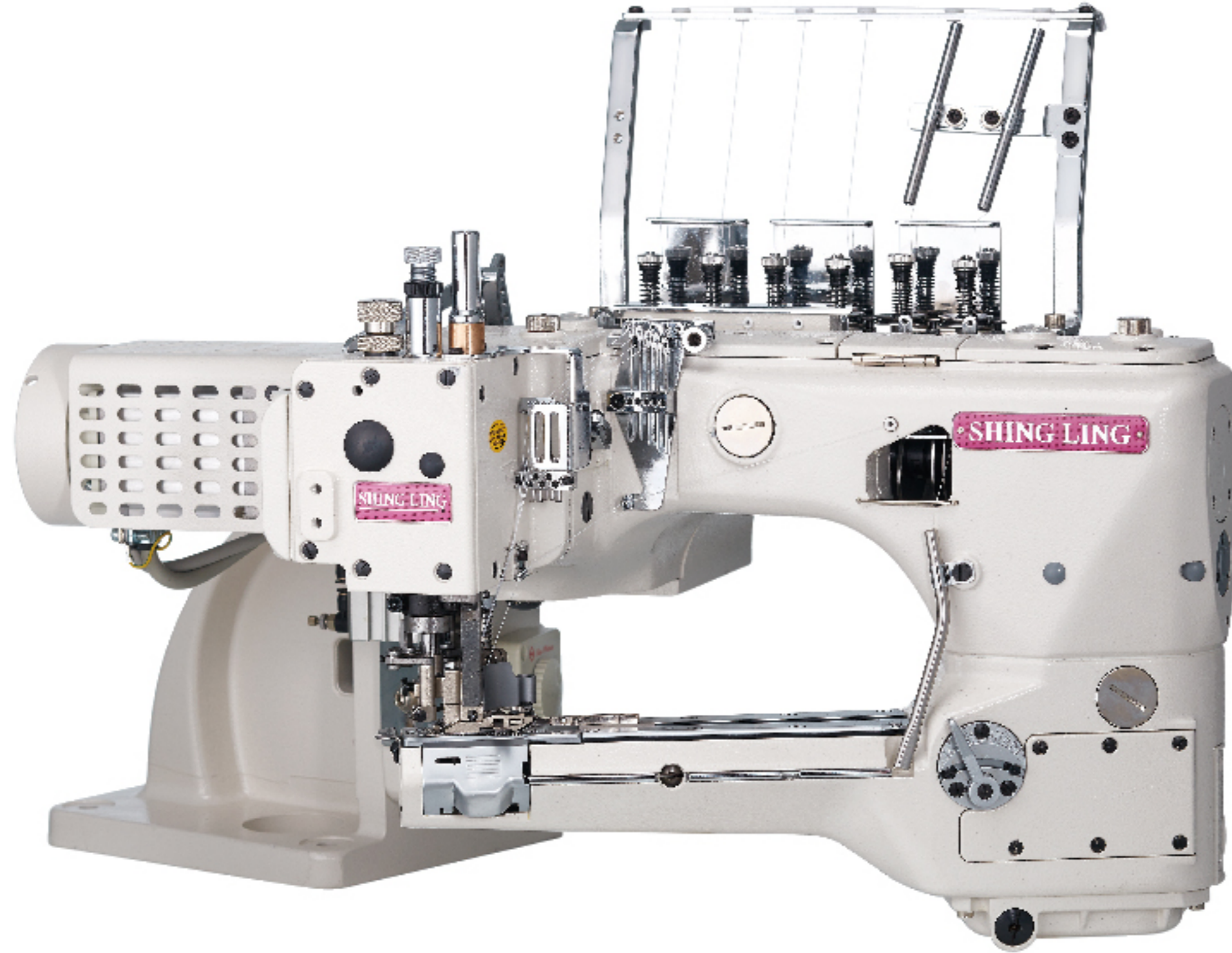
台正字第8144號



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SL-703-GX-452/460/DS/PLA/VD

4-needle 6-thread feed-off-the-arm Interlock Flatseaming Machine with dual differential feed ratio regulator
手臂型四針六線併縫機(附雙差動送布齒裝置)



