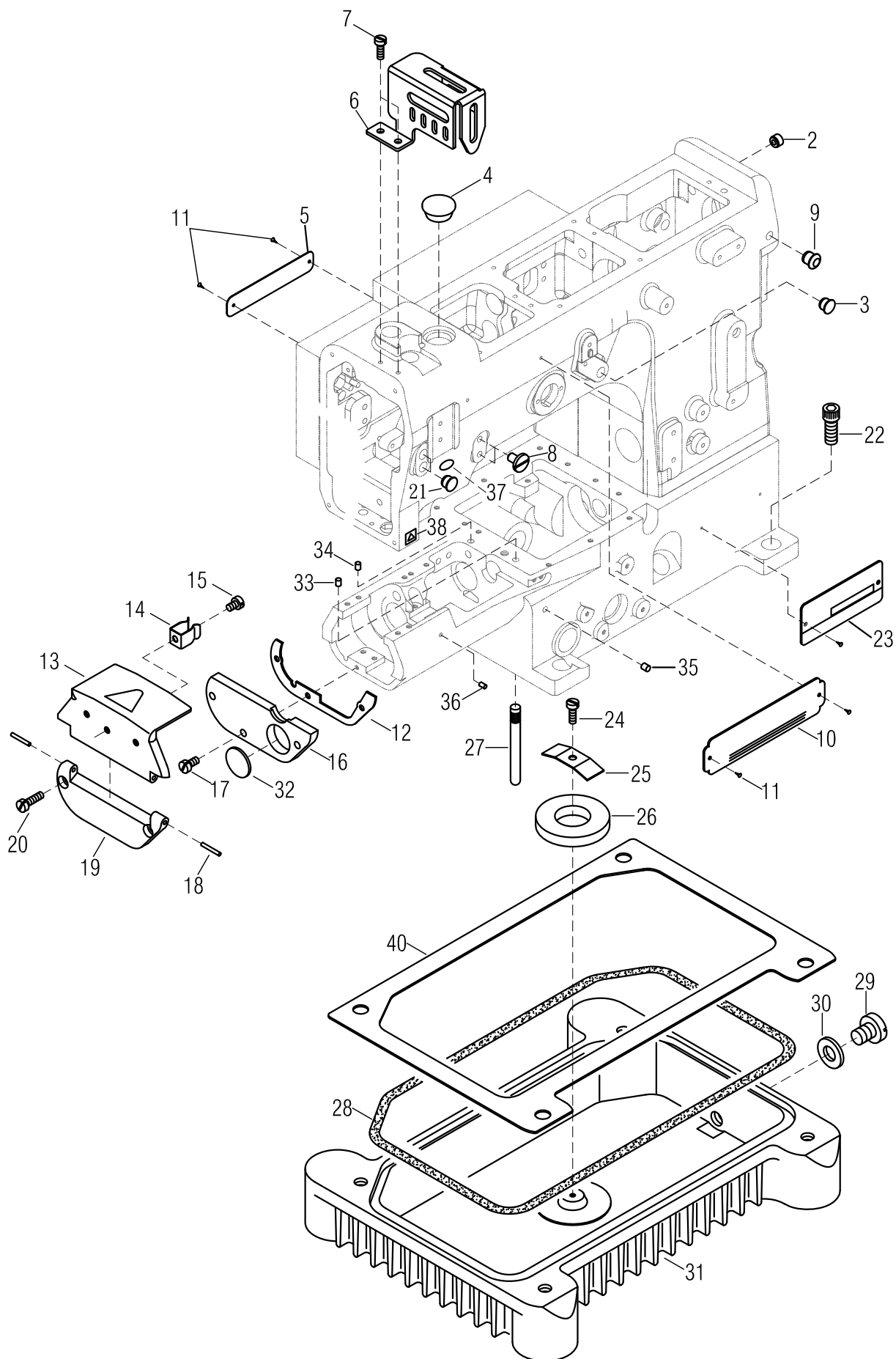


VG-888A-TF

零件手冊

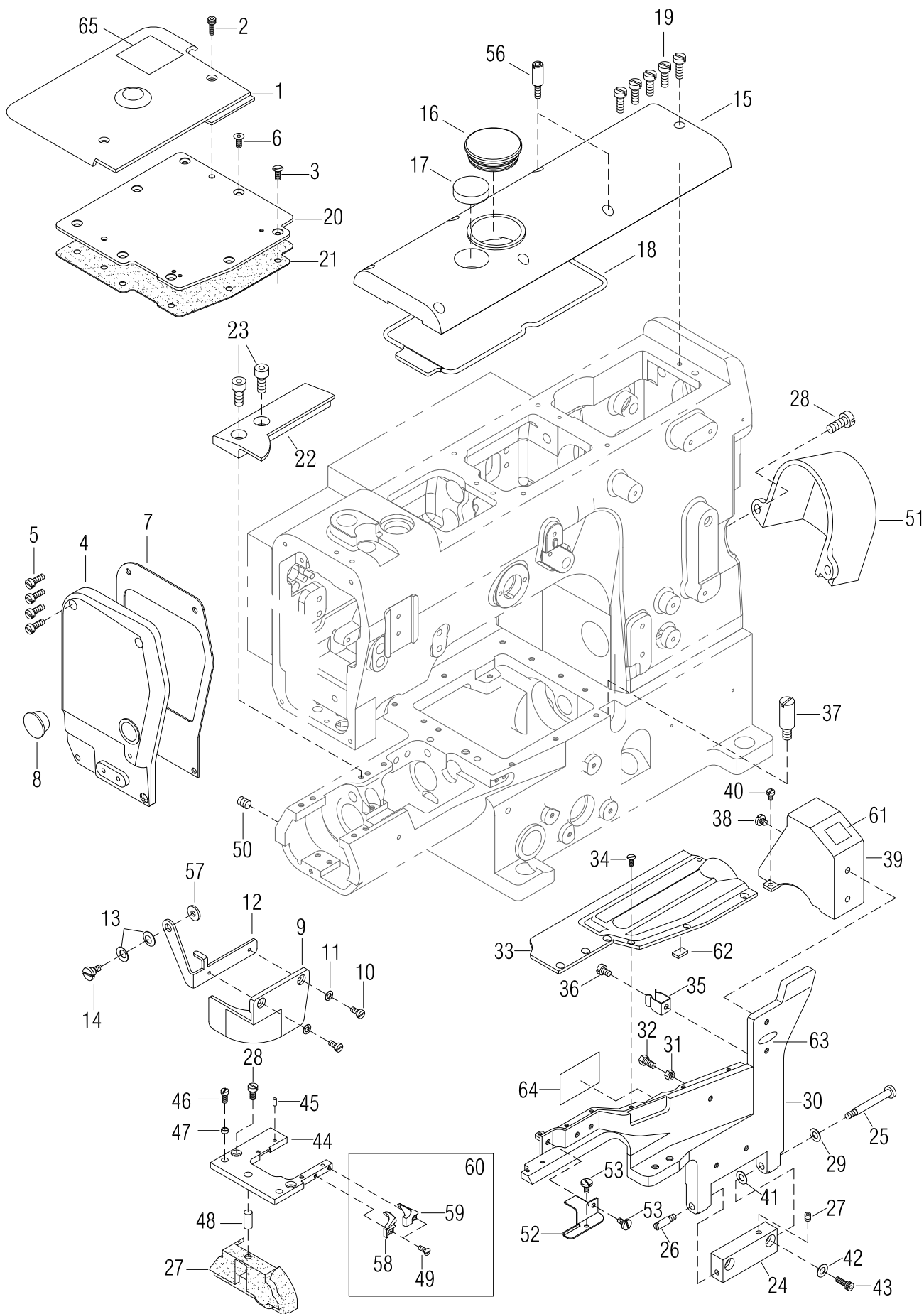
<u>INDEX</u>	<u>索引</u>	<u>Page</u>
MISCELLANEOUS COVERS (1)	機殼及外蓋 (1)	1
MISCELLANEOUS COVERS (2)	機殼及外蓋 (2)	2
MISCELLANEOUS THREAD EYELETS	過線裝置及附件	3
MISCELLANEOUS BUSHINGS	套管裝置	4
MAIN SHAFT DRIVING MECHANISM	下主軸傳動機構	5
UPPER SHAFT - MECHANISM	上軸機構	6
NEEDLE BAR MECHANISM	針棒機構	7
SPREADER MECHANISM	上飾線過線組	8
PRESSER FOOT MECHANISM	壓腳機構	9
SPREADER DRIVING MECHANISM	上飾線驅動機構	10
TOP FEED MECHANISM(1)	上送機構(1)車頭前座	11
TOP FEED MECHANISM(2)	上送機構(2)車頭前座	12
TOP FEED MECHANISM(3)	上送機構(3)	13
LOOPER DRIVING MECHANISM	下勾針驅動機構(下座)	14
FEED DRIVING CONTROL MECHANISM	送料具驅動調整機構(下座)	15
NEEDLE GUARD & FEED DRIVING MECHANISM	頂針與送料具驅動機構(下座)	16
COMPACT - SIZED SERVO MOTOR	電子小馬達傳動機構	17
LUBRICATION MECHANISM	給油機構	18
ATTACHMENT FOR HEMMING & SEAM COVERING (OPTIONAL)	專用配件(選購)	19
UNDER THREAD TRIMMER	下切刀驅動機構(下座)	20
TOP THREAD TRIMMER (ELECTRIC TYPE)	電磁式上切刀機構	21
UNDER THREAD TRIMMER (ELECTRIC TYPE)	電磁式下切刀驅動機構	22
ELECTRIC WIPER	電磁式上撥線機構	23
PRESSER FOOT LIFTER (ELECTRIC TYPE) (OPTIONAL)	電磁式抬壓驅動機構(選購)	24
TOP THREAD TRIMMER (PNEUMATIC TYPE) (OPTIONAL)	氣壓式上切刀機構(選購)	25
PRESSER FOOT LIFTER (PNEUMATIC TYPE) (OPTIONAL)	氣壓式抬壓腳組與氣壓閥壓力錶(選購)	26
UNDER THREAD TRIMMER (PNEUMATIC TYPE) (OPTIONAL)	氣壓式下切刀驅動機構(選購)	27
THREAD STAND & SUPPORTING BOARD	線架及機頭托架組	28
PNEUMATIC CONDENSE STITCH MECHANISM (OPTIONAL)	氣壓式密縫機構組(選購)	29
MECHANISM OF ELECTRIC CONDENSE STITCH (OPTIONAL)	電磁式密縫機構組(選購)	30



MISCELLANEOUS COVERS (1)

機殼及外蓋(1)

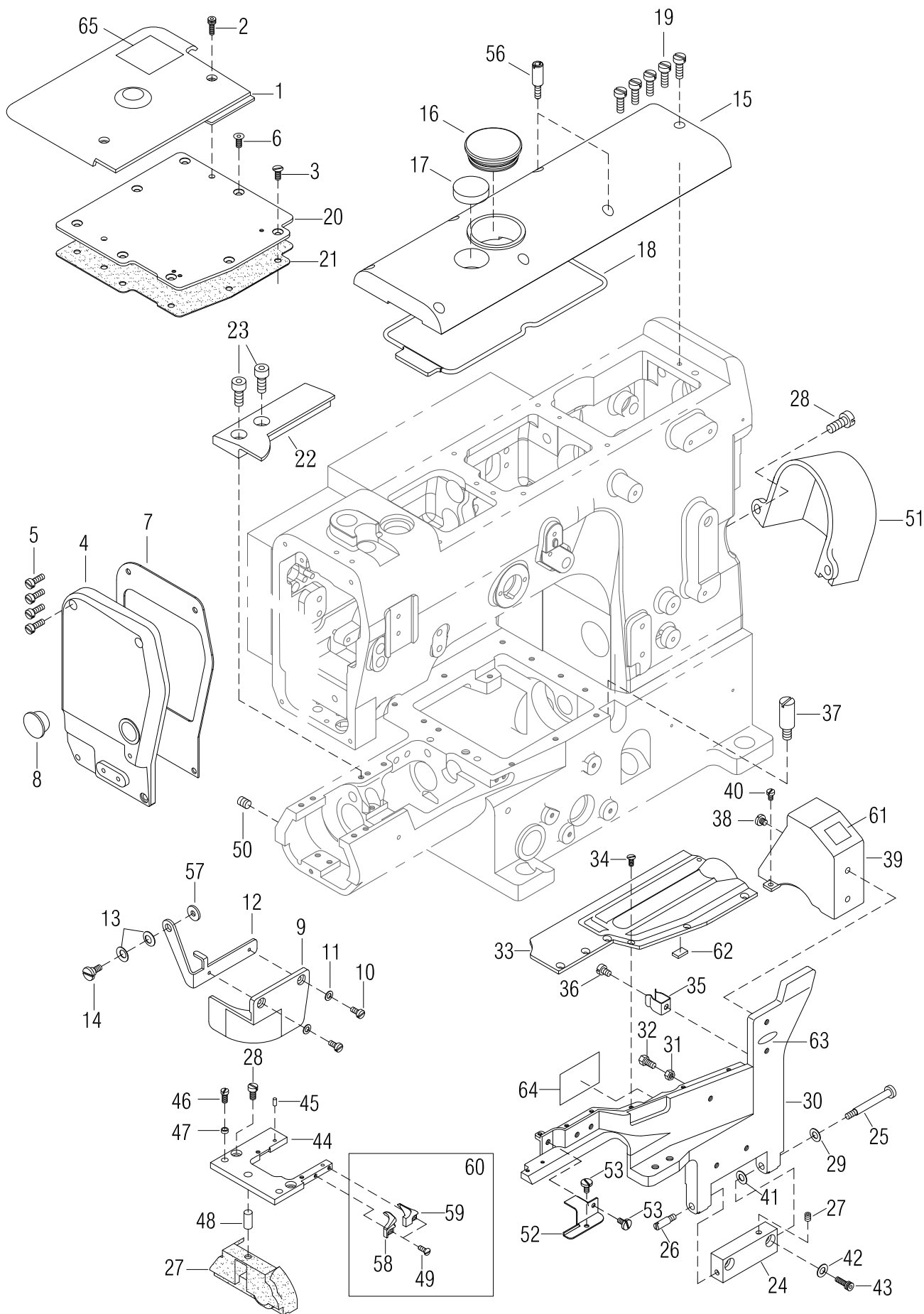
Ref. No.	Parts No.	Description	產 品 名 稱	1 Amt . Req .
1				
2	RF08-1	Seal Plug	膠塞	1
3	M0103	Seal Plug	膠塞	1
4	M1218	Seal Plug	膠塞	1
5		Brand Name Plate	銘牌	1
6	M0106	Needle Bar Guard	針柱護罩	1
7	SV221	Screw (M4 - 0.7 × 8)	螺絲	2
8	GJ39	Screw (M6 - 1.0 × 10)	螺絲	2
9	N0220	Seal Plug	膠塞	1
10		Brand Name Plate	銘牌	1
11	FA11	Rivet (2 × 5)	鉚釘	6
12	VA12-1	Cylinder Side Cover Casket	圓筒下側蓋墊片	1
13	VA13	Cylinder Side Cover (Upper)	圓筒上側蓋	1
14	VA14	Cover Latch Spring	夾簧	1
15	SV220	Screw (M4 - 0.7 × 3.5)	螺絲	1
16	VA16	Cylinder Side Cover (Lower)	圓筒下側蓋	1
17	SV221	Screw (M4 - 0.7 × 8)	螺絲	1
18	VA18	Side Cover Hinge Pin	樞鈕插銷	2
19	VA19	Cylinder Side Cover Hinge	圓筒側蓋樞鈕	1
20	SV241	Screw (M4 - 0.7 × 14)	螺絲	2
21	M0121	Seal Plug	膠塞	2
22	SF251	Screw(M8 - 1.25 × 20)	螺絲	4
23		Model Plate (See the below)	型號銘牌	1
24	SV232	Screw(M4 - 0.7 × 10)	螺絲	1
25	VA26	Fixed Plate	磁鐵固定壓板	1
26	VA27	Magnet Holder	磁鐵	1
27	VA28	Machine Frame Supporting Bar	機體腳樁(短)	3
28	VA29-2	Oil Reservoir Gasket	油槽止油環	1
29	SF160-1	Drain Hole Screw (3/8 - 24 × 8)	螺絲	1
30	J0219	O-ring (P10)	O型油環	1
31	VA32	Oil Reservoir	油槽	1
32	VA16-1	Seal Plug	圓鋁塞片	1
33	VA20	Seal Plug	封塞	1
34	VA24	Seal Plug	封塞	1
35	VA33	Alumium Seal Plug	鋁封塞	1
36	VA34	Alumium Seal Plug	鋁封塞	1
37	VB42-4	Sticker(UY128)	貼紙(UY128)	1
38	VB42-1	Sticker	貼紙(敬請注意)	1
39				
40	VA40	Oil Reservoir Gasket	油槽止油片	1



MISCELLANEOUS COVERS (2) 888A-TF(OPTIONAL)

Ref. No.	Parts No.	Description	機殼及外蓋 (2) 888A-TF(選配) 產 品 名 稱	Amt . Req .
1	F0201	Cloth Plate (Large)	縫製平台	1
2	SF226	Screw (M4 - 0.7 × 12)	螺絲	4
3	SV224	Screw (M4 - 0.7 × 7)	螺絲	6
4	M0204-3	Arm Cover (Left)	上側蓋	1
5	SV222	Screw (M4 - 0.7 × 12)	螺絲	4
6	MFS080	Screw (M4 - 0.7 × 8)	螺絲	2
7	M0207-1	Head Cover Gasket	防油墊片	1
8	M0208	Head Cover Seal Plug	膠塞	1
9	M0209-2	Eye Guard	護目鏡片	1
10	GK08	Screw (M3 - 0.5 × 6)	螺絲	2
11	GE47	Washer	墊片	2
12	M0212	Eye Guard Holder	護目鏡支架	1
13	M0213	Washer	波浪華司	3
14	M0214	Screw (M4-0.7 × 4)	螺絲	1
15	M0215	Arm Top Cover	上蓋	1
16	M0216-1	Seal Plug	止油封塞	1
17	M0217	Oil Singh Window	外視油鏡	1
18	M0218	Top Cover Gasket	上蓋方形油環	1
19	SV241	Screw (M4 - 0.7 × 14)	螺絲	5
20	F0205	Crank Chamber Cover (W/O)	曲軸室上蓋 (普通用)	1
21	F0206	Crank Chamber Cover Gasket	曲軸室墊片	1
22	VB12-3	Supplementary Slide Cover	滑件補助蓋	1
23	SF225	Screw (M4 - 0.7 × 10)	螺絲	2
24	GB41	Front Cover Hinge	前蓋鉸鏈	1
25	SV225	Screw (M4 - 0.7 × 8)	螺絲	1
26	SV226	Screw (M4 - 0.7 × 6)	螺絲	1
27	VB17	Oil Defender	止油膠蓋	1
28	SV221	Screw (M4 - 0.7 × 8)	螺絲	4
29	VB29-1	Conical Spring Washer	錐形彈簧墊片	2
30	F0231-1	Front Cover (Lower)	前蓋底座	1
31	NF27	Nut	螺帽	1
32	MFZ100	Screw (M4 - 0.7 × 10)	橡膠螺絲	1
33	F0233-1	Front Cover (Upper)	前蓋頂座	1
34	SV211	Screw (M3 X 0.5 - 6)	螺絲	3
35	VA14	Cover Latch Spring	夾簧	1
36	MFL080	Screw (M4 - 0.7 × 8)	螺絲	1
37	GA22	Screw (M4 - 0.7 × 6)	螺絲	1
38	SV239-1	Screw (M4 - 0.7 × 8)	螺絲	2
39	F0239	Thread Take-up Cover (Front)	提線護蓋	1
40	SV215	Screw (M3 - 0.5 × 5)	螺絲	1

* Ref. No. 41 to 65See the following page



MISCELLANEOUS COVERS (2) 888A-TF(OPTIONAL)

MISCELLANEOUS COVERS (2) 888A-TF(OPTIONAL)			機殼及外蓋 (2)	2
Ref. No.	Parts No.	Description	888A-TF(選配)	Amt. Req.
			產 品 名 稱	
41	VB29	Conical Spring Washer	錐形彈簧墊圈	1
42	VB28-0	Washer	墊片	2
43	SV231	Screw (M4 - 0.7 × 18)	螺絲	2
44	F0215-1	Stitch Plate Support	針板支架	1
45	VB16	Knock Pin	定出銷	2
46	SV212	Screw (M3 - 0.5 × 6.5)	螺絲	2
47	VB19	Position Bushing	定位襯套	1
48	VB20	Knock Pin	固定銷	1
49	SF205	Screw (M2.6 - 0.45 × 5)	螺絲	2
50	SF240	Screw (M6 - 1.0 × 6)	螺絲	2
51	M0251	Shaft Sprocket Cover	齒輪護蓋	1
52	F1408	Dust - proof Cover	缺口防塵蓋	1
53	SV215	Screw (M3 - 0.5 × 5)	螺絲	2
54				
55				
56	M0256	Stud (M4 - 0.7)	螺樁	2
57	WF04-1	Washer	墊片	1
58	M0258	Fabric Guide (Left)	導布器 (左)	1
59	M0259	Fabric Guide (Right)	導布器 (右)	1
60	M0260	Fabric Guide Set	導布器組	1
61	VB42-1	Sticker	貼紙 (敬請注意)	2
62	VB42-5	Sticker	貼紙 (海棉貼紙)	1
63	VB42-6	Sticker	貼紙 (請每日檢查油量)	1
64	VB42-7	Sticker	貼紙 (穿線圖)	1
65	VB42-9	Sticker	貼紙 (注意)	1

* Ref. No. 1 to 40See the preceding page.

MISCELLANEOUS THREAD EYELETS

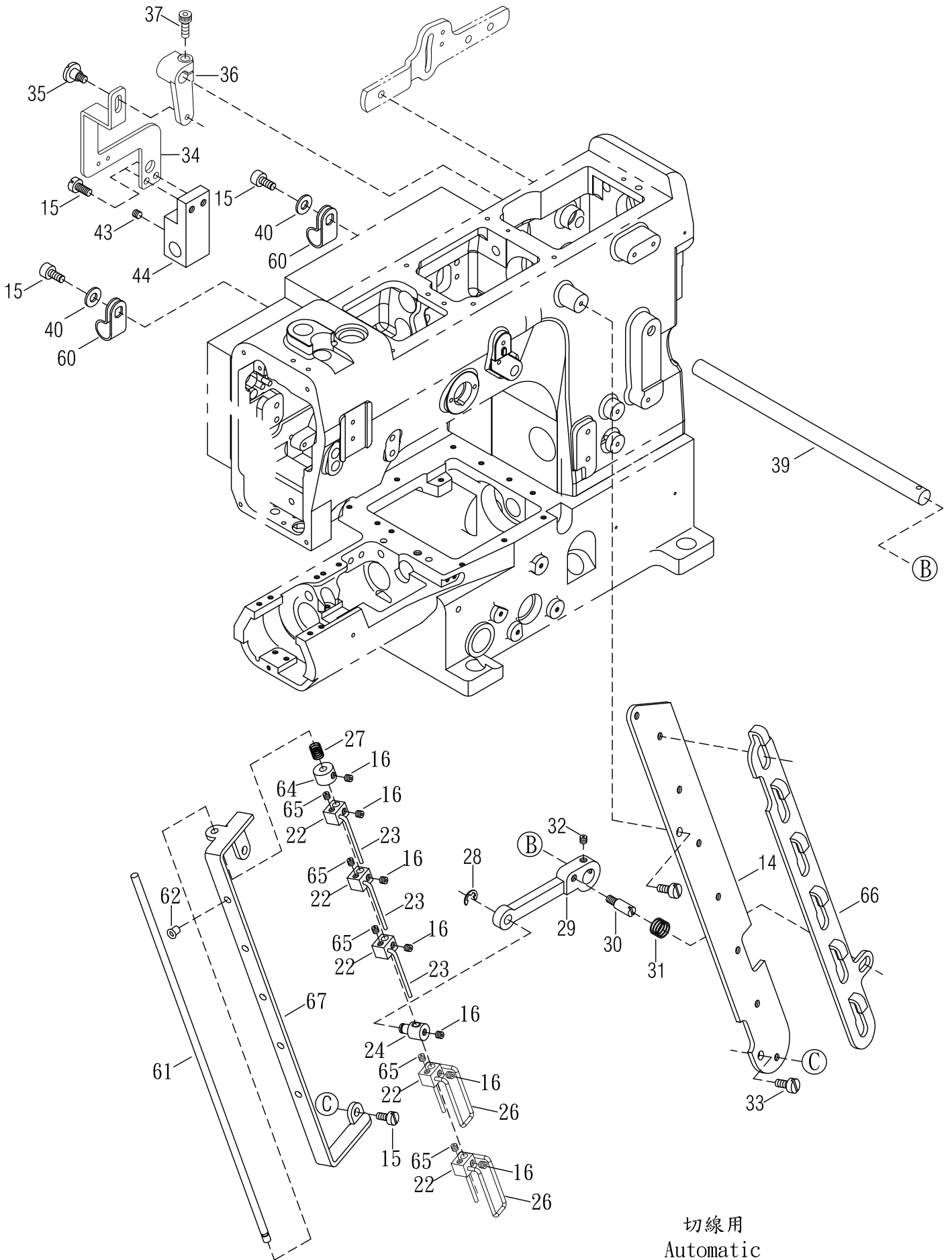
過線裝置及附件

3

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	FK20-1	Thread Tension Spring Cap (B)	上線張力調整鈕 (藍)	3
2	FK19	Tension Spring Disc Support	張力調整圓盤	5
3	VC03	Needle Thread Tension Spring	針線張力彈簧	3
4	FK20	Thread Tension Spring Cap (R)	上線張力調整鈕 (紅)	2
5	VC05	Top Cover Thread Tension Spring	上線張力彈簧	2
6	FJ21	Thread Tension Spring Retainer	上線張力彈簧固定座	5
7	FK12-1	Felt	氈墊	5
8	FK14	Tension Disc	張力過線盤(大)	10
9	VC09-1	Tension Post	上線張力彈簧支柱	5
10	VC10	Tension Post Ferrule	上線張力支柱隔環	5
11	VC11	Tension Disc Separator (5Threads) (Optional)	上線張力圓盤鬆線滑板 (三針五線)(選配)	1
	VC11-1	Tension Disc Separator (6Threads) (Optional)	上線張力圓盤鬆線滑板 (四針六線)(選配)	
12	VC12	Tension Disc Eyelet	上飾線過線板	5
13	VC13	Thread Lead - in Guide	過線導片	5
14	VC14	Tension Post Support (5Threads) (Optional)	上線張力組支柱座 (三針五線)(選配)	1
	VC14-1	Tension Post Support (6Threads) (Optional)	上線張力組支柱座 (四針六線)(選配)	
15	SV221	Screw (M4 - 0.7 × 8)	螺絲	8
16	SV242	Screw (M4 - 0.7 × 3)	螺絲	7
17	VC17	Thread Eyelet Pipe (Long)	過線導管 (長)	1
18	VC18	Thread Eyelet Pipe (Short)	過線導管 (短)	1
19	SV227	Screw (M4 - 0.7 × 5)	螺絲	2
20	VC20	Thread Eyelet Pipe Stay	過線導管固定座	1
21	VC21	Thread Guide Plate (5Threads) (Optional)	過線導板 (三針五線)(選配)	1
	VC21-1	Thread Guide Plate (6Threads) (Optional)	過線導板 (四針六線)(選配)	
22	16-22	Thread Pull-off Hook Unit (One Hook)	針線釋放固定座(單孔)	5
23	16-23	Thread Wiper Lever	撥線桿	3
24	16-24	Thread Pull-off Bar Holder	鬆線轉動軸	1
25				
26	16-27	Thread Wiper Lever	撥線桿	2
27	VC36	Needle Thread Retainer Spring	針線張力彈簧	1
28	16-28	Retaining Ring	扣環 ETW-4 BK	1
29	M1929	Tension Connected Lever(Front)	拉力釋放驅動連桿(前)	1
30	16-30	Stud (M4 - 0.7 × 15)	螺樁	1
31	VH49-1	Spring	隔震彈簧	1
32	SF228	Screw (M4 - 0.7 × 4)	螺絲	2
33	SV241	Screw (M4 - 0.7 × 14)	螺絲	2
34	M0334	Tension Release Connecting Plate	安全開關固定座	1
35	16-10	Screw (M4 - 0.7)	螺絲	1
36	M0336	Crank	曲柄	1
37	SF230	Screw (M 5- 0.8 × 12)	螺絲	1
39	M0339-1	Tension Release Shaft (Optional)	張力釋放軸)(選配)	1
40	WF04	Washer	墊片	6

* Ref. No. 41 to 77See the following page

3-2



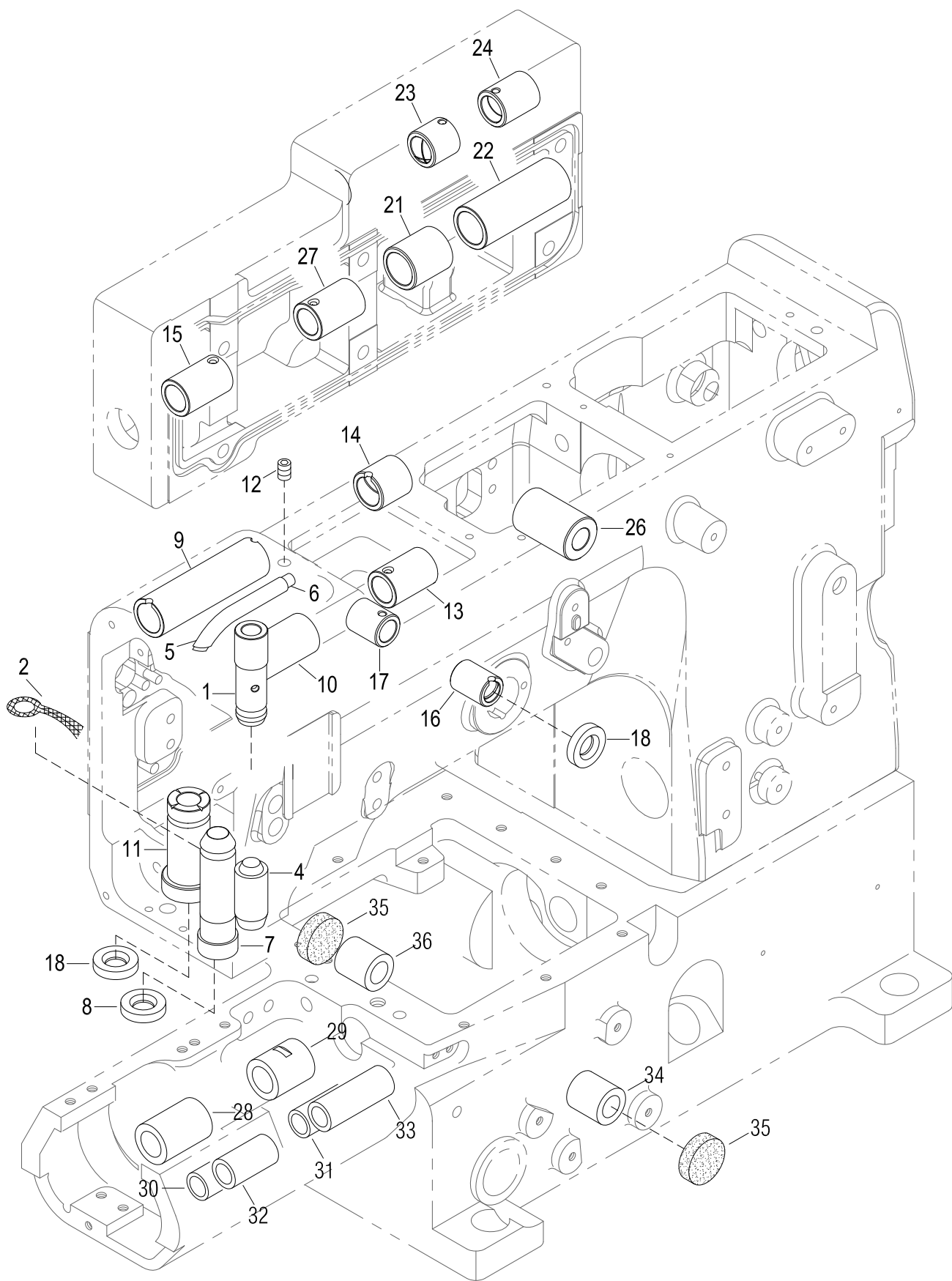
切線用
Automatic

MISCELLANEOUS THREAD EYELETS

過線裝置及附件

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
41	FC24	Top Cover Tension Disc(Small)	上飾線過線盤(小)	2
42	VC42	Supplementary Tension Spring	彈簧	1
43	SV260	Screw (M6 - 1.0 × 5)	螺絲	2
44	16-6-1	Tension Release Block	壓簧固定座	1
45	VC45	Thread Take-up Eyelet Bracket	提線組托架	1
46	VC46	Looper Thread Eyelet	下勾針過線板	1
47	SV218	Screw (M3 - 0.5)	螺絲	1
48	VC49-1	Thread Take-up Eyelet Holder	提線托板	1
49	VB29	Washer	墊片	1
50	VB29-1	Conical Spring Washer	錐形彈簧墊片	1
51	N0344	Screw (M4 - 0.7 × 6.5)	螺絲	1
52	VC53-1	Looper Thread Guide	下飾線托線板	1
53	SV210	Screw (M3 - 0.5 × 4)	螺絲	3
54	SV206	Screw (M2.5 - 0.45 × 3.5)	螺絲	2
55	VC55-1	Thread Take - up Eyelet (Right)	調線板 (右)	1
56	VC57-1	Thread Take - up Eyelet (Left)	調線板 (左)	1
57	VC58	Latch Spring	鎖門彈簧	1
58	VC59-3	Thread Take - up Cover (Rear)	提線護蓋 (後)	1
59	SF224	Screw (M4 - 0.7 × 8)	螺絲	2
60	FL13	Cord Clamp	配線固鈕 UC-1	2
61	16-19	Thread Pull-off Bar	過線鬆線桿	1
62	FA20	Ceramic Guide	陶瓷	5
63	SF221	Screw (M4 - 0.7 × 20)	螺絲	2
64	16-14	Collar	止推軸環	1
65	SF106	Screw (SM1/8 - 44 × 3.8)	螺絲	5
66	16-35	Tension Disc Separator (5Threads)(Optional)	過線張力盤分離架 (三針五線)(選配)	1
	16-35-1	Tension Disc Separator (6Threads)(Optional)	過線張力盤分離架 (四針六線)(選配)	
67	16-182	Thread Pull-off Eyelet (5Threads)(Optional)	過線鬆線架(三針五線)(選配)	1
	16-18-1	Thread Pull-off Eyelet (6Threads)(Optional)	過線鬆線架(四針六線)(選配)	
68	M0368	Tension Release Shaft	拉力釋放曲軸	1
69	M0369	Washer	墊圈	1
70	VH46	Tension Release Lever	拉力釋放槓桿	1
71	SV223	Screw (M4 - 0.7 × 14)	螺絲	1
72				
73	VH43	Lifter Lever Stop	提升限位片	1
74	SF114	Screw (SM9 / 64 - 40 × 7)	螺絲	2
75	VH49	Vibration Absorb Spring	防震彈簧	1
76				
77	J0865-2	Ceramic	陶瓷	2

* Ref. No. 1 to 40See the preceding page.