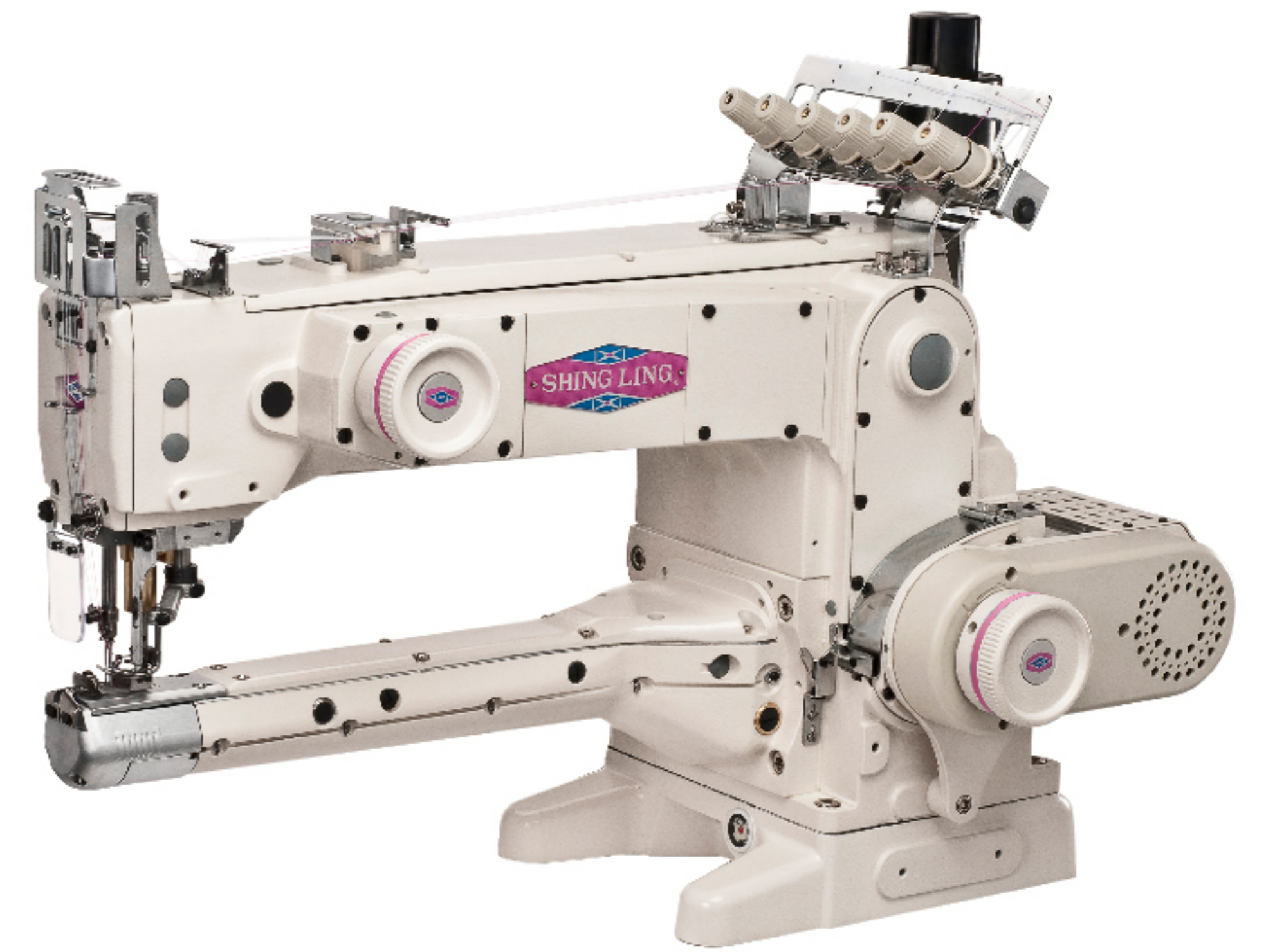
SL-2700-AST/EST

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
縱筒型三針五線雙面飾綳縫機



SL-2800-356/SM