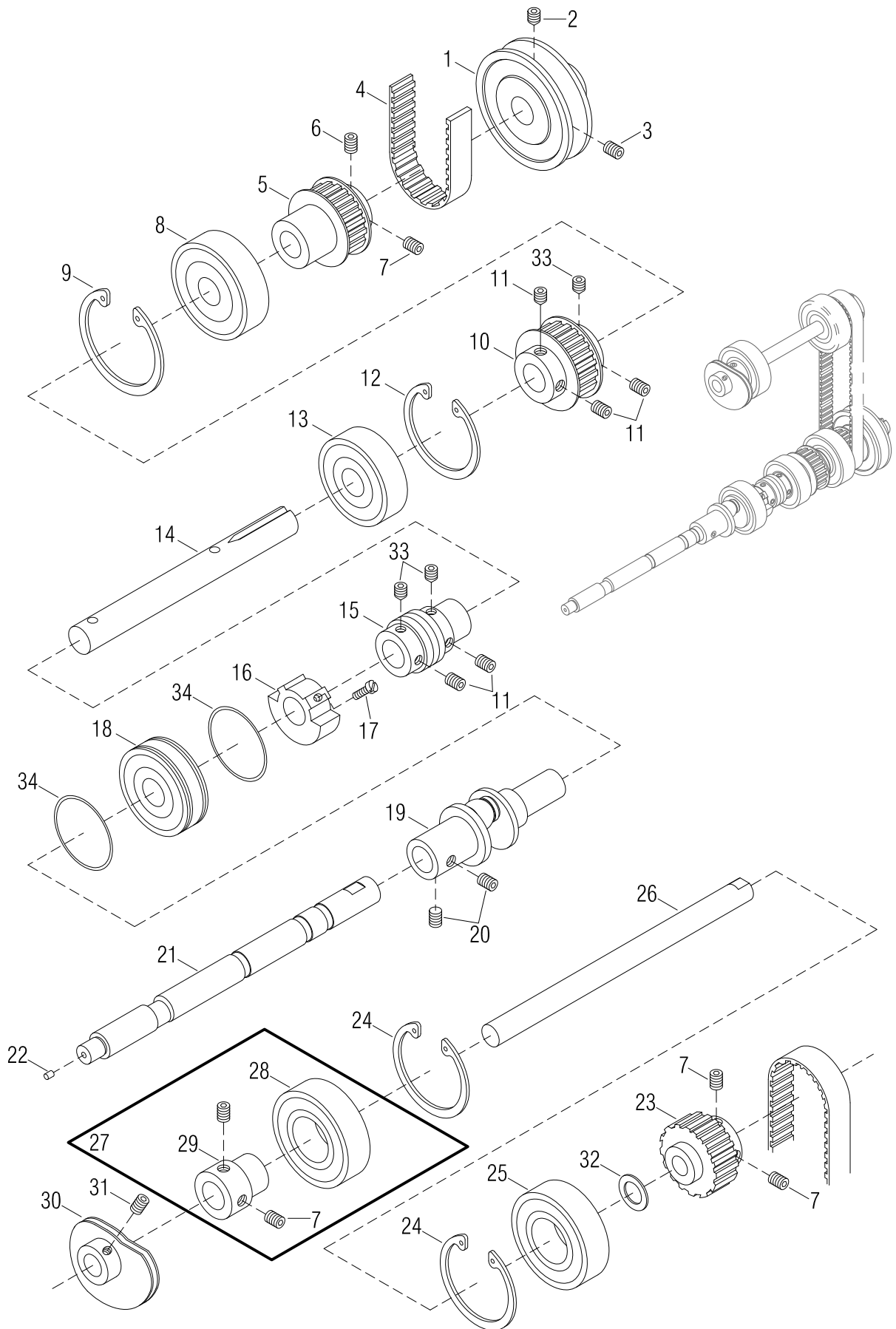


MISCELLANEOUS BUSHINGS

套管裝置

4

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	M0401-1	Needle Bar Bushing (Upper)	針柱套筒(上)	1
2	M0402	Oil Wick	油蕊	1
4	M0404-1	Needle Bar Bushing (Lower)	針柱套筒(下)	1
5	VM05	Needle Bar	導油銅管	1
6	VM07	Oil Wick	油蕊	1
7	M0407-1	Persser Bar Bushing	押腳套筒	1
8	VD04	Oil Seal	油封	1
9	M0409-1	Spreader Driving Shaft Bushing(Left)	上飾線結線器傳動軸套管(左)	1
10	M0410	Spreader Driving Shaft Bushing(Left)	上飾線結線器傳動軸套管(左)	1
11	M0411	Spreader Driving Bar Bushing	上飾線結線套筒	1
12	SV250	Screw (M5 - 0.8 × 5)	螺絲	1
13	M0413-1	Spreader Driving Shaft Bushing(Right)	上飾線結線器傳動軸套管(右)	1
14	M0414-1	Spreader Driving Shaft Bushing(Right)	上飾線結線器傳動軸套管(右)	1
15	M0415-1	Top Feed Shaft Bushing(Left)	上送料齒傳動軸套管(左)	1
16	N0410-1	Needle Thread Take-up Bushing (Front)	針線揚線套筒(前)	1
17	M0417-1	Needle Thread Take-up Bushing (Rear)	針線揚線套筒(後)	1
18	M0418	Oil Seal	止油環	2
19				
20				
21	M0421-1	Top Shaft Bushing (Middle)	上送料齒傳動軸套管(中)	1
22	M0422-1	Top Shaft Bushing (Right)	上送料齒傳動軸套管(右)	1
23	M0423-1	Top Feed Bar Lift Shaft Bushing (Left)	上送料齒差動套管(左)	1
24	M0424-1	Top Feed Bar Lift Shaft Bushing (Right)	上送料齒差動套管(右)	1
25				
26	M0426	Foot Lifter Lever Bushing	抬押腳連連桿套筒	1
27	M0427-1	Top Shaft Bushing (Middle)	上送料齒傳動軸套管(中)	1
28	VD12-1	Lower Shaft Bushing (Left)	下傳動軸套管 (左)	1
29	VD13-1	Lower Shaft Bushing (Right)	下傳動軸套管 (右)	1
30	VD14-1	Differential Feed Bar Shaft Bushing (Left)	差動送料具傳動軸套管 (左)	1
31	VD15-1	Differential Feed Bar Shaft Bushing (Right)	差動送料具傳動軸套管 (右)	1
32	VD16-1	Feed Bar Lift Shaft Bushing (Left)	送料具傳動軸套管 (左)	1
33	VD17-2	Feed Bar Lift Shaft Bushing (Right)	送料具傳動軸套管 (右)	1
34	VD19-1	Looper Driving Shaft Bushing (Front)	下勾針傳動軸套管(前)	1
35	VD21	Seal Plug	止油封塞	2
36	VD20-1	Bushing	套筒	1

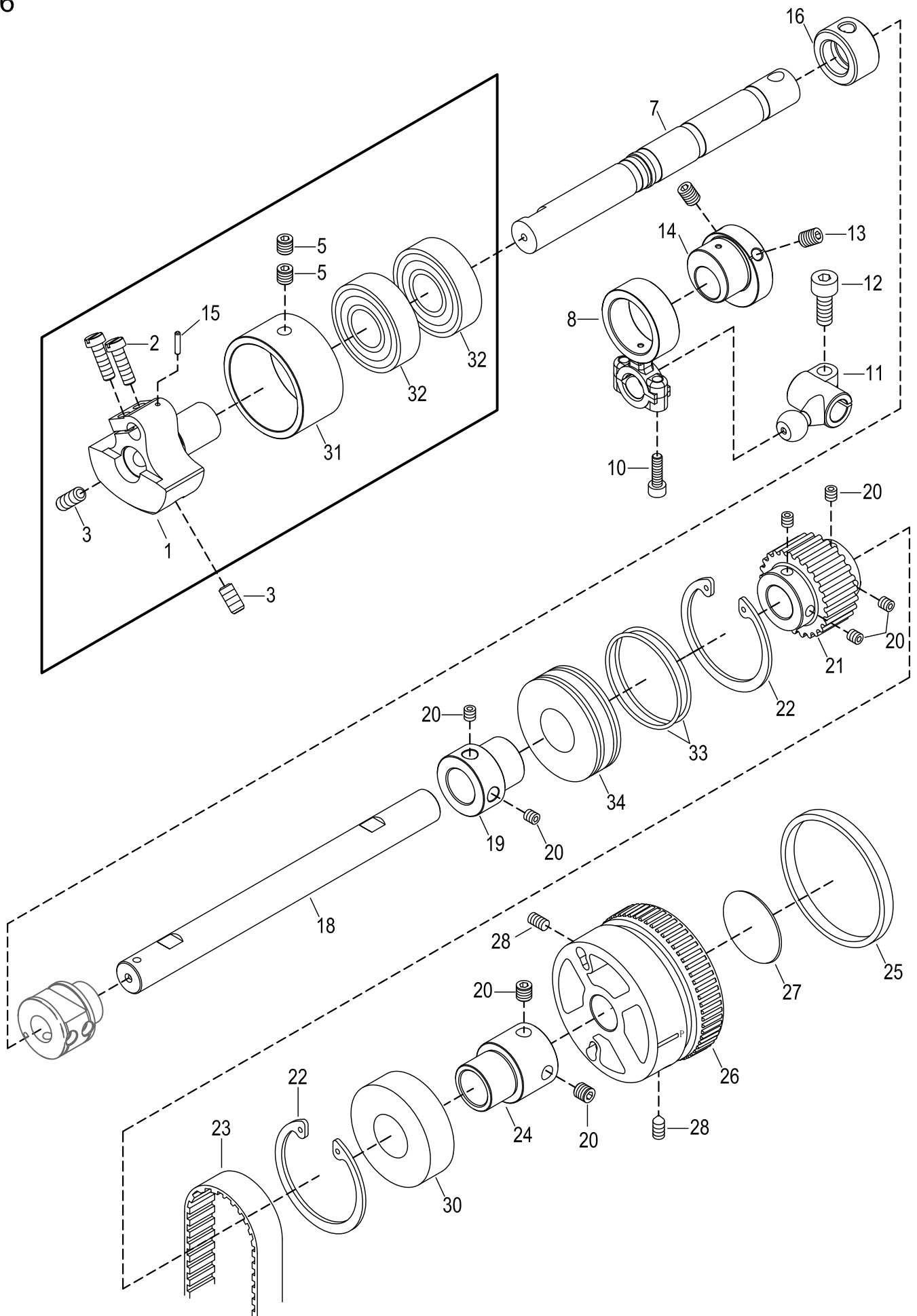


MAIN SHAFT DRIVING MECHANISM

下主軸傳動機構

5

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	VE01	Pulley	皮帶輪	1
2	SV261	Screw (M6 - 1.0 × 8)	螺絲	4
3	SV264	Screw (M6 - 1.0 × 8)	螺絲	1
4	VE04-1	Timing Belt	齒形皮帶	1
5	G0505-1	Shaft Sprocket (Lower)	齒形皮帶輪	1
6	SV257	Screw (M5 - 0.8 × 7)	螺絲	1
7	SV250	Screw (M5 - 0.8 × 5)	螺絲	5
8	VE06	Ball Bearing (Right)	滾珠培林(右)	1
9	VE07	Retaining Ring	扣環	1
10	K0407-2	Main Shaft Sprocket (Lower)	下主軸齒形輪	1
11	SF240	Screw (M6 - 1 × 6)	螺絲	7
12	VE09	Retaining Ring	扣環	1
13	VE10	Ball Bearing (Middle)	滾珠培林(中)	1
14	M0514-1	Lower Shaft (Right)	下傳動軸(右)	1
15	VE12	Oil Pump Driving Worm	油泵傳動螺桿	1
16	VE13	Counterweight (Small)	平衡配重凸輪	1
17	SV221	Screw (M4 - 0.7 × 8)	螺絲	2
18	GE11-6	Ball Bearing (Left)	滾珠培林(左)	1
19	VE16	Lower Crankshaft	下曲軸	1
20	SV260	Screw (M6 - 1 × 5)	螺絲	2
21	VE18-4	Lower Shaft (Left)	下傳動軸(左)	1
22	VE19	Seal Plug	止油封塞	1
23	G0542-5	Thread Take-up Shaft Sprocket (Upper)	上提線齒形輪	1
24	VE21	Retaining Ring	扣環	2
25	VE22	Ball Bearing	滾珠培林	1
26	F0526	Looper Thread Take-up Shaft	下勾針提線主軸	1
27	VE25	Adapter (Left) , C . Set	軸環組(左)	1
28	VE26LU	Ball Bearing	滾珠培林	1
29	VE27	Collar	軸套	1
30	F0530	Looper Thread Take-up	下勾針提線輪	1
31	SF142	Screw(SM7/32 - 32 × 4)	螺絲	2
32	F1043	Washer	墊片	1
33	SV271	Screw (M6 - 1.0 × 6)	螺絲(尖)	1
34	GE59	Oil Seal	油封	2



UPPER SHAFT - MECHANISM

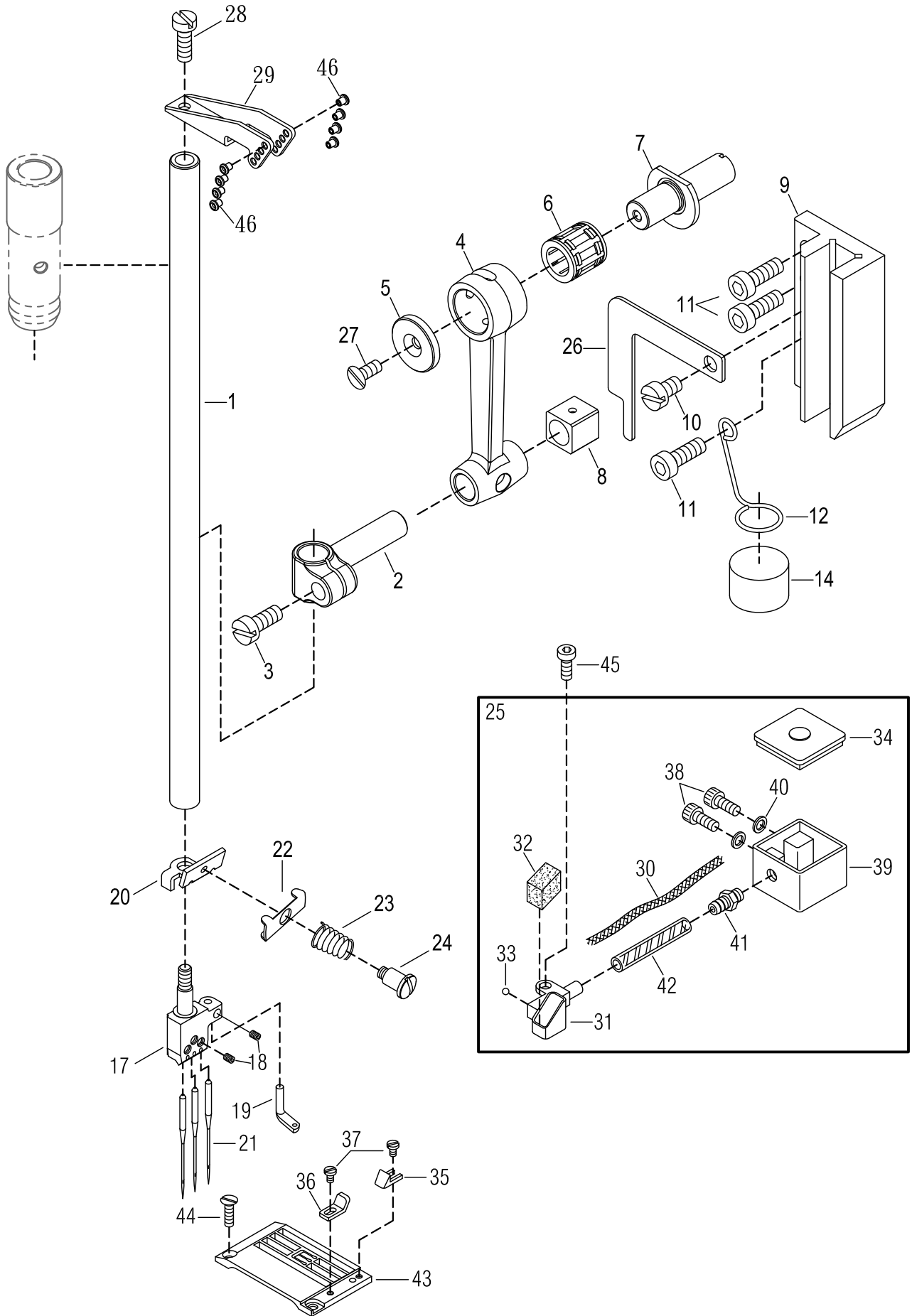
上軸機構

6

Amt .

Req .

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	M0601	Counterweight	凸輪	1
2	N0712NI	Screw (M5 - 0.8 × 10)	螺絲	2
3	M0603	Screw (M8 - 1 × 15)	螺絲	2
4				
5	S0803	Screw (M6 - 0.8 × 4)	螺絲	2
6				
7	M0607-2	Upper Chank Shaft	上曲軸	1
8	N0636-1	Connecting Rod	萬向連桿	1
9				
10	SV223	Screw (M4 - 0.7 × 14)	螺絲	2
11	N0639	Guide Fork	傳動桿	1
12	SV268	Screw (M6 - 1.0 × 16)	螺絲	1
13	SV264	Screw (M6 - 1 × 8)	螺絲	2
14	N0621	Eccentric Thread Take - up	揚線偏心輪	1
15	M0615	Fastener Pin	固定銷	1
16	N0616	Oil Sleeve	聚油套環	1
17				
18	M0618-1	Upper Shaft	上軸	1
19	N0607	Adapter	軸套管	1
20	SF240	Screw (M6 - 1.0 × 6)	螺絲	8
21	GF08	Upper Shaft Sprocket (Upper)	上主軸齒形輪 (上)	1
22	VE09	Retaining Ring	扣環	2
23	N0608	Timing Belt(GT560-5GT)	齒形皮帶	1
24	M0623-1	Adapter	軸套管	1
25	F0639-1	Color Ring(Green-328C)	橡膠環(綠色)	1
26	G0601-2	Handwheel	手推輪	1
27	VF04-1	Handwheel Mark	手推輪銘牌	1
28	SF241	Screw (M6 - 1 × 10)	螺絲	2
29				
30	VE06	Ball Bearing	滾珠軸承	1
31	M0631	Upper Shaft Sleeve	上軸培林襯套	1
32	M0632	Ball Bearing	滾珠軸承	2
33	L0528	Oil Seal	油封	2
34	M0634N	Ball Bearing	滾珠軸承	1



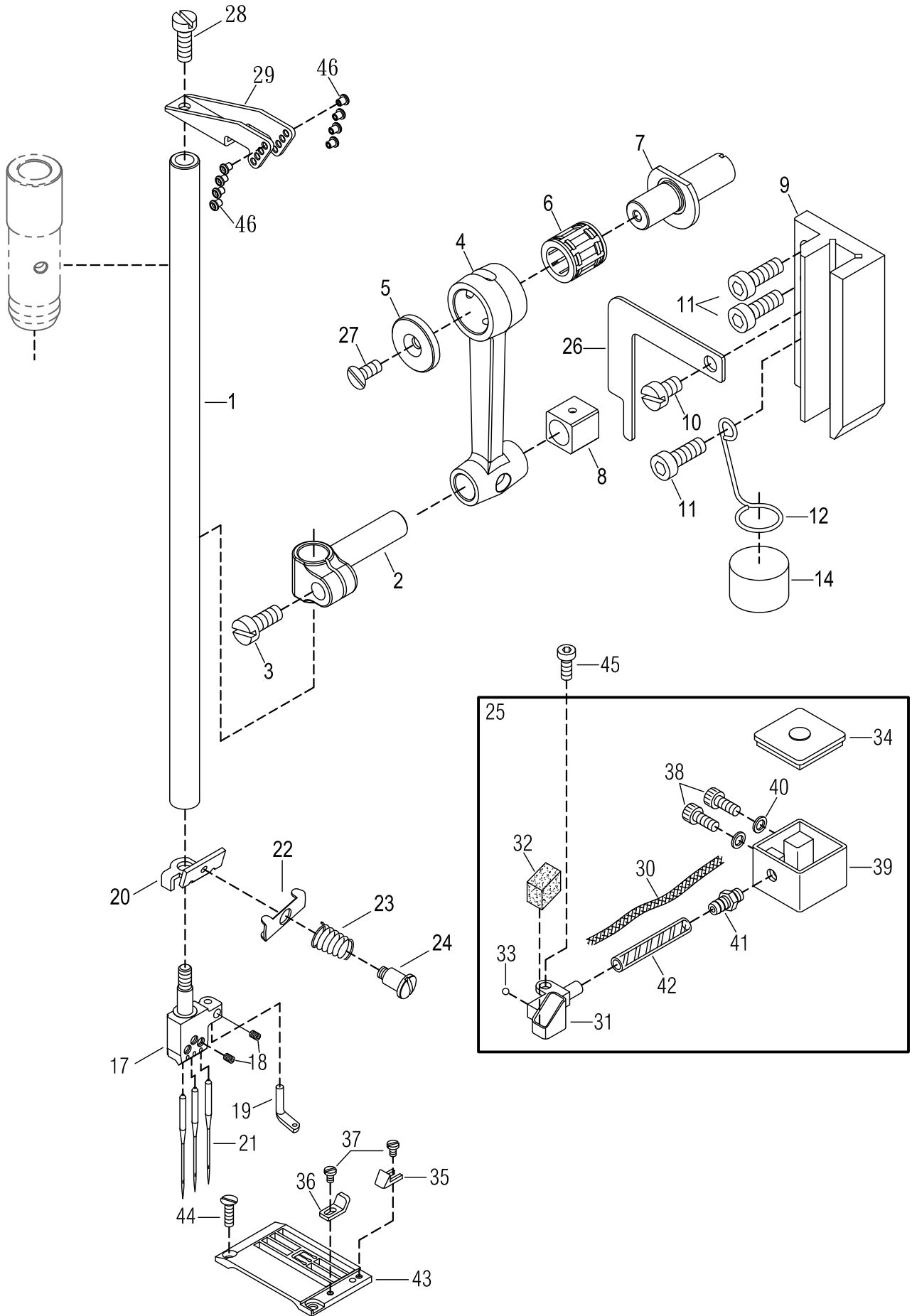
NEEDLA409:E459E BAR MECHANISM

針棒機構

7

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	GG04-2	Needle Bar	針柱	1
2	M0702-2	Needle Bar Bracket	針柱夾塊	1
3	MFB100	Screw (M4 - 0.7 × 10)	螺絲	1
4	M0704	Connecting Rod	連桿	1
5	M0705	Ring	襯墊	1
6	M0706	Roller Bearing	滾針培林	1
7	M0707-1	Connecting Rod Pin	連桿插銷	1
8	VG22	Slide Block	針柱定位滑塊	1
9	M0709	Needle Bar Guide	針柱定位導槽	1
10	GB35	Screw (M4 - 0.7 × 5)	螺絲	1
11	SF226	Screw (M4 - 0.7 × 12)	螺絲	3
12	M0712	Spring	固定線	1
13				
14	J0211	Felt	氈墊	1
15				
16				
	M0717-240	Needle Clamp (240) (Optional)	針鑷 (2 針 4.0 L) (選配)	
	M0717-248	Needle Clamp (248) (Optional)	針鑷 (2 針 4.8 L) (選配)	
17	M0717-352	Needle Clamp (352) (Optional)	針鑷 (3 針 5.2 L) (選配)	1
	M0717-356	Needle Clamp (356) (Optional)	針鑷 (3 針 5.6 L) (選配)	
	M0717-360	Needle Clamp (360) (Optional)	針鑷 (3 針 6.0 L) (選配)	
	M0717-364	Needle Clamp (364) (Optional)	針鑷 (3 針 6.4 L) (選配)	
18	SF106	Screw (SM1 / 8 - 44 × 2.7)	螺絲	4
19	M0719	Top Cover Thread Eyelet	上飾線過線桿	1
20	M0720-1	Thread Retainer Disc Support	針線張力導板	1
21	UY128GAS-11	Needle (UY128 GAS)	針	3
22	FC33	Needle Thread Retainer Disc	針線張力調整組壓板 (小)	1
23	M0731	Needle Thread Retainer Spring	針線張力彈簧	1
24	M0724-1	Screw (M3-0.5)	螺絲	1
25	VG25	HR Device , Complete Set	擊針冷卻系統組	1
26	M0726	Fixed Plate	固定壓板	1
27	SV211	Screw (M3 - 0.5 × 6)	螺絲	1
28	SF114	Screw (SM9 / 64 - 40 × 7.5)	螺絲	1
29	N0727-1	Needle Bar Thread Eyelet	針柱頂線過線桿	1
30	VG30	Felt	油線	1

* Ref. No. 31 to 46See the following page

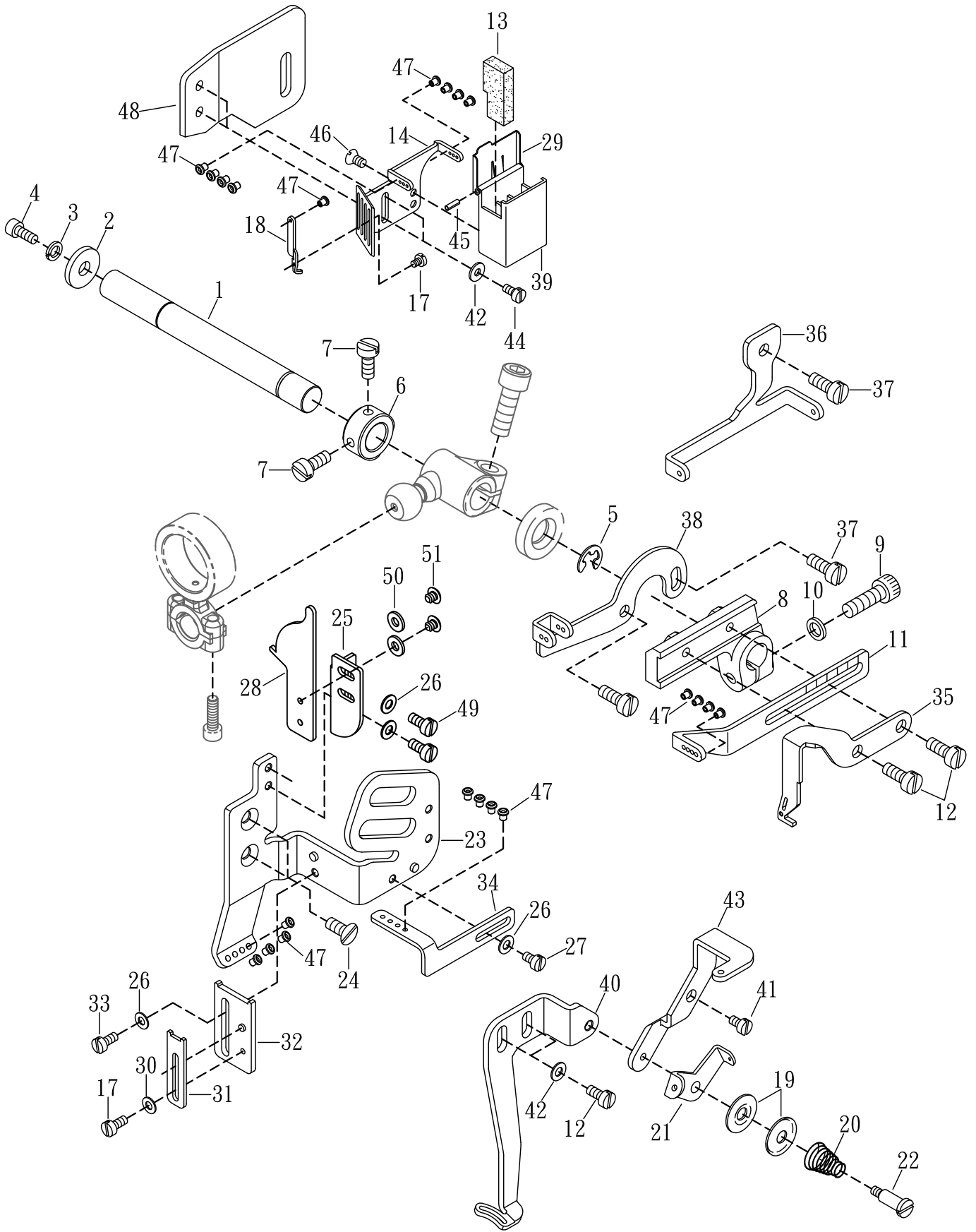


NEEDLE BAR MECHANISM

針棒機構

Ref. No.	Parts No.	Description	產 品 名 稱	7 Amt. Req.
31	VG31	HR Cup	擊針冷卻杯	1
32	VG32	HR Felt	吸油氈	1
33	VG33	Seal Plug	止油珠塞	1
34	VG34	HR Cup Cap	矽油杯蓋	1
35	VG35	Fabric Guide (Right)	布導器 (右)	1
36	VG36	Fabric Guide (Left)	布導器 (左)	1
37	SV102	Screw (SM3/32 - 56 × 5)	螺絲	2
38	SF225	Screw (M4 - 0.7 × 10)	螺絲	2
39	VG26	HR Container	矽油盒	1
40	SW03	Spring Washer	彈簧墊片	2
41	VG28	Pipe Joint	接合管	1
42	VG29	Oil Tube	油管	1
43	M0979-240	Stitch Plate (240)	針板(2針4.0)	1
	M0979-248	Stitch Plate (248)	針板(2針4.8)	
	M0979-3561	Stitch Plate (356)	針板(3針5.6)	
	M0979-356CT	Stitch Plate (356)	針板(3針5.6)(高士線用)	
	M0979-360	Stitch Plate (360)	針板(3針6.0)	
	M0979-364	Stitch Plate (364)	針板(3針6.4)	
	M0979-460	Stitch Plate (460)	針板(4針6.0)	
	M0979-464	Stitch Plate (464)	針板(4針6.4)	
	M0979-460S	Stitch Plate (460)	針板(4針6.0)(細針用)	
44	SV215	Screw (M3 - 0.5 × 5)	螺絲	2
45	SV221	Screw (M4 - 0.7 × 8)	螺絲	1
46	J0865-2	Ceramic	陶瓷	8

※ Ref. No. 1 to 30See the preceding page.