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
縱筒型三針五線雙面飾綳縫機



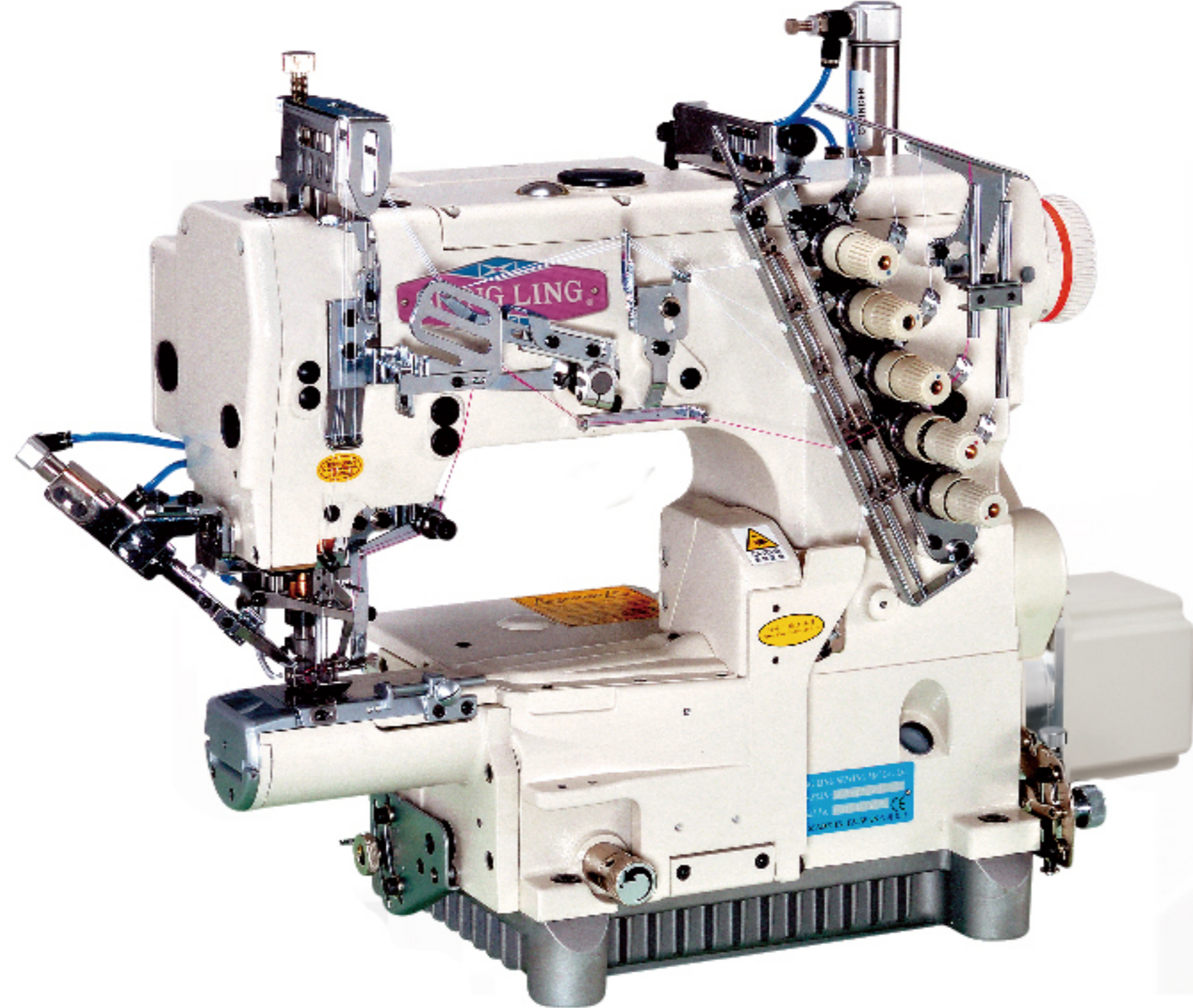
VG-999ES-AST-TF-DS

Extremely-Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