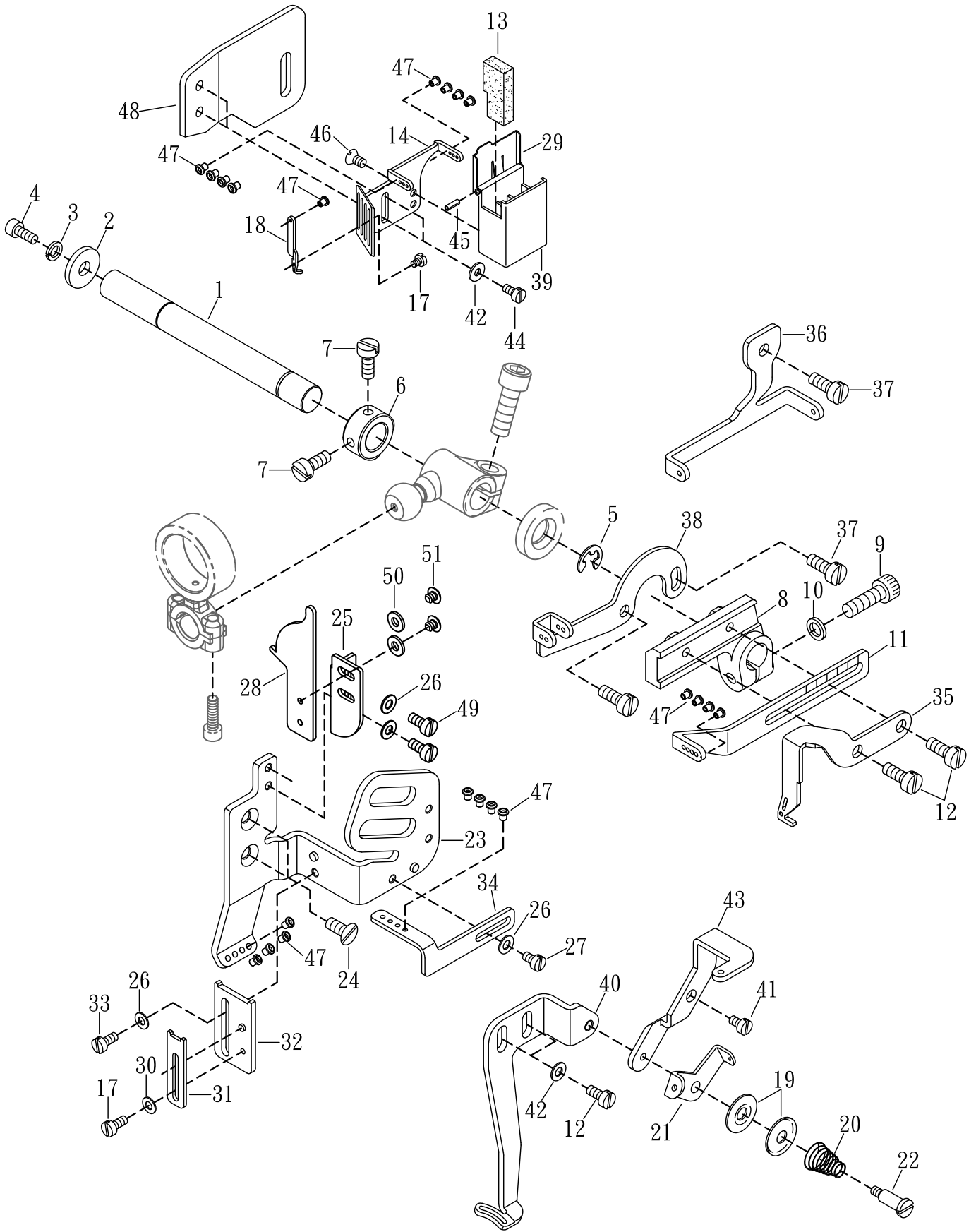
SPREADER MECHANISM

上飾線過線組

8

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	M0801-2	Lifter Shaft	軸	1
2	VI08	Washer	墊片	1
3	SW03	Spring Washer	彈簧墊片	1
4	SF224	Screw (M4 - 0.7 × 8)	螺絲	1
5	35-27	Ring	扣環	1
6	GJ15	Collar (10 × 17 × 8 mm)	軸環	1
7	SF228	Screw (M4 - 0.7 × 4)	螺絲	2
8	M0808	Bracket	固定座	1
9	SF237	Screw (M5 - 0.8 × 14)	螺絲	1
10	SW06	Spring Washer	彈簧墊片	1
11	VF35-2	Needle Thread Take - up	針線揚線桿	1
12	SV221	Screw (M4 - 0.7 × 8)	螺絲	4
13	VC26	Felt	氈墊	1
14	N0357-1	Needle Thread Eyelet	導線過線架	1
15	SV310	Screw (M3.5 - 0.6 × 8)	螺絲	2
16				
17	SV206	Screw (M2.5 - 0.45 × 3.5)	螺絲	5
18	F0367-1	Thread Eyelet Support	導線支柱	5
19	FC24	Top Cover Tension Disc(Small)	上飾線過線盤(小)	2
20	VC42	Supplementary Tension Spring	彈簧	1
21	VC46	Looper Thread Eyelet	下勾針過線板	1
22	SV218	Screw (M3 - 0.5)	螺絲	1
23	M0823-4	Needle Thread Eyelet	針柱過線座	1
24	SV224	Screw (M4 - 0.7 × 7)	螺絲	2
25	N0379	Adjusting lever	可調式導板	1
26	GE47	Washer	墊片	5
27	SV208	Screw (M3 - 0.5 × 4.4)	螺絲	2
28	N0378-1	Needle Thread Guard	針線導架	1
29	VC25-1	SP Container Cover	矽油槽蓋	1
30	M0830	Washer	墊片	2
31	M0831	Thread Eyelet	過線板	1
32	M0832	Needle Thread Guide	針線導架	1
33	SV215	Screw (M3 - 0.5 × 5)	螺絲	1
34	M0834-2	Thread Eyelet	過線板	1
35	M0835	Top Cover Thread Take - up	上飾線揚線桿	1
36	M0836	Top Cover Thread Eyelet (Right)	上飾線過線桿 (右)	1
37	SV229	Screw (M4 - 0.7 × 8)	螺絲	3
38	M0838	Top Cover Thread Eyelet (Right)	上飾線過線桿 (右)	1
39	VC25	SP Cover	矽油槽	1
40	G0840	Top Cover Thread Guide	上飾線座架	1

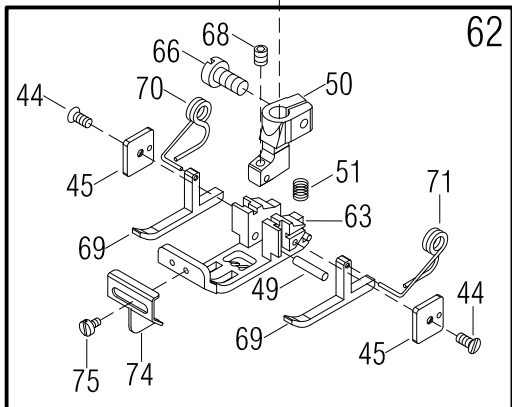
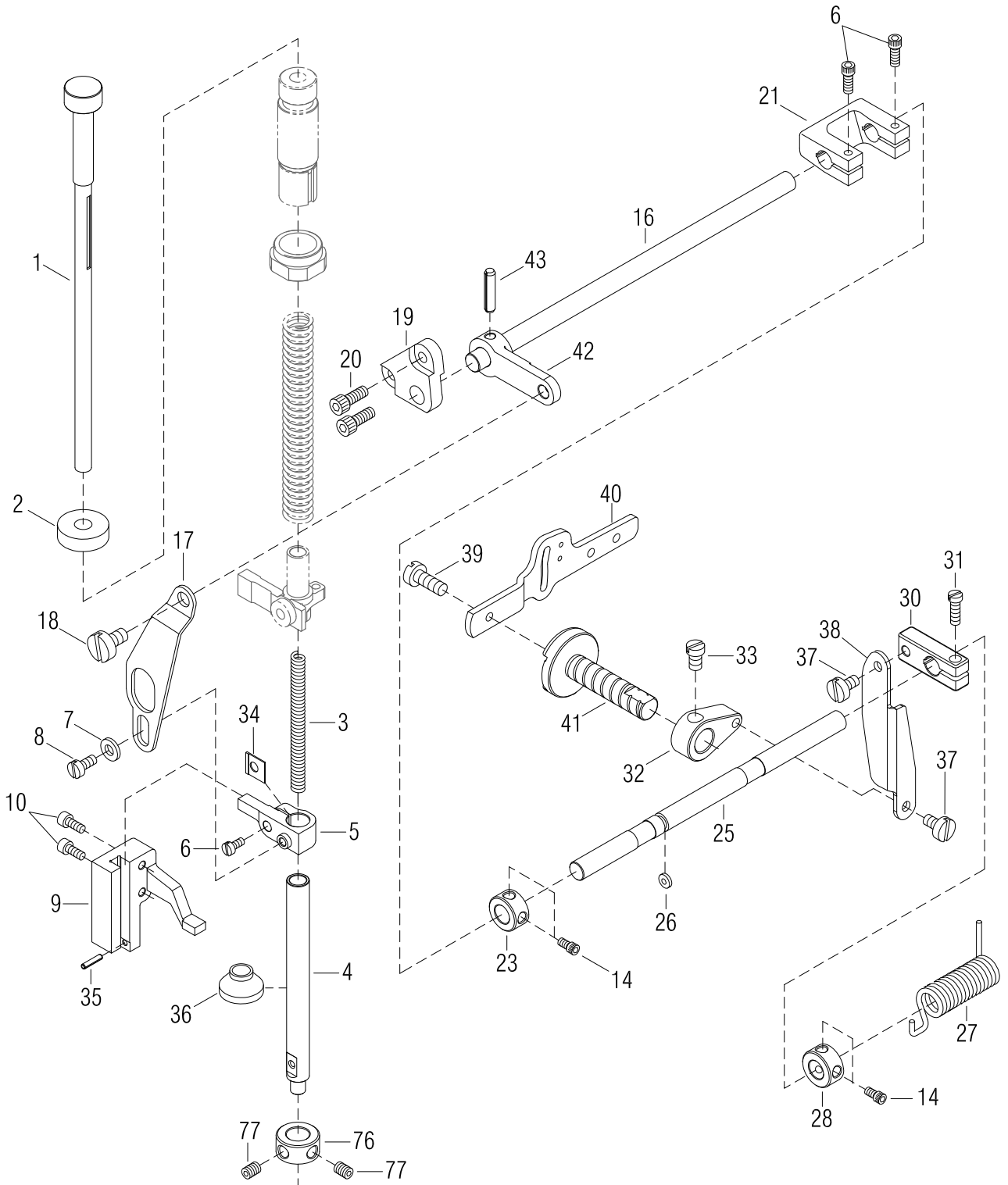
* Ref. No. 41 to 51See the following page



SPREADER MECHANISM**上飾線過線組**

Ref. No.	Parts No.	Description	產 品 名 稱	8 Amt . Req .
41	J0426NI	Screw (SM 11/64 - 40 × 4)	螺絲	1
42	WF03	Washer	墊片	2
43	M0843	Supplementary Thread Guide	上飾線過線導板	1
44	GB37	Screw (M 4- 0.7 × 8)	螺絲	2
45	PF10-1	SP Felt Stay	固定銷	1
46	SF111	Screw (SM9/64 - 40 × 6.7)	螺絲	2
47	J0865-2	Ceramic	陶瓷	21
48	M0848	Bracket	固定板	1
49	SV210	Screw (M3 - 0.5 × 4)	螺絲	2
50	GE57	Washer	墊片	2
51	GB08	Screw (M3 - 0.5 × 3.5)	螺絲	2

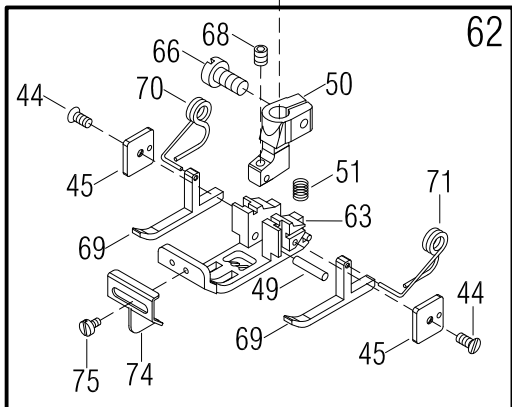
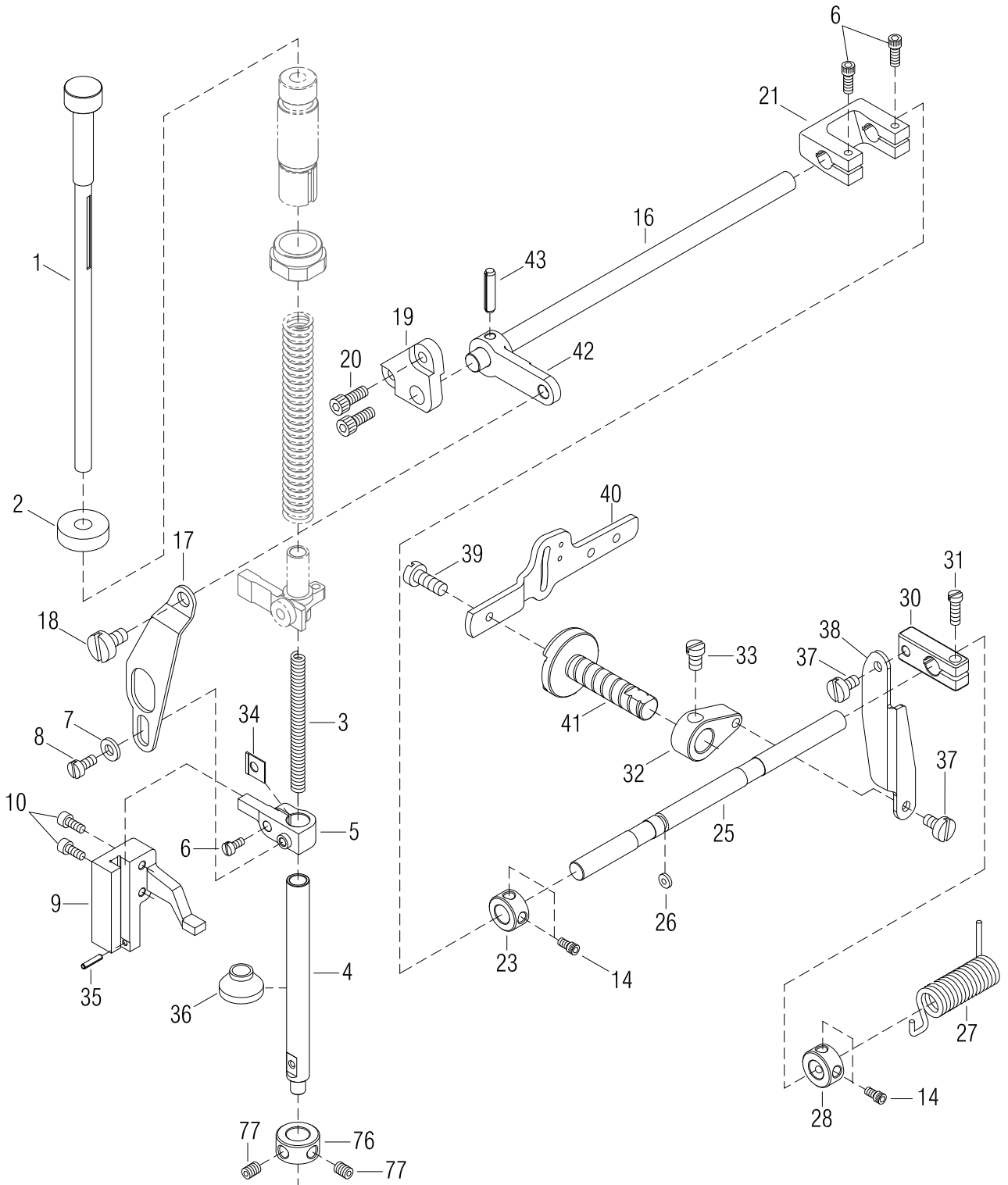
* Ref. No. 1 to 40See the preceding page.



PRESSER FOOT MECHANISM**壓腳機構**

Ref. No.	Parts No.	Description	產 品 名 稱	9 Amt . Req .
1	M0901	Presser Spring Regulator	調節棒	1
2	M0902	Lock Nut	螺帽	1
3	M0903	Presser Foot Spring	彈簧	1
4	M0904-1	Presser Bar	押腳棒	1
5	M0905	Presser Bar Connecting Bracket	壓腳固定臂	1
6	SV222	Screw (M4 - 0.7 × 12)	螺絲	1
7	WF04-1	Washer	墊片	1
8	M0908	Screw (M4 - 0.7 × 8)	螺絲	1
9	M0909	Presser Bar Guide	固定臂導槽	1
10	SV223	Screw (M4 - 0.7 × 14)	螺絲	2
11				
12				
13				
14	SF222	Screw (M4 - 0.7 × 6)	螺絲	4
15				
16	M0916	Lever Shaft	傳動軸	1
17	M0917-2	Lifter Link	提升連桿	1
18	M0918	Screw (SM3/16 - 32 × 3.3)	螺絲	1
19	M0919-1	Bracket	固定座	1
20	SV241	Screw	螺絲	2
21	M0921	Connecting Plate	連結器	1
22				
23	M0923	Collor (8 mm × 16 mm × 8 mm)	定位環	1
24				
25	M0925	Shaft	軸	1
26	J1214	O-Ring	O型環	1
27	M0927-1	Lifter Spring	提升扭簧	1
28	M0928-1	Collor (8 mm × 16 mm × 8 mm)	定位環	1
29				
30	M0930	Intermediate Lever	連接拉柄	1
31	SF230	Screw (M5 - 0.8 × 12)	螺絲	1
32	M0932-2	Lifter Lever (Small)	提升拉柄 (小)	1
33	M0933	Screw (SM1/4 - 40 × 8)	螺絲	1
34	M0934	Washer	墊片	1
35	M0935	Fastener Pin	固定銷	1
36	M0936	Oil Protector Ring	矽膠片	1
37	M0937	Screw (SM11/64 - 40 × 4.4)	螺絲	2
38	M0938-2	Connecting Plate	連結器	1
39	SF235	Screw (M5 - 0.8 × 9.5)	螺絲	1
40	M0372	Lifter Lever	揚升臂	1

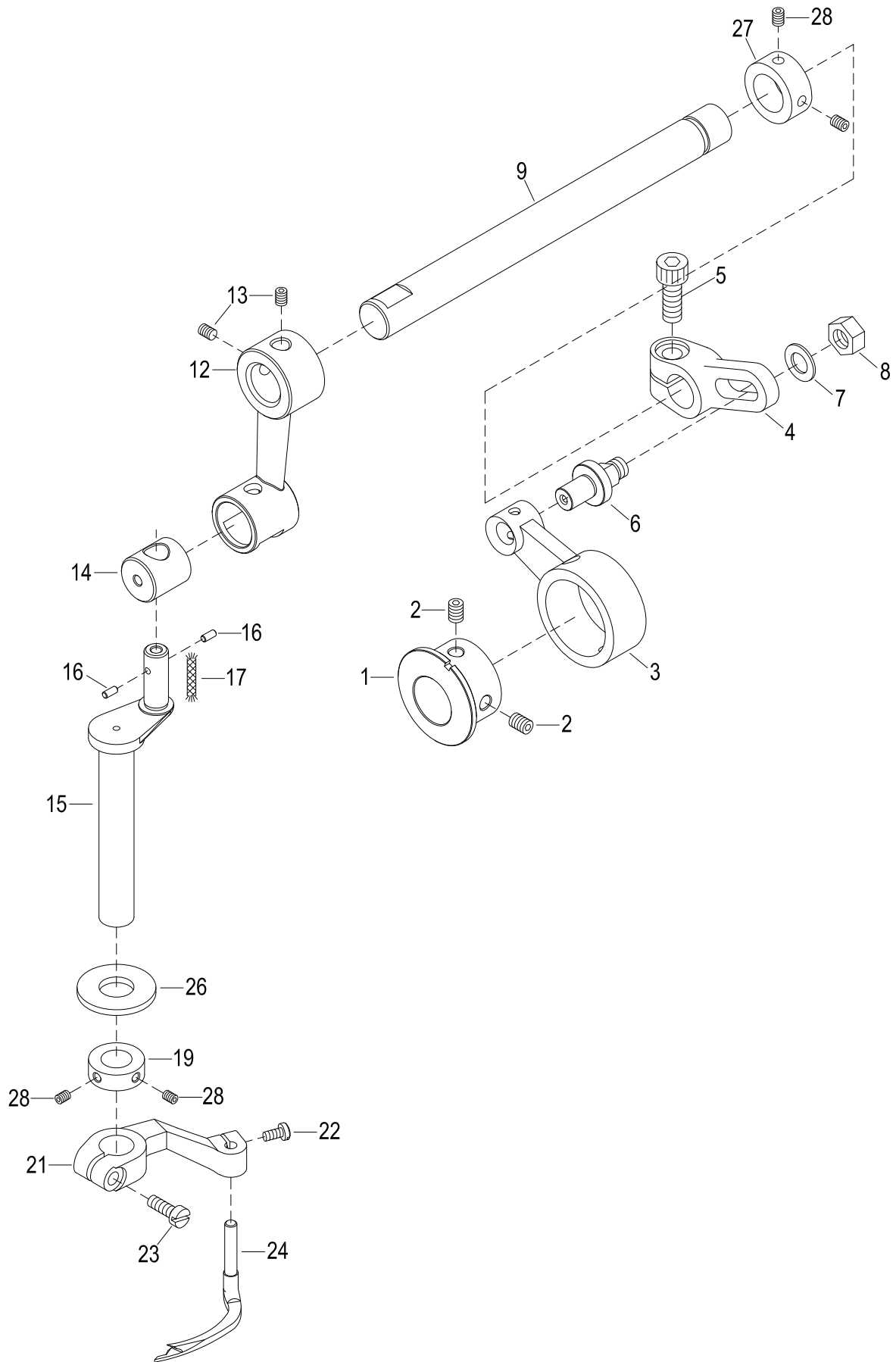
* Ref. No. 41 to 77See the following page



PRESSER FOOT MECHANISM**壓腳機構**

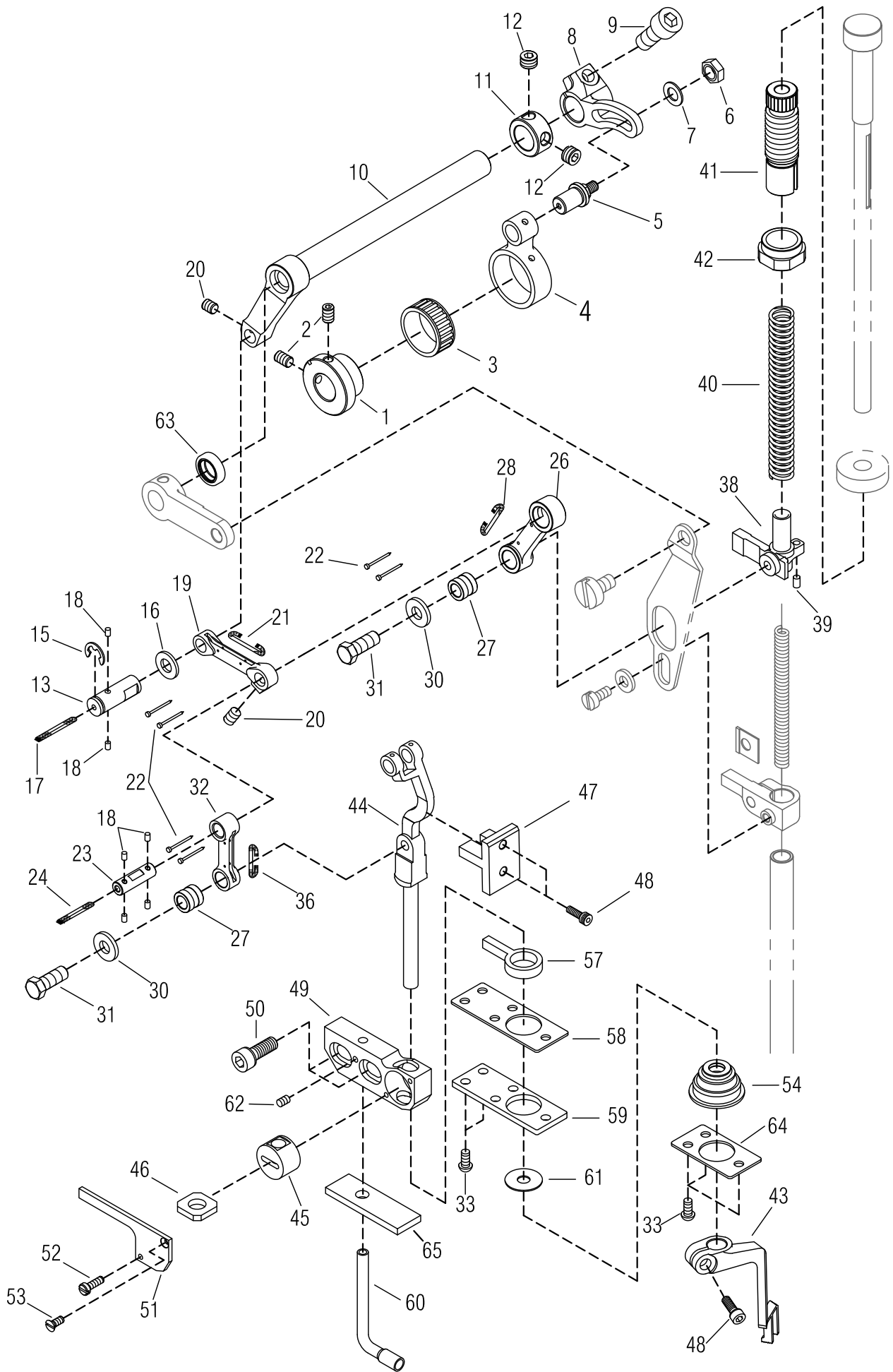
Ref. No.	Parts No.	Description	產 品 名 稱	9 Amt . Req.
41	M0941-1	Lifter Lever Shaft	揚升臂主軸	1
42	M0942	Lifter Link Lever	提升連結拉柄	1
43	VH30	Fastener Pin	固定銷	1
44	M0944	Screw (M2 - 0.4 × 5)	螺絲	2
45	M0945-1	Fixed Plate	方形固定片	2
46				
47				
48				
49	M0949	Presser Foot Hinge Pin	壓腳結合插銷	1
50	M0950	Upper Presser Foot	壓腳頭	1
51	M0951	Presser Foot Spring	彈簧	1
52				
53				
54				
55				
56				
57				
62	M0962-240	Presser Foot , Complete Set	壓腳組	1
	M0962-248	Presser Foot , Complete Set	壓腳組	
	M0962-356	Presser Foot , Complete Set	壓腳組	
	M0962-360	Presser Foot , Complete Set	壓腳組	
	M0962-364	Presser Foot , Complete Set	壓腳組	
63	M0963-240	Lower Presser Foot (4.0) (Optional)	壓腳底 (4.0)	1
	M0963-248	Lower Presser Foot (4.8) (Optional)	壓腳底 (4.8)	
	M0963-356	Lower Presser Foot (5.6) (Optional)	壓腳底 (5.6)	
	M0963-360	Lower Presser Foot (6.0) (Optional)	壓腳底 (6.0)	
	M0963-364	Lower Presser Foot (6.4) (Optional)	壓腳底 (6.4)	
64				
65				
66	SF116	Screw (SM9 / 64 - 40 × 8)	螺絲	1
67				
68	SF106	Screw (SM1 / 8 - 44 × 2.8)	螺絲	1
69	M0969	Left Presser Foot	T形船導片	2
70	M0970	Presser Foot Spring (Left)	壓腳彈簧 (左)	1
71	M0971	Presser Foot Spring (Right)	壓腳彈簧 (右)	1
72				
73				
74	M0974	Fabric Guide (Long)	分割片	1
75	20-15	Screw (M2 × 0.4)	螺絲	1
76	M0976	Collor	定位環	1
77	SF228	Screw (M4 - 0.7 × 4)	螺絲	2

* Ref. No. 1 to 40See the preceding page.



SPREADER DRIVING MECHANISM**上飾線驅動機構**

Ref. No.	Parts No.	Description	產 品 名 稱	10 Amt . Req.
1	M1001	Eccentric	偏心輪	1
2	SV250	Screw (M5 - 0.8 × 5)	螺絲	2
3	M1003	Connecting Rod	培林殼連桿	1
4	M1004	Adjusting Lever	可調式接柄	1
5	M0612	Screw (M6 - 0.75 × 14)	螺絲	1
6	M1006	Adjusting Lever Pin	可調式插銷	1
7	GB24	Washer	墊圈	1
8	M1008	Nut (SM 15 / 64 - 28)	螺帽	1
9	M1009-1	Driving Shaft	主動軸	1
10				
11				
12	M1012	Rocking Arm	搖臂	1
13	M0604	Screw (M6 - 0.75 × 5)	螺絲	2
14	M1014	Collar (10 × 17 × 8 mm)	軸環	1
15	M1015-1	Spreader Bar	上叉棒	1
16	M1016	Felt	吸油棉	2
17	M1017	Oil Wick	油蕊	1
18				
19	VI22	Collar (10 × 18 × 7mm)	定位軸環	1
20				
21	M1021-1	Spreader Holder	裝飾線擺動臂	1
22	SV221	Screw (M4 - 0.7 × 8)	螺絲	1
23	SV241	Screw (M4 - 0.7 × 14)	螺絲	1
24	M1024	Spreader	裝飾線結線勾	1
25				
26	VI21	Bushing Ring	襯片	1
27	M1027	Collor (8 mm × 16 mm × 8 mm)	定位環	1
28	SF228	Screw (M4 - 0.7 × 4)	螺絲	4

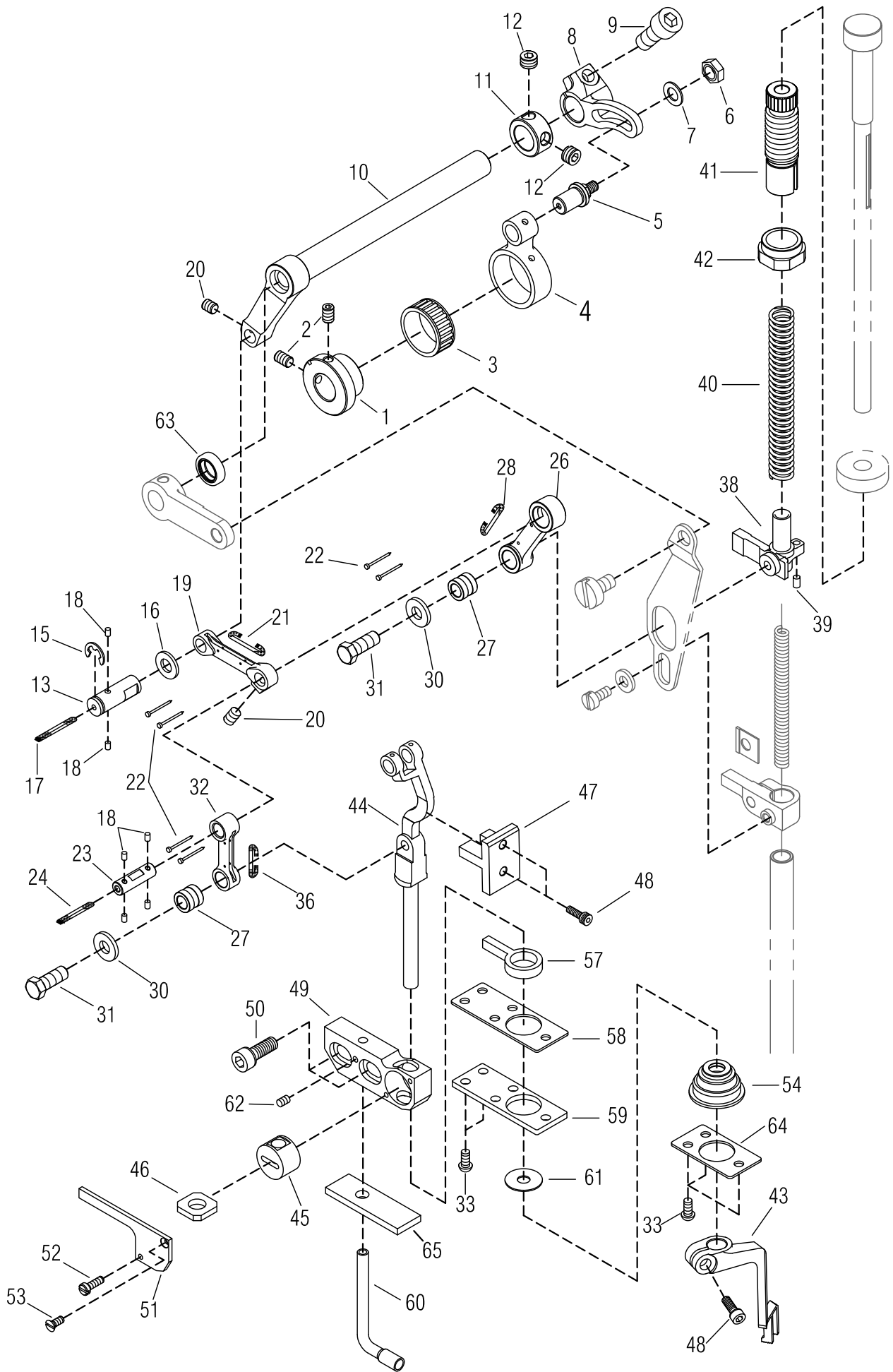


TOP FEED MECHANISM(1)

上送機構(1)

Ref. No.	Parts No.	Description	產 品 名 稱	11 Amt. Req.
1	M1101	Eccentric	偏心輪	1
2	M1102	Screw (M4 - 0.7 × 6)	螺絲	2
3	M1103	Roller Bearing	滾針培林	1
4	M1104	Connecting Rod	培林殼連桿	1
5	M1105	Adjusting Lever Pin	可調式插銷	1
6	NV12	Nut	螺帽	1
7	VJ25	Washer	墊片	1
8	M1108	Adjusting Lever	可調式接柄	1
9	M0612	Screw (M6 - 0.75 × 14)	螺絲	1
10	M1110-1	Driving Shaft	主動軸	1
11	M1111	Collor (8 mm × 16 mm × 8 mm)	定位環	1
12	M0604	Screw (M6 - 0.75 × 5)	螺絲	2
13	M1113	Connecting Rod Link Pin	連桿插銷	1
14				
15	L0829	Retaining Ring	扣環	1
16	M1116-1	Washer	墊片	1
17	M1117	Felt	吸油棉	1
18	M1118	Felt	吸油棉	6
19	M1119	Lever Link (Long)	提環桿 (長)	1
20	SF228	Screw (M4 - 0.7 × 4)	螺絲	2
21	M1121	Felt	吸油棉	1
22	M1122	Pin	空心銷	6
23	M1123	Connecting Rod Link Pin	連桿插銷	1
24	M1124	Felt	吸油棉	1
25				
26	M1126	Lever Link (Long)	提環桿 (長)	1
27	M1127	Lever Link Pin	提環桿插銷	2
28	M1128	Felt	吸油棉	1
29				
30	M1130	Washer	墊片	2
31	M1131	Screw (M5 - 0.5 × 13)	螺絲	2
32	M1132	Lever Link (Short)	提環桿 (短)	1
33	18-31	Screw (M4 - 0.7 × 8)	螺絲	5
34				
35				
36	M1136	Felt	吸油棉	1
37				
38	M1138	Bracket	上送固定臂	1
39	H0522	Seal Plug	封塞	1
40	M1140	Presser Bar Spring (Outer)	壓腳棒彈簧 (外)	1

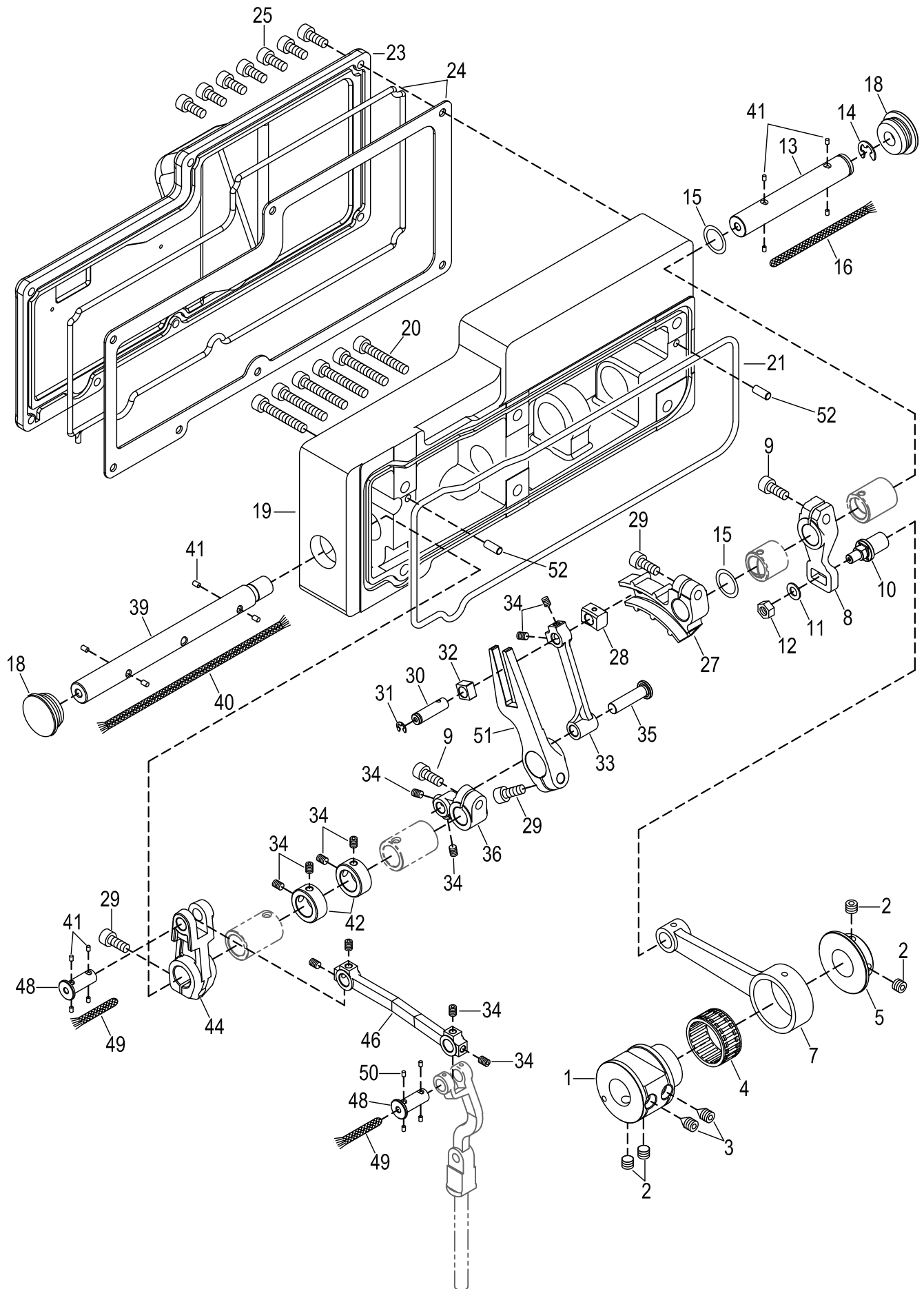
* Ref. No. 41 to 65See the following page



TOP FEED MECHANISM(1)上送機構(1)

Ref. No.	Parts No.	Description	產 品 名 稱	11 Amt . Req .
41	M1141	Control Link Holder	引動螺帽	1
42	M1142	Lock Nut	螺帽	1
43	M1143	Top Feed Dog	上送送料齒	1
44	M1144-2	Shift Top Feed Bar	上送驅動軸	1
45	M1145	Top Bar Bushing	上送驅動軸套	1
46	M1146	Draining Felt (Lower)	吸油棉 (下)	1
47	M1147-1	Bar Guide	驅動軸導槽	1
48	SF225	Screw (M4 - 0.7 × 10)	螺絲	3
49	M1149	Bar Guide Bracket	驅動軸固定座	1
50	GK03	Screw (M6 - 1.0 × 14)	螺絲	2
51	M1151	Bar Guide Bracket Cover	驅動軸固定座覆蓋	1
52	M1152	Screw (M2.5 - 0.45 × 8)	螺絲	1
53	M1153	Screw (M2.5 - 0.45 × 6)	螺絲	1
54	M1154-1	Oil Seal	止油環	1
55				
56				
57	M1157-1	HR Felt	吸油氈	1
58	M1158-1	Gasket	止油墊片	1
59	M1159-2	Cover Top Feed Bar	固定座下蓋	1
60	M1160	Needle Bar	導油銅管	1
61	M1161	Washer	墊片	1
62	GE26	Screw (M3 - 0.5 × 4)	螺絲	1
63	M1163	Oil Seal	止油環	1
64	M1164	Washer	墊片	1
65	M1165	Felt	羊毛氈	1

* Ref. No. 1 to 40See the preceding page.