超細筒型三針五線雙面飾綳縫機



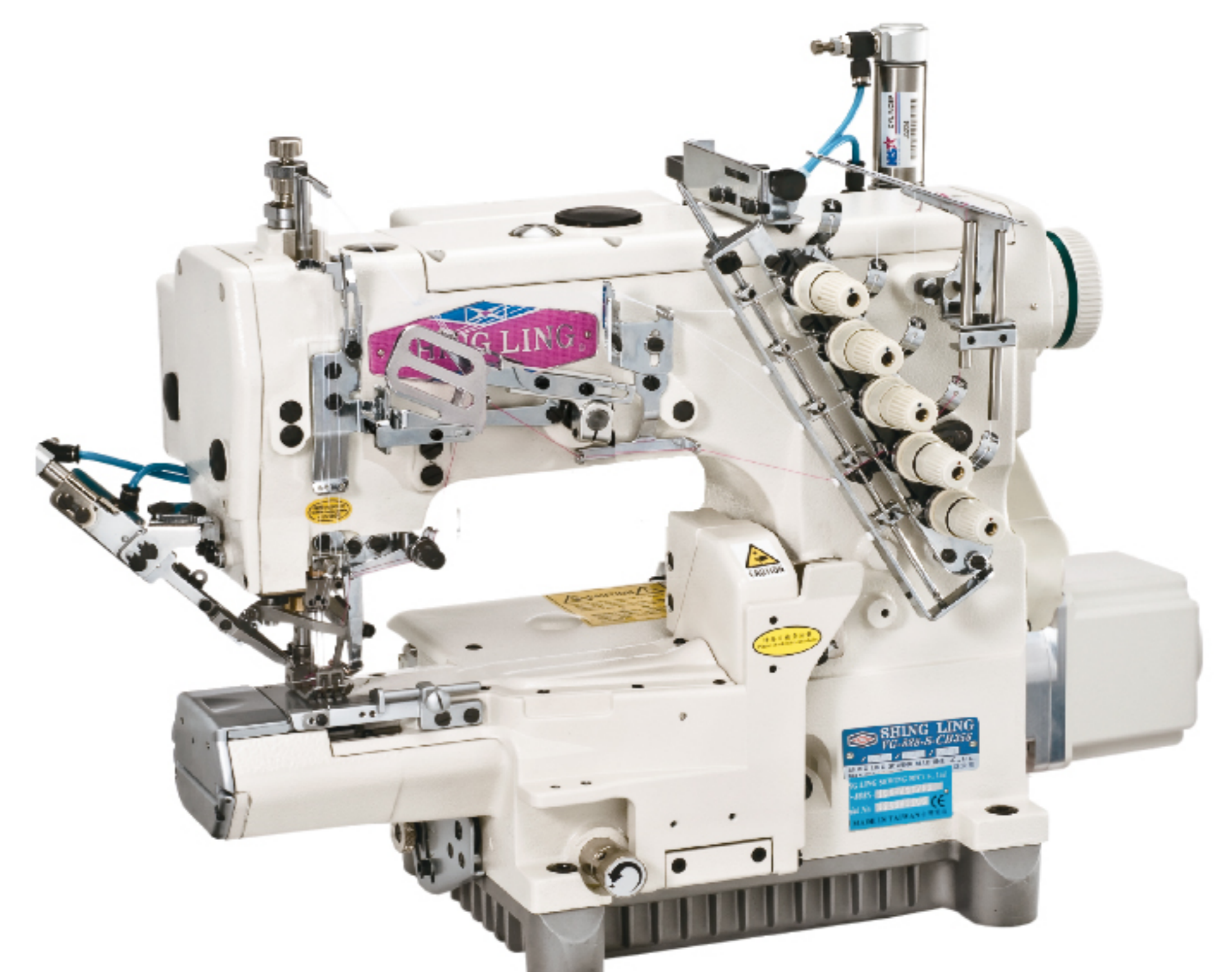
VG-888S-TF-AST

Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
細筒型三針五線雙面飾綳縫機(附上送裝置)