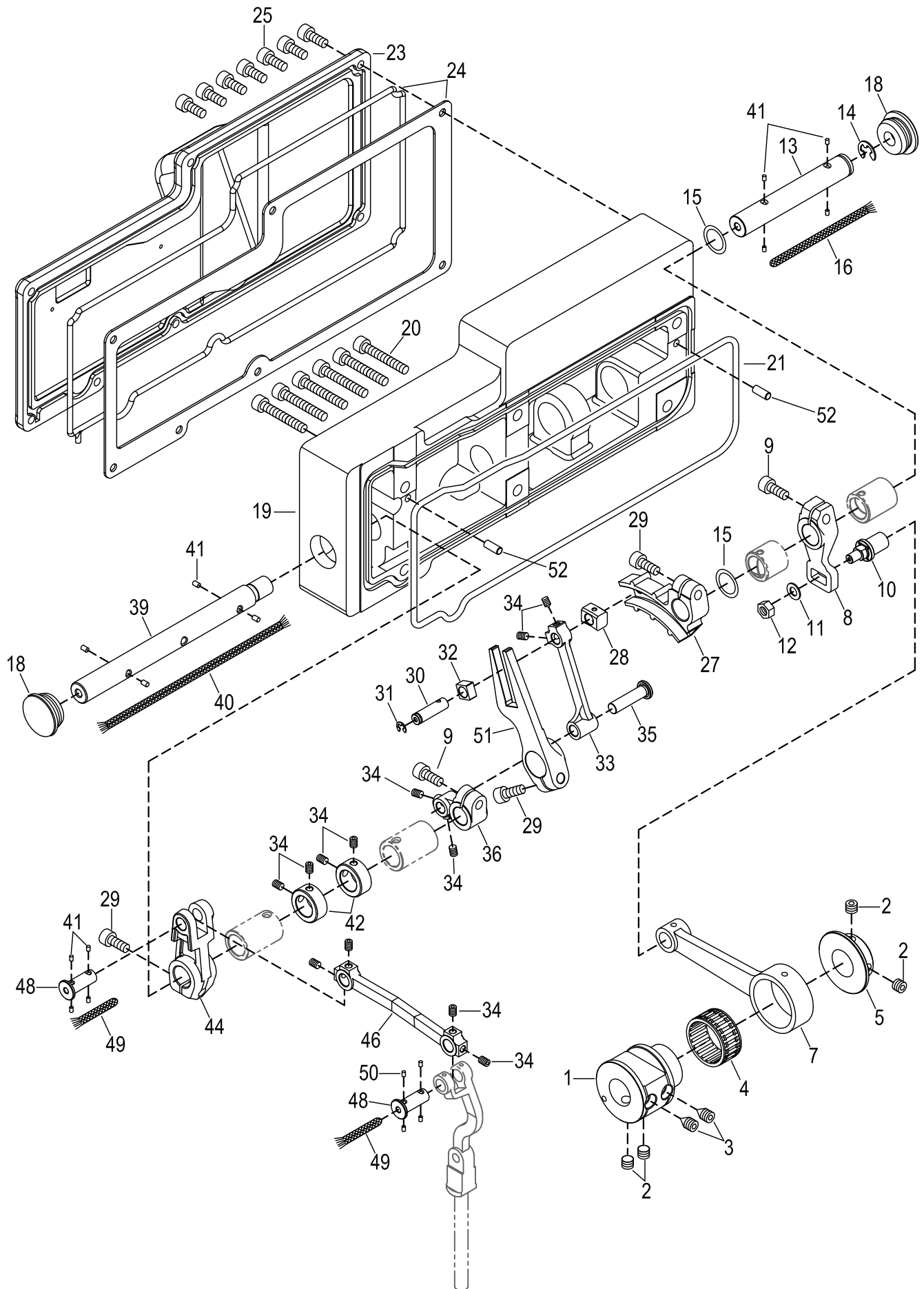
TOP FEED MECHANISM(2)

上送機構(2)

12

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	M1201	Coupling	聯結器	1
2	M0604	Screw (M6 - 0.75 × 5)	螺絲	4
3	M1203	Screw (M6 - 0.75 × 8)	螺絲(尖頭)	2
4	M1204	Roller Bearing	滾針培林	1
5	M1205	Collor (8 mm × 16 mm × 8 mm)	定位環	1
6				
7	M1207	Connecting Rod	培林殼連桿	1
8	M1208	Adjusting Lever	可調式接柄	1
9	M1209	Screw (M6 - 0.75 × 12)	螺絲	2
10	M1210	Adjusting Lever Pin	可調式插銷	1
11	VJ25	Washer	墊片	1
12	NV12	Nut (M5)	螺帽	1
13	M1213-1	Driving Shaft	主動軸	1
14	H1132	Retaining Ring	扣環	1
15	M1215-1	Thrust Washer	止推墊片	2
16	M1216	Oil Wick	油蕊	1
17				
18	M1218	Head Cover Seal Plug	膠塞	2
19	M1219	Blacket Complete	上送驅動傳動座	1
20	M1220	Screw (M6 - 1 × 35)	螺絲	6
21	M1221	O Ring	止油環	1
22				
23	M1223-1	Rear Cover	後蓋	1
24	M1224	O Ring	止油環	1
	M1224-1	Head Cover Gasket	防油墊片	1
25	SV222	Screw (M4 - 0.7 × 12)	螺絲	7
26				
27	M1227	Differential Lever	差動搖臂	1
28	M1228	Differential Slider	差動滑塊	1
29	M0612	Screw (M6 - 0.75 × 14)	螺絲	3
30	M1230	Connecting Rod Link Pin	連桿插銷	1
31	16-28	Retaining Ring	扣環	1
32	M1232	Connecting Rod Slider	連桿滑塊	1
33	M1233	Connecting Rod	連桿	1
34	SF228	Screw (M4 - 0.7 × 4)	螺絲	12
35	M1235	Control Link Pin	控制連桿插銷	1
36	M1236	Feed Shaft Lever	進給軸拉柄	1
37				
38				
39	M1239-1	Driving Shaft	主動軸	1
40	M1240	Oil Wick	油蕊	1

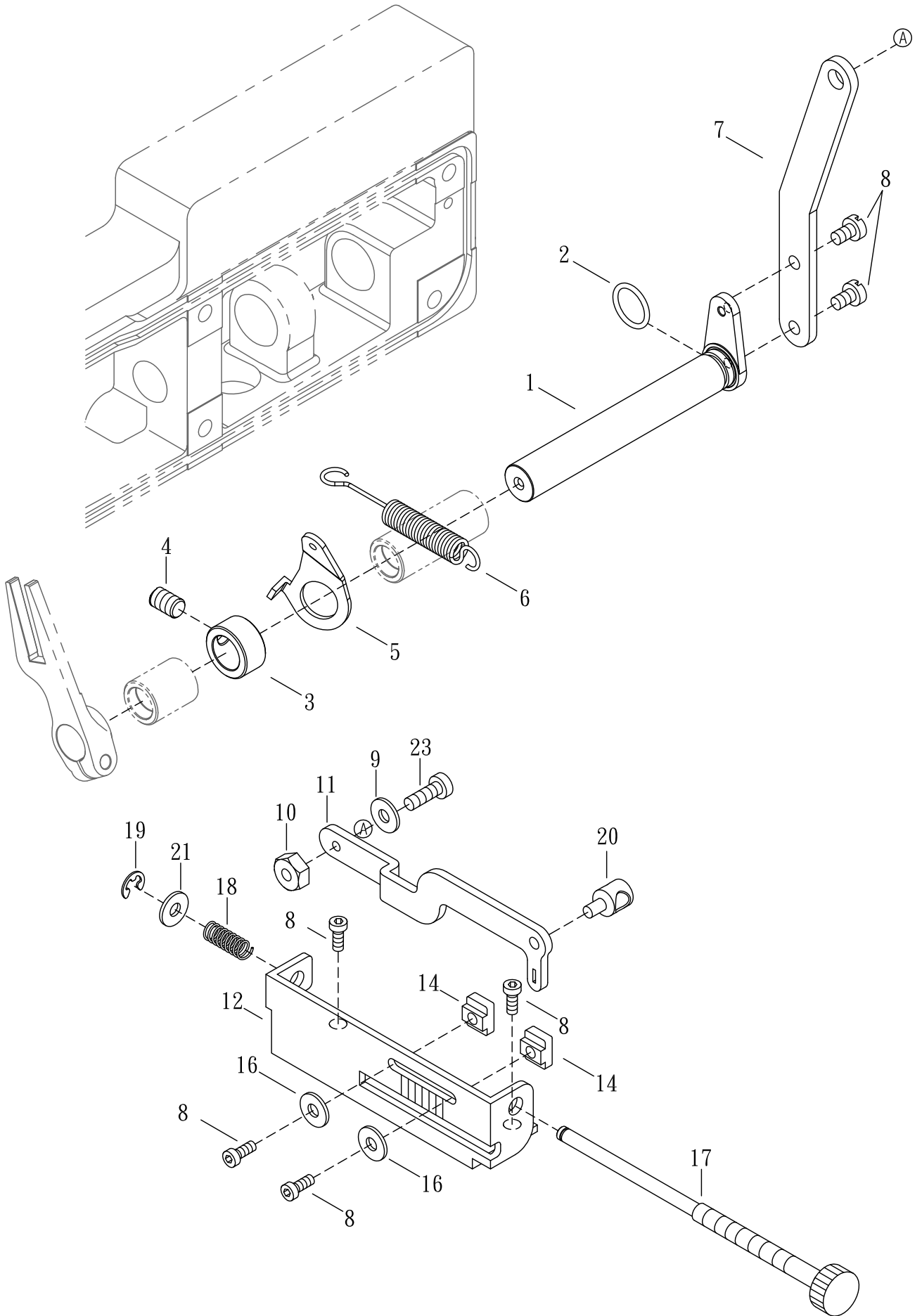
* Ref. No. 41 to 52See the following page



TOP FEED MECHANISM(2)上送機構(2)

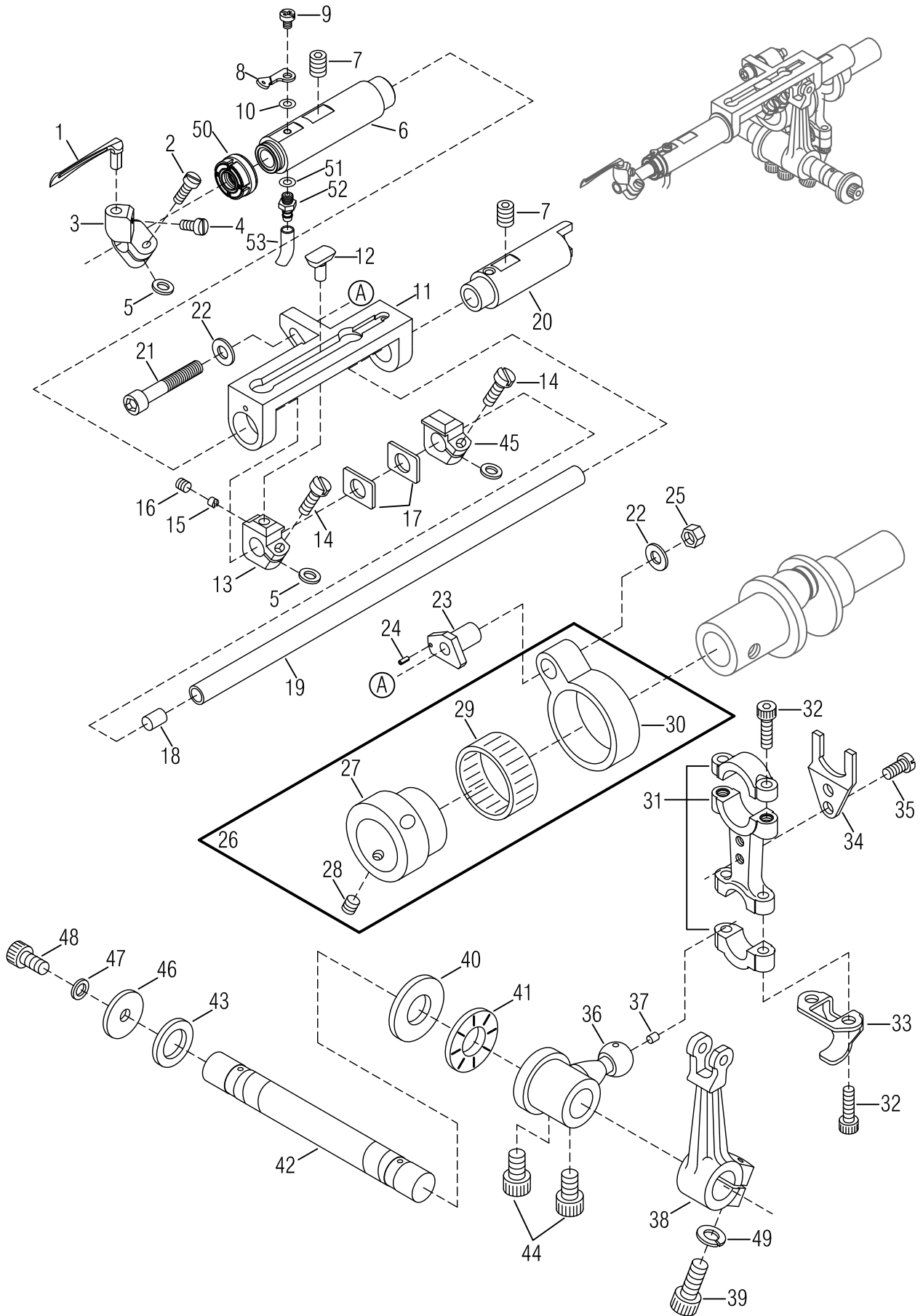
<u>Ref.</u> <u>No.</u>	<u>Parts</u> <u>No.</u>	<u>Description</u>	<u>產 品 名 稱</u>	<u>12</u> <u>Amt .</u> <u>Req .</u>
41	M1118	Felt	羊毛氈	12
42	M1242	Collor (8 mm × 16 mm × 8 mm)	定位環	2
43				
44	M1244	Rocker Arm Top Feed	上送搖臂	1
45				
46	M1246	Connecting Rod	連桿	1
47				
48	M1248	Connecting Rod Link Pin	連桿插銷	2
49	M1249	Oil Wick	油蕊	2
50				
51	M1251	Main Feed Lever	主送料具搖臂	1
52	M1252	Knock Pin	固位銷	2

* Ref . No . 1 to 40See the preceding page.



TOP FEED MECHANISM(3)**上送機構(3)****13**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req.
1	M1301-1	Crankshaft	曲軸(長)13m/m短押腳用	1
2	M1302	Thrust Washer	止推墊片	1
3	M1303	Collor (8 mm × 16 mm × 8 mm)	定位環	1
4	SF241	Screw (M6 - 1.0 × 10)	螺絲	1
5	M1305	Bracket	固定板	1
6	M1306	Control Bracket Spring	承座拉簧	1
7	M1307	Link Lever	連桿柄	1
8	SF224	Screw (M4 - 0.7 × 8)	螺絲	6
9	M0213	Washer	波浪華司	1
10	NF27	Nut	螺帽	1
11	M1311	Feed Control Lever	差動控制桿	1
12	M1312	Feed Graduations	針距尺寸刻度板	1
13				
14	M1314	Control Lever Stop	控制桿止塊	2
15				
16	WF04-1	Washer	墊片	2
17	M1317	Stitch Bength Screw	針距螺桿	1
18	M1318	Spring	彈簧	1
19	16-28	Retaining Ring	扣環	1
20	M1320	Differential Feed Nut	差動螺帽	1
21	WF04	Washer	墊片	1
22				
23	M1323	Screw (M4 - 0.7 × 6.3)	螺絲	1



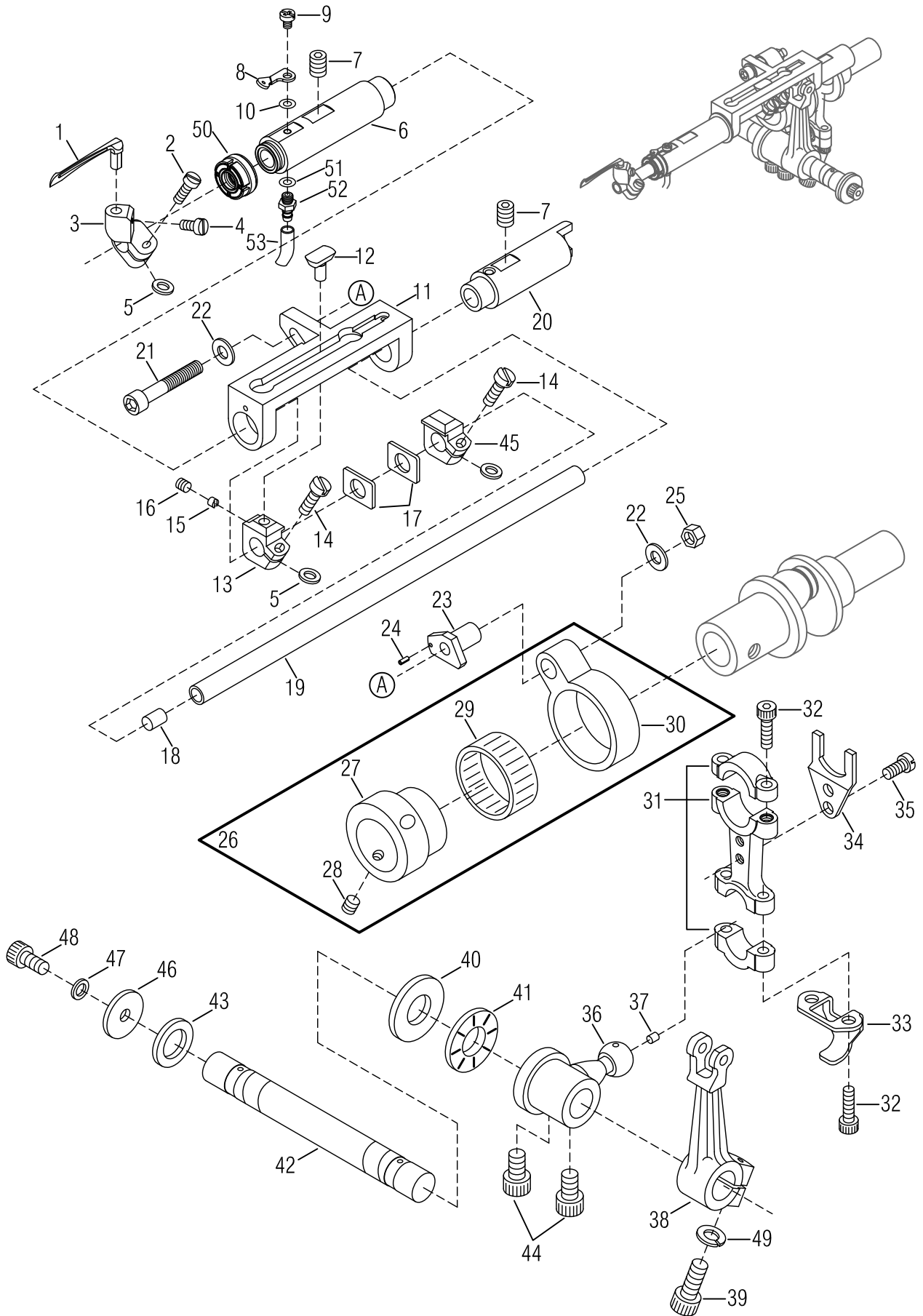
LOOPER DRIVING MECHANISM

下勾針驅動機構

14

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	VJ01-1	Looper	下勾針	1
2	SV312	Screw (M3.5 - 0.6 × 10)	螺絲	1
3	VJ03-2	Looper Holder	結線勾座	1
4	MEA060	Screw (M3.5 - 0.6 × 6)	螺絲	1
5	VJ05	Spacer (Fiber)	紅墊片	3
6	VJ06-1	Looper Bar Bushing (Left)	下勾針驅動軸襯套 (左)	1
7	SV264	Screw (M6 - 1 × 8)	螺絲	2
8	F0360	Looper Thread Eyelet	下飾線過線板	1
9	SV210	Screw (M3 - 0.5 × 4)	螺絲	1
10	WF03	Washer	墊片	1
11	VJ12-2	Looper Bar Guide	下勾針驅動軸導槽	1
12	VJ13-1	Slider	滑塊	1
13	VJ14	Slider Holder (Left)	滑塊固定座 (左)	1
14	SV222	Screw (M4 - 0.7 × 12)	螺絲	2
15	VJ17	Slider Presser	滑塊定位壓塊	1
16	SF228	Screw (M4 - 0.7 × 4)	螺絲	1
17	VJ19	Silder Presser	止推墊片	2
18	VJ20	Seal Plug	封閉塞	1
19	VJ21-1	Looper Bar	驅動軸	1
20	VJ23-2	Looper Bar Guide Shaft (Right)	下勾針驅動軸襯套 (右)	1
21	SV254	Screw (M5 - 0.8 × 30)	螺絲	1
22	VJ25	Washer	墊片	2
23	VJ26	Looper Rocker Adjusting Pin	下勾針搖臂調整銷	1
24	VJ27	Roll Pin	棍子銷	1
25	NV12	Nut	螺帽	1
26	F1026	Looper Rocker Connecting Rod ,C .Set	下勾針搖臂連桿組	1
27	F1027	Looper Rocker Regulating Eccentric	下勾針搖臂可調偏心輪	1
28	SV250	Screw (M5 - 0.8 × 5)	螺絲	1
29	VJ32	Roller Bearing	滾針軸承	1
30	VJ33	Looper Rocker Connecting Rod	下勾針培林殼連桿	1
31	VJ34	Looper Connecting Rod	雙球連桿	1
32	SV223	Screw (M4 - 0.7 × 14)	螺絲	4
33	VJ36	Oil Splasher	撥油片	1
34	VJ37-1	Guide Fork	定位叉	1
35	SV122	Screw (SM11 / 64 - 40 × 9)	螺絲	2
36	VJ39-1	Looper Driving Lever	下勾針驅動桿	1
37	VJ40	Seal Plug	封塞	1
38	VJ41	Looper Rocker Arm	下勾針搖臂	1
39	SV270	Screw (M6 - 0.75 × 15)	螺絲	1
40	VJ43	Thrust Plate	推力墊圈	1

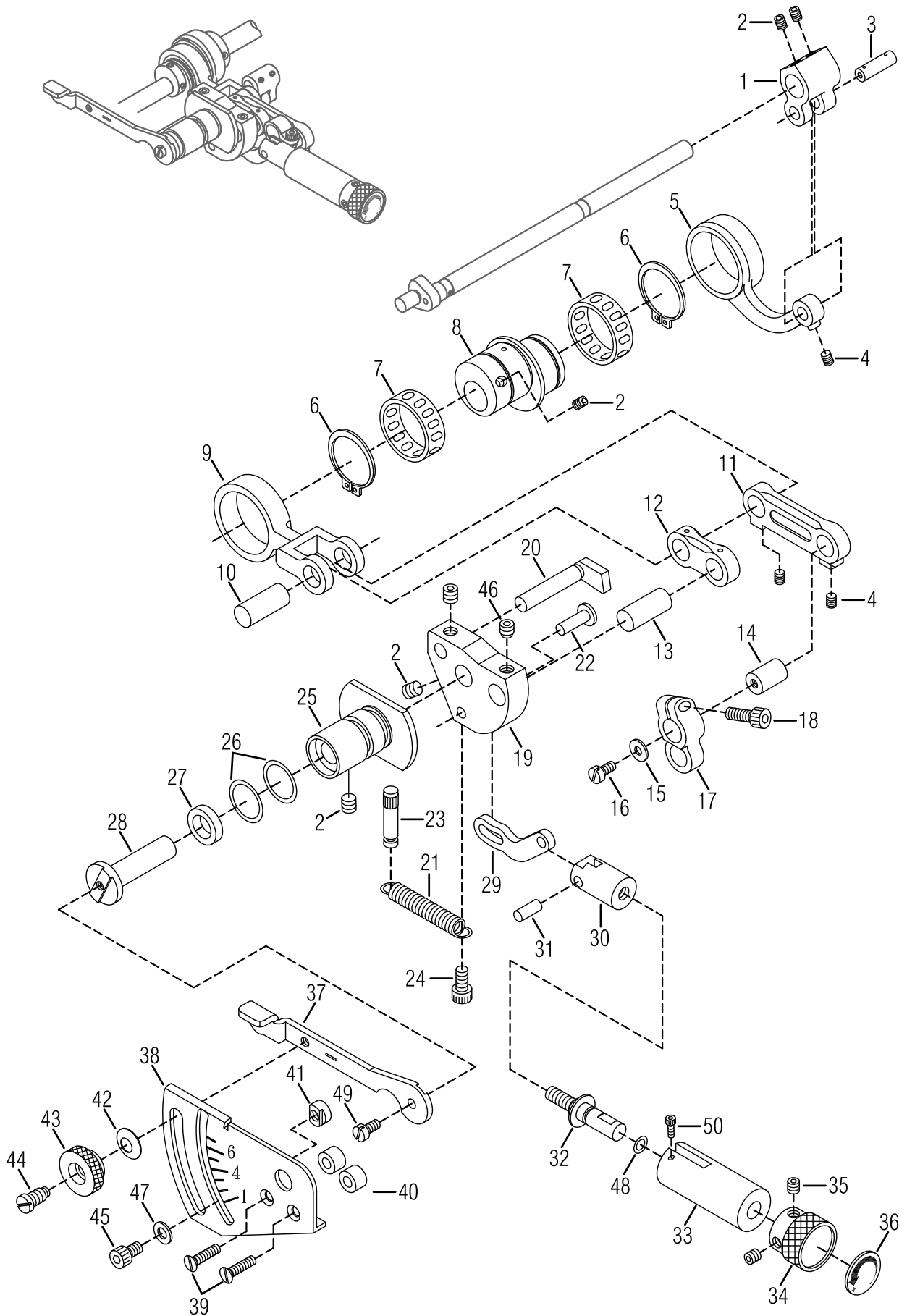
* Ref. No. 41 to 53See the following page



LOOPER DRIVING MECHANISM**下勾針驅動機構****14**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
41	VJ44	Thrust Roller Bearing	推力滾針培林	1
42	F1042-1	Looper Driving Shaft	下勾針主軸	1
43	F1043	Driving Washer (Small)	推力墊圈 (小)	1
44	MIP080	Screw (M6 - 1.0 × 8)	螺絲	2
45	VJ14-1	Slide Holder (Right)	定位塊 (右)	1
46	F1046	Washer	墊片	1
47	SW06	Spring Washer	彈簧墊片	1
48	SV252	Screw (M5 - 0.8 × 10)	螺絲	1
49	15-39	Spring Washer	彈簧墊片	1
50	N1048	Oil Seal	止油環	1
51	FL14	Seal	紅墊片	1
52	L1217	Pipe Joint	油管接頭	1
53	FM25	Oil Tube (5 × 2.9 × 68 mm)	油管	1

* Ref. No. 1 to 40See the preceding page.



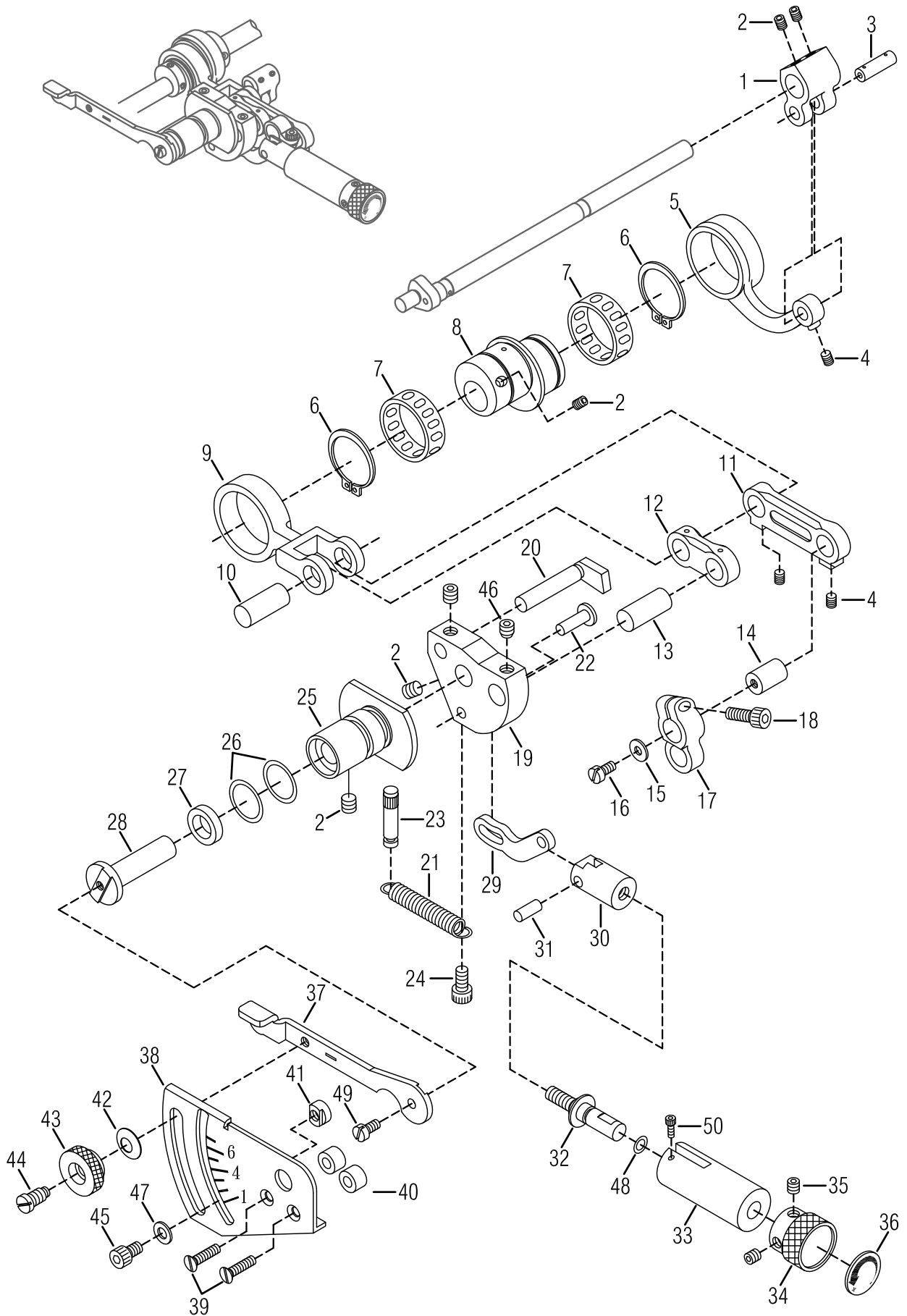
FEED DRIVING CONTROL MECHANISM

送料驅動調整機構

15

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	VK01	Feed Lift Lever	送料具提升桿	1
2	SF240	Screw (M6 - 1.0 × 6)	螺絲	7
3	VK03	Connecting Rod Pin	連桿銷	1
4	SV227	Screw (M4 - 0.7 × 5)	螺絲	3
5	VK05	Feed Lift Connecting Rod	培林連桿	1
6	VK06	Retaining Ring	扣環	2
7	VK07	Roller Bearing	滾針培林	2
8	F1108	Feed Eccentric	送料具偏心輪	1
9	VK10	Feed Connecting Rod	送料具連桿	1
10	VK11-1	Connecting Rod Pin	連桿軸	1
11	VK12	Lever Link (Long)	提環桿 (長)	1
12	VK13	Lever Link (Short)	提環桿 (短)	1
13	VK14-1	Connecting Rod Link Pin	連桿插銷	1
14	VK15	Lever Link Pin	提環桿插銷	1
15	VI08	Washer	墊片	1
16	SV221	Screw (M4 - 0.7 × 8)	螺絲	1
17	VK18	Feed Shaft Lever	進給軸拉柄	1
18	SF226	Screw (M4 - 0.7 × 12)	螺絲	1
19	VK20	Control Bracket	三角承座	1
20	VK21	Connecting Rod Guide	連桿導軸	1
21	VK22	Control Bracket Spring	承座拉簧	1
22	VK23	Control Link Pin	控制連桿插銷	1
23	VK24	Spring Holding Pin	彈簧掛桿	1
24	SV252	Screw (M5 - 0.8 × 10)	螺絲	1
25	F1125	Control Lever Shaft Bushing	控制桿軸襯套	1
26	RV18	O Ring	O型油環	2
27	VK28	Oil Seal	油封	1
28	VK29	Control Lever Shaft	承座軸	1
29	VK30	Control Link	微調連桿	1
30	VK31-1	Control Link Holder	引動螺帽	1
31	VK32	Knock Pin	棍子銷	1
32	VK33	Adjusting Screw	微調螺桿	1
33	VK34-1	Bushing	襯套	1
34	VK35	Adjusting Knob	針距微調旋鈕	1
35	SV250	Screw (M5 - 0.8 × 5)	螺絲	2
36	VK37	Stitch Length Indicator	針距方向板	1
37	VK38-1	Feed Control Lever	差動控制桿	1
38	VK39	Feed Graduations	針距尺寸刻度板	1
39	SV233	Screw (M4 - 0.7 × 14)	螺絲	2
40	VK41	Spacer	墊塊	2

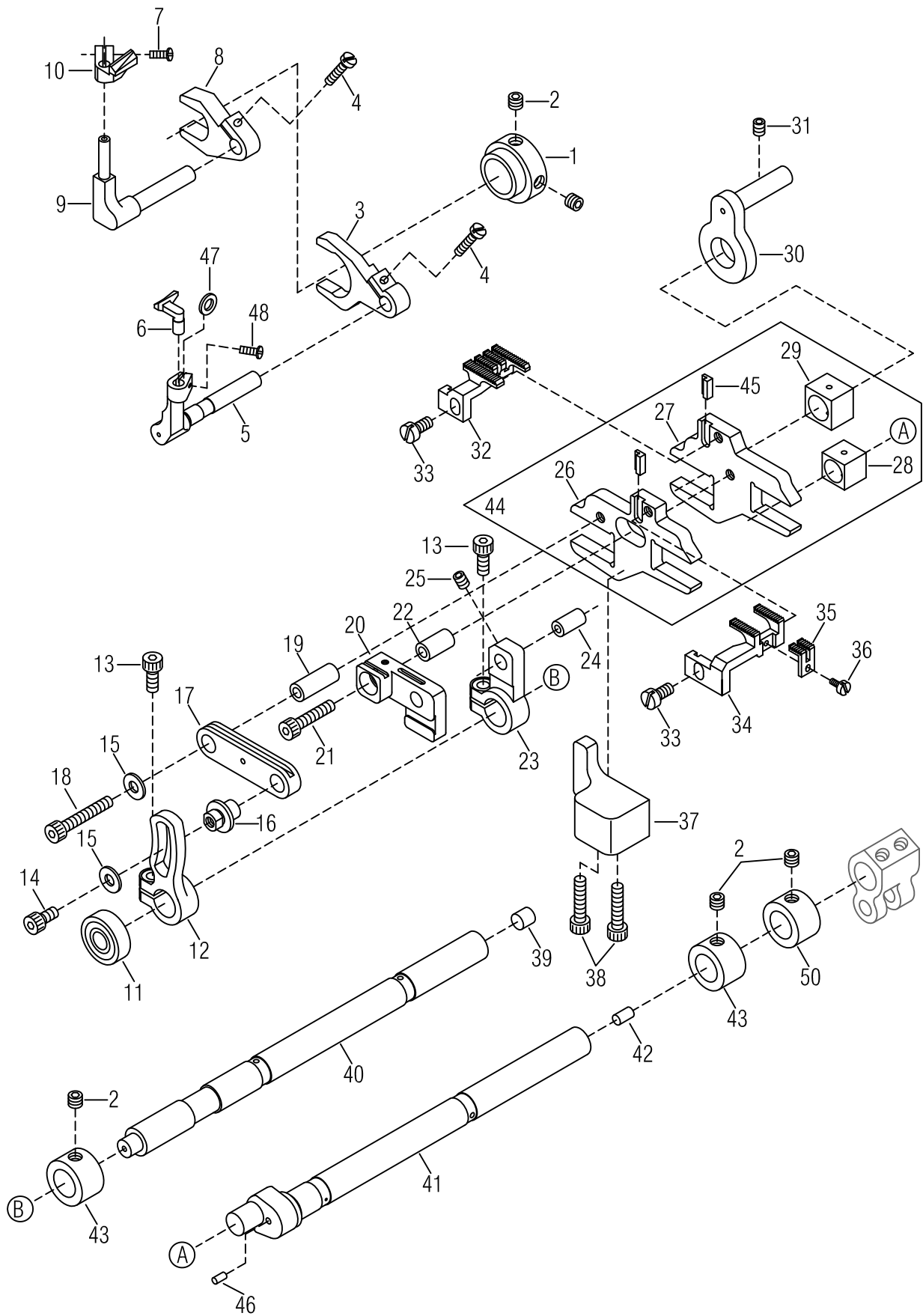
* Ref. No. 41 to 50See the following page



FEED DRIVING CONTROL MECHANISM**送料驅動調整機構****15**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	VK42	Control Lever Stop	控制桿止塊	2
42	VK43-1	Conical Spring Washer	錐形彈簧墊片	1
43	VK44	Nut	螺帽	1
44	SV267	Screw (M6 - 1 , M4.5 - 0.5)	螺絲	1
45	SV259	Screw (M5 - 0.8 × 6)	螺絲	2
46	SV271	Screw (M6 - 1.0 × 6)	螺絲	1
47	VK48	Washer	墊片	2
48	RF21	O Ring	O型油環	1
49	SV232	Screw (M4 - 0.7 × 10)	螺絲	1
50	17-22	Screw (M3 - 0.5 × 4)	螺絲	1

* Ref. No. 1 to 40See the preceding page.