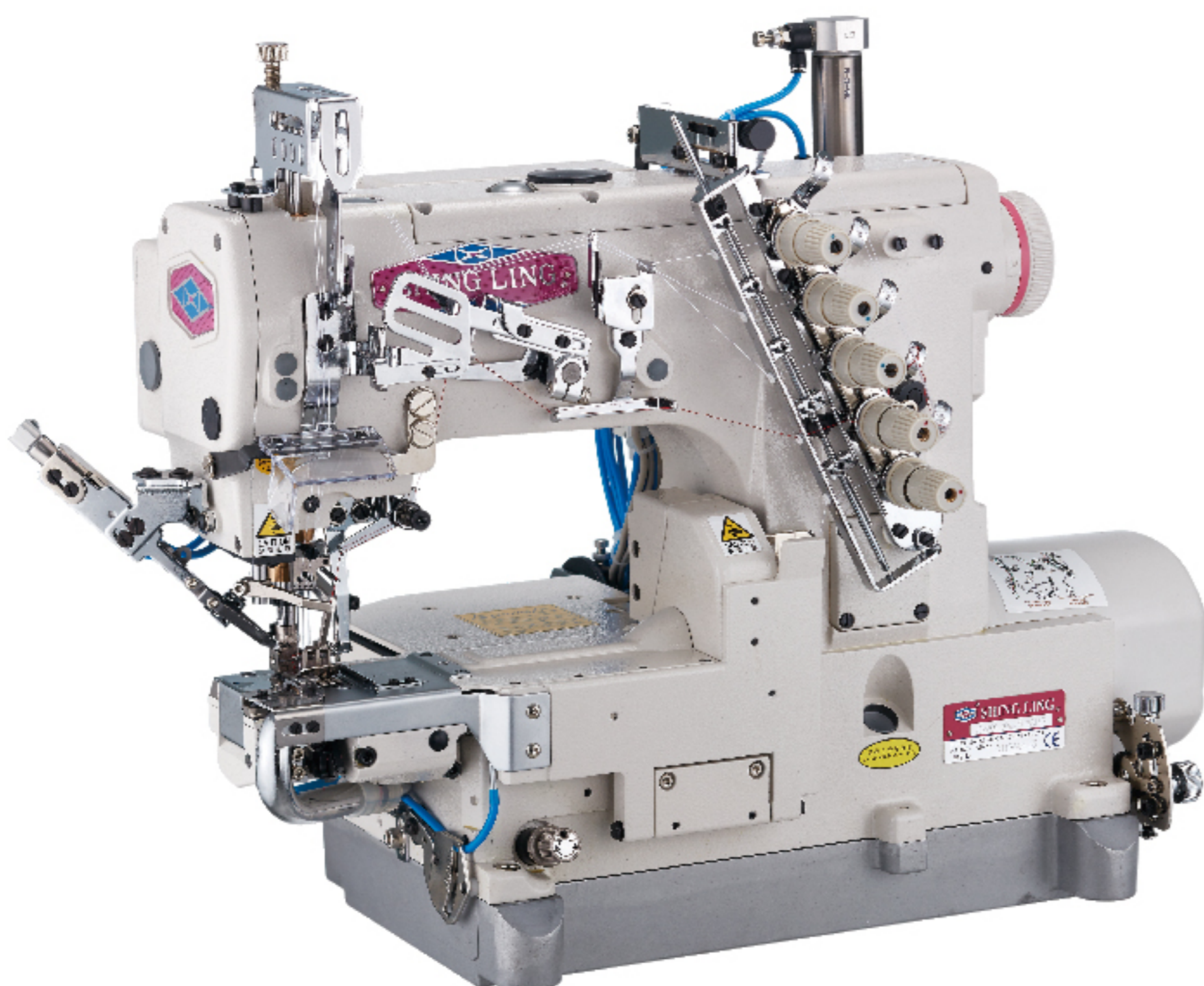
VG-888A-TF/AST

Top Feeder for 3-needle 5-thread Cylinder-bed Interlock Machine
橫筒型三針五線雙面飾綳縫機(附上送裝置)