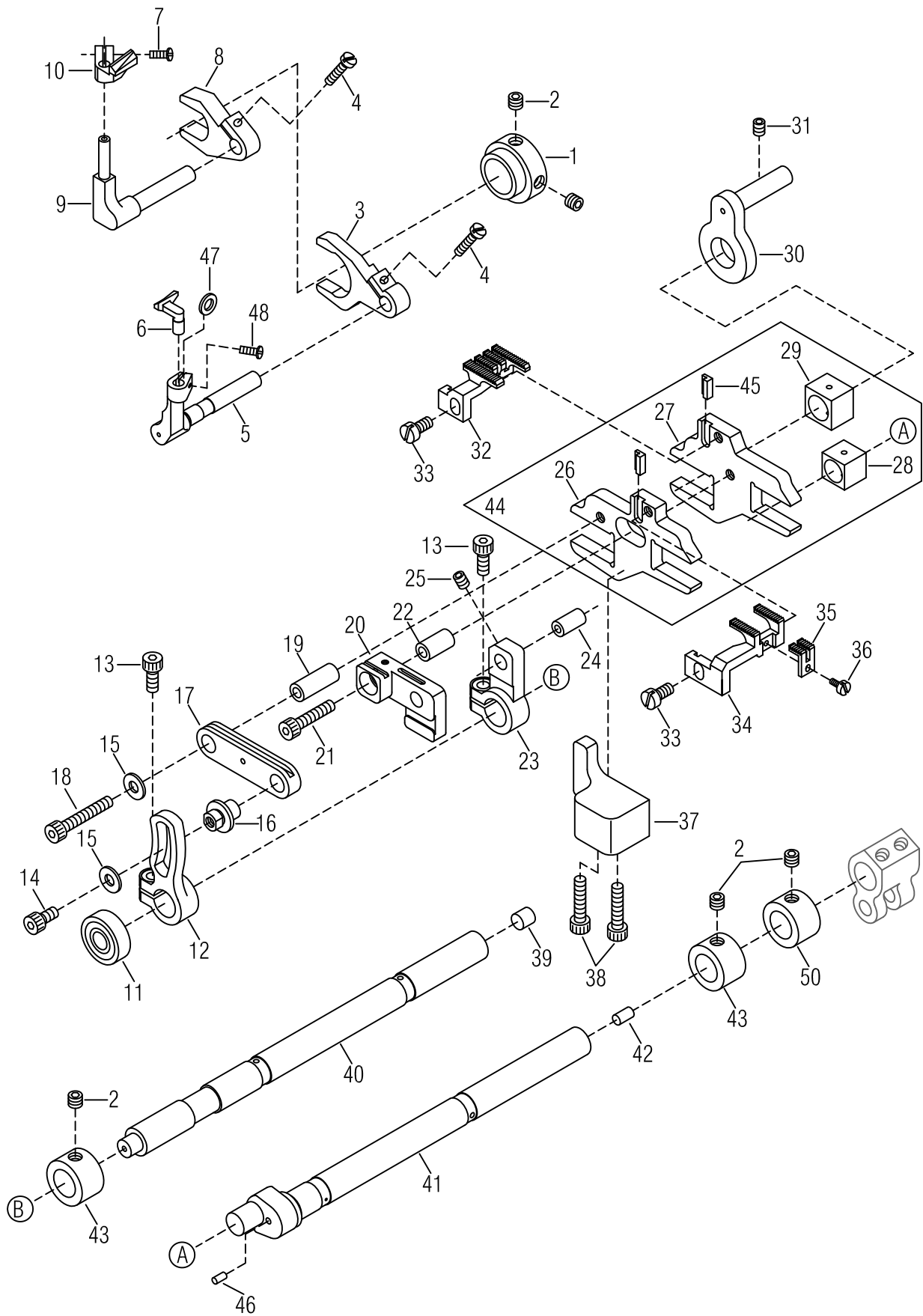
FEED DRIVING MECHANISM & NEEDLE GUARD

頂針片及送料具驅動機構

16

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	VL01	Needle Guard (Front) Eccentric	頂針片 (前) 偏心輪	1
2	SV250	Screw (M5 - 0.8 × 5)	螺絲	5
3	VL03	Needle Guard (Front) Lever	頂針擺動曲柄 (前)	1
4	SV216	Screw (M3 - 0.5 × 12)	螺絲	2
5	VL05	Needle Guard (Front) Holder	頂針片 (前) 固定座	1
6	VL06-1	Needle Guard (Front)	頂針片 (前)	1
7	SV217	Screw (M3 - 0.5 × 8) (VG-888A)	螺絲 (AR888A用)	2
8	VL08	Needle Guard (Rear) Lever	頂針擺動曲柄 (後)	1
9	VL09	Needle Guard (Rear) Holder	頂針片 (後) 固定座	1
10	VL10-1	Needle Guard (Rear)	頂針片 (後)	1
11	VL12	Roller Bearing	滾珠培林	1
12	F1212	Differential Lever	差動搖臂	
13	SF225	Screw (M4 - 0.7 × 10)	螺絲	2
14	SF222NI	Screw (M4 - 0.7 × 6)	螺絲	1
15	F1215	Washer	墊片	2
16	VL17-1	Differential Feed Adjusting Pin	差動調整插銷	1
17	VL18	Differential Feed Bar Driving Connection	差動軸驅動連桿	1
18	SV236-1	Screw (M4 - 0.7 × 23)	螺絲	1
19	VL23	Driving Connection Bushing (Long)	驅動連桿襯套 (長)	1
20	F1220-3	Main Feed Bar Connection	主送料具軸驅動連桿	1
21	SV231	Screw (M4 - 0.7 × 18)	螺絲	1
22	VL29	Driving Connection Bushing (Short)	驅動軸連桿襯套 (短)	1
23	F1223	Main Feed Lever	主送料具搖臂	1
24	VL31	Driving Connection Pin	驅動連桿插銷	1
25	SF228	Screw (M4 - 0.7 × 4)	螺絲	1
26	F1226	Differential Feed Bar	差動送料具驅動座	1
27	F1227	Main Feed Bar	主送料具座	1
28	VL35	Feed Lift Block (Front)	送料具滑塊 (前)	1
29	VL36	Feed Lift Block (Rear)	送料具滑塊 (後)	1
30	VL37	Feed Bar Guide	送料具導桿	1
31	SV227	Screw (M4 - 0.7 × 5)	螺絲	1
32	F1232	Main Feed Dog	九齒 (主齒)	1
33	SV221	Screw (M4 - 0.7 × 8)	螺絲	2
34	F1234	Differential Feed Dog	差動齒	1
35	VL42	Differential Feed Dog (Middle)	小差動齒	1
36	SF205	Screw (M2.6 - 0.45 × 5)	螺絲	1
37	F1237	Guide Block	送料具導正塊	1
38	SV223	Screw (M4 - 0.7 × 14)	螺絲	2
39	VL46	Seal Plug	封塞	1
40	VL47-1	Feed Rocker Shaft	搖臂主軸	1

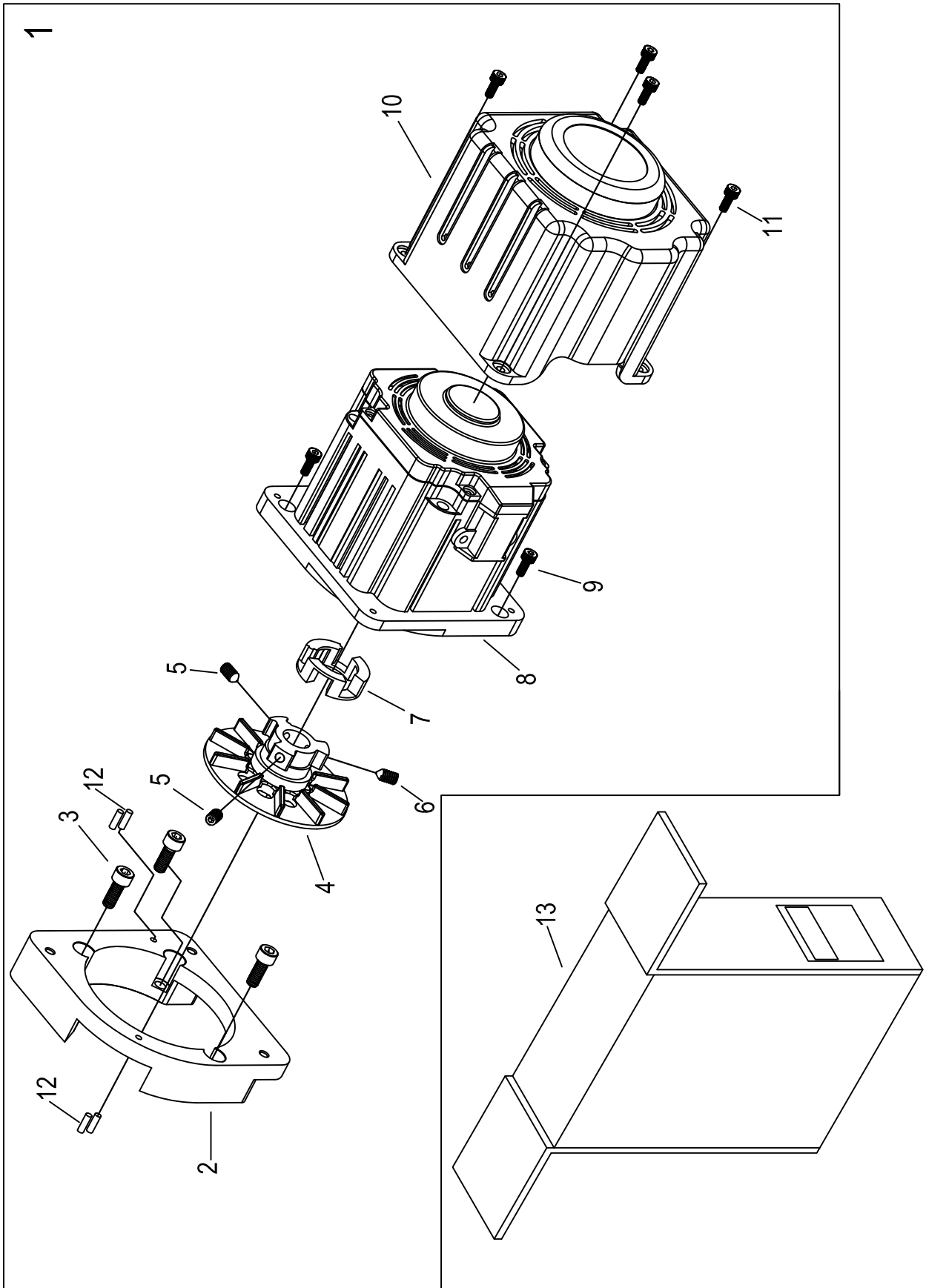
* Ref. No. 41 to 50See the following page



FEED DRIVING MECHANISM & NEEDLE GUARD**頂針片及送料具驅動機構****16**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	VL48-1	Feed Lift Shaft	提升主軸	1
42	VL49	Seal Plug	封塞	1
43	VL43	Collar	軸環(左)	2
44	F1244	Feed Bar, Complete Set	送料具固定座組	1
45	F1245	Fixed Unit	九齒固定塊	2
46	VL52	Seal Plug (2.5 × 5)	塑膠塞	1
47	VJ05	Spacer (Fiber)	紅墊片	1
48	MDP080	Screw (M3 - 0.5 × 8) (888A-N600)	螺絲	1
49				
50	VL50	Collar	軸環(右)	1

* Ref. No. 1 to 40See the preceding page.



COMPACT - SIZED SERVO MOTOR**電子小馬達傳動機構****17**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	VG1701	Direct-drive Servo Motor Assy	直驅馬達整組	1
2	VG1702-1	Machine Rest Board	連接座	1
3	SF244	Screw (M6 - 1.0× 16)	螺絲	3
4	VG1704	Head Fan Motor B Ass'y	風扇	1
5	SF241	Screw (M6 - 1.0 × 10)	螺絲	2
6	MIR110	Screw (M6 - 1.0 × 10)尖	螺絲	1
7	VG1707	Rubber Cshion	防震橡膠	1
8	VG1708-1	AC Direct-drive Servo Motor	AC值驅馬達	1
9	SF230	Screw (M5 - 0.8 × 12)	螺絲	3
10	VG1710	Safety Cover	馬達護蓋	1
11	SV221	Screw (M4 - 0.7 × 8)	螺絲	4
12	J0722	Pin	固定銷	4
13	VG1725	Control Box	控制箱	1

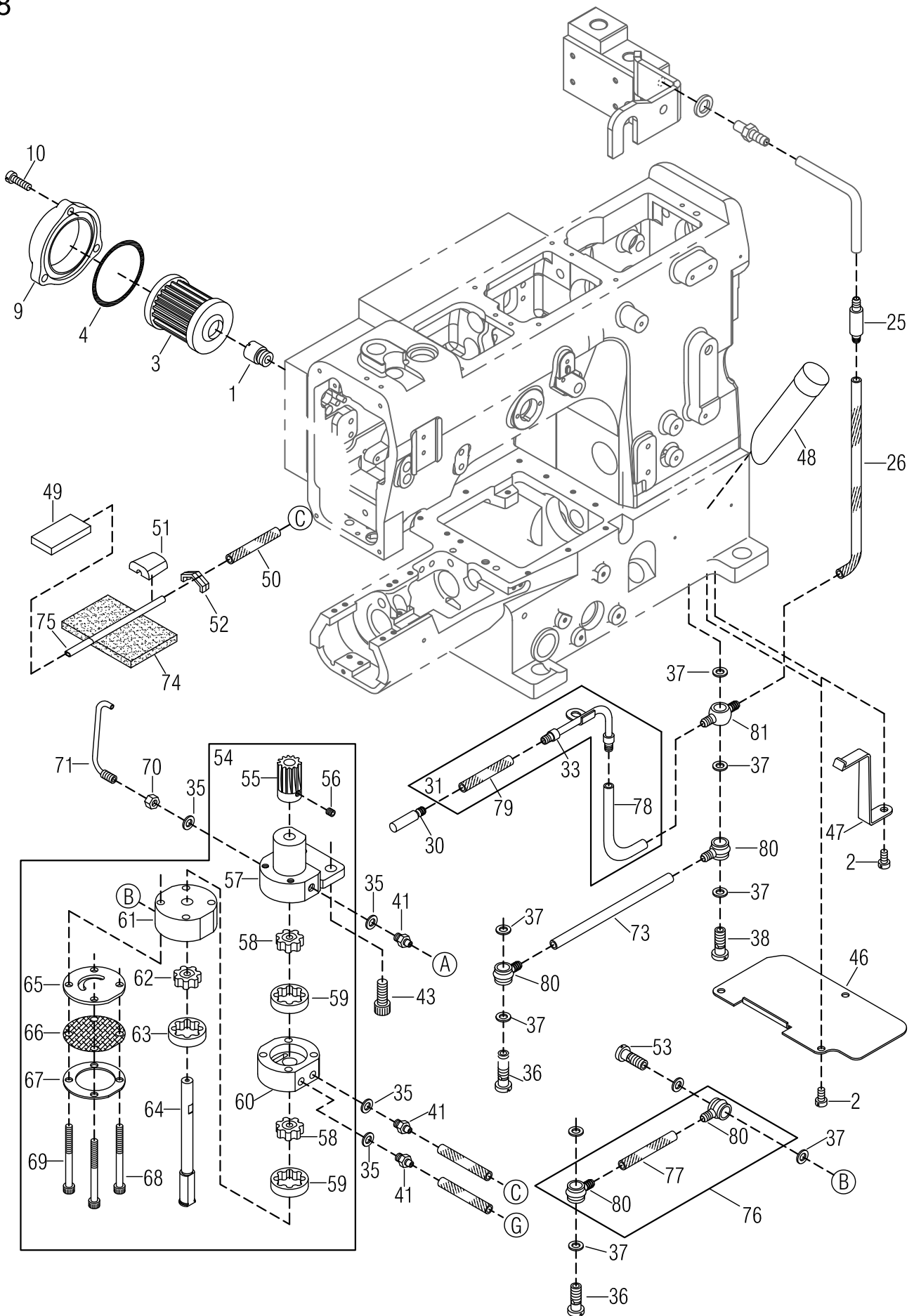
LUBURICATION MECHANISM

給油機構

18

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	FL21	Oil Filter Connector	濾油器連接頭	1
2	SV221	Screw (M4 - 0.7 × 8)	螺絲	8
3	FL20	Oil Filter	濾油器	1
4	RF28	Oil Ring (P42)	O形油環	1
5	M1805	Oil Receiver	承油盤	1
6	M1806	Connection	結合墊塊	1
7	VM35-1	Oil Tube Clamp	油管束子	1
8	M1808	Suction Pipe	迴油管	1
9	FL19-2	Oil Filter Cap	濾油封蓋	1
10	SF127	Screw (SM11/64 - 40 × 16)	螺絲	3
11	SV229	Screw (M4 - 0.7 × 7)	螺絲	1
12	M1812	Oil Tube (φ3.5 × φ6 × 635 mm)	油管	1
13	GB24	Washer	墊圈	2
14	NV13	Nut	螺帽	1
15	M1815	Oil Tube (φ4 × φ6)	油管	1
16	M1816	Tube Retainer	固定扣	1
17	SV239	Screw (M4 - 0.7 × 5)	螺絲	2
18	M1818	Oiling Sponge	吸油棉(下)	1
19	M1819	Oil Wick	油蕊	1
20	M1820	Fitting Sud (Short)	油管固定器	1
21	SV266	Screw (M6 - 1 × 10)	螺絲	1
22	WF06	Washer	墊片	1
23	L1202	O-ring	O型環	1
24	M1824	Oil Tube (φ4 × φ6)	油管	1
25	VM25	One-return Valve Unit	止口閥	1
26	VM26	Oil Tube	油管	1
27	M1827	Fitting Stud (Short)	放油螺絲 (短) 單孔	2
28	M1828	Air Pipe	銅管	1
29	M1829	Fitting Stud (Short)	放油螺絲 (短) 單孔	1
30	VM30	Lower Shaft Oiling Outlet	轉軸部噴油頭	1
31	VM31	Looper Shaft Oiling Set	勾針軸噴油組	1
32	M1832	Top Nozzle Bar	上噴嘴銅管	1
33	VM33	Lower Shaft Oiling Shower	勾針軸噴油孔	1
34				
35	FL14	Seal	紅墊片	5
36	SV140	Fitting Stud (Short)	放油螺絲 (短) 1孔	2
37	VM37	Oil Sight Gauge	紅墊片	13
38	SV141	Fitting Stud (Long)	放油螺絲 (長) 雙孔	1
39	M1839	Oil Tube Spring	油管固定線	1
40	M1840	Suction Pipe	迴油管	1

* Ref. No. 41 to 81See the following page



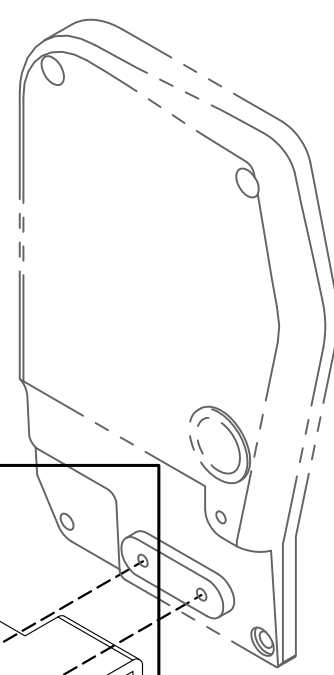
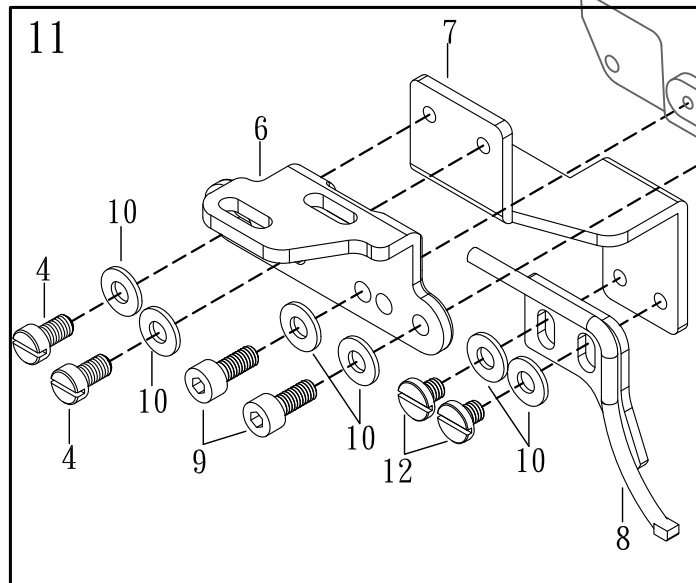
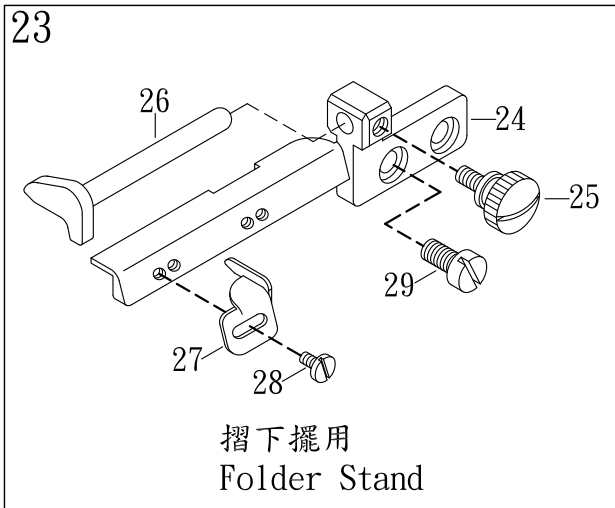
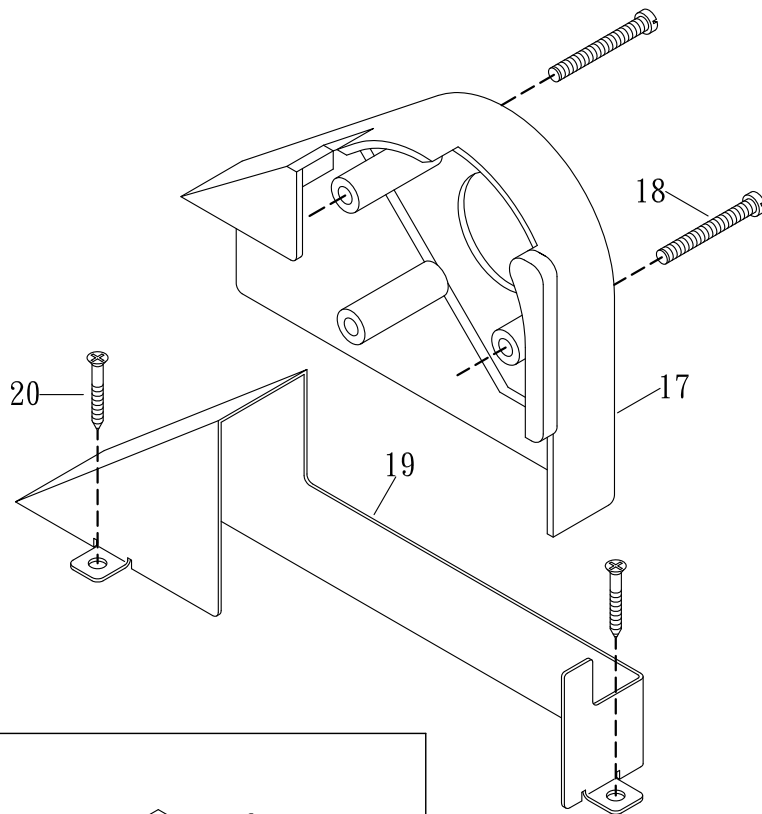
LUBURICATION MECHANISM

給油機構

18

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
41	H1441	Bamboo Joint	油嘴	3
42	N1304-1	Oil Sight Top Nozzle	外視油量上噴嘴	1
43	SF244	Screw (M6 - 1.0 × 16)	螺絲	2
44	M1844	Oil Tube (φ 3.5 × φ 5 × 70 mm)	油管	1
45	M1845-1	Oiling Sponge	吸油棉(下)	1
46	VM47	Dust - Proof Plate	防塵蓋	1
47	VM48-1	Oil Tube Stay	油管固定架	1
48	VM49	Oil Sight Gauge	外視油量計	1
49	VM50	Draining Felt (Lower)	吸油棉 (下)	1
50	VM51	Oil Tube (4 × 6 × 370 mm)	油管 (4 × 6 × 370 mm)	1
51	VM52	Suction Pipe Stay	吸油管固定塞	1
52	VM53	Oil Filter	濾網	1
53	SV263	Fitting Stud	轉油螺絲	1
54	M1854	Oil Pump , Complete Set	油泵組	1
55	VM41	Oil Pump Driving Worm Gear	油泵驅動蝸齒	1
56	SF228	Screw (M4 - 0.7 × 4)	螺絲	2
57	VM40-11	Pump Upper Base	油泵主體	1
58	VM40-32	Inner Gear	內輪子 (薄 6mm)	2
59	VM40-62	Outer Gear	外輪子 (薄 6mm)	2
60	M1860	Pump Inter Base	油泵中層	1
61	VM40-31	Pump Lower Base	油泵下層	1
62	VM40-42	Inner Gear	內輪子 (厚 7.5mm)	1
63	VM40-52	Outer Gear	外輪子 (厚 7.5mm)	1
64	F1364	Center Shaft	油泵主軸	1
65	VM40-2	Lower Base Washer	油泵底座墊片	1
66	VM40-8	Oil Filter	油泵濾網	1
67	VM40-9	Filter Plate	固定濾網環	1
68	SV237	Screw (M4 - 0.7 × 40)	螺絲	2
69	SV238	Screw (M4 - 0.7 × 45)	螺絲	2
70	NV12	Nut	螺帽	1
71	VM46	Oil Nozzle For Worm Gear	驅動蝸齒噴油嘴	1
72				
73	VM28	Oil Tube (4 × 6 × 35mm)	油管(4×6×35mm)	1
74	H1468	Oil Felt	吸油棉	1
75	VM42	Suction Pipe	吸油管	1
76	VM39	Oil Tube (Short) , Complete Set	油管組(短)	1
77	VM34	Oil Tube (4 × 6 × 33mm)	油管(4×6×33mm)	1
78	VM24-1	Oil Tube (4 × 6 × 160mm)	油管	1
79	VM32	Oil Tube (4 × 6 × 43 mm)	油管	1
80	VM29-1	Oil Tube Joint , One Way	單向油管接頭	6
81	VM27	Oil Tube Joint , Two Way	雙向油管接頭	1

* Ref. No. 1 to 40See the preceding page.