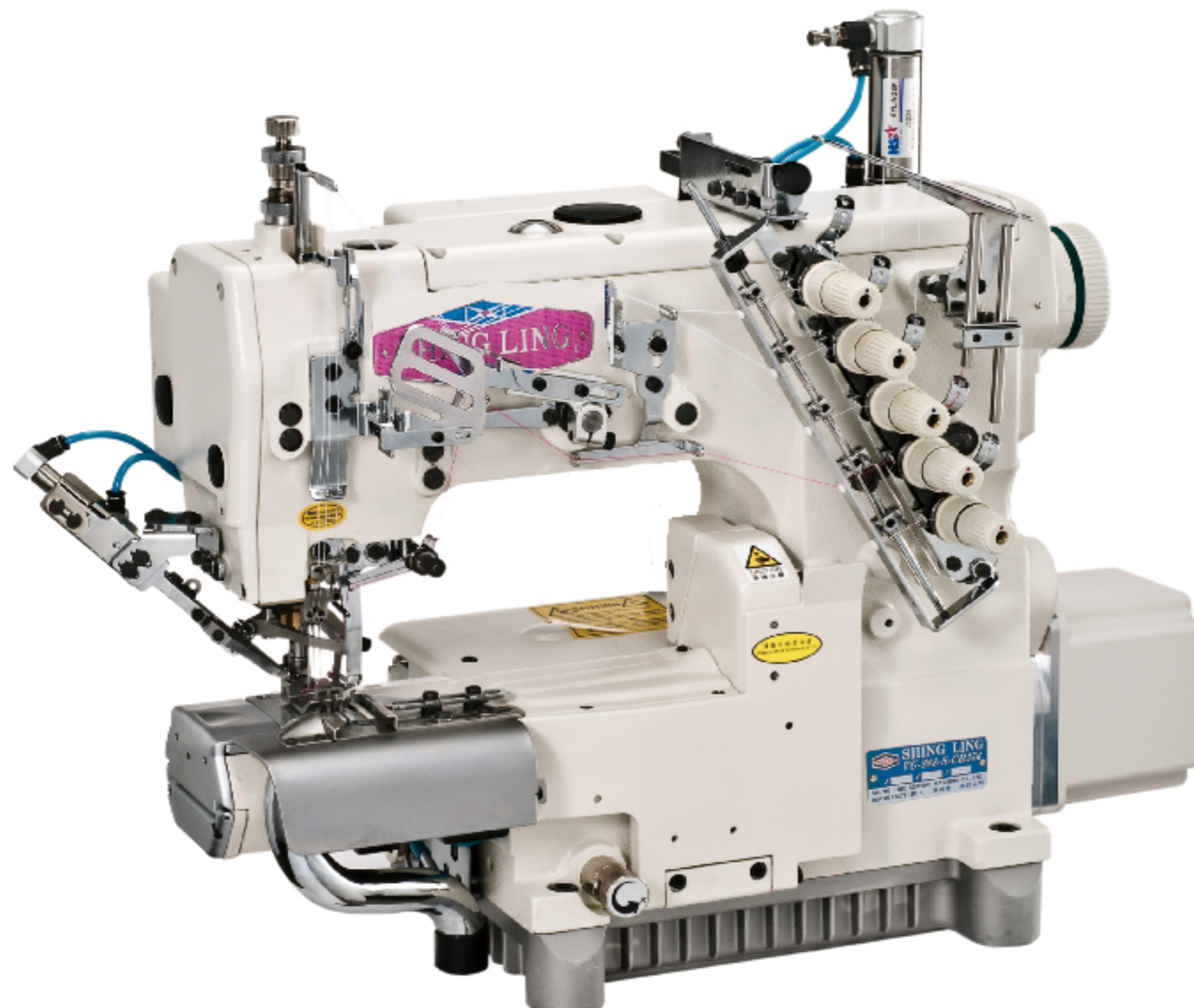
VG-999S-N700-AST-TF-DS

Small Cylinder-bed Interlock Machine with Left hand Knife and Top Feeder for Hemming
細筒型三針五線雙面飾綳縫機(附左修刀)



VG-888A-N600-TF/AST

Interlock Machine with Left-hand Knife and Thread Trimmer for Hemming
橫筒型附左修刀雙面飾綳縫機



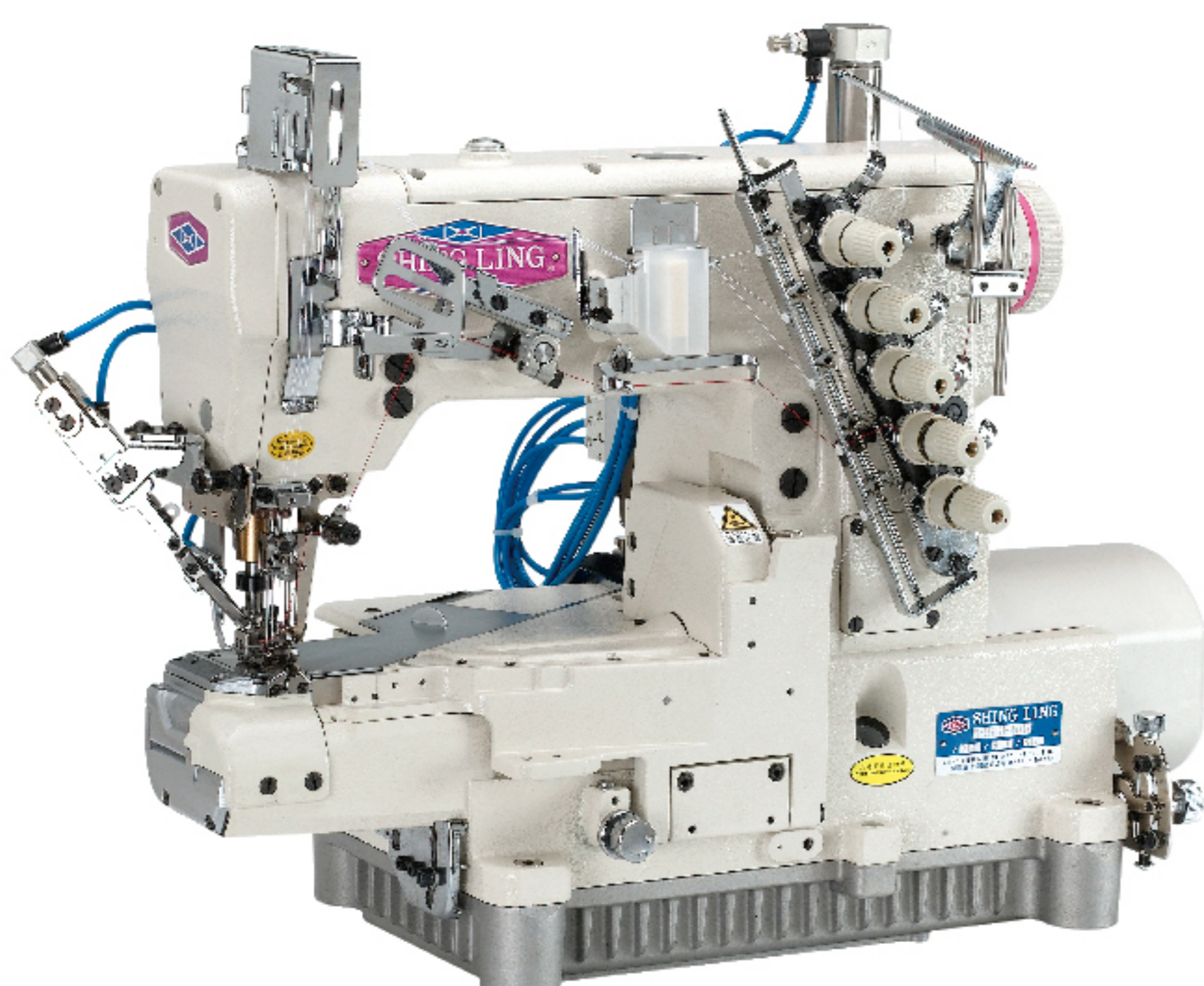
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Computer-controlled High-speed Lockstitch Buttonholing Machine
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Interlock Machine with Right-hand Knife and Rear Puller for Elastic Waistband Attaching
高速橫筒型三針五線附右修刀雙面飾綳縫機



VG-999-356/EST/DS/ZBR

Dual Colors Decorative Stitches Interlock Machine with Top and Under Thread Trimmer
高速橫筒型三針五線雙色上飾綳縫機