**ATTACHMENT FOR HEMMING &
SEAM COVERING (OPTIONAL)**

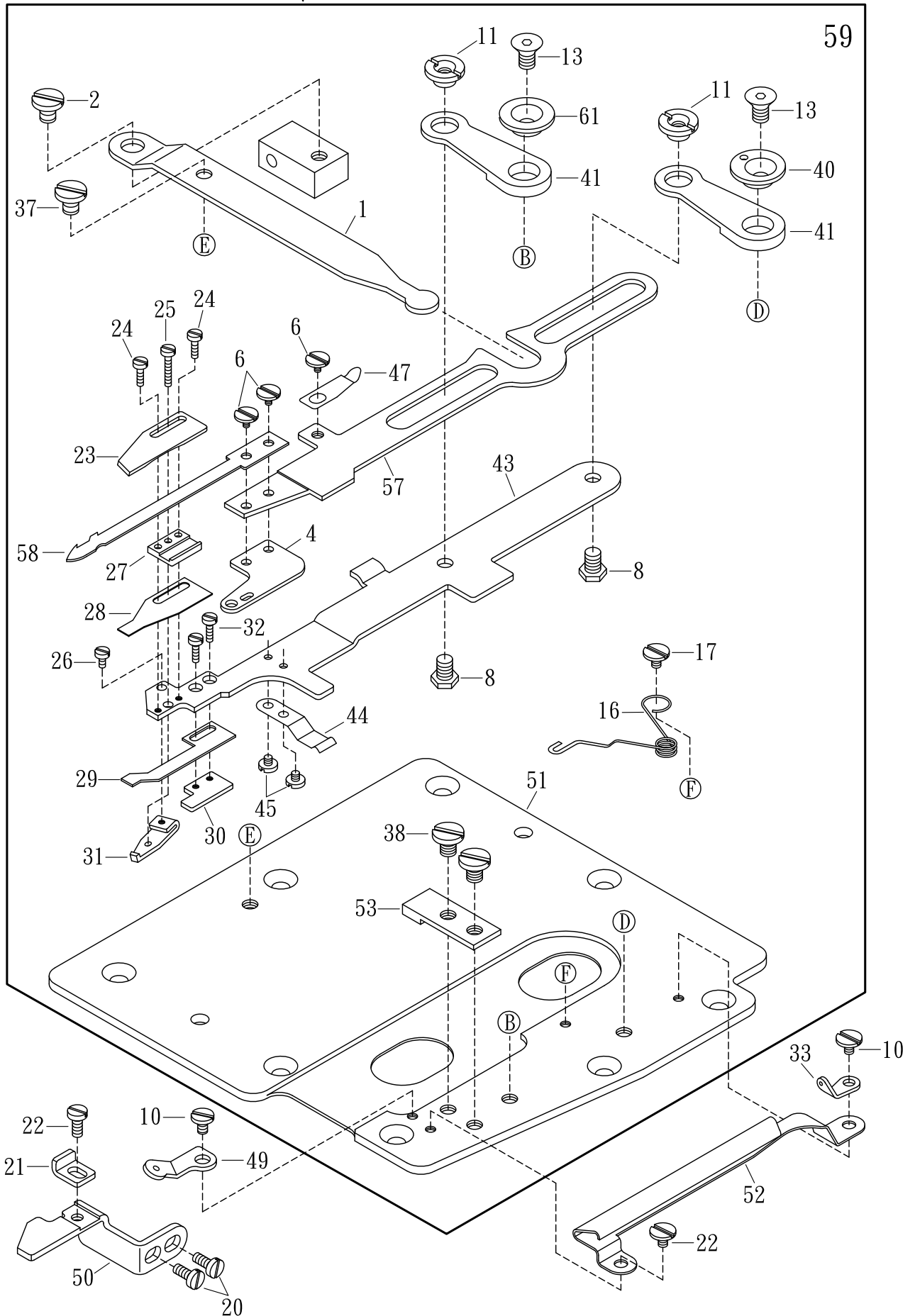
專用配件(選購)

19

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1				
2				
3				
4	SV221	Screw (M 4 - 0. 7× 8)	螺絲	2
5				
6	M2129-1	Upper Trimming Knife Base	上切刀固定座	1
7	M2807	Air Wiper Bracket	吹風撥線管調節定位座	1
8	24-08	Air Wiper Tube	吹風撥線管	1
9	SF225	Screw (M 4 - 0. 7× 10)	螺絲	2
10	WF04	Washer	墊片	6
11	M2811	Air Wiper, Complete Set(AWT Optional)	吹風撥線管整組 (AWT專用) (選配)	1
12	SV239	Screw (M 4 - 0. 7× 5)	螺絲	2
13				
14				
15				
16				
17	15-27-1	Belt Cover (Top) (Optional)	皮帶蓋 (上) (普通用)(選配)	1
18	15-28	Screw (M6 - 1.0 × 48)	螺絲	3
19	15-23	Belt Guard (Optional)	皮帶安全蓋 (普通用)(選配)	1
20	15-24	Screw (SM5 / 32)	木栓螺絲	3
21				
22				
23	F1401	Bottom Hemming Folder	折下擺組	1
24	F1402	Folder Stand	折下擺固定座	1
25	14-7	Screw (M4 - 0.7 × 18)	特製螺絲	1
26	F1404	Width Aadjuster	可調擋邊	1
27	F1405	Fabric Edge Guide (Left)	左擋邊	1
28	GB08	Screw (M3 - 0.5 × 3.5)	螺絲	1
29	GJ36	Screw (M4 - 0.7 × 5.8)	螺絲	2

888-A 下切刀

整組編號: 17-59CH



UNDER THREAD TRIMMER

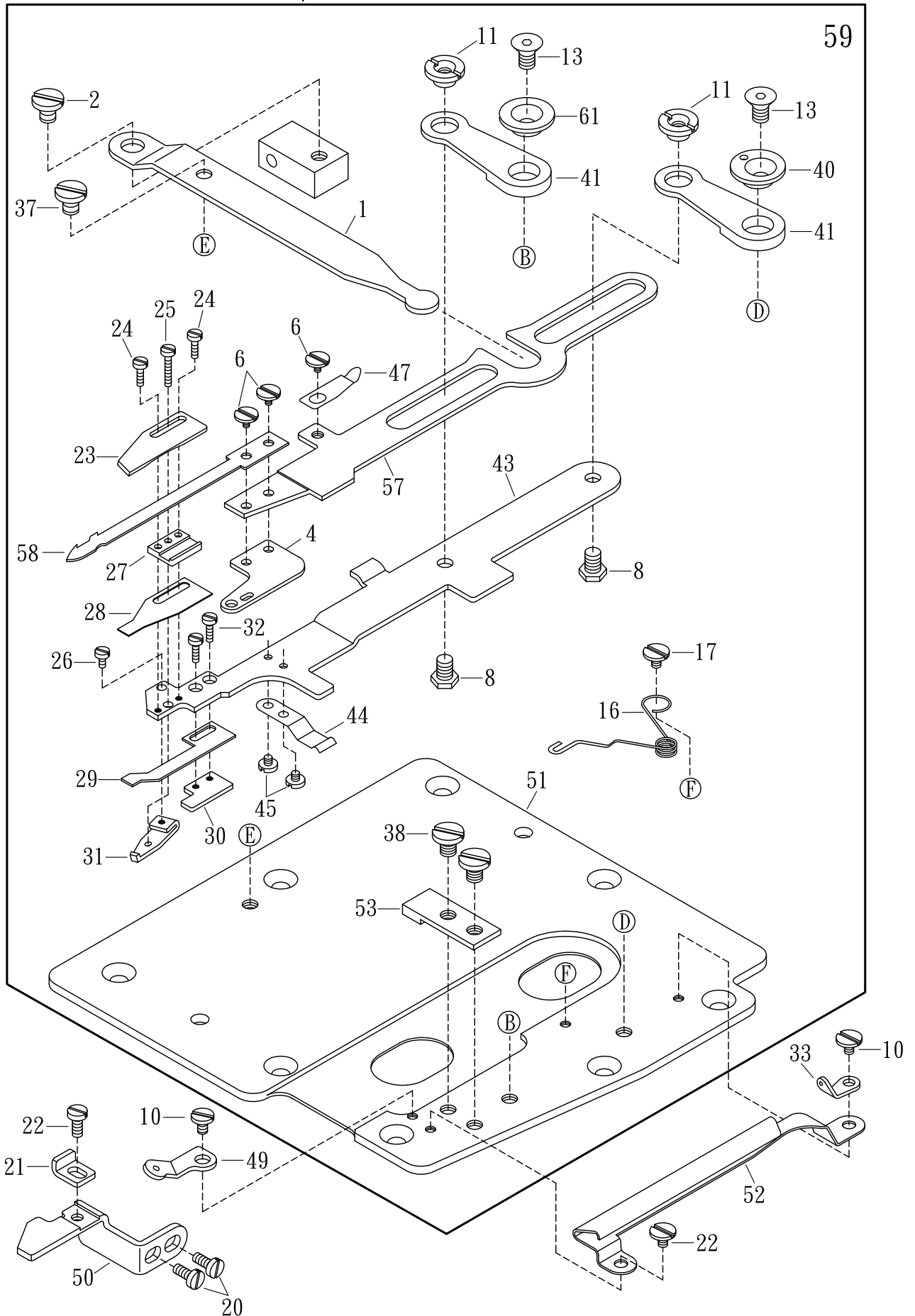
下切刀驅動機構

Ref. No.	Parts No.	Description	產 品 名 稱	20 Amt. Req.
1	17-01	Lower Knife Driving Lever	驅動桿	1
2	17-02	Screw (M4 - 0.7)	螺絲	2
3				
4	17-04-3	Lower Knife Holder	刀鎖付板	1
5				
6	MDB025	Screw (M3 - 0.5 × 2.5)	螺絲	3
7				
8	17-08	Screw (M4 - 0.7 × 4.5)	螺絲	2
9				
10	SV214	Screw (M3 - 0.5 × 4)	螺絲	2
11	17-11	Nut	組合螺帽	2
12				
13	17-13	Screw (M4 - 0.7 × 6.5)	皿型螺絲	2
14				
15				
16	17-16	Upper Knife Carrier Spring	送進彈簧	1
17	17-17	Screw (M4 - 0.7)	螺絲	1
18				
19				
20	SV221	Screw (M4 - 0.7 × 8)	螺絲	2
21	17-21	Lower Knife Carrier Stop	消力擋	1
22	GB08	Screw (M3 - 0.5 × 3.5)	螺絲	2
23	17-23	Upper Knife	3100512固定刀	1
24	17-24	Screw (M2 - 0.4 × 5.5)	螺絲	2
25	17-25	Screw (M2 - 0.4 × 9.5)	螺絲	1
26	17-26	Screw (M2 - 0.4 × 3)	螺絲	1
27	17-27-2	Upper Knife Guide	刀墊座	1
28	17-28	Clamp Spring	夾線片	1
29	17-29	Clamp Spring Presser	夾線押簧片	1
30	17-30	Clamp Spring Presser Holder	夾線固定板	1
31	17-31	Clamp Spring Presser Adjusting Unit	夾線調節片	1
32	17-32	Screw (M2 - 0.4 × 3.5)	螺絲	2
33	VC62	Looper Thread Eyelet (Right)	下飾線過線板(右)	1
34				
35				
36				
37	17-37	Screw (M4 - 0.7)	螺絲	1
38	17-38	Screw (M4 - 0.7 × 4)	螺絲	2
39				
40	17-40	Knife Guide Lever Ring (Right)	導引切刀搖臂偏心輪	1

* Ref. No. 41 to 62See the following page

888-A 下切刀

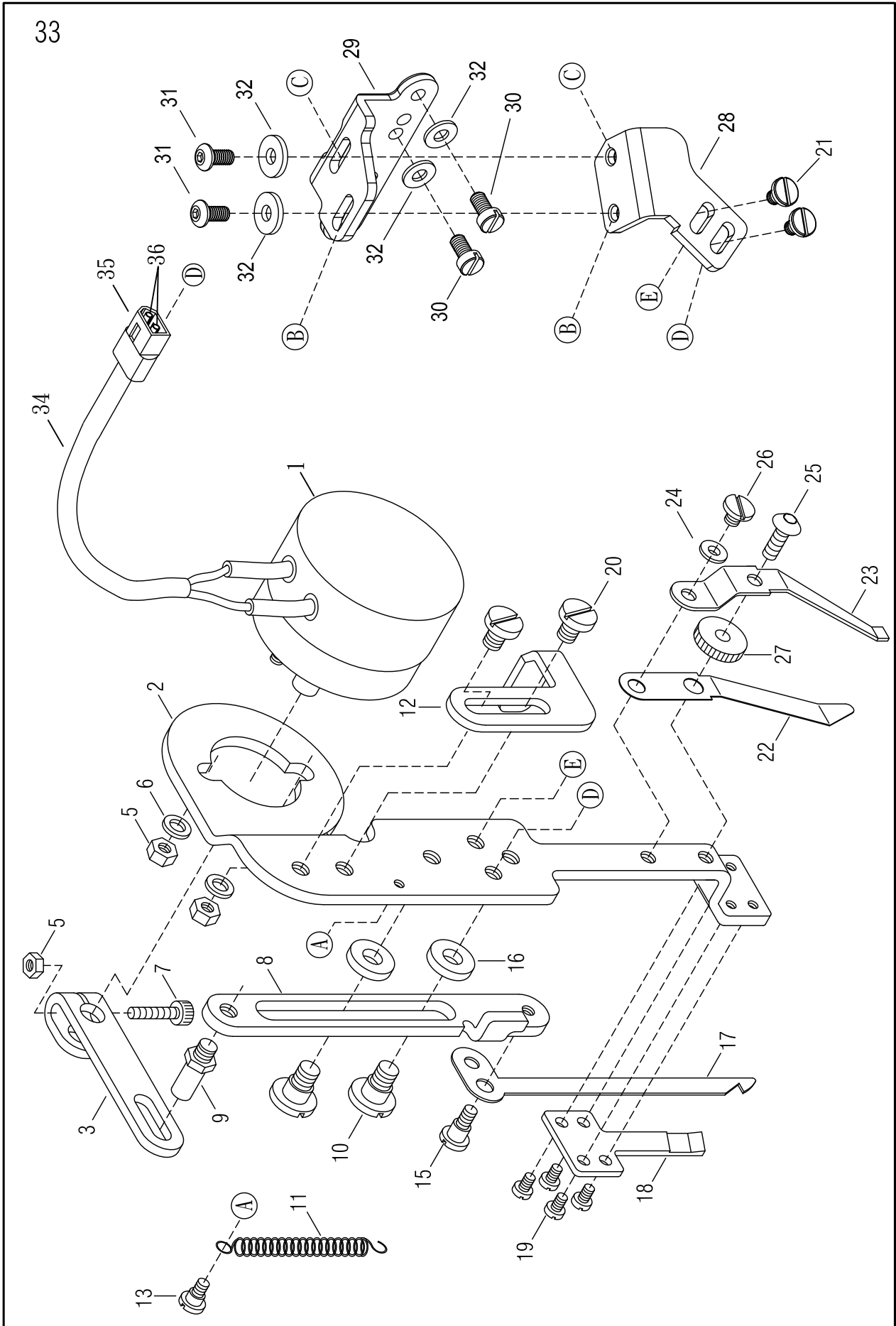
整組編號: 17-59CH



UNDER THREAD TRIMMER**下切刀驅動機構**

Ref. No.	Parts No.	Description	產 品 名 稱	20 Amt . Req .
41	17-41-1	Knife Guide Lever	導引切刀搖臂	2
42				
43	17-43	Upper Knife Carrier	上切固定座	1
44	17-44	Supplementary Spring	隱刀夾簧	1
45	17-45	Screw (M2 - 0.4 × 2)	螺絲	2
46				
47	17-47	Supplementary Spring	活動刀押簧	1
48				
49	F0360	Looper Thread Eyelet (Left)	下飾線過線板(左)	1
50	17-50	Lower Knife Carrier Guide	水平支架	1
51	17-511	Crank Chamber Cover	下切刀基板	1
52	17-52-1	Looper Thread Protector	過線護線槽	1
53	17-53	Upper Knife Carrier Stop	切刀定位固定板	1
54				
55				
56				
57	17-57	Lower Knife Carrier	下切刀活動刀座	1
58	17-58-9	Lower Knife	3100513活動刀	1
59	17-59CH	Complete Set Under Thread Trimmer	A與N600共用下切刀組	1
60				
61	17-61	Knife Guide Level Ring (Left)	搖臂定位襯套	1
62				

* Ref. No. 1 to 40See the preceding page.

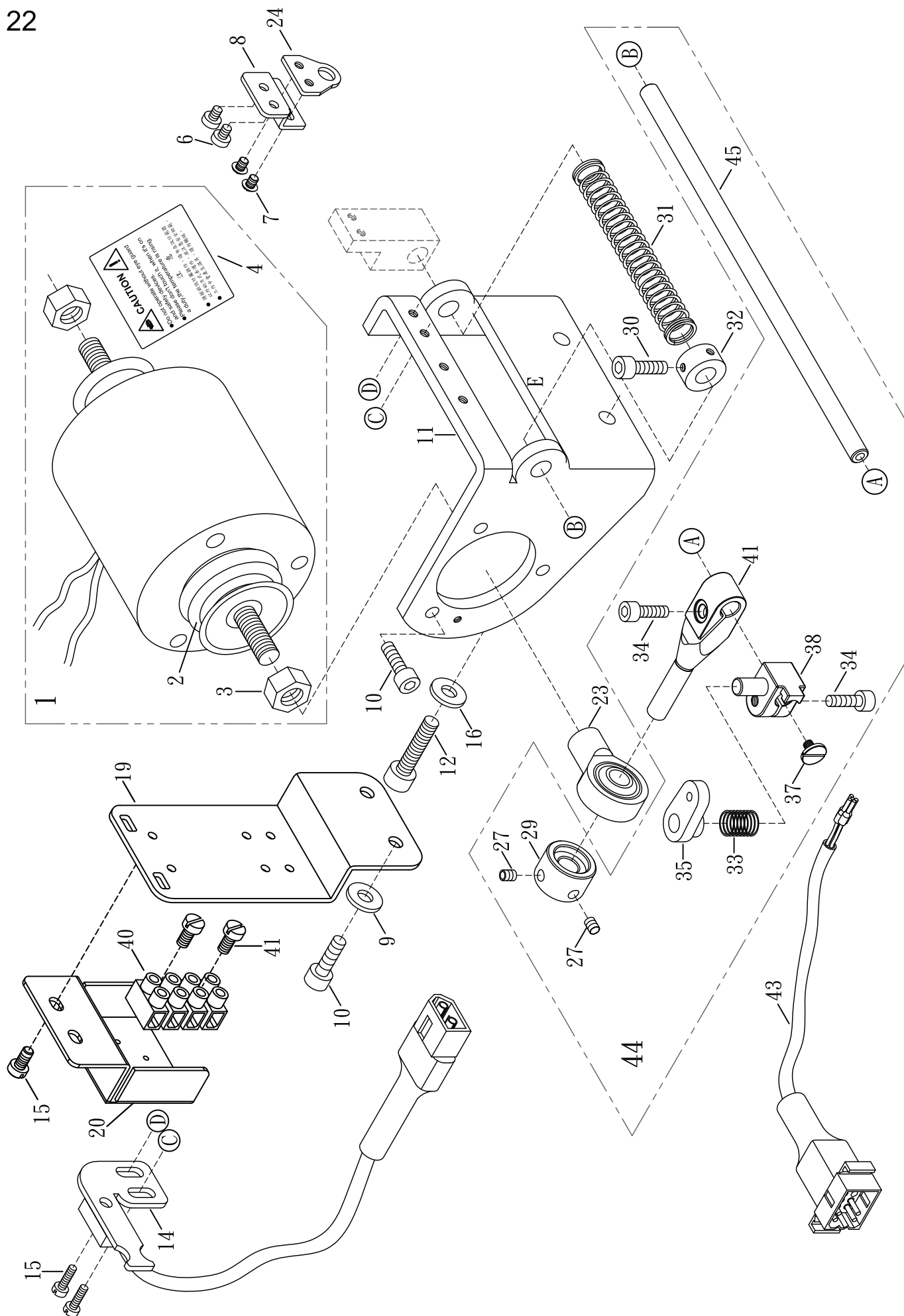


TOP THREAD TRIMMER (ELECTRIC TYPE) (OPTIONAL)

電磁式上切刀機構(選購)

21

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	37-01	Solenoid	電磁閥	1
2	37-02	Solenoid Bracket	電磁閥機體座	1
3	37-03-1	Solenoid Driving Arm	電磁閥驅動臂	1
4				
5	37-05	Nut	螺帽	3
6	18-24	Washer	華司	3
7	37-07	Screw (M3-0.5×14)	螺絲	1
8	37-08-1	Top Trimmer Guide Plate	上切刀導槽座	1
9	37-09	Screw (M4-0.7×3)	導槽連接螺絲	1
10	37-10	Screw (M4-0.7×4.3)	螺絲	2
11	37-11	Spring	拉簧	1
12	37-12-1	Adjusting Screw	調節器	1
13	37-13	Nut	螺帽	1
14				
15	18-15-1	Screw (M3-0.5×6.4)	螺絲	2
16	37-16	Washer	墊片	2
17	18-17	Movable Trimming Knife	上切活動刀	1
18	18-18	Fixed Trimming Knife	上切固定刀	1
19	18-19	Screw (M2-0.4×3.8)	螺絲	4
20	18-20	Screw (SM9/64-40×5)	螺絲	2
21	18-21	Screw (M4-0.7×6)	螺絲	2
22	18-22	Clamp Spring	夾線片	1
23	18-23-1	Knife Press Adjusting Spring	夾線押力片	1
24	18-24	Washer	墊片 (M3)	1
25	18-25	Adjusting Screw (M3-0.5×8)	調節螺絲	1
26	18-26	Screw (M3-0.5×4)	螺絲	1
27	18-27	Nut	調節螺帽	1
28	M2128	Knife Guide Bracket	方向作動調整座	1
29	M2129-1	Upper Trimming Knife Base	上切刀固定座	1
30	SF225	Screw(M4-0.7×10)	螺絲	2
31	18-31	Screw (M4-0.7×8)	螺絲	2
32	FA24	Washer	華司	4
33	M2133	Top Thread Trimmer, Complete Set	上切刀整組	1
34	20-32	PVC Cover	PVC套管	1
35	20-33	Connector Cover	連接器套頭	1
36	20-34	Terminal	端子(母)	2

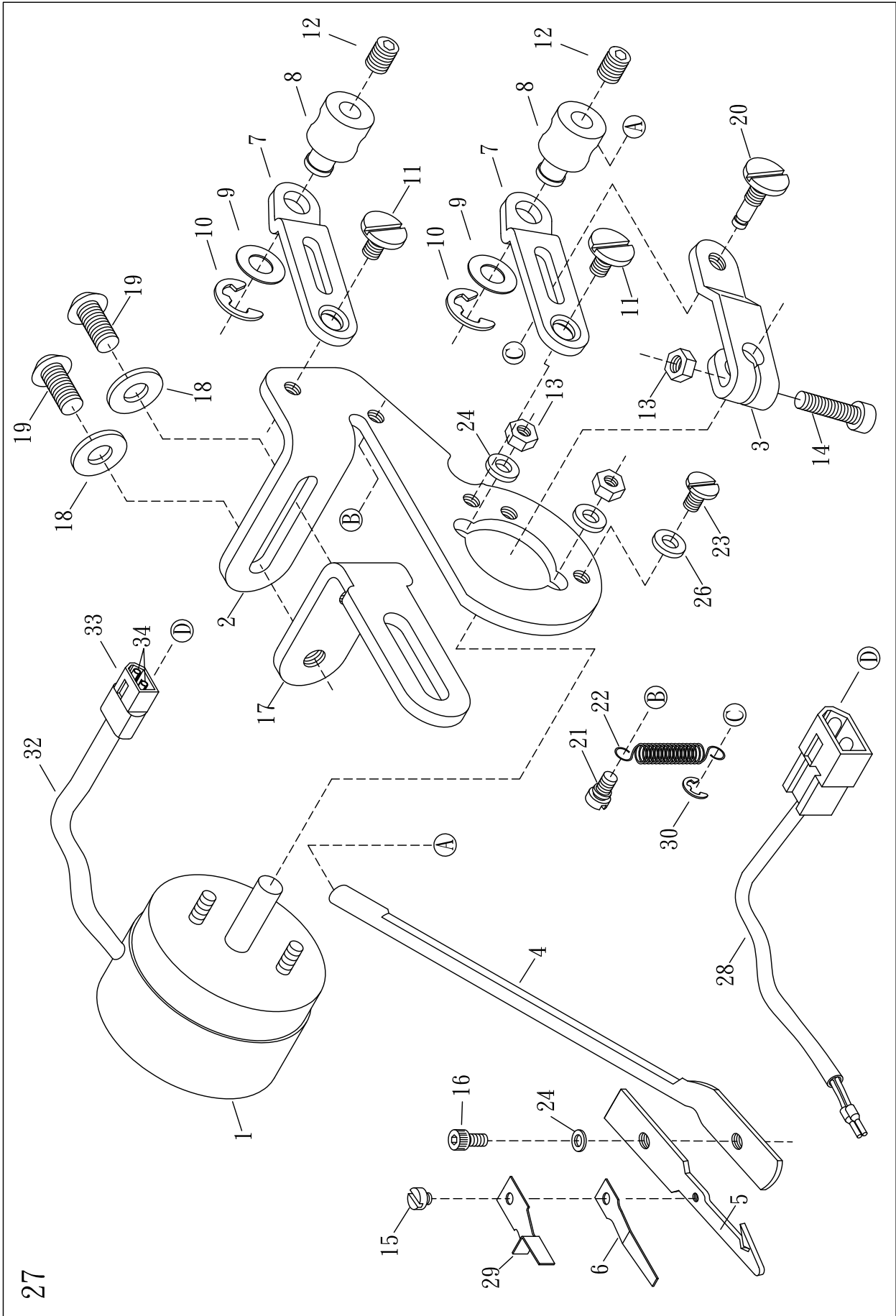


UNDER THREAD TRIMMER (ELECTRIC TYPE) (OPTIONAL)

電磁式下切刀驅動機構(選購)

22

Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1	19-01	Under Trimmer Solenoid	下切刀電磁閥	1
2	19-02	Solenoid Body	電磁閥伸縮護套	1
3	19-03	Nut	螺母	2
4	N053	Label	貼紙	1
5				
6	SV208	Screw (M3 - 0.5 × 4.5)	螺絲	2
7	GB08	Screw (M3 - 0.5 × 3.5)	螺絲	2
8	19-08	Magnetic Adjusting Base	磁鐵調節座	1
9	VK48	Washer	墊片	2
10	SV252	Screw (M5 - 0.8 × 10)	螺絲	5
11	19-11-3	Trimming Solenoid Support	下切刀驅動固定座	1
12	SF244	Screw (M6 - 1.0 × 16)	螺絲	2
13				
14	19-14-1	Safety Switch Bracket	安全開關座	1
15	SV221	Screw (M4 - 0.7 × 8)	螺絲	4
16	WF06	Washer	墊片	2
17				
18				
19	N2044-1	Air Solenoid Base	氣壓閥組固定座	1
20	S2120	Terminator Support	端子固定座	1
21				
22				
23	19-23	Plunger Connecting Rod	魚眼軸承	1
24	19-24-1	Magnetic Base	磁鐵座	1
25				
26				
27	SV250	Screw (M5 - 0.8 × 5)	螺絲	2
28				
29	19-29	Collar	止推緊環	1
30	SV247	Screw (M4 - 0.7 × 20)	螺絲	2
31	19-31	Spring	彈簧	1
32	VH32	Collar	止推緊環	1
33	19-33-1	Spring	彈簧	1
34	SF230	Screw (M5 - 0.8 × 12)	螺絲	2
35	19-35	Connecting Block (Right)	調節座	1
36				
37	MFB055	Screw (M4 - 0.7 × 5.5)	螺絲	1
38	19-38	Screw Base	螺樁座	1
39	MDA100	Screw (M3 - 0.5 × 10)	螺絲	2
40	19-40	Terminator Base	端子座	1
41	19-41	Plunger	調節桿座	1
42				
43	19-43	Adopting Cord	電切用中繼線	1
44	19-44	Under Trimmer Solenoid Set	下切刀驅動組	1
45	19-45	Cylinder Return Shaft	螺桿軸心	1



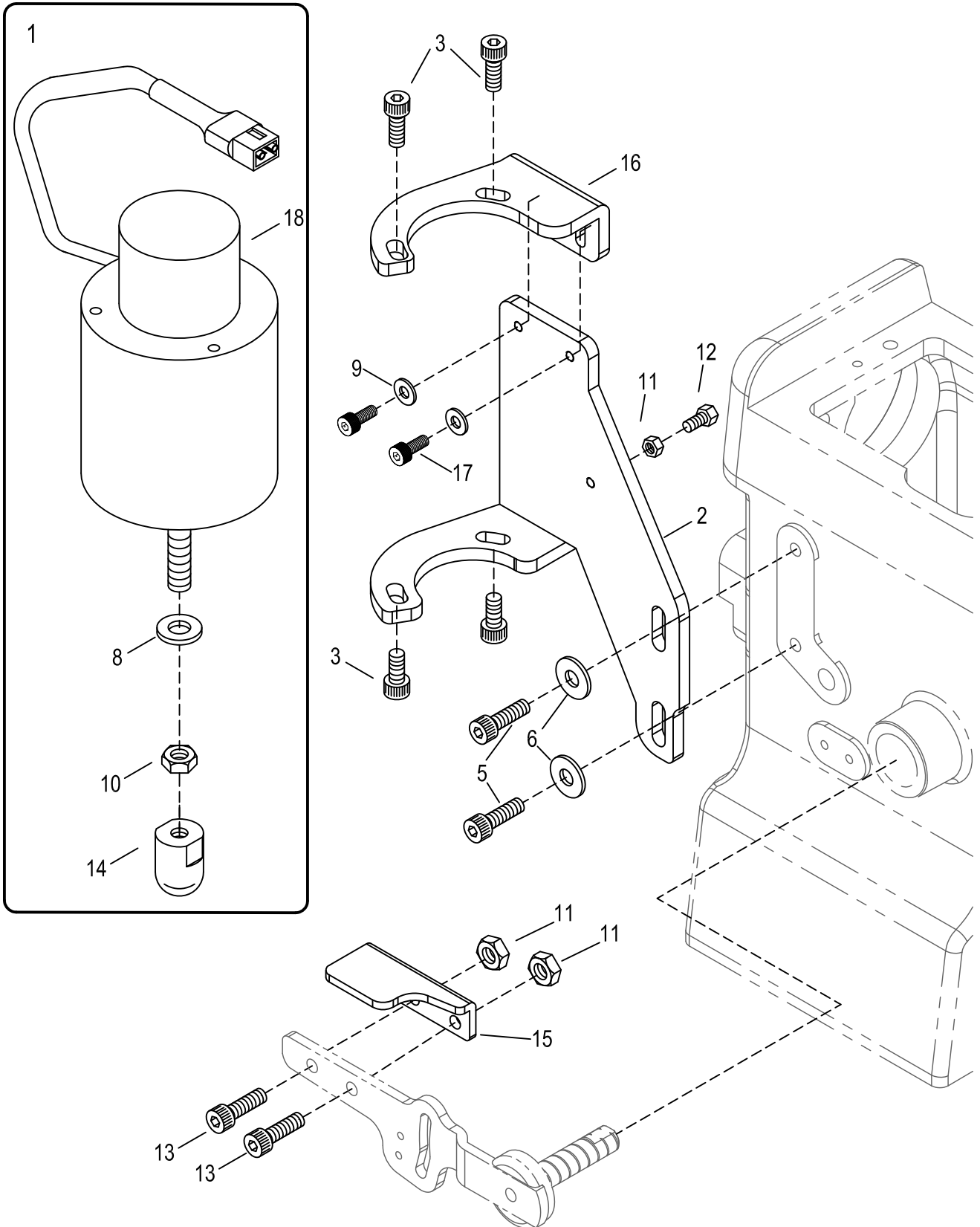
27

ELECTRIC WIPER (OPTIONAL)

電磁式上撥線機構 (選購)

23

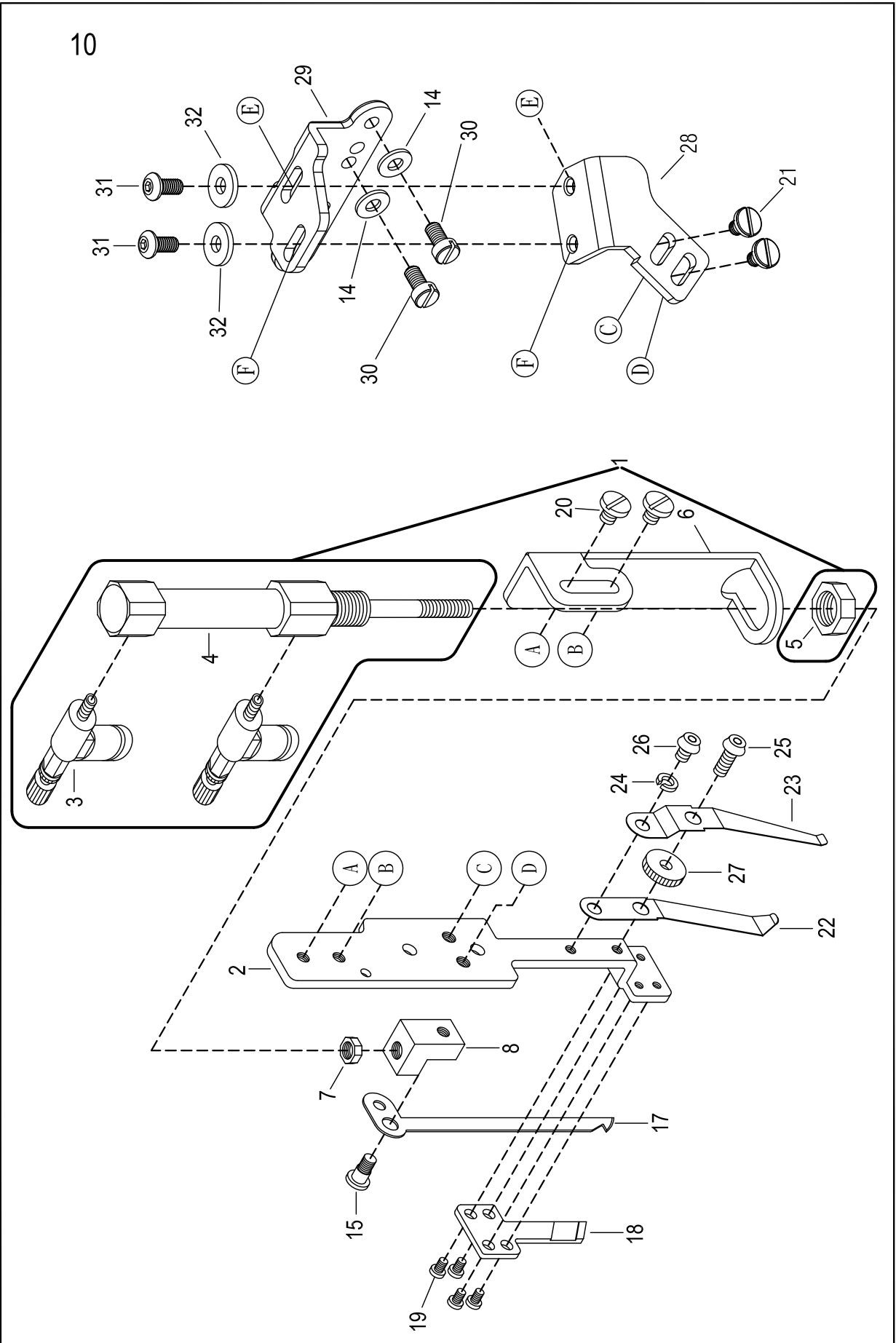
Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
1	20-01	Wiper Solenoid	撥線電磁閥	1
2	N2602	Solenoid Support	撥機機體座	1
3	20-03	Wiper Bracket	電磁驅動臂	1
4	N2604	Wiper Bar	撥線搖臂	1
5	N2605	Wiper Hook	撥線勾	1
6	N2606	Clamp Spring	夾線彈簧片	1
7	20-71	Wiper Adjusting Arm	方向作動調整臂	2
8	20-08-1	Solenoid Lever Pin	轉動軸	2
9	20-09	Washer	墊片	2
10	16-28	Retaining Ring	扣環	2
11	20-111	Screw (M3-0.5×4.8)	螺絲	2
12	SF228	Screw (M4-0.7×4)	螺絲	2
13	37-05	Nut	螺帽	3
14	20-14	Screw (M3-0.5×12)	螺絲	1
15	20-15	Screw (M2-0.4×2)	螺絲	1
16	18-26	Screw (M3-0.5×4)	螺絲	1
17	N2617	Solenoid Support Link	連接支撐架	1
18	FA24	Washer	墊片	2
19	18-31	Screw (M4-0.7×8)	螺絲	2
20	20-20	Pin Screw	驅動臂插銷	1
21	37-13	Screw (M3-0.5×2.4)	螺絲	1
22	N2622	Spring	拉簧	1
23	SV112	Screw (SM9/64-40×4.5)	螺絲	1
24	18-24	Washer	墊片	3
25				
26	20-26	Stop Washer	消力擋	1
27	N2627	Wiper Set	撥線器組	1
28	20-28	Extension Cord	連接延長線	1
29	N2629	Needle Cuavd	頂針片	1
30	H1341	Retaining Ring	扣環	1
31				
32	20-32	PVC Cover	PVC套管	1
33	20-33	Connector Cover	連接器套頭	1
34	20-34	Teminal	端子(母)	2



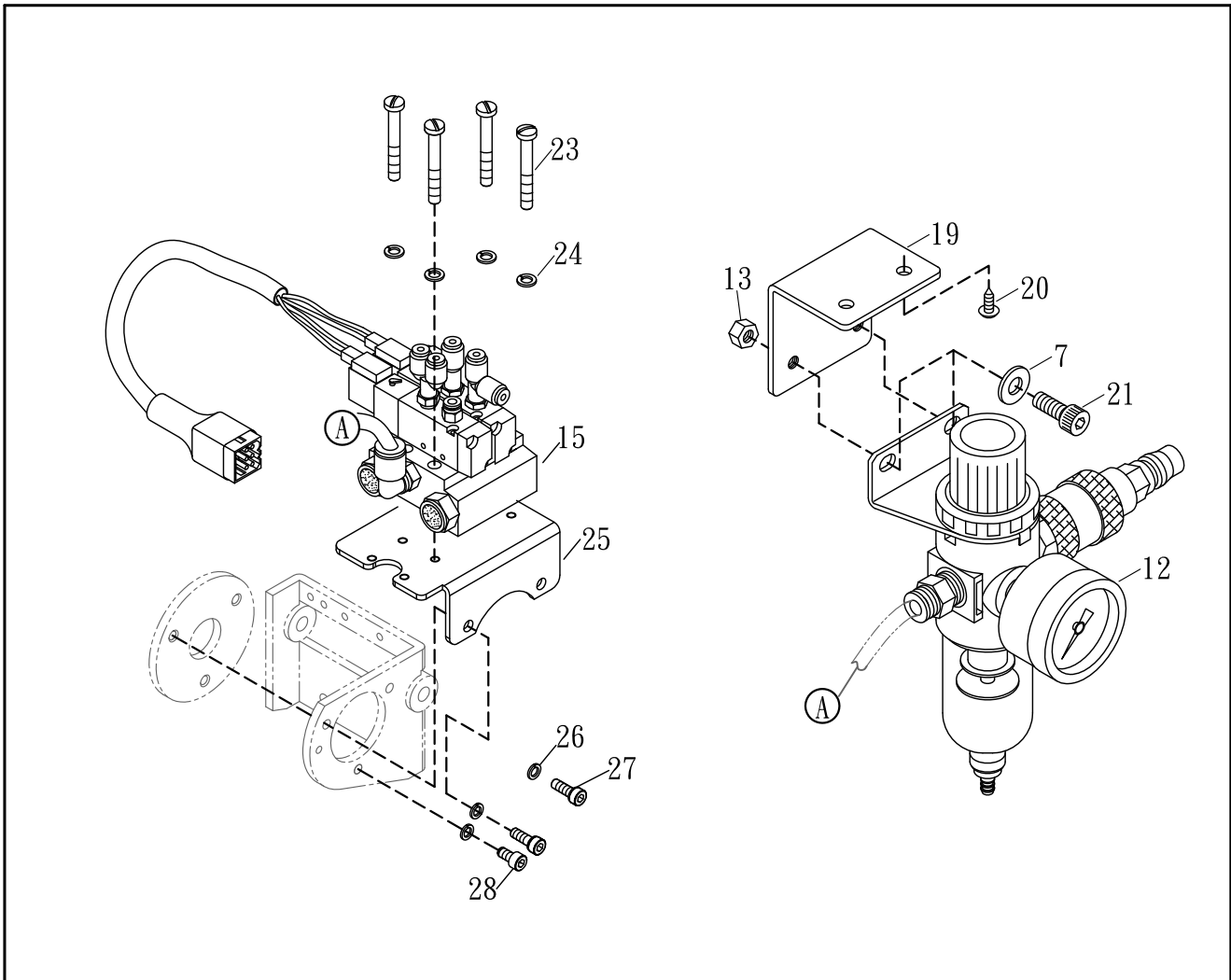
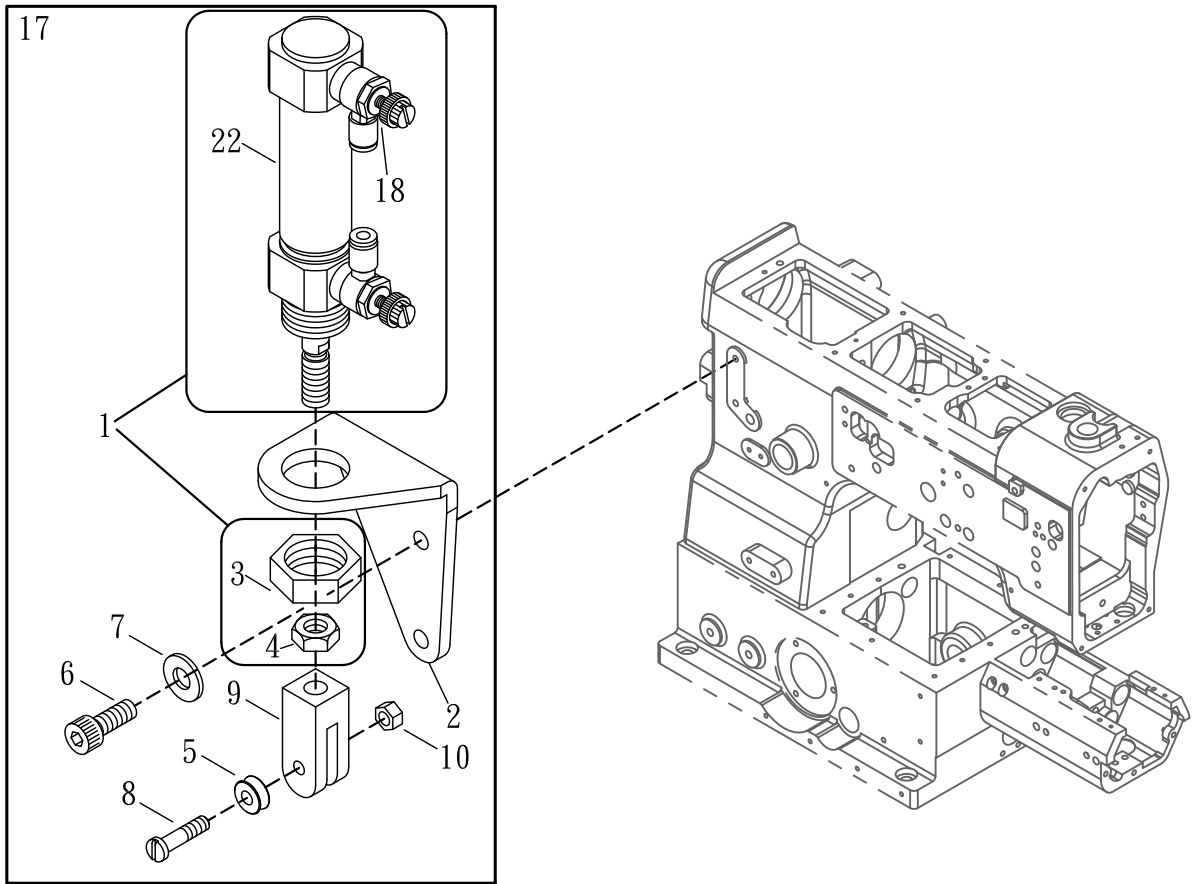
PRESSER FOOT LIFTER (ELECTRIC TYPE) (OPTIONAL)**電磁式抬壓驅動機構(選購)****24**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req.
1	N2401A	Presser Foot Lifter Solenoid Complete Set	抬押腳電磁閥組	1
2	M2402B	Solenoid Support (Lower)	電磁閥下吊座	1
3	SV252	Screw (M5 - 0.8 × 10)	螺絲	4
4				
5	SV268	Screw (M6 - 1.0 × 12)	螺絲	2
6	WF06	Washer	墊片	2
7				
8	N2408	Rubber Cushion	橡膠墊	1
9	WF04	Washer	墊片	1
10	NV14	Nut	螺帽	1
11	NV12	Nut	螺帽	3
12	MFZ100	Lifter Wheel Guide	橡膠螺絲	1
13	SF230	Screw (M5 - 0.8 × 12)	螺絲	2
14	23-05	Plastic Pushing Block	塑膠推塊	1
15	M2415	Bracket	固定板	1
16	M2416	Solenoid Support (Upper)	電磁閥上吊座	1
17	MFB100	Screw (M4 - 0.7 × 10)	螺絲	2
18	N2401	Solenoid	電磁閥	1

風上切刀



TOP THREAD TRIMMER (PNEUMATIC TYPE)(OPTIONAL)			氣壓式上切刀機構(選購)	25
Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req.
1	18-1	Top Trimmer Air Cylinder Complete Set	上切刀氣缸組	1
2	18-2	Fixed Trimmer Knife Holder	氣壓式切刀導槽	1
3	18-3	Pneumatic Regulator	調節閥	2
4	18-4	Top Trimmer Air Cylinder	上切刀氣缸	1
5	18-5	Nut	螺帽	1
6	18-6	Air Cylinder Bracket	氣缸托座	1
7	18-7	Nut	螺帽	1
8	18-8	Movable Trimming Knife Base	活動刀固定座	1
9				
10	M2510	Complete Set Pneumatic Top Trimmer	上切刀氣壓組	1
11				
12				
13				
14	WF04	Washer	墊片	2
15	18-15-1	Screw	螺絲	2
16				
17	18-17	Movable Trimming Knife	上切活動刀	1
18	18-18	Fixed Trimming Knife	上切固定刀	1
19	18-19	Screw	螺絲	4
20	18-20	Screw	螺絲	2
21	18-21	Screw	螺絲	2
22	18-22	Clamp Spring	夾線片	1
23	18-23-1	Knife Press Adjusting Spring	夾線押力片	1
24	18-24	Washer	華司	1
25	18-25	Adjusting Screw	調節螺絲	1
26	18-26	Screw	螺絲	1
27	18-27	Adjusting Nut	調節螺帽	1
28	M2128	Trimming Movement Base	方向作動整座	1
29	M2129-1	Trimming Fixed Bracket	上切刀固定作	1
30	SF225	Screw (M 4 - 0. 7× 10)	螺絲	2
31	18-31	Screw	螺絲	2
32	FA24	Washer	墊片	2

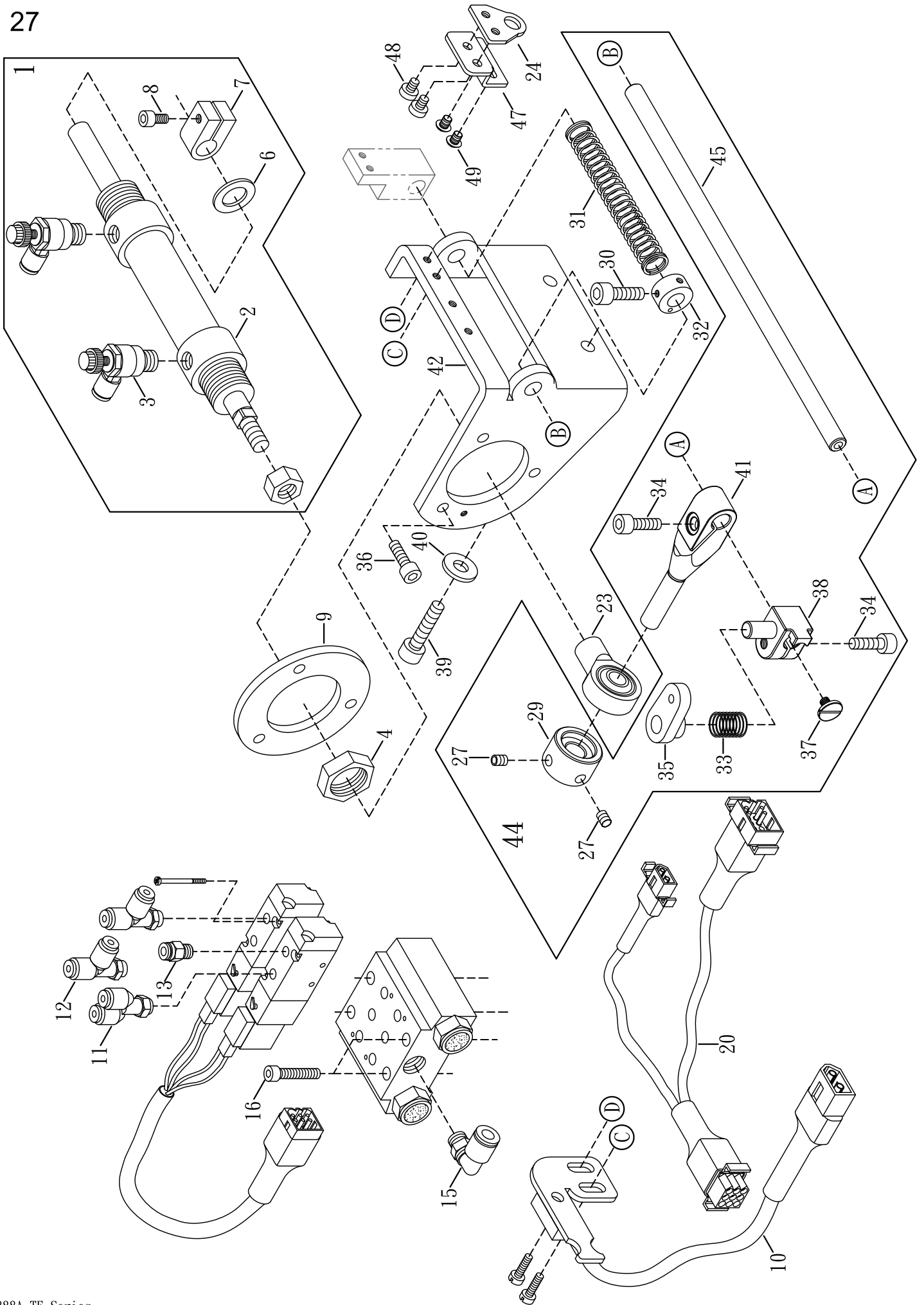


PRESSER FOOT LIFTER(PNEUMATIC TYPE)(OPTIONAL)

氣壓式抬壓腳組與
氣壓閥壓力錶(選購)

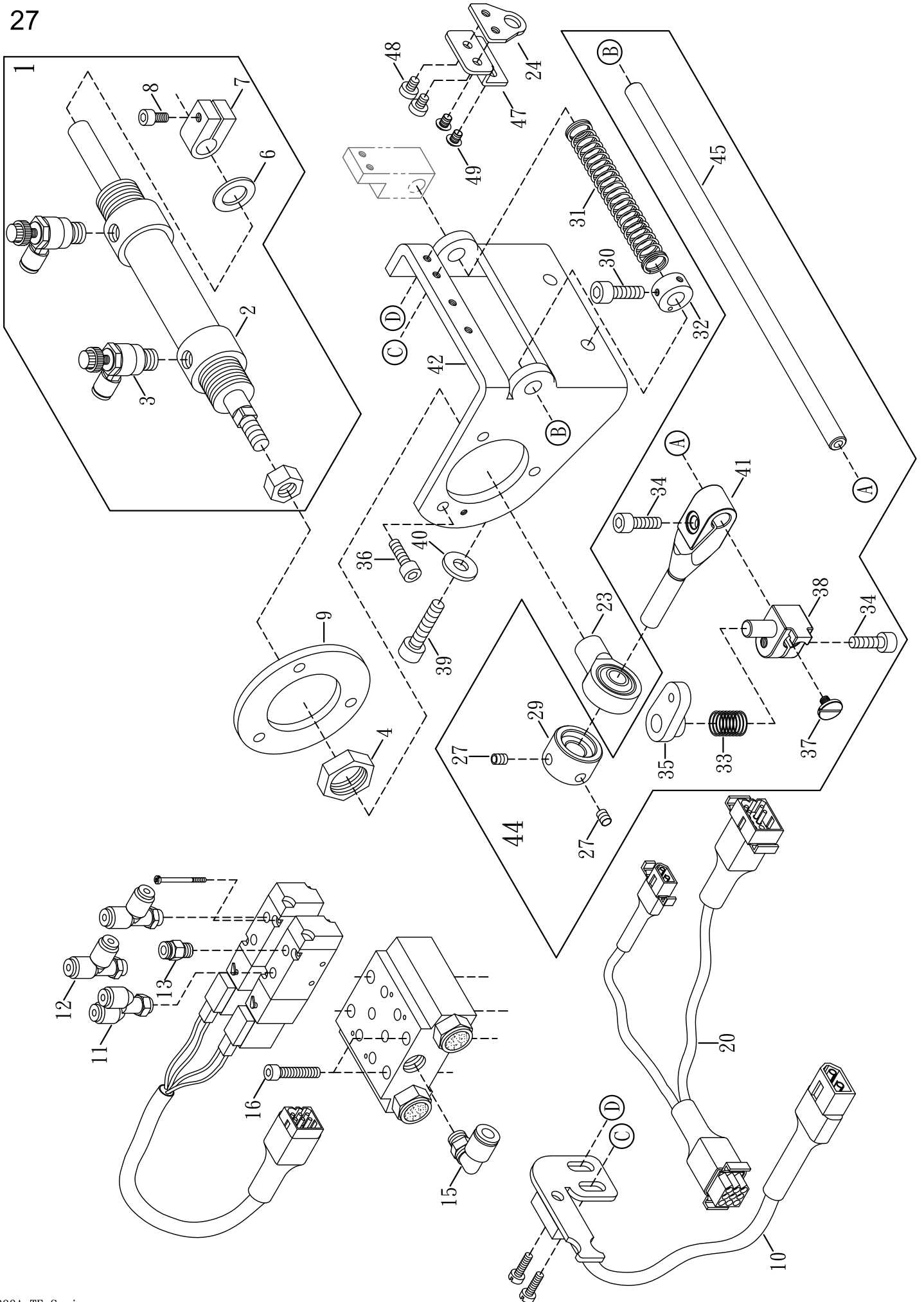
26

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	J3224CL	Air Cylinder Complete Set	氣缸組	1
2	M2602	Air Cylinder Bracket	氣缸托架	1
3	M2603	Nut	螺帽	2
4	M2604	Nut	螺帽	1
5	J3808	Lifting Wheel Guide	滾輪	1
6	GK03	Screw (M6 -1.0 × 14)	螺絲	2
7	WF06	Washer	墊片	4
8	22-16	Screw	螺軸	1
9	M2609	Wheel Base	滾輪座	1
10	NV12	Nut	螺帽	1
11				
12	23-12	Pressure Meter	壓力錶	1
13	NF31	Nut	螺帽	2
14				
15	23-15CLL2	Air Solenoid Base	電磁閥整組	1
16	S045	Y-Type Air Connector	風管三通接頭	1
17	M2617	Air-Type Presser Foot Lifter	氣壓式抬壓腳整組	1
18	M2618	Pneumatic Regulator	調節閥	2
19	23-08	Regulator Support	壓力錶支架	1
20	15-24	Wooden Screw	木螺絲	2
21	SV266	Screw (M6 - 1.0 × 10)	螺絲	2
22	J3225	Air Cylinder	氣缸	1
23	SF221-1	Screw (M4 - 0.7 × 31)	螺絲	4
24	SW03	Spring Washer	彈簧華司	4
25	G1826	Solenoid Support	電磁閥支架	1
26	SW06	Spring Washer	彈簧華司	3
27	SF231	Screw (M5 - 0.8 × 14)	螺絲	2
28	SV252	Screw (M4 - 0.7 × 10)	螺絲	1



UNDER THREAD TRIMMER (PNEUMATIC TYPE)(OPTIONAL)				氣壓式下切刀驅動機構(選購)	27
Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.	
1	21-01	Trimming Cylinder Complete Set	氣缸組	1	
2	21-02	Trimming Cylinder	氣缸	1	
3	21-03	Adjusting Air Value	調節閥	2	
4	21-04	Nut	螺帽	1	
5					
6	21-06	Anti-shock Rubber	避震膠墊	1	
7	21-07	Collar	止推座	1	
8	SF231	Screw (M5 - 0.8 × 14)	螺絲	1	
9	21-09	Cylinder Bracket	氣缸連座	1	
10	19-14-1	Safety Switch Base	安全開關座	1	
11	23-25	Air Tube	Y型2通接頭	1	
12	23-26	Air Tube	T型2通接頭	2	
13	23-27	Air Tube	直接管	1	
14					
15	23-31	Elbow Connector	彎接管	1	
16	MFP300	Screw (M4 - 0.7 × 25)	螺絲	4	
17					
18					
19					
20	N2020	Pneumatic Adaptor Cord	風切中繼線,雙線	1	
21					
22					
23	19-23	Plunger Connecting Pin	魚眼軸承	1	
24	19-24-1	Magnetic Base	磁鐵座	1	
25					
26					
27	SV250	Screw (M5 - 0.8 × 5)	螺絲	2	
28					
29	19-29	Collar	止推緊環	1	
30	SF224	Screw (M4 - 0.7 × 8)	螺絲	2	
31	19-31	Spring	彈簧	1	
32	VH32	Collar	止推緊環	2	
33	19-33-1	Spring	彈簧	1	
34	SF230	Screw (M5 - 0.8 × 12)	螺絲	2	
35	19-35	Connecting Block (Right)	調節座	1	
36	SV252	Screw (M6 - 1.0 × 10)	螺絲	3	
37	MFB055	Screw (M4 - 0.7 × 5.5)	螺絲	1	
38	19-38	Screw Base	螺樁座	1	
39	SF244	Screw (M6 - 1.0 × 16)	螺絲	2	
40	WF06	Washer	華司	2	

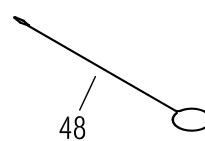
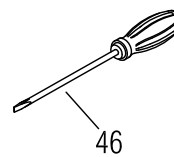
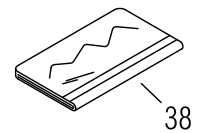
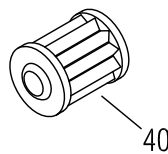
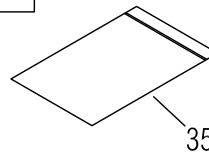
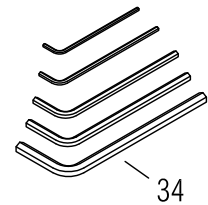
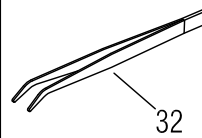
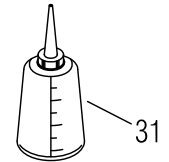
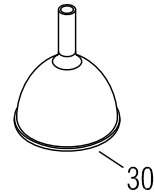
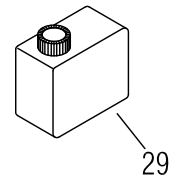
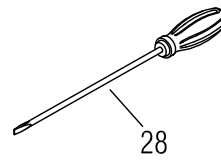
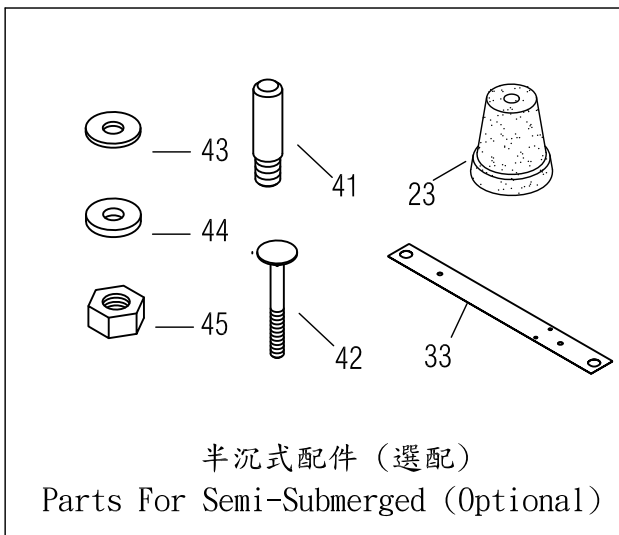
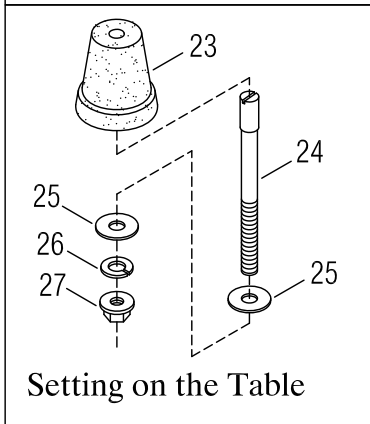
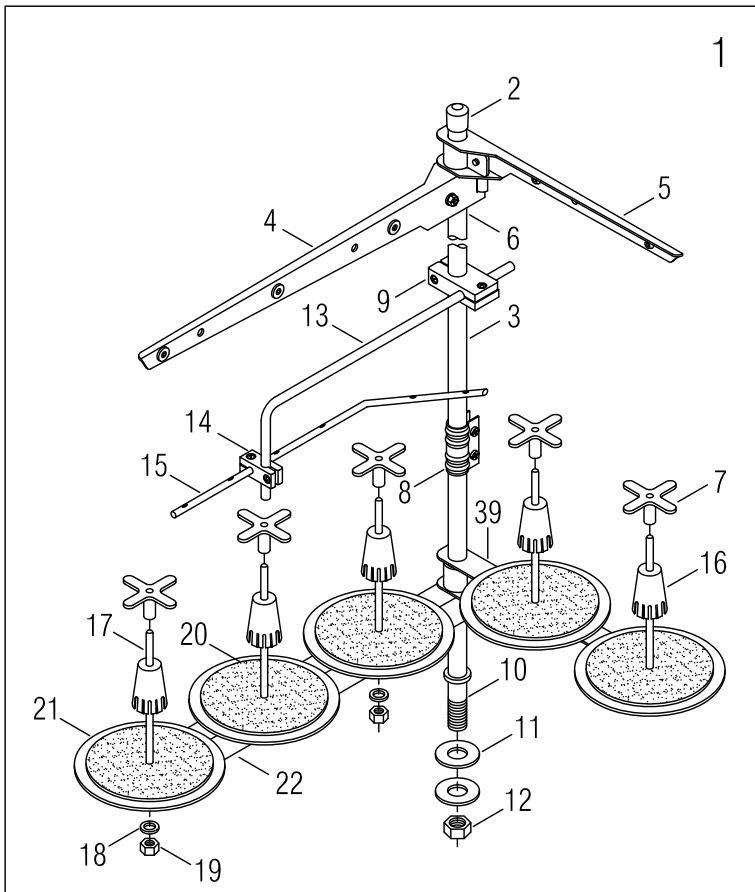
* Ref. No. 41 to 49See the following page



UNDER THREAD TRIMMER (PNEUMATIC TYPE)(OPTIONAL) 氣壓式下切刀驅動機構(選購) 27

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
41	19-41	Plunger	調節桿座	1
42	19-11-3	Trimming Solenoid Support	下切刀驅動固定座	1
43				
44	19-44	Under Trimmer Solenoid Set	下切刀驅動組	1
45	19-45	Cylinder Return Shaft	螺桿軸心	1
46				
47	19-08	Magnetic Adjusting Base	磁鐵調節座	1
48	SV208	Screw (M3 - 0.5 × 4.5)	螺絲	2
49	GB08	Screw (M3 - 0.5 × 3.5)	螺絲	2

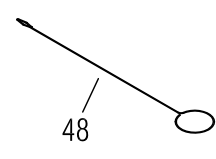
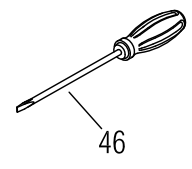
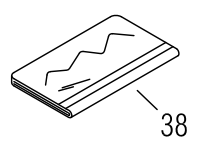
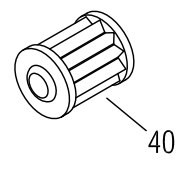
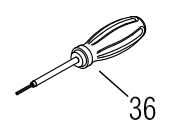
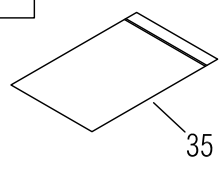
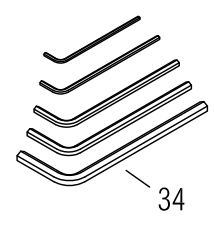
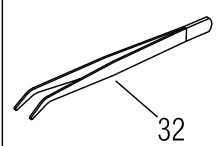
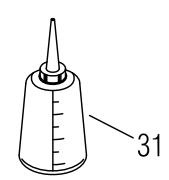
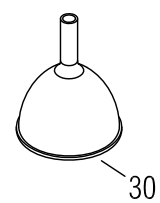
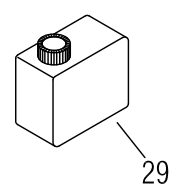
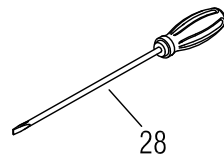
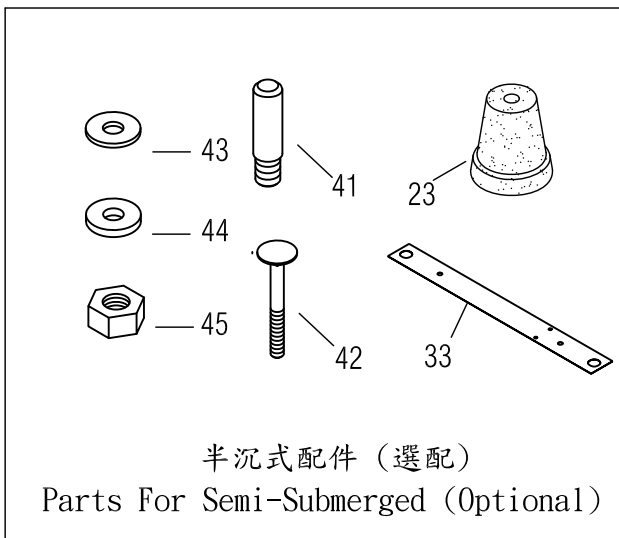
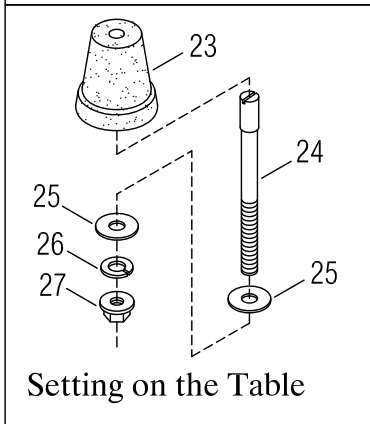
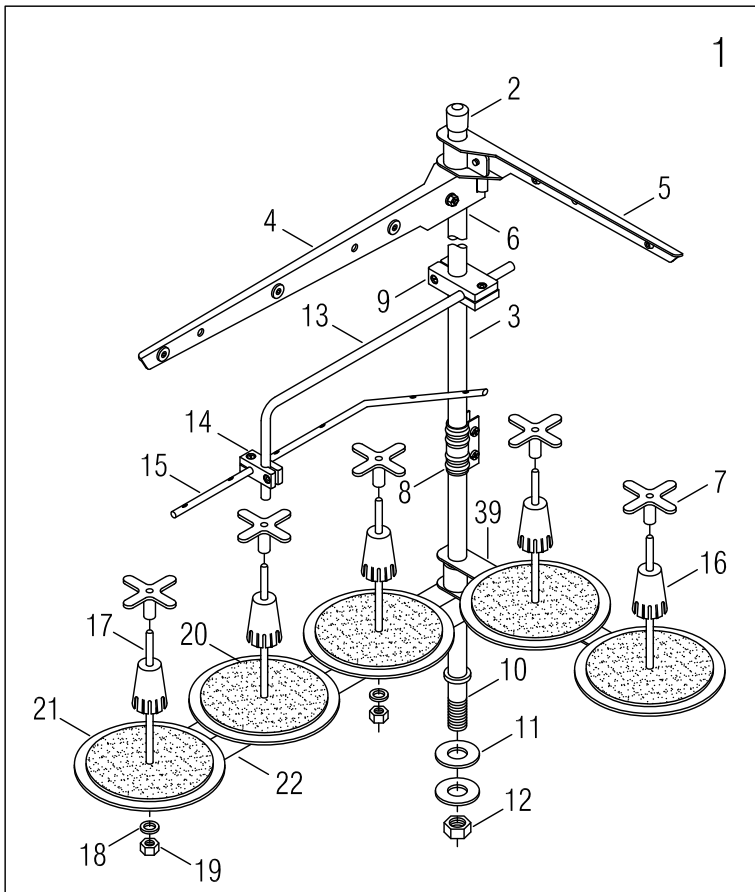
* Ref. No. 1 to 40See the preceding page.



THREAD STAND & SUPPORTING BOARD**線架及機頭托架組****28**

Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	15-01	Thread Stand	線架組	1
2	15-02	Cap	鐵管塑膠套	1
3	15-03	Thread Stand Rod (upper)	線架鐵管上	1
4	15-04	Thread Guide Bracket(3)	3孔過線鐵板	1
5	15-05	Thread Guide Bracket(2)	2孔過線鐵板	1
6	15-06	Screw	鐵板固定螺絲	4
7	FM02	Spool Retaining Fig	橡膠固定器	5
8	15-08	Joint	鐵管接頭	1
9	15-09	Holder	塑膠接頭(大)	1
10	15-10	Thread Stand Rod (Lower)	線架鐵管(下)	1
11	15-11	Washer	鐵管華司	2
12	15-12	Nut	鐵管螺母	1
13	15-13	Thread Guide Bar	90度過線管	1
14	15-14	Holder	塑膠接頭小	1
15	15-15	Thread Guide Bar	6孔過線	1
16	15-16	Spool Retaining Fig	線筒固定器	5
17	15-17	Spool Pin	線筒柱子	5
18	15-18	Spring Washer	柱子華司	5
19	15-19	Spool Nut	柱子螺母	5
20	15-20	Spool Mat	海棉	5
21	15-21	Spool Tray	線筒盤子	5
22	15-25	Spool Pin Bracket (3)	3孔線軸架	1
23	N1631-2	Oil Reservoir Rubber Cushion	底座避震膠墊	4
24	15-37	Setting Screw (Long)	長底座固定螺絲	4
25	15-38	Washer	墊片	8
26	15-39	Spring Washer	彈簧華司	4
27	NV31	Nut	螺帽	4
28	FM09	Screw Driver (Large)	大型螺絲起子	1
29	FM11	SF Oil	油壺	1
30	FM12	Funnel	漏斗	1
31	FM13	Deerix Oil	油罐	1
32	FM14	Thread Tweezers	夾子	1
33	15-29	Supporting Board (Optional)	半沉式底座托架	2
34	FM20A	Hexagonal Wrench	六角板手	1
35	SD033	Zipper Bag	夾鏈袋	1
36	FM18	Screw Driver	六角起子	1
37	UY128GAS-11	Needle	車針	3
38	FM10	Head Cover	防塵套	1
39	15-26	Spool Pin Bracket (2)	2孔線軸架	1
40	FL20	Oil Filter	濾油器	1

* Ref. No. 41 to 49See the following page

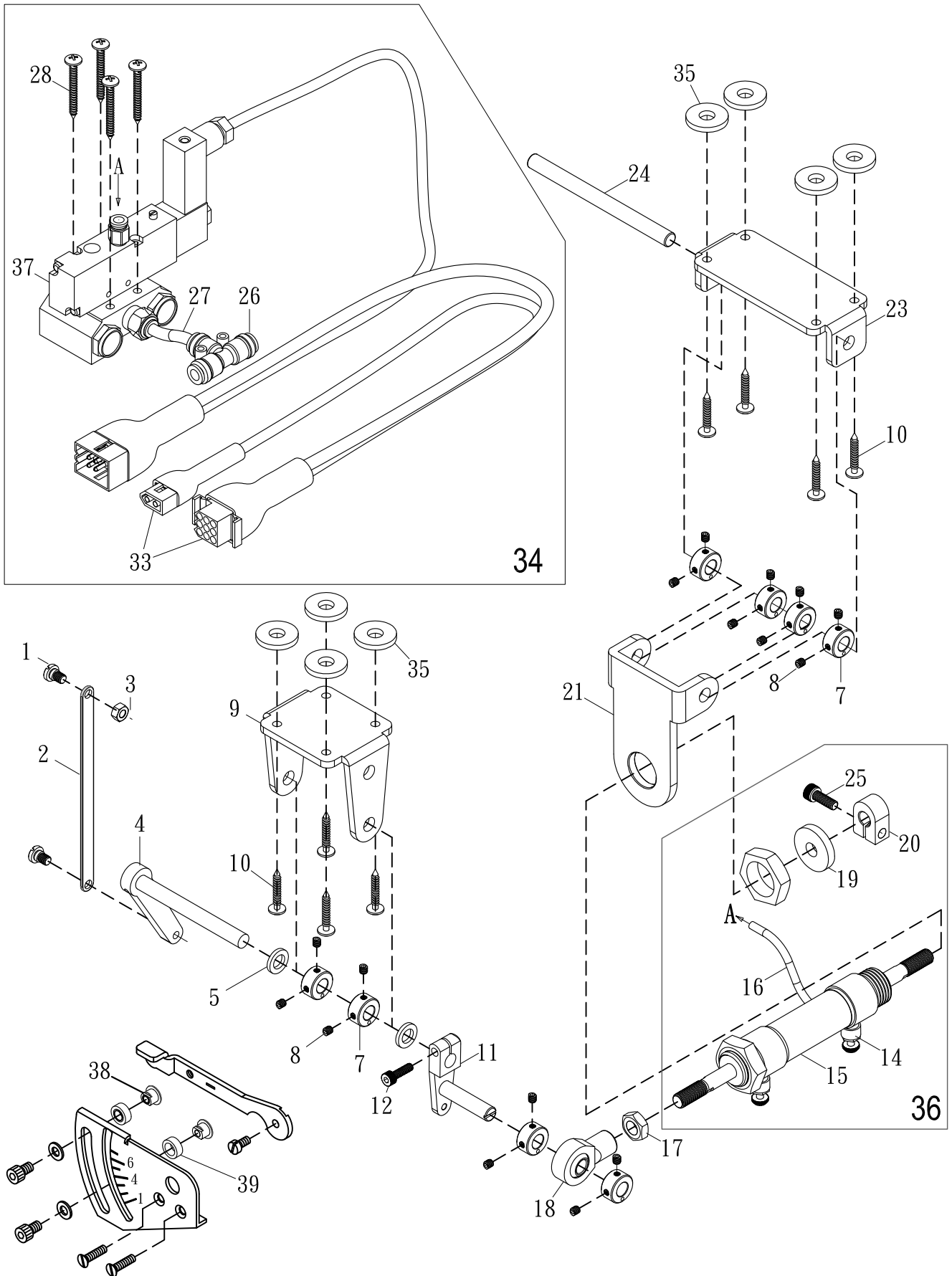


THREAD STAND & SUPPORTING BOARD**線架及機頭托架組****28**

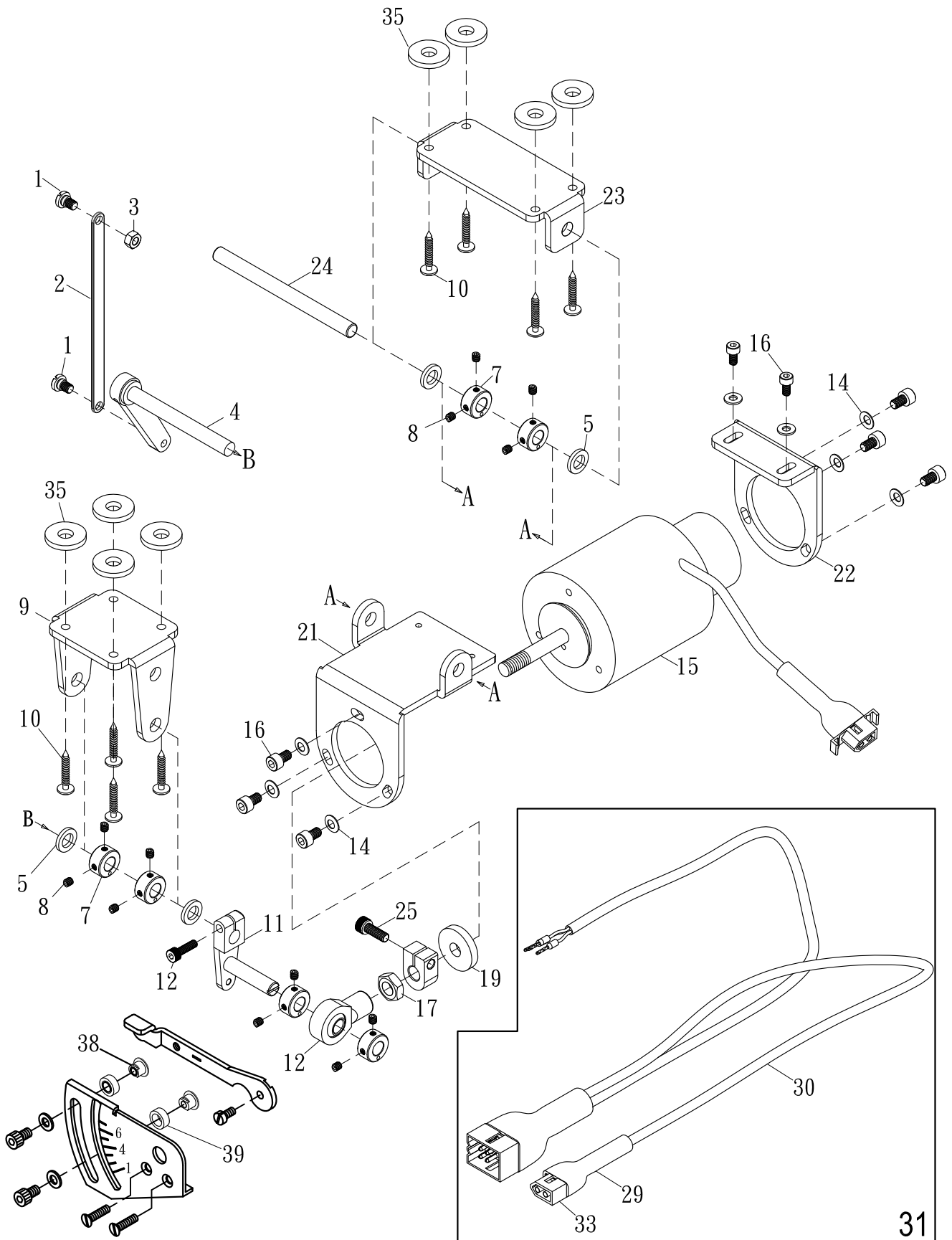
Ref. No.	Parts No.	Description	產 品 名 稱	Amt . Req .
41	15-30-1	Setting Screw (Short) (Optional)	短底座固定螺絲	4
42	15-33	Hanging Bolt (Optional)	吊架螺栓	4
43	15-34	Washer(Optional)	墊片	8
44	15-35	Supporting Board Rubber Cushion (Optional)	底座支架橡膠避震墊片	8
45	15-36	Nut (Optional)	螺帽	8
46	FM19	Screw Driver (Middle)	中型螺絲起子	1
47	FM23	Screw Driver (Small)	小型螺絲起子	1
48	FM16	Threading Wire	穿線鐵絲	1
49	15-24	Wooden Screw	木螺絲	3

* Ref . No . 1 to 40See the preceding page.

氣壓式密縫機構組(選配)
 Pneumatic Condenses Stitch Mechanism (Optional)
 M3032



PNEUMATIC CONDENSE STITCH MECHANISM (OPTIONAL)			氣壓式密縫機構組(選購)	29
Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	L0328	Screw(M5-0.8X5)	螺絲	2
2	M3002-1	Intermediate Lever	連接拉柄	1
3	NV12	Nut	螺絲	1
4	M3004	Tension Release Shaft(Left)	拉力釋放曲軸(左)	1
5	VH51	Washer	華司	4
6				
7	VH32	Collar	止推緊環	6
8	SF228	Screw(M4-0.7×4)	螺絲	12
9	M3009	Bracket	曲軸拖架	1
10	M3010	Screw(5/32X1)	鐵皮螺絲	8
11	M3011-1	Tension Release Lever	拉力釋放槓趕(左)	1
12	SV223	Screw(M4-0.7×14)	螺絲	1
13				
14	21-03	Air Regulator	調節閥	2
15	L1701	Presser Foot Lifter Solenoid	抬押腳電磁閥	1
16	1M036-1	Air Hose	風管(φ4 X φ2.5 X 300)	1
17	NV14	Nut (M8)	螺帽 (M8)	1
18	19-23	Plunger Connecting Pin	魚眼軸承	1
19	21-06	Rubber Cushion	避震膠墊	1
20	21-07	Collar	止推座	1
21	M3021	Bracket	汽缸拖架	1
22				
23	M3123	Bracket	連接支撐架	1
24	M3024	Shaft	軸	1
25	SF231	Screw(M5-0.8×18)	螺絲	1
26	27-19	T-Type Air Connector	三通	1
27	1M036	Air Hose	風管(φ6 X φ4 X 100)	1
28	J036	Screw	鐵皮螺絲	4
29	M3129	Plastic Cover	塑膠套	1
30	M3130	Connecting Cord	連接線	1
31	M3031	Adopting Cord	氣壓式中繼線	1
32	M3032	Pneumatic Condense Stitch Mechanism	氣壓式密縫機構組	1
33	M3033	Connector	端子插座	
34	M3034	Air Solenoid Base	氣壓式電磁閥組	1
35	15-35	Supporting Board Rubber Cushion	底座支架橡膠避震墊片	8
36	21-01	Trimming Cylinder Complete Set	氣缸組	1
37	27-22	Air Solenoid Base	氣壓式電磁閥	1
38	VK65	Spacer	控制桿止塊	2
39	VK66	Rubber Cushion	避震膠墊	2



MECHANISM OF ELECTRIC CONDENSE STITCH (OPTIONAL) 電磁式密縫機構組(選購)				30
Ref. No.	Parts No.	Description	產 品 名 稱	Amt. Req.
1	L0328	Screw(M5-0.8X5)	螺絲	2
2	M3002-1	Intermediate Lever	連接拉柄	1
3	NV12	Nut	螺絲	1
4	M3004	Tension Release Shaft(Left)	拉力釋放曲軸(左)	1
5	VH51	Washer	華司	4
6				
7	VH32	Collar	止推緊環	6
8	SF228	Screw(M4-0.7×4)	螺絲	12
9	M3009	Rracket	曲軸拖架	1
10	M3010	Screw(5/32X1)	鐵皮螺絲	8
11	M3011-1	Tension Release Lever	拉力釋放槓趕(左)	1
12	SV223	Screw(M4-0.7×14)	螺絲	1
13				
14	VB29	Conical Spring Washer	錐形彈簧墊片	6
15	L1701	Presser Foot Lifter Solenoid	抬押腳電磁閥	1
16	SV251	Screw(M5-0.8×8)	螺絲	6
17	NV14	Nut (M8)	螺帽 (M8)	1
18	19-23	Plunger Connecting Pin	魚眼軸承	1
19	21-06	Rubber Cushion	避震膠墊	1
20	21-07	Collar	止推座	1
21	M3121	Suspension Base (Front)	電磁閥吊座(前)	1
22	M3122	Suspension Base (Rear)	電磁閥吊座(後)	1
23	M3123	Bracket	連接支撐架	1
24	M3024	Shaft	軸	1
25	SF231	Screw(M5-0.8×18)	螺絲	1
26	WF04	Washer	華司	2
27	SF224	Screw(M4-0.7×8)	螺絲	2
28				
29	M3129	Piastic Cover	塑膠套	1
30	M3130	Connecting Cord	連接線	1
31	M3131	Adopting Cord	電磁閥中繼線	1
32	M3132	Solenoid Condense Stiteh	電磁式密縫機構組	1
33	M3133	Connector	端子插座	1
34				
35	15-35	Supporting Board Rubber Cushion	底座支架橡膠避震墊片	8
36				
37				
38	VK65	Spacer	控制桿止塊	2
39	VK66	Rubber Cushion	避震膠墊	2



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 INDUSTRIAL SEWING MACHINE



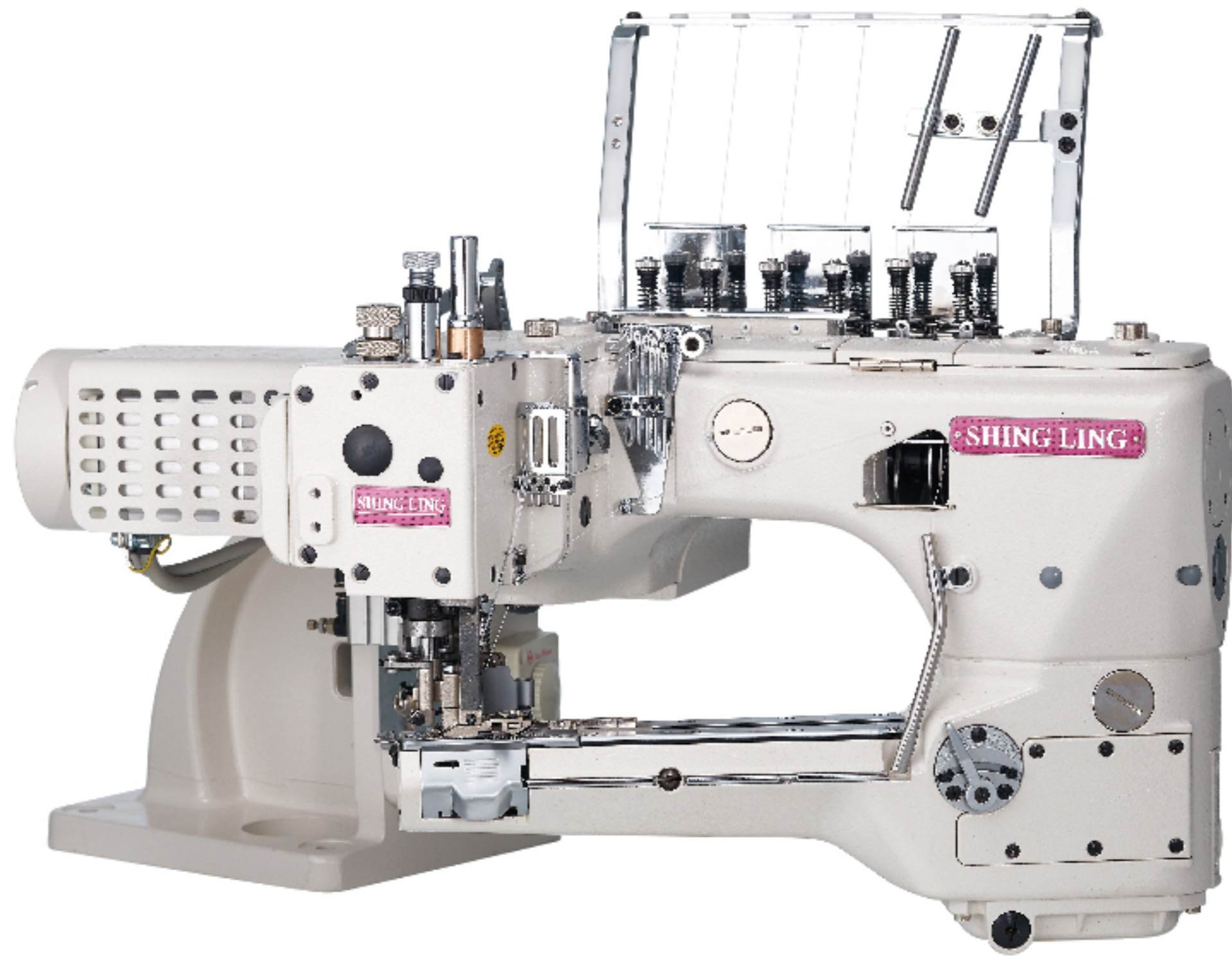
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 100% Made in Taiwan



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 EXCELLENCE 2012

SL-703-GX-452/460/DS/PLA/VD

4-needle 6-thread feed-off-the-arm Interlock Flatseaming Machine with dual differential feed ratio regulator
 手臂型四針六線併縫機(附雙差動送布齒裝置)



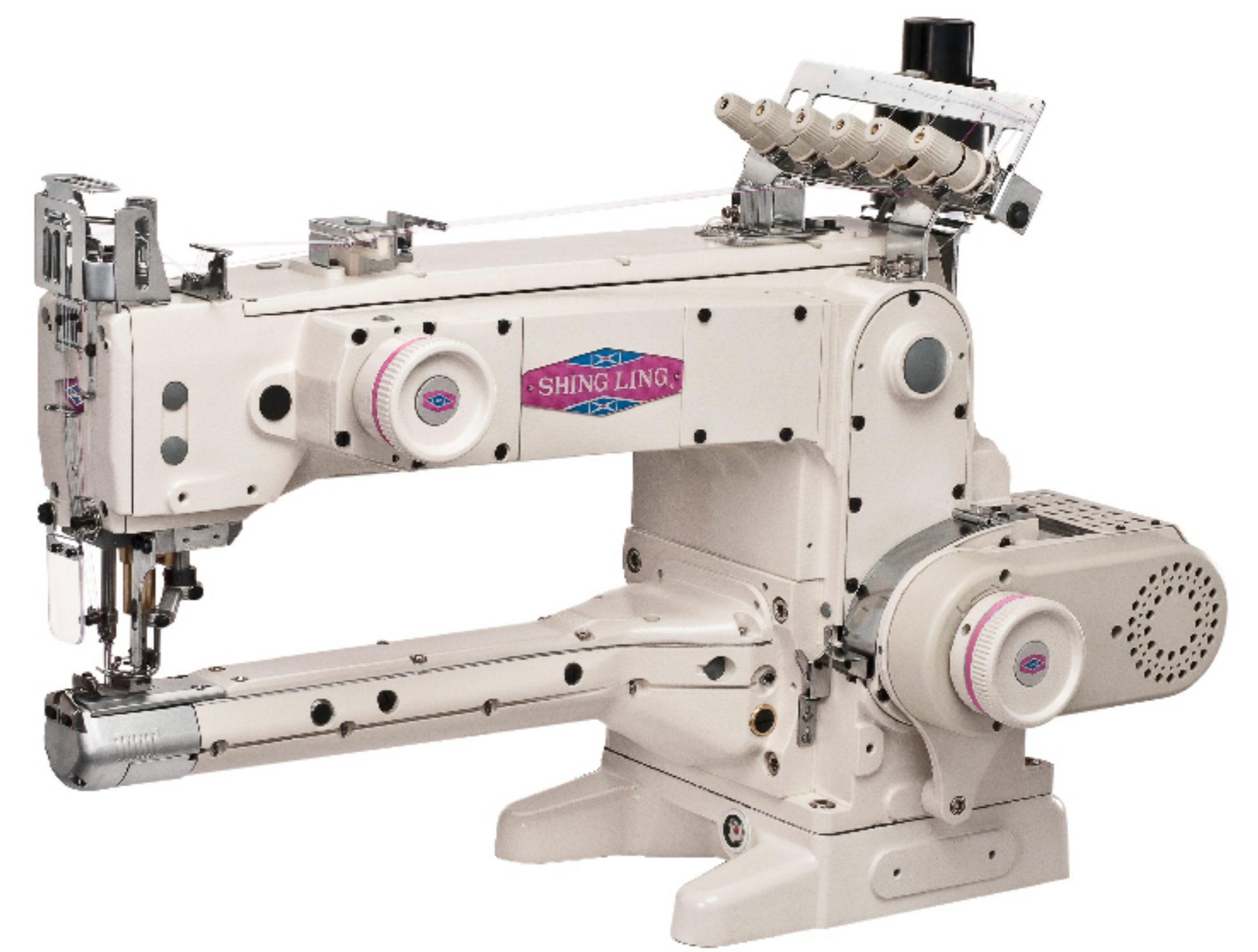
SL-2700-AST/EST

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
 縱筒型三針五線雙面飾綳縫機



SL-2800-356/SM

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
 縱筒型三針五線雙面飾綳縫機



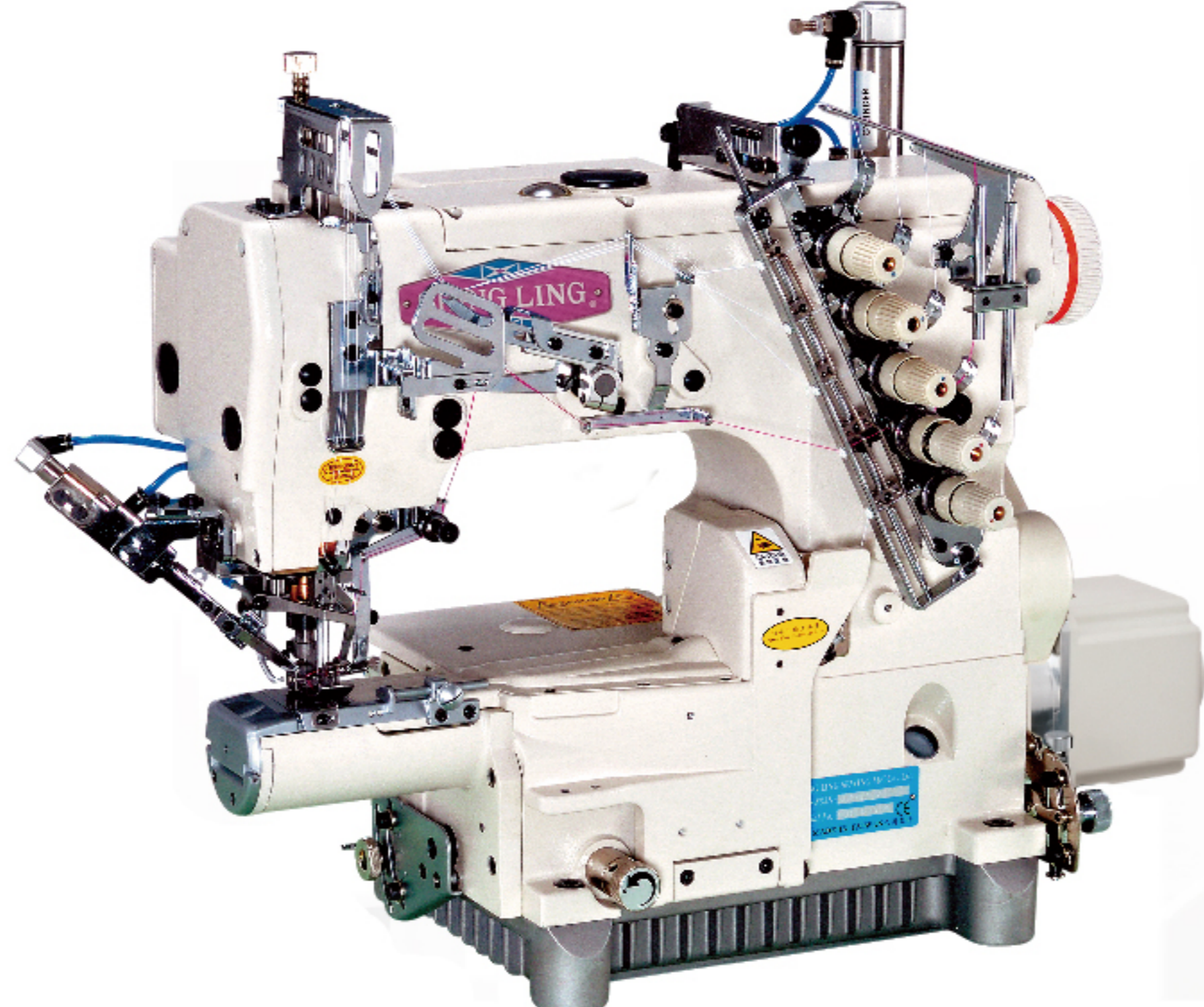
VG-999ES-AST-TF-DS

Extremely-Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
 超細筒型三針五線雙面飾綳縫機



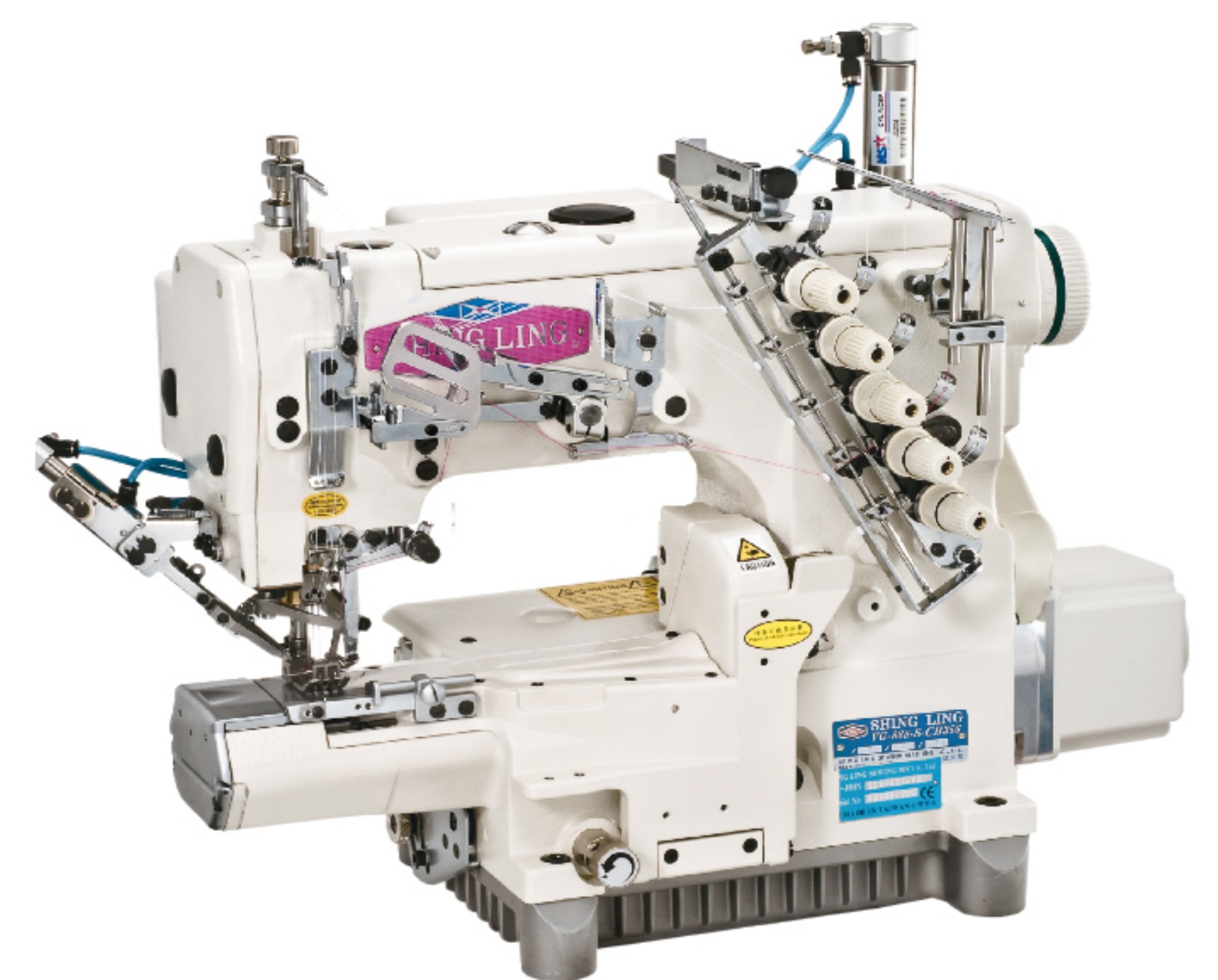
VG-888S-TF-AST

Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
 細筒型三針五線雙面飾綳縫機(附上送裝置)



VG-888A-TF/AST

Top Feeder for 3-needle 5-thread Cylinder-bed Interlock Machine
 橫筒型三針五線雙面飾綳縫機(附上送裝置)



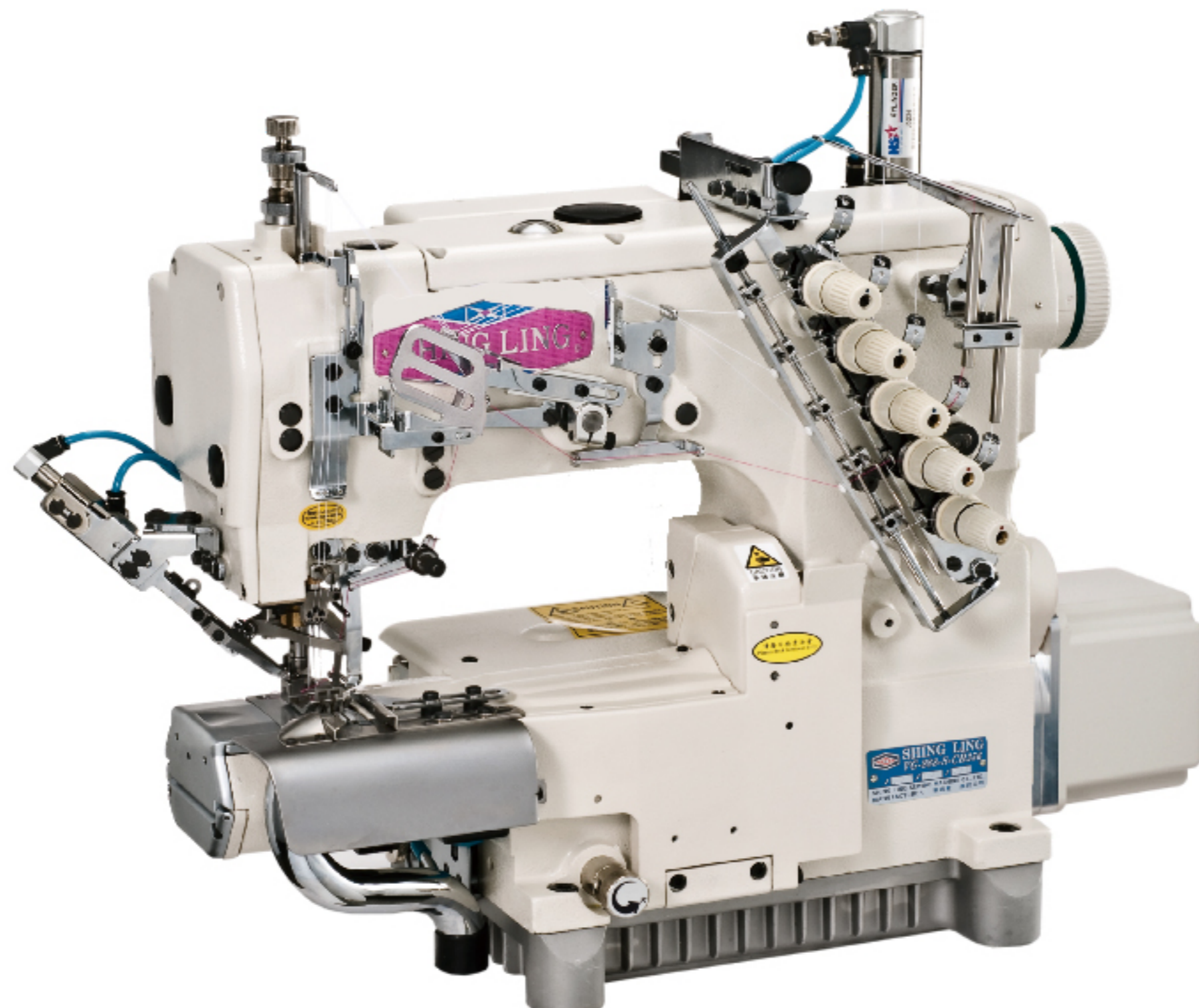
VG-999S-N700-AST-TF-DS

Small Cylinder-bed Interlock Machine with Left hand Knife and Top Feeder for Hemming
 細筒型三針五線雙面飾綳縫機(附左修刀)



VG-888A-N600-TF/AST

Interlock Machine with Left-hand Knife and Thread Trimmer for Hemming
 橫筒型附左修刀雙面飾綳縫機



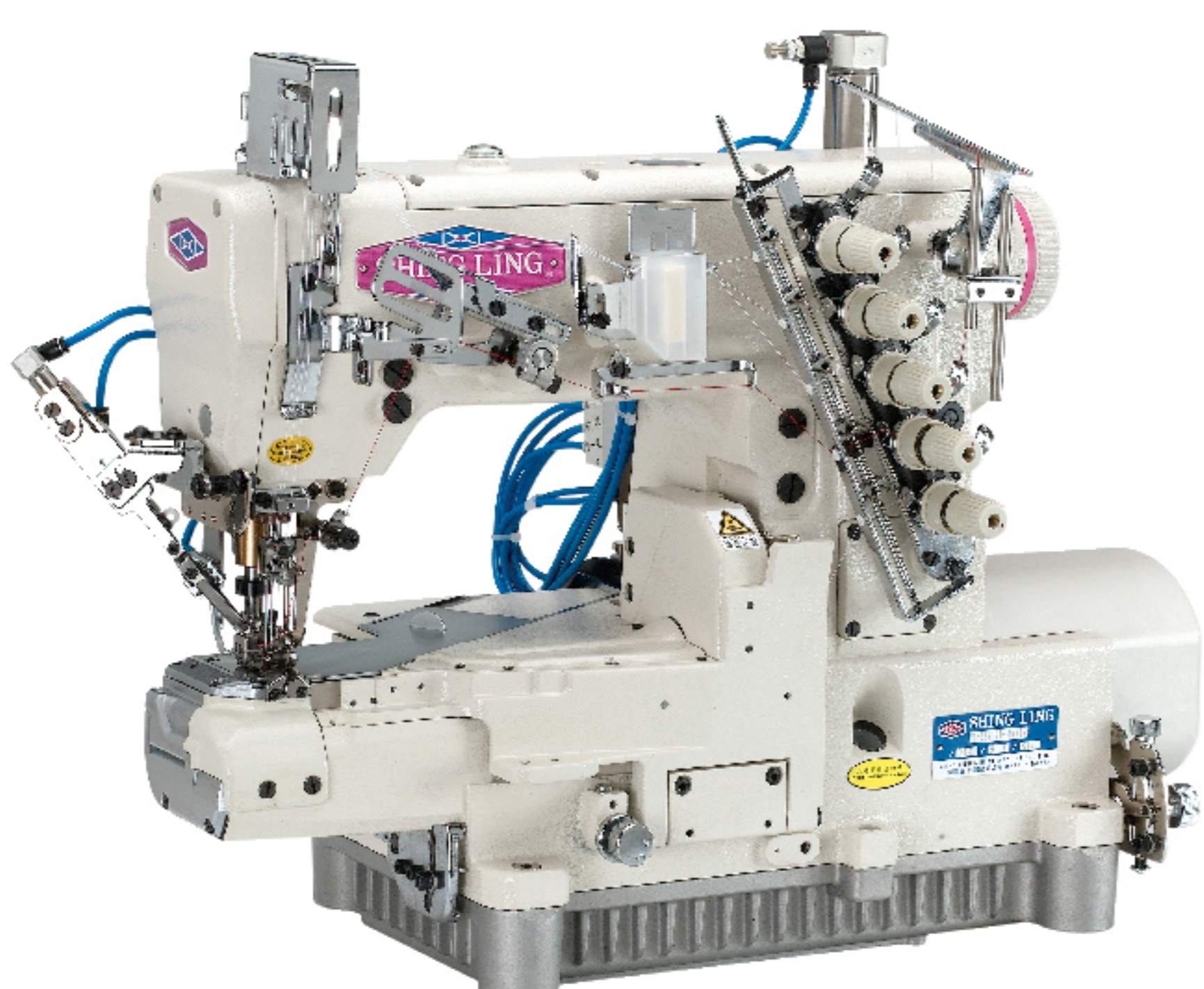
SL-1790S

Computer-controlled High-speed Lockstitch Buttonholing Machine
 高速電子平頭鎖眼機



VG-999-SB-AST/EST-DS

High-speed Short Cylinder-bed Interlock Machine with Thread Trimmer
 短筒型三針五線雙面飾綳縫機



VG-999-R500-AST-RP

Interlock Machine with Right-hand Knife and Rear Puller for Elastic Waistband Attaching
 高速橫筒型三針五線附右修刀雙面飾綳縫機



VG-999-356/EST/DS/ZBR

Dual Colors Decorative Stitches Interlock Machine with Top and Under Thread Trimmer
 高速橫筒型三針五線雙色上飾綳縫機

